

STATE OF VERMONT AGENCY OF TRANSPORTATION



PROPOSED IMPROVEMENT BRIDGE PROJECT

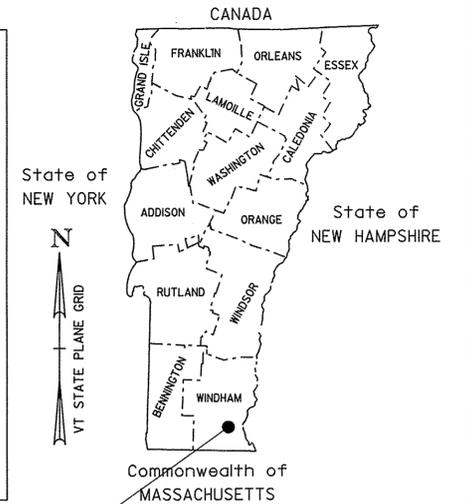
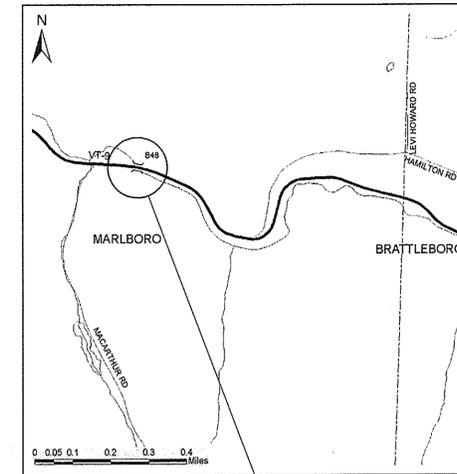
TOWN OF MARLBORO
COUNTY OF WINDHAM

ROUTE NO : VT 9, PRINCIPAL ARTERIAL-NHS BRIDGE NO : 48

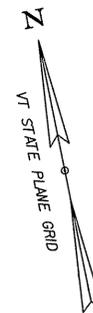
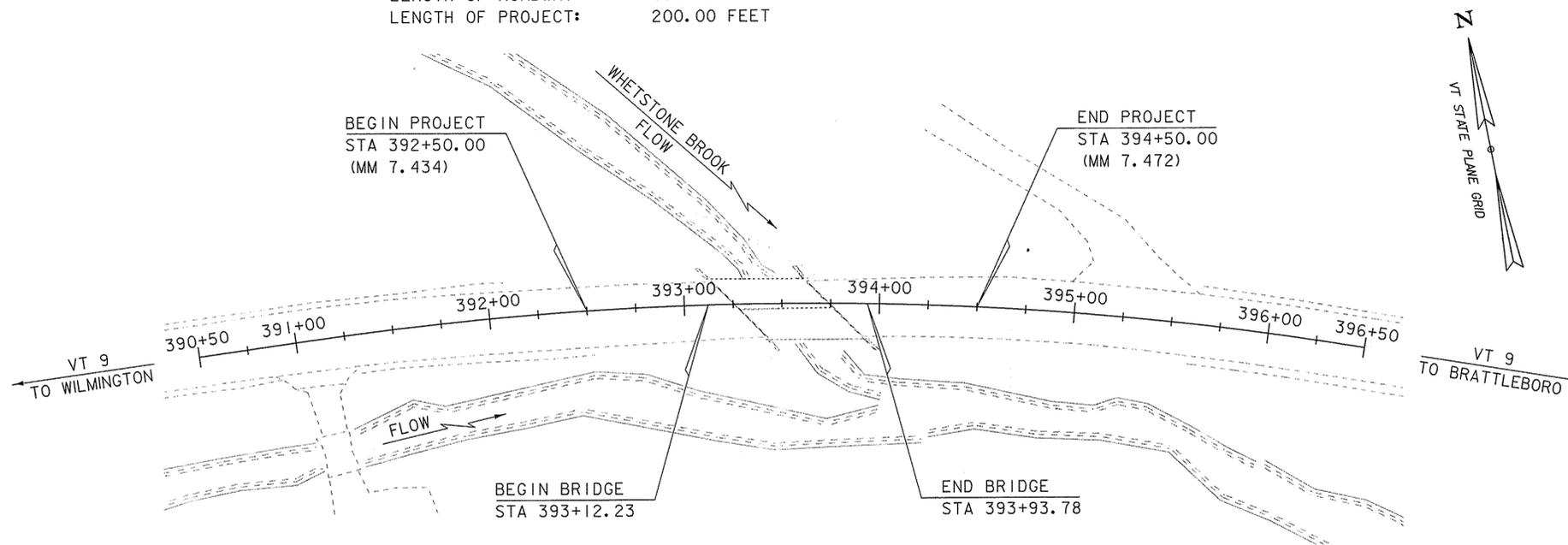
PROJECT LOCATION: BEGINNING ON VT RT 9 APPROXIMATELY 0.870 MILES WESTERLY OF THE MARLBORO AND BRATTLEBORO TOWN LINE AND EXTENDING EASTERLY ALONG VT RT 9 FOR 200 FEET.

PROJECT DESCRIPTION: REPLACEMENT OF EXISTING BRIDGE WITH RELATED ROADWAY APPROACH AND CHANNEL WORK.

LENGTH OF STRUCTURE: 81.55 FEET
LENGTH OF ROADWAY: 118.45 FEET
LENGTH OF PROJECT: 200.00 FEET



MARLBORO
BRF 010-1 (43)



QUALITY ASSURANCE PROGRAM: LEVEL 2

CONVENTIONAL SYMBOLS

| | |
|--------------------|--|
| COUNTY LINE | |
| TOWN LINE | |
| LIMITS OF ACCESS | |
| POINT OF ACCESS | |
| FENCE LINE | |
| STONE WALL | |
| TRAVELED WAY | |
| GUARD RAIL | |
| RAILROAD | |
| SURVEY LINE | |
| CULVERT | |
| POWER POLE | |
| TELEPHONE POLE | |
| TREES | |
| CONTROL OF ACCESS | |
| PROPERTY LINE | |
| R.O.W. TAKING LINE | |
| SLOPE RIGHTS | |
| TOP OF CUT | |
| TOE OF SLOPE | |

SURVEYED BY : R. GILMAN
SURVEYED DATE : 6/16/2011

DATUM
VERTICAL NAVD 88
HORIZONTAL NAD 83 (96)

SCALE 1" = 40'-0"
40 0 40

THESE PLANS ARE SUBJECT TO SUCH ENGINEERING CHANGES AS MAY BE REQUIRED BY THE FEDERAL HIGHWAY ADMINISTRATION OR THE DIRECTOR OF PROGRAM DEVELOPMENT.

CONSTRUCTION IS TO BE CARRIED ON IN ACCORDANCE WITH THESE PLANS AND THE STANDARD SPECIFICATIONS FOR CONSTRUCTION DATED 2011, AS APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION ON JULY 20, 2011 FOR USE ON THIS PROJECT, INCLUDING ALL SUBSEQUENT REVISIONS AND SUCH REVISED SPECIFICATIONS AND SPECIAL PROVISIONS AS ARE INCORPORATED IN THESE PLANS.

DIRECTOR OF PROGRAM DEVELOPMENT

APPROVED DATE 8-27-13

PROJECT MANAGER : KRISTIN HIGGINS, P.E.

PROJECT NAME : MARLBORO
PROJECT NUMBER : BRF 010-1 (43)

SHEET 1 OF 50 SHEETS

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STANDARDS LIST

| | | |
|--------|--|------------|
| C-10 | CURBING | 02-11-2008 |
| E-100 | CONSTRUCTION APPROACH SIGNS | 01-02-2004 |
| E-100A | SIDE ROAD CONSTRUCTION - APPROACH SIGNS | 01-02-2004 |
| E-101 | CONSTRUCTION SIGN DETAILS | 05-30-2003 |
| E-102 | CONSTRUCTION SIGN DETAILS | 06-30-2003 |
| E-102A | CONSTRUCTION SIGN DETAILS | 05-01-2004 |
| E-106 | TRAFFIC CONTROL- MISCELLANEOUS DETAILS | 03-01-2004 |
| E-107 | DELINEATION, BARRICADES AND DETOURS FOR CONSTRUCTION AREAS | 06-30-2003 |
| E-107A | BREAKAWAY BARRICADE DETAILS | 06-08-2009 |
| E-108 | CONSTRUCTION ZONE LONGITUDINAL DROP OFFS | 06-08-2009 |
| E-108A | CONSTRUCTION ZONE LONGITUDINAL DROP OFFS FOR PAVING | 06-08-2009 |
| E-110 | MAJOR MAINTENANCE OPERATION LANE CLOSURE | 08-08-1995 |
| E-121 | STANDARD SIGN PLACEMENT - CONVENTIONAL ROAD | 08-08-1995 |
| E-134 | BRIDGE NUMBER PLAQUE | 08-08-1995 |
| E-138 | MILE MARKER DETAILS - STATE & TOWN HIGHWAYS | 05-30-2003 |
| E-140 | REGULATORY SIGN DETAILS | 08-30-1996 |
| E-164 | SQUARE STEEL SIGN POST | 06-08-2009 |
| G-1 | STEEL BEAM GUARDRAIL DETAILS (POST, DELINEATOR, TYPICALS) | 01-03-2000 |
| G-4 | PLANK RAIL, GUIDE POSTS, MARKER POSTS | 06-01-1994 |
| G-19 | GENERIC GRADING PLANS FOR GUARDRAIL END TERMINALS | 11-15-2002 |
| S-360A | BRIDGE RAILING, GALVANIZED 2 RAIL BOX BEAM | 04-23-2012 |
| S-360B | GUARDRAIL APPROACH SECTION, GALVANIZED 2 RAIL BOX BEAM | 04-23-2012 |
| S-363 | THREE BEAM TO STANDARD STEEL BEAM TRANSITION SECTION | 04-23-2012 |

STRUCTURES DETAILS

| | | |
|-----------|---|------------|
| SD-501.00 | CONCRETE DETAILS AND NOTES | 04-07-2010 |
| SD-502.00 | CONCRETE DETAILS AND NOTES | 05-04-2010 |
| SD-516.10 | BRIDGE JOINT ASPHALTIC PLUG | 04-07-2010 |
| SD-601.00 | STRUCTURAL STEEL DETAILS & NOTES | 05-04-2010 |
| SD-602.00 | STRUCTURAL STEEL PLATE GIRDER DETAILS AND NOTES | 04-02-2011 |

| LEVEL I | LEVEL II | LEVEL III |
|---------|----------|-----------|
| TYPE: | TYPE: | TYPE: |
| GRADE: | GRADE: | GRADE: |

TRAFFIC DATA

| YEAR | ADT | DHV | % D | % T | ADTT | 20 year ESAL for flexible pavement from 2014 to 2034 | 40 year ESAL for flexible pavement from 2014 to 2054 | Design Speed |
|------|------|-----|-----|------|------|--|--|--------------|
| 2014 | 5300 | 730 | 52 | 11.1 | 590 | 3994000 | 8745000 | 50 mph |
| 2034 | 5600 | 770 | 52 | 15.5 | 870 | | | |

FINAL HYDRAULIC REPORT

HYDROLOGIC DATA

Date: August 2013

DRAINAGE AREA : 3.3 sq. mi.
 CHARACTER OF TERRAIN : Mostly forested, rural, mountainous, ponds
 STREAM CHARACTERISTICS : Sinuous
 NATURE OF STREAMBED : Gravel and cobbles

PEAK FLOW DATA

| | | | |
|----------|---------|---------|---------|
| Q 2.33 = | 190 cfs | Q 50 = | 590 cfs |
| Q 10 = | 370 cfs | Q 100 = | 680 cfs |
| Q 25 = | 485 cfs | Q 500 = | 880 cfs |

DATE OF FLOOD OF RECORD : Unknown
 ESTIMATED DISCHARGE : Unknown
 WATER SURFACE ELEV. : Unknown
 NATURAL STREAM VELOCITY : @ Q50 = 9.9 fps
 ICE CONDITIONS : Moderate
 DEBRIS : Moderate
 DOES THE STREAM REACH MAXIMUM HIGHWATER ELEV. RAPIDLY? No
 IS ORDINARY RISE RAPID? No
 IS STAGE AFFECTED BY UPSTREAM OR DOWNSTREAM CONDITIONS? Maybe
 IF YES, DESCRIBE : May be affected by confluence with downstream brook

WATERSHED STORAGE : 2% HEADWATERS :
 UNIFORM : X
 IMMEDIATELY ABOVE SITE :

EXISTING STRUCTURE INFORMATION

STRUCTURE TYPE : Single span rolled beam bridge
 YEAR BUILT : 1940, reconstructed in 1969
 CLEAR SPAN(NORMAL TO STREAM) : 36'
 VERTICAL CLEARANCE ABOVE STREAMBED : 7'
 WATERWAY OF FULL OPENING : 170 sq. ft.
 DISPOSITION OF STRUCTURE : Replace
 TYPE OF MATERIAL UNDER SUBSTRUCTURE : Unknown

WATER SURFACE ELEVATIONS AT:

| | | | |
|---------|---------|------------|---------|
| Q2.33 = | 1290.5' | VELOCITY = | 6.2 fps |
| Q10 = | 1291.5' | " | 7.0 fps |
| Q25 = | 1291.9' | " | 7.8 fps |
| Q50 = | 1292.2' | " | 8.6 fps |
| Q100 = | 1292.5' | " | 9.3 fps |

LONG TERM STREAMBED CHANGES:

None noted

IS THE ROADWAY OVERTOPPED BELOW Q100: No
 FREQUENCY:
 RELIEF ELEVATION: 1294.0'
 DISCHARGE OVER ROAD @Q100: N/A

UPSTREAM STRUCTURE

TOWN: Marlboro DISTANCE: 5000'
 HIGHWAY #: TH 20 STRUCTURE #: BR 11
 CLEAR SPAN: CLEAR HEIGHT:
 YEAR BUILT: 1945 FULL WATERWAY:
 STRUCTURE TYPE: Timber

DOWNSTREAM STRUCTURE

TOWN: Marlboro DISTANCE: 80'
 HIGHWAY #: STRUCTURE #:
 CLEAR SPAN: CLEAR HEIGHT:
 YEAR BUILT: FULL WATERWAY:
 STRUCTURE TYPE: Confluence with unnamed stream

LRFR LOAD RATING FACTORS

| LOADING LEVELS | TRUCK | | | | | | |
|----------------|-------|-------|------|--------|----------|----------|----------|
| | H-20 | HL-93 | 3S2 | 6 AXLE | 3A. STR. | 4A. STR. | 5A. SEMI |
| TONNAGE | 20 | 36 | 36 | 66 | 30 | 34.5 | 38 |
| INVENTORY | 2.84 | 1.37 | | | | | |
| POSTING | | | | | | | |
| OPERATING | 3.68 | 1.77 | 2.85 | 1.85 | 2.58 | 2.3 | 2.45 |

COMMENTS:

PILE DRIVING AND TESTING REQUIREMENTS

- NOMINAL PILE DRIVING CAPACITY P_{ind} : ---
- PILE TEST RESISTANCE FACTOR ϕ : ---
- MAXIMUM PILE TIP ELEVATION S_{EPI} : ---
- ALL PILES WILL BE SET IN PRE-EXCAVATED HOLES INTO BEDROCK. SEE GENERAL NOTES FOR ADDITIONAL INFORMATION.

PROPOSED STRUCTURE

STRUCTURE TYPE: Single span steel beam bridge
 CLEAR SPAN(NORMAL TO STREAM): 60'
 VERTICAL CLEARANCE ABOVE STREAMBED: 6.1'
 WATERWAY OF FULL OPENING: 230 sq. ft.

WATER SURFACE ELEVATIONS AT:

| | | | |
|---------|---------|-----------|----------|
| Q2.33 = | 1290.1' | VELOCITY= | 5.8 fps |
| Q10 = | 1291.0' | " | 8.0 fps |
| Q25 = | 1291.3' | " | 9.4 fps |
| Q50 = | 1291.6' | " | 10.3 fps |
| Q100 = | 1291.9' | " | 10.8 fps |

IS THE ROADWAY OVERTOPPED BELOW Q100: No
 FREQUENCY:
 RELIEF ELEVATION: 1294.0'
 DISCHARGE OVER ROAD @Q100: N/A

AVERAGE LOW ELEVATION OF SUPERSTRUCTURE: 1293.3'
 VERTICAL CLEARANCE: @ Q50 = 1.7'

SCOUR: Contraction scour @Q100 = 1.0' and @Q500 = 1.5'

REQUIRED CHANNEL PROTECTION: Stone Fill, Type III

PERMIT INFORMATION

AVERAGE DAILY FLOW: 7 cfs DEPTH OR ELEVATION:
 ORDINARY LOW WATER: 3 cfs 0.5'
 ORDINARY HIGH WATER: 80 cfs 1.5'

TEMPORARY BRIDGE REQUIREMENTS

STRUCTURE TYPE: None
 CLEAR SPAN (NORMAL TO STREAM):
 VERTICAL CLEARANCE ABOVE STREAMBED:
 WATERWAY AREA OF FULL OPENING:

ADDITIONAL INFORMATION

Confluence with unnamed stream 80' downstream of bridge

TRAFFIC MAINTENANCE NOTES

- MAINTAIN ONE-WAY TRAFFIC ON THE EXISTING STRUCTURE.
- INSTALL AND MAINTAIN TRAFFIC SIGNALS.
- SIDEWALKS ARE NOT NECESSARY

DESIGN VALUES

| | |
|--|---|
| 1. DESIGN LIVE LOAD | HL-93 |
| 2. FUTURE PAVEMENT | d_p : 1.5 INCH |
| 3. DESIGN SPAN | L : 80.00 FT |
| 4. MIN. MID-SPAN POS. CAMBER @ RELEASE (PRESTRESSED UNITS) | Δ : --- |
| 5. PRESTRESSING STRAND | f_y : --- |
| 6. PRESTRESSED CONCRETE STRENGTH | f'_c : --- |
| 7. PRESTRESSED CONCRETE RELEASE STRENGTH | f'_{ci} : --- |
| 8. CONCRETE, HIGH PERFORMANCE CLASS AA | f'_c : --- |
| 9. CONCRETE, HIGH PERFORMANCE CLASS A | f'_c : 4.0 KSI |
| 10. CONCRETE, HIGH PERFORMANCE CLASS B | f'_c : 3.5 KSI |
| 11. CONCRETE, CLASS C | f'_c : --- |
| 12. REINFORCING STEEL | f_y : 60 KSI |
| 13. STRUCTURAL STEEL AASHTO M270 (WEATHERING) | f_y : 50 KSI |
| 14. SOIL UNIT WEIGHT | γ : 0.140 KCF |
| 15. NOMINAL BEARING RESISTANCE OF SOIL | q_n : --- |
| 16. SOIL BEARING RESISTANCE FACTOR (REFER TO AASHTO LRFD) | ϕ : --- |
| 17. NOMINAL BEARING RESISTANCE OF ROCK | q_n : 70.0 KSF |
| 18. ROCK BEARING RESISTANCE FACTOR (REFER TO AASHTO LRFD) | ϕ : 0.45 |
| 19. NOMINAL AXIAL PILE RESISTANCE | q_p : --- |
| 20. PILE YIELD STRENGTH ASTM A572 | f_y : 50 KSI |
| 21. PILE SIZE | HP 10X57 |
| 22. EST. PILE LENGTH (AVERAGE) | L_p : 13 FT |
| 23. PILE RESISTANCE FACTOR | ϕ : --- |
| 24. LATERAL PILE DEFLECTION | Δ : --- |
| 25. BASIC WIND SPEED | V_{3s} : --- |
| 26. MINIMUM GROUND SNOW LOAD | p_g : --- |
| 27. SEISMIC DATA | PGA : --- S_s : --- S_1 : --- |

PROJECT NAME: MARLBORO

PROJECT NUMBER: BRF 010-1(43)

FILE NAME: s10b414pi.dgn PLOT DATE: 9/11/2013
 PROJECT LEADER: K. HIGGINS DRAWN BY: K. FRIEDLAND
 DESIGNED BY: R. KLINFELTER CHECKED BY: G. LAROCHE
PRELIMINARY INFORMATION SHEET SHEET 2 OF 50

GENERAL

1. ALL MATERIALS AND CONSTRUCTION SHALL CONFORM TO THE VERMONT AGENCY OF TRANSPORTATION 2011 STANDARD SPECIFICATIONS FOR CONSTRUCTION, THE 2012 AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, AND THEIR LATEST REVISIONS.
2. ALL PRECAST SUBSTRUCTURE AND APPROACH SLAB CONCRETE ELEMENTS SHALL BE FABRICATED TO THE SPECIFIED DIMENSIONS AND ERECTED IN THE SPECIFIED LOCATIONS, ALL WITHIN TOLERANCES DEFINED ON THE PLANS AND IN THE PRECAST/PRESTRESSED CONCRETE INSTITUTE TOLERANCE MANUAL FOR PRECAST AND PRESTRESSED CONCRETE CONSTRUCTION, MNL 135-00, AND ITS LATEST REVISIONS.
3. ALL PREFABRICATED BRIDGE UNITS SHALL BE FABRICATED TO THE SPECIFIED DIMENSIONS AND ERECTED IN THE SPECIFIED LOCATIONS, ALL WITH TOLERANCES DEFINED ON THE PLANS AND UNDER ITEM 900.675 SPECIAL PROVISION (PREFABRICATED BRIDGE UNIT SUPERSTRUCTURE).
4. ALL DIMENSIONS ARE HORIZONTAL OR VERTICAL, AND ARE GIVEN AT 68 DEGREES FAHRENHEIT, UNLESS NOTED OTHERWISE.
5. NO ADJUSTMENTS TO THE BITUMINOUS WEARING SURFACE ON THE BRIDGE SHALL BE MADE TO ACCOUNT FOR THE DIFFERENCE BETWEEN PREFABRICATED BRIDGE UNIT CAMBER AND THE THEORETICAL ROADWAY PROFILE. THE WEARING SURFACE SHALL BE SHIMMED TRANSVERSELY AS NECESSARY TO ACCOUNT FOR POTENTIAL DIFFERENTIAL CAMBER OF THE ADJACENT UNITS.
6. THERE ARE EXISTING AERIAL ELECTRIC AND TELEPHONE LINES THAT RUN PARALLEL TO VT 9 ON BOTH SIDES OF THE PROJECT THAT WILL BE MOVED TO THE NORTHERN SIDE. THE CONTRACTOR SHALL WORK AROUND AND PROTECT THESE LINES. SEE UTILITY SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION AND REQUIREMENTS.
7. NO SUBSTITUTION FOR PRECAST CONCRETE APPROACH SLABS OR ABUTMENTS, INCLUDING WINGWALLS, WILL BE PERMITTED.

TRAFFIC CONTROL

8. THE CONTRACTOR SHALL BE RESPONSIBLE FOR SUPPLYING THE TRAFFIC CONTROL PACKAGE IDENTIFYING THE CONSTRUCTION PROJECT BEFORE, DURING, AND AFTER THE EXISTING TRAFFIC PATTERN IS ALTERED. THE CONTRACTOR SHALL SUBMIT A DETAILED TRAFFIC CONTROL PLAN TO THE RESIDENT ENGINEER FOR ALL STAGES OF CONSTRUCTION, FOR APPROVAL PER SUBSECTION 105.03. ALL COSTS SHALL BE INCLUDED IN ITEM 900.645, "SPECIAL PROVISION (TRAFFIC CONTROL, ALL-INCLUSIVE)". SEE SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
9. ALL SIGNING SHALL BE IN ACCORDANCE WITH THE LATEST EDITION OF THE MUTCD. WHERE CONFLICTS EXIST, THE MUTCD SHALL GOVERN. FOR ADDITIONAL SIGNING INSTRUCTIONS SEE THE E SERIES OF THE STANDARDS.
10. ALL ITEMS REQUIRED TO IMPLEMENT THE CONTRACTOR'S TRAFFIC CONTROL PLAN WILL NOT BE PAID FOR DIRECTLY BUT WILL BE CONSIDERED INCLUDED IN THE BID PRICE FOR ITEM 900.645, "SPECIAL PROVISION (TRAFFIC CONTROL, ALL-INCLUSIVE)".
11. AT LEAST ONE PORTABLE CHANGEABLE MESSAGE SIGN (PCMS) SHALL BE POSITIONED IN ADVANCE OF EACH APPROACH TO THE WORK ZONE ADVISING OF THE ACTIVITY AHEAD.

EARTHWORK

12. PHASED REMOVAL OF THE EXISTING STRUCTURE SHALL BE PAID FOR UNDER ITEM 529.15, "REMOVAL OF STRUCTURE". THIS WORK SHALL INCLUDE REMOVAL OF ANY PORTIONS OF THE EXISTING ABUTMENTS THAT FALL OUTSIDE THE LIMITS OF STRUCTURE EXCAVATION OR UNCLASSIFIED CHANNEL EXCAVATION.
13. THE "STONE FILL, TYPE III" UNDER THE BRIDGE AS SHOWN IN THE PLANS SHALL BE PLACED BEFORE THE PREFABRICATED BRIDGE UNITS ARE SET.

CONCRETE

14. ITEM 514.10, "WATER REPELLENT, SILANE", SHALL BE APPLIED TO ALL EXPOSED CONCRETE ON THE BRIDGE SUPERSTRUCTURE AND SUBSTRUCTURE, WITH THE EXCEPTION OF THE BOTTOM OF THE DECK BETWEEN THE DRIP NOTCHES.
15. ALL PRECAST SUBSTRUCTURE AND APPROACH SLAB CONCRETE SHALL MEET THE REQUIREMENTS OF SECTION 540 – PRECAST CONCRETE.
16. ALL PREFABRICATED BRIDGE UNIT CONCRETE SHALL MEET THE REQUIREMENTS UNDER ITEM 900.675, "SPECIAL PROVISION (PREFABRICATED BRIDGE UNIT SUPERSTRUCTURE)".
17. THE UNIT PRICE FOR PREFABRICATED BRIDGE UNITS SHALL INCLUDE CURBS, AND ALL RELATED LABOR AND MATERIALS. THIS WORK SHALL BE PAID FOR UNDER ITEM 900.675, "SPECIAL PROVISION (PREFABRICATED BRIDGE UNIT SUPERSTRUCTURE)".
18. ALL CONCRETE FOR PREFABRICATED BRIDGE UNIT CLOSURE POURS, PRECAST APPROACH SLAB CLOSURE POURS, AND ABUTMENT PILE CAVITIES SHALL MEET THE REQUIREMENTS OF ITEM 900.608, "SPECIAL PROVISION (HIGH PERFORMANCE CONCRETE, RAPID SET)".
19. GROUT FOR THE VOID BETWEEN PREFABRICATED BRIDGE UNITS AND BRIDGE SEAT SHALL BE MORTAR, TYPE IV IN ACCORDANCE WITH SECTION 540 – PRECAST CONCRETE. MORTAR SHALL BE MIXED ON SITE AS NEEDED. READY MIXED MORTAR WILL NOT BE PERMITTED. GROUT FOR MECHANICAL SPLICES FOR BAR REINFORCEMENT SHALL BE APPROVED BY THE SPLICE MANUFACTURER. THE CONTRACTOR SHALL SUBMIT A GROUTING PROCEDURE PROPOSAL TO THE ENGINEER, INCLUDING A PREMIX NAME BRAND FOR APPROVAL.
20. ALL EXPOSED EDGES OF CONCRETE SHALL BE CHAMFERED 1 INCH X 1 INCH.
21. ALL REINFORCING STEEL SHALL BE DETAILED AND FABRICATED USING PROCEDURES AND TOLERANCES IN ACCORDANCE WITH APPLICABLE PUBLICATIONS OF THE "CONCRETE REINFORCING STEEL INSTITUTE".
22. ALL REINFORCING STEEL IN THE PREFABRICATED BRIDGE UNITS AND ALL OTHER SUPERSTRUCTURE REINFORCING STEEL SHALL MEET THE REQUIREMENTS FOR LEVEL III CORROSION RESISTANCE, SOLID STAINLESS REINFORCING STEEL IN ACCORDANCE WITH SECTION 507. PAYMENT FOR CLOSURE POUR REINFORCING WILL BE PAID UNDER ITEM 507.13. ALL OTHER SUPERSTRUCTURE REINFORCING, INCLUDING CURB REINFORCING, WILL BE PAID UNDER ITEM 900.675, "SPECIAL PROVISION (PREFABRICATED BRIDGE UNIT SUPERSTRUCTURE)".

23. ALL REINFORCING STEEL IN THE PRECAST APPROACH SLABS AND ABUTMENTS, INCLUDING WINGWALLS, SHALL MEET THE REQUIREMENTS FOR LEVEL II CORROSION RESISTANCE IN ACCORDANCE WITH SECTION 507. PAYMENT FOR APPROACH SLAB CLOSURE POUR REINFORCING WILL BE PAID UNDER ITEM 507.12. PAYMENT FOR ALL OTHER APPROACH SLAB AND ABUTMENT REINFORCING WILL BE MADE UNDER THE APPROPRIATE SECTION 540 CONTRACT ITEM.
24. ALL MECHANICAL SPLICES FOR BAR REINFORCEMENT SHALL MEET THE REQUIREMENTS OF SECTION 507 – REINFORCING STEEL. LEVEL I CORROSION RESISTANCE (EPOXY) WILL BE PERMITTED FOR MECHANICAL SPLICE CONNECTORS IN ABUTMENT-TO-WINGWALL AND ABUTMENT-TO-PREFABRICATED BRIDGE UNIT CONNECTIONS ONLY. CORROSION RESISTANCE FOR ALL OTHER MECHANICAL SPLICES SHALL MATCH THE BARS THAT THEY ARE INTENDED TO SPLICE.
25. A TEMPLATE SHALL BE USED FOR THE LAYOUT OF MECHANICAL SPLICES FOR BAR REINFORCEMENT. THE SAME TEMPLATE SHALL BE USED FOR MATCHING FACES OF EACH CONNECTION.
26. ALL CONNECTIONS BETWEEN PRECAST/PREFABRICATED UNITS SHALL BE DRY FIT PRIOR TO DELIVERY TO THE PROJECT SITE.
27. FORMWORK FOR SURFACES ON THE PREFABRICATED BRIDGE UNITS AND PRECAST APPROACH SLABS THAT WILL BE IN CONTACT WITH LONGITUDINAL CLOSURE POURS SHALL BE TREATED WITH CONCRETE SURFACE RETARDER, OR SIMILAR, TO PROVIDE A ROUGHENED SURFACE; AND POWER WASHED WITH WATER PRIOR TO ERECTION.

PRECAST ABUTMENTS AND POST-TENSIONING

28. THE UNIT PRICE FOR EACH PRECAST ABUTMENT SHALL INCLUDE THE ASSOCIATED WINGWALLS, AND ALL LABOR AND MATERIALS TO CONNECT WINGWALLS TO THE PILE CAPS. THIS WORK SHALL BE PAID FOR UNDER ITEM 540.10, "PRECAST CONCRETE STRUCTURE (ABUTMENT #1)" AND "PRECAST CONCRETE STRUCTURE (ABUTMENT #2)" AS APPROPRIATE.
29. A VERTICAL CONSTRUCTION JOINT IS REQUIRED FOR PHASED PLACEMENT OF THE PRECAST ABUTMENTS. THE PRECAST ABUTMENT SECTIONS SHALL BE KEYED AND MATCH CAST. A JOINT DETAIL SHALL BE SHOWN ON THE FABRICATION DRAWINGS. THE FABRICATOR MAY ALTER THE LOCATION OF THE JOINT TO ACCOMMODATE THE SPECIFIC CONSTRUCTION PHASING PLAN. THE FABRICATOR MAY PROPOSE ADDITIONAL CONSTRUCTION JOINTS IF REQUIRED FOR SHIPMENT OF THE ABUTMENTS. ALTERNATE OR ADDITIONAL JOINT LOCATIONS MUST BE APPROVED BY THE PROJECT MANAGER.
30. ALL POST-TENSIONING STRAND AND CONDUIT SHALL CONFORM TO THE REQUIREMENTS OF SECTION 510 – PRESTRESSED CONCRETE. GALVANIZED ANCHOR ASSEMBLIES, CONDUIT, AND POST-TENSIONING STRANDS SHALL BE INCLUDED UNDER ITEM 540.10, "PRECAST CONCRETE STRUCTURE (ABUTMENT #1) AND "PRECAST CONCRETE STRUCTURE (ABUTMENT #2)" AS APPROPRIATE. POST-TENSIONING STRANDS SHALL BE COVERED WITH SEAMLESS POLYPROPYLENE SHEATH (WITH CORROSION INHIBITOR GREASE BETWEEN SHEATH AND STRAND) FOR THE LENGTH OF THE STRAND, EXCEPT AT ANCHORAGE LOCATIONS.
31. GALVANIZE ANCHOR ASSEMBLIES AFTER FABRICATION ACCORDING TO AASHTO M232M/M 232.
32. DESIGN VALUES
 - i. CONCRETE COMPRESSIVE STRENGTH: $f_c = 5000$ PSI.
 - ii. POST-TENSIONING STRANDS: 0.5 INCH DIAMETER, 270 KSI, LOW RELAXATION 7-WIRE STRANDS.
 - iii. ASSUMED MODULUS OF ELASTICITY IS 28,500 KSI.
 - iv. THERE SHALL BE 2 STRANDS PER CONDUIT.
 - v. JACKING FORCE PER STRAND = 32 KIPS
33. THE CORRUGATED STEEL PIPE SHALL MEET THE REQUIREMENTS OF SUBSECTION 711.01. ALL COSTS ASSOCIATED WITH PLACING THE CORRUGATED STEEL PIPE SHALL BE INCLUDED IN THE BID PRICE FOR ITEM 540.10, "PRECAST CONCRETE STRUCTURE (ABUTMENT #1)" AND ITEM 540.10, "PRECAST CONCRETE STRUCTURE (ABUTMENT #2)".
34. PROPOSED SEQUENCE OF SUBSTRUCTURE CONSTRUCTION:
 - i. PHASE 1:
 - a. PREPARE AND GRADE FOUNDATION TO REQUIRED ELEVATION.
 - b. PRE-BORE PILE LOCATIONS.
 - c. SET PILES.
 - d. CHECK FOUNDATION GRADE AND PLACE PRECAST ABUTMENT SECTIONS.
 - e. FILL PILE CAVITIES WITH ITEM 900.608, "SPECIAL PROVISION (HIGH PERFORMANCE CONCRETE, RAPID SET)".
 - f. PLACE PRECAST WINGWALLS AND GROUT MECHANICAL SPLICE CONNECTORS.
 - g. BACKFILL MAY BE COMPLETED AFTER SPLICE CONNECTOR GROUT HAS REACHED 85% OF 5,000 PSI.
 - h. POST-TENSIONING DUCTS IN PRECAST ABUTMENT SECTIONS SHALL REMAIN ACCESSIBLE UNTIL PHASE 2 POST-TENSIONING IS COMPLETE.
 - ii. PHASE 2:
 - a. PREPARE AND GRADE FOUNDATION TO REQUIRED ELEVATION.
 - b. PRE-BORE PILE LOCATIONS.
 - c. SET PILES.
 - d. CHECK FOUNDATION GRADE AND PLACE PRECAST ABUTMENT SECTIONS.
 - i. APPLY EPOXY TO MATCH CAST FACES OF VERTICAL CONSTRUCTION JOINT.
 - e. INSTALL TRANSVERSE POST-TENSIONING STRANDS.
 - f. USE A CALIBRATED JACK TO TENSION TO 3 KIPS TO REMOVE SAG IN STRANDS.
 - g. CHECK ALIGNMENT OF PRECAST ABUTMENT SECTIONS.
 - h. STRESS POST-TENSIONING STRANDS USING A CALIBRATED JACK OPERATED BY QUALIFIED PERSONNEL WHO HAVE PREVIOUS EXPERIENCE IN POST-TENSIONING.
 - i. FILL PILE CAVITIES WITH ITEM 900.608, "SPECIAL PROVISION (HIGH PERFORMANCE CONCRETE, RAPID SET)".
 - j. PLACE PRECAST WINGWALLS AND GROUT MECHANICAL SPLICE CONNECTORS.
 - k. BACKFILL MAY BE COMPLETED AFTER SPLICE CONNECTOR GROUT HAS REACHED 85% OF 5,000 PSI.
35. ALTERNATE SEQUENCE OF CONSTRUCTION MAY BE SUBMITTED FOR APPROVAL BY THE PROJECT MANAGER.

PREFABRICATED BRIDGE UNITS

36. PREFABRICATED BRIDGE UNITS ARE A NON-PROPRIETARY PRODUCT.
37. STRUCTURAL STEEL MEMBERS DESIGNATED "CVN" IN THE PLANS SHALL BE CHARPY V-NOTCH TESTED IN ACCORDANCE WITH SUBSECTION 714.01.
38. ANY HOLES IN THE WEBS OF FASCIA BEAMS NOT OTHERWISE FILLED SHALL BE FILLED WITH BUTTON HEAD BOLTS. THESE BOLTS SHALL BE TIGHTENED IN ACCORDANCE WITH SUBSECTION 506.19.

39. ANY CONNECTIONS NOT DETAILED ON THE PLANS SHALL BE DETAILED BY THE FABRICATOR AND SUBMITTED TO THE PROJECT MANAGER FOR APPROVAL.
40. ALL WELDING SHALL CONFORM TO THE PROVISIONS OF SUBSECTION 506.10.
41. ALL FIELD CONNECTIONS SHALL BE MADE WITH 7/8" DIAMETER HIGH STRENGTH BOLTS IN 15/16" DIAMETER HOLES, PER SECTION 506 UNLESS OTHERWISE NOTED.
42. FLEMING BRACKETS OR SIMILAR FALSE WORK SHALL BE PLACED AT A MAXIMUM SPACING OF 4 FEET. THE BRACKETS SHALL BEAR NEAR THE BOTTOM FLANGE AND IN NO CASE SHALL THEY BEAR ABOVE THE BOTTOM QUARTER WEB.
43. AFTER THE BEAMS HAVE BEEN ERECTED AT THE PREFABRICATED BRIDGE UNIT FABRICATION LOCATION, ELEVATIONS SHALL BE TAKEN ALONG THE TOP OF THE BEAMS AS DIRECTED BY THE RESIDENT ENGINEER, FOR USE IN DETERMINING THE FINISHED GRADE.
44. BEAM WEBS AND CROSS FRAMES SHALL BE PLUMB IN FINAL POSITION.
45. METHOD OF FORMING THE PREFABRICATED BRIDGE UNIT LONGITUDINAL CLOSURE POURS SHALL BE DETERMINED BY THE CONTRACTOR. THE FORMS SHALL BE REMOVABLE AND ABLE TO ACCOMMODATE DIFFERENTIAL CAMBER. FORM SUPPORTS SHALL NOT BE ATTACHED TO ANY PREFABRICATED SUPERSTRUCTURE ELEMENT BY DRILLING OR SIMILAR MEANS.
46. THE REINFORCING STEEL EXTENDING INTO THE LONGITUDINAL CONNECTION ON THE RIGHT SIDE OF PBU 3 AT EACH END MAY NEED TO BE INSTALLED AFTER THE PHASE 2 ABUTMENT SECTION IS PLACED DEPENDING ON THE SPECIFIC CONSTRUCTION PHASING PLAN. THE CONTRACTOR SHALL VERIFY ALL CLEARANCES AND IF NECESSARY PROPOSE A METHOD FOR INSTALLING REINFORCING STEEL USING MECHANICAL SPLICES FOR BAR REINFORCEMENT IN AREAS WHERE CLEARANCES CANNOT BE MET. ALL COSTS ASSOCIATED WITH PLACING THE MECHANICAL SPLICES SHALL BE INCLUDED IN THE BID PRICE FOR ITEM 900.675, "SPECIAL PROVISION (PREFABRICATED BRIDGE UNIT SUPERSTRUCTURE)".
47. THE FABRICATOR MAY ALTER THE DESIGN AS DETAILED IN THESE PLANS TO ACCOMMODATE THEIR SPECIFIC OPERATION. THIS ALTERATION SHALL BE DESIGNED BY A PROFESSIONAL ENGINEER LICENSED IN THE STATE OF VERMONT AND MEET THE SPECIFIED CRITERIA AND MUST BE APPROVED BY THE PROJECT MANAGER.

48. PROPOSED SEQUENCE OF SUPERSTRUCTURE CONSTRUCTION:
 - i. LAY OUT WORKING LINES THE ENTIRE WIDTH OF THE BRIDGE ALONG CENTERLINE OF BEARING, MEASURED FROM A SINGLE WORKING POINT. THE WORKING LINES SHALL BE BASED ON THE NOMINAL PREFABRICATED BRIDGE UNIT WIDTHS.
 - ii. VERIFY THE BRIDGE SEAT ELEVATIONS AND TAKE CORRECTIVE ACTION IF NECESSARY.
 - iii. INSTALL BEARING PADS.
 - iv. ERECT THE PREFABRICATED BRIDGE UNITS TO FIT WITHIN THE WORKING LINES.
 - v. ADJUST THE EXTERIOR UNIT SO THAT THE FASCIA FITS SNUG AGAINST THE CORK ON INTERIOR OF CHEEK WALL.
 - vi. CONSTRUCT FORMS FOR THE FLANGE CONNECTION POURS.
 - vii. COMPLETE LONGITUDINAL CLOSURE POURS BETWEEN PREFABRICATED BRIDGE UNIT FLANGES AND CURE.
 - viii. GROUT SUBSTRUCTURE TO SUPERSTRUCTURE MECHANICAL SPLICE CONNECTORS AND VOID BETWEEN BRIDGE SEAT AND BOTTOM OF PREFABRICATED BRIDGE UNITS AND CURE.
 - ix. APPLY SHEET MEMBRANE WATERPROOFING TO BACKWALLS.
 - x. BACKFILL AND PREPARE GRADE FOR APPROACH SLABS.
 - xi. PLACE PRECAST APPROACH SLAB SECTIONS.
 - xii. GROUT APPROACH SLAB ANCHOR DOWELS.
 - xiii. COMPLETE LONGITUDINAL CLOSURE POURS BETWEEN PRECAST APPROACH SLAB SECTIONS.

49. ALTERNATE SEQUENCE OF CONSTRUCTION MAY BE SUBMITTED FOR APPROVAL BY THE PROJECT MANAGER.

H-PILES

50. THE PILE LOCATIONS SHALL BE PRE-EXCAVATED WITH A MINIMUM PENETRATION OF 3 FEET INTO COMPETENT BEDROCK. THE MINIMUM REQUIRED PILE LENGTH IS 10 FEET. IF COMPETENT BEDROCK IS ENCOUNTERED SHALLower THAN 7 FEET BELOW THE BOTTOM OF THE PILE CAP, PRE-EXCAVATION TO A MINIMUM DEPTH OF 10 FEET BELOW THE PILE CAP IS REQUIRED.
51. ALL PRE-EXCAVATED HOLES SHALL BE 20 INCHES IN DIAMETER. THE ENTIRE PRE-EXCAVATED HOLE SHALL BE BACKFILLED WITH SAND AFTER THE PILE IS SET. SAND SHALL CONFORM TO THE REQUIREMENTS OF SUBSECTION 703.03. REFER TO THE SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
52. FOR ESTIMATING PURPOSES, THE PILE TIP ELEVATIONS WERE ASSUMED AS SHOWN ON THE BORING LOGS. THE ACTUAL IN PLACE LENGTHS MAY VARY.
53. THE TOPS OF THE PILES AFTER BACKFILLING WITH SAND SHALL NOT VARY FROM THE POSITION SHOWN ON THE PLANS BY MORE THAN 3 INCHES. THE PILE ORIENTATION SHALL NOT VARY BY MORE THAN 5 DEGREES. THE CONTRACTOR SHALL DEMONSTRATE TO THE SATISFACTION OF THE ENGINEER HOW THE TOLERANCES WILL BE MET. THESE MEASURES SHALL BE DEMONSTRATED IN A SUBMITTAL TO BE ACCEPTED BEFORE PILE PLACEMENT COMMENCES.
54. PRE-EXCAVATION IS REQUIRED AT ALL PILE LOCATIONS. PAYMENT SHALL BE PAID FOR UNDER ITEM 900.640, "SPECIAL PROVISION (PRE-EXCAVATION OF INTEGRAL ABUTMENTS PILES, EARTH)" OR ITEM 900.640, "SPECIAL PROVISION (PRE-EXCAVATION OF INTEGRAL ABUTMENTS PILES, ROCK)".

MISCELLANEOUS

55. ITEM 520.10, "MEMBRANE WATERPROOFING, SPRAY APPLIED" SHALL BE APPLIED TO THE BRIDGE DECK AS PER THE MANUFACTURER'S INSTRUCTIONS AND EXTEND ONTO THE APPROACH SLABS TWO FEET BEYOND THE BEGIN BRIDGE/END OF BRIDGE. IF TRAFFIC WILL BE DRIVING DIRECTLY ON THE MEMBRANE SURFACE, AN AGGREGATE WEARING SURFACE SHALL BE ADHERED TO THE TOP MEMBRANE COAT PER THE SPECIFICATIONS.
56. EXISTING CONDITIONS SHEET HAS BEEN INCLUDED FOR THE CONTRACTOR TO USE FOR SUBMITTALS.

PROJECT NAME: MARLBORO
PROJECT NUMBER: BRF 010-I (43)

| | |
|-----------------------------|------------------------|
| FILE NAME: si0414gen.dgn | PLOT DATE: 13-SEP-2013 |
| PROJECT LEADER: K. HIGGINS | DRAWN BY: K. FRIEDLAND |
| DESIGNED BY: R. KLINEFELTER | CHECKED BY: G. LAROCHE |
| GENERAL NOTES | SHEET 3 OF 50 |

QUANTITY SHEET 1

| SUMMARY OF ESTIMATED QUANTITIES | | | | | | | | | | TOTALS | | DESCRIPTIONS | | | | DETAILED SUMMARY OF QUANTITIES | | | |
|---------------------------------|--|--|--|--|--|--|---------|-----------------|--------|-----------------|-------------|--------------|------|--|-------------|--------------------------------|------------|------|-------|
| | | | | | | | ROADWAY | EROSION CONTROL | BRIDGE | FULL C.E. ITEMS | GRAND TOTAL | FINAL | UNIT | ITEMS | ITEM NUMBER | ROUND | QUANTITIES | UNIT | ITEMS |
| | | | | | | | 1 | | | | 1 | | LS | CLEARING AND GRUBBING, INCLUDING INDIVIDUAL TREES AND STUMPS | 201.10 | | | | |
| | | | | | | | 1300 | | | | 1300 | | CY | COMMON EXCAVATION | 203.15 | | | | |
| | | | | | | | | | 1700 | | 1700 | | CY | UNCLASSIFIED CHANNEL EXCAVATION | 203.27 | | | | |
| | | | | | | | 200 | | | | 200 | | CY | SAND BORROW | 203.31 | | | | |
| | | | | | | | 1 | | | | 1 | | CY | TRENCH EXCAVATION OF EARTH, EXPLORATORY (N.A.B.I.) | 204.22 | | | | |
| | | | | | | | | | 550 | | 550 | | CY | STRUCTURE EXCAVATION | 204.25 | | | | |
| | | | | | | | | | 325 | | 325 | | CY | GRANULAR BACKFILL FOR STRUCTURES | 204.30 | | | | |
| | | | | | | | 450 | | | | 450 | | SY | COLD PLANING, BITUMINOUS PAVEMENT | 210.10 | | | | |
| | | | | | | | 850 | | | | 850 | | CY | SUBBASE OF DENSE GRADED CRUSHED STONE | 301.35 | | | | |
| | | | | | | | 50 | | | | 50 | | CY | AGGREGATE SHOULDERS, IN PLACE | 402.10 | | | | |
| | | | | | | | 8 | | | | 8 | | CWT | EMULSIFIED ASPHALT | 404.65 | | | | |
| | | | | | | | 1 | | | | 1 | | LU | PRICE ADJUSTMENT, ASPHALT CEMENT (N.A.B.I.) | 406.50 | | | | |
| | | | | | | | | | 1 | | 1 | | LS | SHORING SUPERSTRUCTURE | 502.10 | | | | |
| | | | | | | | | | 156 | | 156 | | LF | STEEL PILING, HP 10 X 57 | 505.12 | | | | |
| | | | | | | | | | 500 | | 500 | | LB | REINFORCING STEEL, LEVEL II | 507.12 | | | | |
| | | | | | | | | | 1500 | | 1500 | | LB | REINFORCING STEEL, LEVEL III | 507.13 | | | | |
| | | | | | | | | | 15 | | 15 | | GAL | WATER REPELLENT, SILANE | 514.10 | | | | |
| | | | | | | | | | 81 | | 81 | | LF | BRIDGE EXPANSION JOINT, ASPHALTIC PLUG | 516.10 | | | | |
| | | | | | | | | | 371 | | 371 | | SY | MEMBRANE WATERPROOFING, SPRAY APPLIED | 520.10 | | | | |
| | | | | | | | | | 81 | | 81 | | LF | JOINT SEALER, HOT POURED | 524.11 | | | | |
| | | | | | | | | | 168 | | 168 | | LF | BRIDGE RAILING, GALVANIZED 2 RAIL BOX BEAM | 525.33 | | | | |
| | | | | | | | | | 1 | | 1 | | EACH | REMOVAL OF STRUCTURE (1,500 SF - EST) | 529.15 | | | | |
| | | | | | | | | | 24 | | 24 | | EACH | BEARING DEVICE ASSEMBLY, PLAIN ELASTOMERIC PAD | 531.16 | | | | |
| | | | | | | | | | 1 | | 1 | | LS | PRECAST CONCRETE STRUCTURE (ABUTMENT #1) | 540.10 | | | | |
| | | | | | | | | | 1 | | 1 | | LS | PRECAST CONCRETE STRUCTURE (ABUTMENT #2) | 540.10 | | | | |
| | | | | | | | | | 1 | | 1 | | LS | PRECAST CONCRETE STRUCTURE (APPROACH SLAB #1) | 540.10 | | | | |
| | | | | | | | | | 1 | | 1 | | LS | PRECAST CONCRETE STRUCTURE (APPROACH SLAB #2) | 540.10 | | | | |
| | | | | | | | | 1 | | | 1 | | MGAL | DUST CONTROL WITH WATER | 609.10 | | | | |
| | | | | | | | | | 1150 | | 1150 | | CY | STONE FILL, TYPE III | 613.12 | | | | |
| | | | | | | | | | | | | | | BEGIN OPTION AA | | | | | |
| | | | | | | | 160 | | | | 160 | | LF | PRECAST REINFORCED CONCRETE CURB, TYPE B | 616.26 | | | | |
| | | | | | | | 160 | | | | 160 | | LF | CAST-IN-PLACE CONCRETE CURB, TYPE B | 616.28 | | | | |
| | | | | | | | | | | | | | | END OPTION AA | | | | | |
| | | | | | | | 4 | | | | 4 | | EACH | YIELDING MARKER POSTS | 619.17 | | | | |
| | | | | | | | 200 | | | | 200 | | LF | HD STEEL BEAM GUARDRAIL, GALVANIZED | 621.21 | | | | |
| | | | | | | | 4 | | | | 4 | | EACH | MANUFACTURED TERMINAL SECTION, TANGENT | 621.51 | | | | |
| | | | | | | | 4 | | | | 4 | | EACH | GUARDRAIL APPROACH SECTION, GALVANIZED 2 RAIL BOX BEAM | 621.72 | | | | |
| | | | | | | | 487.5 | | | | 487.5 | | LF | REMOVAL AND DISPOSAL OF GUARDRAIL | 621.80 | | | | |
| | | | | | | | 200 | | | | 200 | | HR | UNIFORMED TRAFFIC OFFICERS | 630.10 | | | | |
| | | | | | | | 1000 | | | | 1000 | | HR | FLAGGERS | 630.15 | | | | |

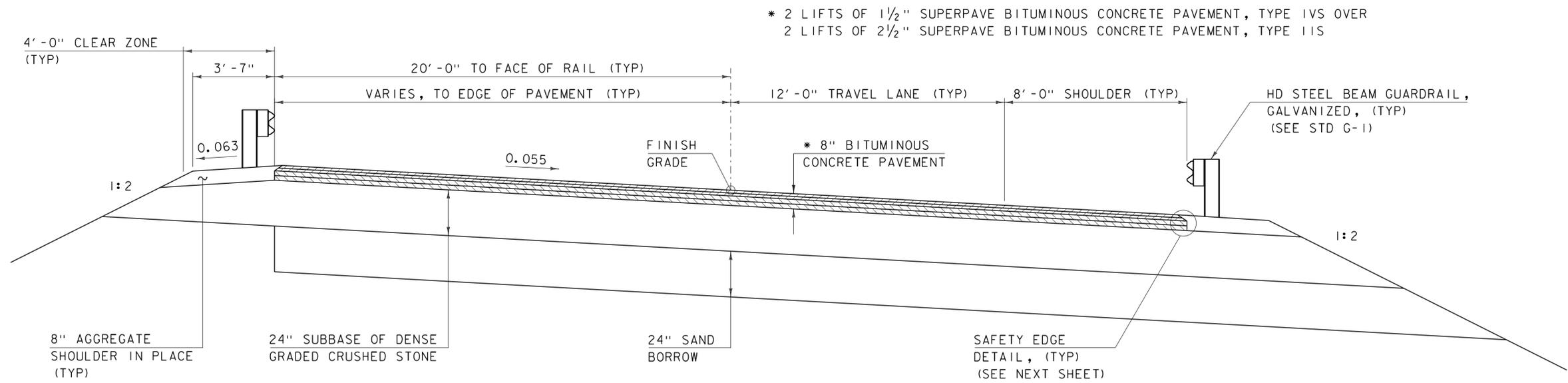
PROJECT NAME: MARLBORO
PROJECT NUMBER: BRF 010-I (43)

FILE NAME: s10b414quantity_sheets.dgn PLOT DATE: 28-AUG-2013
PROJECT LEADER: K. HIGGINS DRAWN BY: K. FRIEDLAND
DESIGNED BY: R. KLINEFELTER CHECKED BY: J. SALVATORI
QUANTITY SHEET 1 SHEET 4 OF 50

QUANTITY SHEET 2

| SUMMARY OF ESTIMATED QUANTITIES | | | | | | | | | | TOTALS | | DESCRIPTIONS | | | | DETAILED SUMMARY OF QUANTITIES | | | |
|---------------------------------|--|--|--|--|--|--|---------|-----------------|--------|-----------------|-------------|--------------|------|--|-------------|--------------------------------|------------|------|-------|
| | | | | | | | ROADWAY | EROSION CONTROL | BRIDGE | FULL C.E. ITEMS | GRAND TOTAL | FINAL | UNIT | ITEMS | ITEM NUMBER | ROUND | QUANTITIES | UNIT | ITEMS |
| | | | | | | | | | | 1 | 1 | | LS | FIELD OFFICE, ENGINEERS | 631.10 | | | | |
| | | | | | | | | | | 1 | 1 | | LS | TESTING EQUIPMENT, CONCRETE | 631.16 | | | | |
| | | | | | | | | | | 1 | 1 | | LS | TESTING EQUIPMENT, BITUMINOUS | 631.17 | | | | |
| | | | | | | | | | | 3000 | 3000 | | DL | FIELD OFFICE TELEPHONE (N.A.B.I.) | 631.26 | | | | |
| | | | | | | | 1 | | | | 1 | | LS | MOBILIZATION/DEMOBILIZATION | 635.11 | | | | |
| | | | | | | | 850 | | | | 850 | | LF | 4 INCH WHITE LINE | 646.20 | | | | |
| | | | | | | | 850 | | | | 850 | | LF | 4 INCH YELLOW LINE | 646.21 | | | | |
| | | | | | | | | | 1400 | | 1400 | | SY | GEOTEXTILE UNDER STONE FILL | 649.31 | | | | |
| | | | | | | | | 185 | | | 185 | | SY | GEOTEXTILE FOR SILT FENCE | 649.51 | | | | |
| | | | | | | | | 225 | | | 225 | | SY | GEOTEXTILE FOR FILTER CURTAIN | 649.61 | | | | |
| | | | | | | | | 5 | | | 5 | | LB | SEED | 651.15 | | | | |
| | | | | | | | | 5 | | | 5 | | LB | SEED, WINTER RYE | 651.17 | | | | |
| | | | | | | | | 40 | | | 40 | | LB | FERTILIZER | 651.18 | | | | |
| | | | | | | | | 1 | | | 1 | | TON | AGRICULTURAL LIMESTONE | 651.20 | | | | |
| | | | | | | | | 1 | | | 1 | | TON | HAY MULCH | 651.25 | | | | |
| | | | | | | | | 70 | | | 70 | | CY | TOPSOL | 651.35 | | | | |
| | | | | | | | | | 775 | | 775 | | SY | GRUBBING MATERIAL | 651.40 | | | | |
| | | | | | | | | 1 | | | 1 | | LS | EPSC PLAN | 652.10 | | | | |
| | | | | | | | | 40 | | | 40 | | HR | MONITORING EPSC PLAN | 652.20 | | | | |
| | | | | | | | | 1 | | | 1 | | LU | MAINTENANCE OF EPSC PLAN (N.A.B.I.) | 652.30 | | | | |
| | | | | | | | | 400 | | | 400 | | SY | TEMPORARY EROSION MATTING | 653.20 | | | | |
| | | | | | | | | 90 | | | 90 | | CY | VEHICLE TRACKING PAD | 653.35 | | | | |
| | | | | | | | | 600 | | | 600 | | LF | PROJECT DEMARCATION FENCE | 653.55 | | | | |
| | | | | | | | 0.66 | | | | 0.66 | | SF | TRAFFIC SIGNS, TYPE A | 675.20 | | | | |
| | | | | | | | | 89 | | | 89 | | LF | SQUARE TUBE SIGN POST AND ANCHOR | 675.341 | | | | |
| | | | | | | | | 6 | | | 6 | | EACH | REMOVING SIGNS | 675.50 | | | | |
| | | | | | | | | 4 | | | 4 | | EACH | ERECTING SALVAGED SIGNS | 675.60 | | | | |
| | | | | | | | | | 27 | | 27 | | CY | SPECIAL PROVISION (HIGH PERFORMANCE CONCRETE, RAPID SET)(FPQ) | 900.608 | | | | |
| | | | | | | | | | 40 | | 40 | | LF | SPECIAL PROVISION (PRE-EXCAVATION OF INTEGRAL ABUTMENT PILES, EARTH) | 900.640 | | | | |
| | | | | | | | | | 110 | | 110 | | LF | SPECIAL PROVISION (PRE-EXCAVATION OF INTEGRAL ABUTMENT PILES, ROCK) | 900.640 | | | | |
| | | | | | | | | 1 | | | 1 | | LS | SPECIAL PROVISION (CPM SCHEDULE) | 900.645 | | | | |
| | | | | | | | | 1 | | | 1 | | LS | SPECIAL PROVISION (TRAFFIC CONTROL, ALL-INCLUSIVE) | 900.645 | | | | |
| | | | | | | | | 1 | | | 1 | | LU | SPECIAL PROVISION (MAT DENSITY PAY ADJUSTMENT, SMALL QUANTITY)(N.A.B.I.) | 900.650 | | | | |
| | | | | | | | | 1 | | | 1 | | LU | SPECIAL PROVISION (MIXTURE PAY ADJUSTMENT)(N.A.B.I.) | 900.650 | | | | |
| | | | | | | | | | 382 | | 382 | | SY | SPECIAL PROVISION (PREFABRICATED BRIDGE UNIT SUPERSTRUCTURE) | 900.675 | | | | |
| | | | | | | | 470 | | | | 470 | | TON | SPECIAL PROVISION (BITUMINOUS CONCRETE PAVEMENT, SMALL QUANTITY) | 900.680 | | | | |

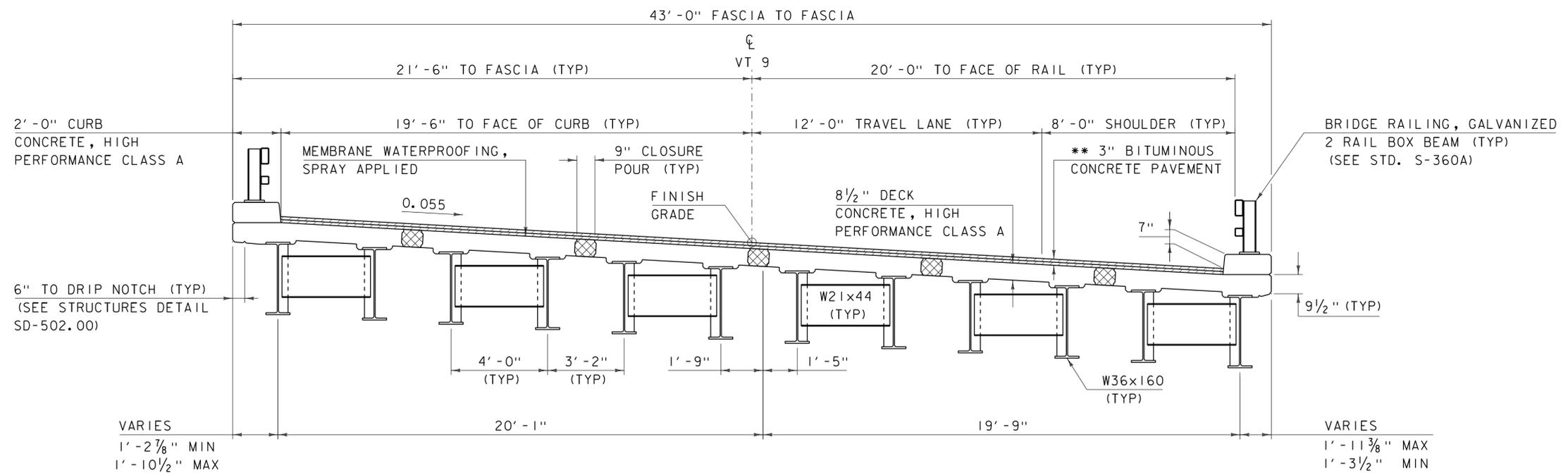
PROJECT NAME: MARLBORO
PROJECT NUMBER: BRF 010-I (43)
FILE NAME: s10b414quantity_sheets.dgn PLOT DATE: 19-SEP-2013
PROJECT LEADER: K. HIGGINS DRAWN BY: K. FRIEDLAND
DESIGNED BY: R. KLINEFELTER CHECKED BY: J. SALVATORI
QUANTITY SHEET 2 SHEET 5 OF 50



* 2 LIFTS OF 1 1/2" SUPERPAVE BITUMINOUS CONCRETE PAVEMENT, TYPE IVS OVER
 2 LIFTS OF 2 1/2" SUPERPAVE BITUMINOUS CONCRETE PAVEMENT, TYPE IIS

ROADWAY TYPICAL SECTION

SCALE: 3/8" = 1'-0"



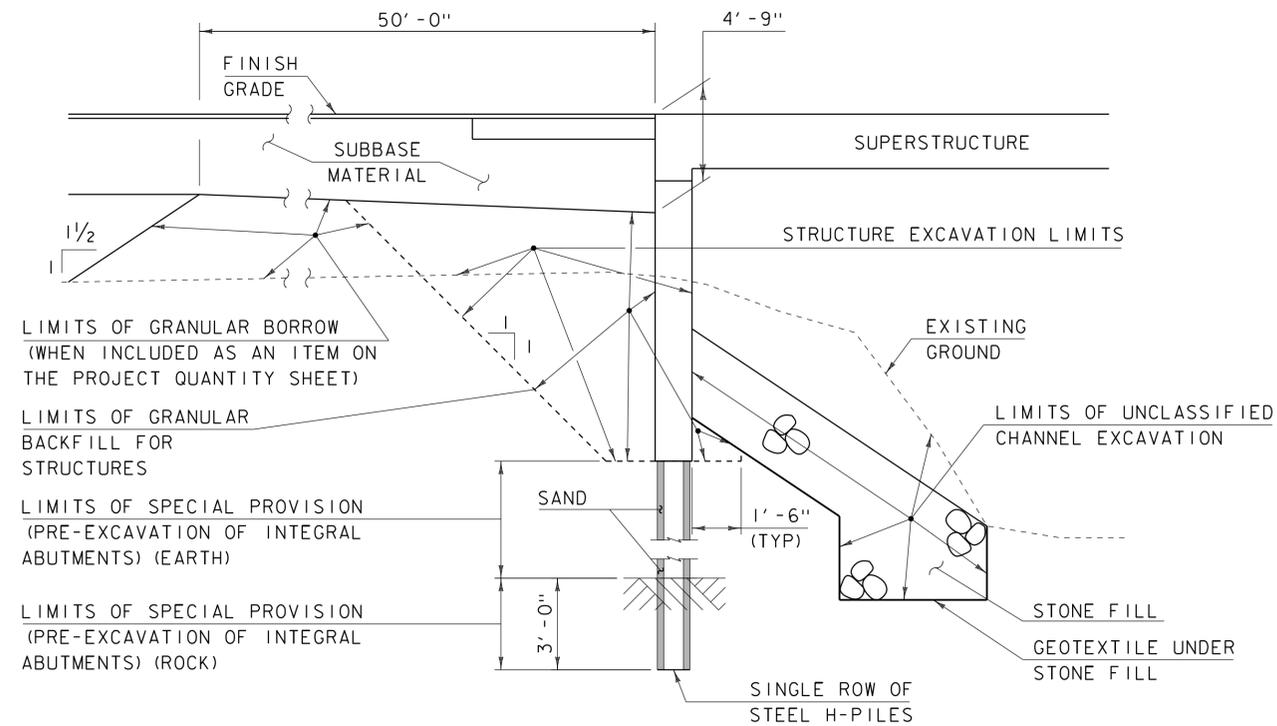
** 2 LIFTS OF 1 1/2" SUPERPAVE BITUMINOUS CONCRETE PAVEMENT, TYPE IVS

BRIDGE TYPICAL SECTION

SCALE: 3/8" = 1'-0"

| MATERIAL TOLERANCES (IF USED ON PROJECT) | |
|---|----------|
| SURFACE | |
| - PAVEMENT (TOTAL THICKNESS) | +/- 1/4" |
| - AGGREGATE SURFACE COURSE | +/- 1/2" |
| SUBBASE | |
| | +/- 1" |
| SAND BORROW | |
| | +/- 1" |

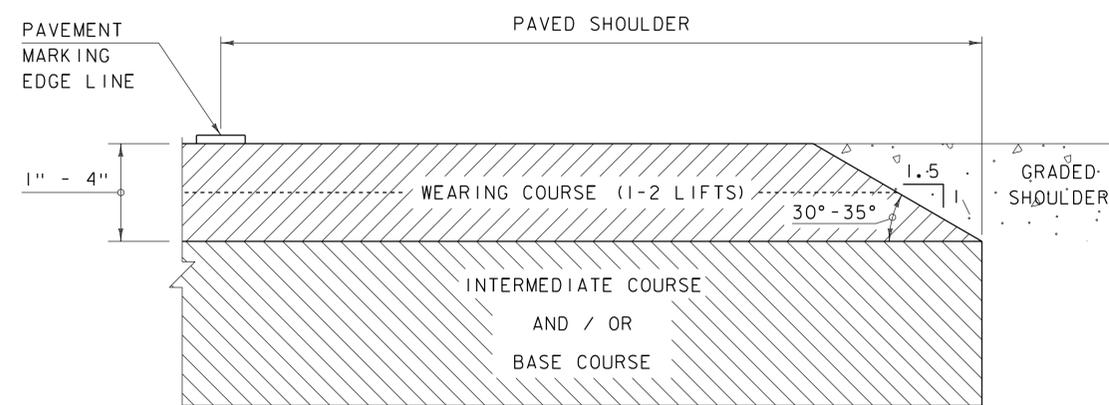
| | | | |
|--------------------|----------------|---------------|----------------|
| PROJECT NAME: | MARLBORO | PLOT DATE: | 19-SEP-2013 |
| PROJECT NUMBER: | BRF 010-1(43) | DRAWN BY: | K. FRIEDLAND |
| FILE NAME: | sl0b414+yp.dgn | DESIGNED BY: | R. KLINEFELTER |
| PROJECT LEADER: | K. HIGGINS | CHECKED BY: | G. LAROCHE |
| TYPICAL SECTIONS I | | SHEET 6 OF 50 | |



TYPICAL INTEGRAL ABUTMENT SECTION

NOT TO SCALE

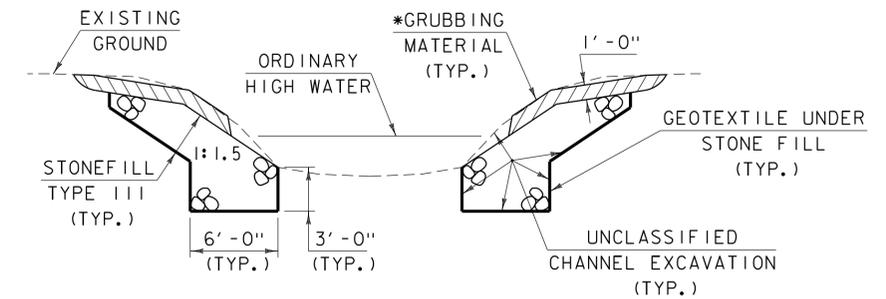
ACTUAL LIMITS OF STRUCTURE EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR. HOWEVER, ONLY THE EXCAVATION BETWEEN THE LIMITS SHOWN WILL BE PAID FOR UNDER THE ITEM 204.25 "STRUCTURE EXCAVATION". EXCAVATION BY THE CONTRACTOR OUTSIDE OF THESE LIMITS WILL BE AT THE EXPENSE OF THE CONTRACTOR.



SAFETY EDGE DETAIL

NOT TO SCALE

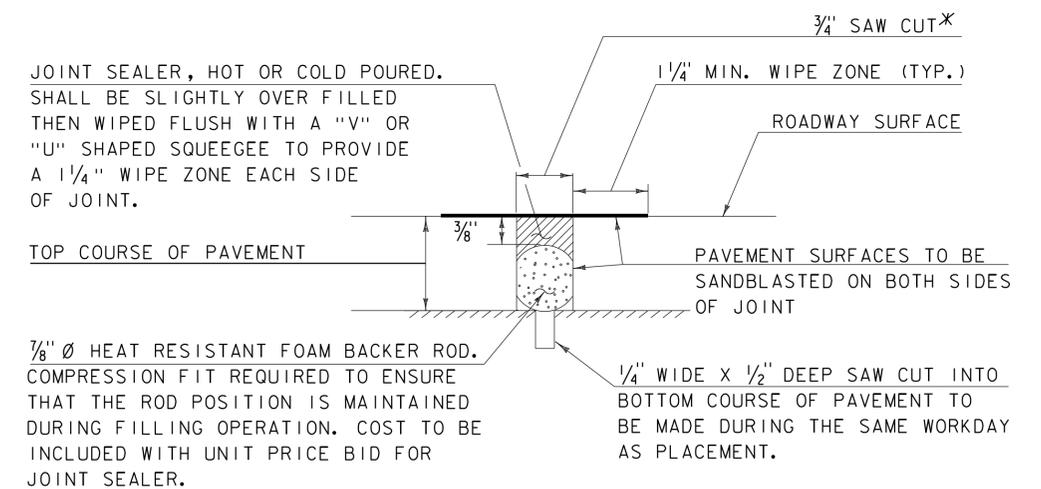
NOTE: LEVELING COURSE MAY INCLUDE THE "SAFETY EDGE" AT THE CONTRACTOR'S CHOICE.



CHANNEL TYPICAL SECTION

NOT TO SCALE

*GRUBBING MATERIAL SHALL NOT BE PLACED ON THE STONE FILL IN THE AREA UNDER THE BRIDGE. WHENEVER CHANNEL SLOPE INTERSECTS ROADWAY SUBBASE, GRUBBING MATERIAL SHALL BEGIN AT THE BOTTOM OF SUBBASE.



SAWED PAVEMENT JOINT DETAIL

NOT TO SCALE

*JOINT IS TO BE LOCATED ACCURATELY BY STRING LINING, OR OTHER MEANS, PRIOR TO PAVING, SO THAT THE SAW CUTS WILL BE MADE DIRECTLY OVER THE END OF CONCRETE DECK. JOINT SHALL BE CUT DRY IN A SINGLE PASS AND BE SEALED WITHIN 24 HOURS OR PRIOR TO EXPOSURE TO TRAFFIC. JOINT SHALL BE CLEANED PRIOR TO APPLYING THE JOINT SEALER.

PROJECT NAME: MARLBORO
PROJECT NUMBER: BRF 010-1(43)

FILE NAME: s10b414+yp.dgn
PROJECT LEADER: K. HIGGINS
DESIGNED BY: R. KLINEFELTER
TYPICAL SECTIONS 2

PLOT DATE: 28-AUG-2013
DRAWN BY: K. FRIEDLAND
CHECKED BY: G. LAROCHE
SHEET 7 OF 50

GENERAL INFORMATION

SYMBOLGY LEGEND NOTE

THE SYMBOLGY ON THIS SHEET IS INTENDED TO COVER STANDARD CONVENTIONAL SYMBOLGY. THE SYMBOLGY IS USED FOR EXISTING & PROPOSED FEATURES WITH HEAVIER LINEWEIGHT, IN COMBINATION WITH PROJECT ANNOTATION, AS NOTED ON PROJECT PLAN SHEETS. THIS LEGEND SHEET COVERS THE BASICS. SYMBOLGY ON PLANS MAY VARY, PLAN ANNOTATIONS AND NOTES SHOULD BE USED TO CLARIFY AS NEEDED.

R. O. W. ABBREVIATIONS (CODES) & SYMBOLS

| POINT CODE | DESCRIPTION |
|------------|--------------------------------|
| CH | CHANNEL EASEMENT |
| CONST | CONSTRUCTION EASEMENT |
| CUL | CULVERT EASEMENT |
| D&C | DISCONNECT & CONNECT |
| DIT | DITCH EASEMENT |
| DR | DRAINAGE EASEMENT |
| DRIVE | DRIVEWAY EASEMENT |
| EC | EROSION CONTROL |
| I&M | INSTALL & MAINTAIN EASEMENT |
| LAND | LANDSCAPE EASEMENT |
| SR | SLOPE RIGHT |
| UE | UTILITY EASEMENT |
| (P) | PERMANENT EASEMENT |
| (T) | TEMPORARY EASEMENT |
| ■ | BNDNS BOUND SET |
| □ | BNDNS BOUND TO BE SET |
| ● | IPNS IRON PIN SET |
| ⊙ | IPNS IRON PIN TO BE SET |
| ⊠ | CALC CALCULATED ROW POINT |
| [DISTANCE] | DISTANCE CARRIED ON NEXT SHEET |

COMMON TOPOGRAPHIC POINT SYMBOLS

| POINT CODE | DESCRIPTION |
|------------|----------------------------------|
| ⊕ | APL BOUND APPARENT LOCATION |
| ◻ | BM BENCH MARK |
| ◻ | BND BOUND |
| ⊕ | CB CATCH BASIN |
| ⊕ | COMB COMBINATION POLE |
| ⊕ | DITHR DROP INLET THROATED DNC |
| ⊕ | EL ELECTRIC POWER POLE |
| ◊ | FPOLE FLAGPOLE |
| ○ | GASFIL GAS FILLER |
| ○ | GP GUIDE POST |
| × | GSO GAS SHUT OFF |
| ◊ | GUY GUY POLE |
| ◊ | GUYW GUY WIRE |
| × | GV GATE VALUE |
| ⊕ | H TREE HARDWOOD |
| △ | HCTRL CONTROL HORIZONTAL |
| △ | HVCTRL CONTROL HORIZ. & VERTICAL |
| ⊕ | HYD HYDRANT |
| ◊ | IP IRON PIN |
| ◊ | IPIPE IRON PIPE |
| ⊕ | LI LIGHT - STREET OR YARD |
| ⊕ | MB MAILBOX |
| ○ | MH MANHOLE (MH) |
| ◻ | MM MILE MARKER |
| ◊ | PM PARKING METER |
| ◻ | PMK PROJECT MARKER |
| ⊕ | POST POST STONE/WOOD |
| ⊕ | RRSIG RAILROAD SIGNAL |
| ⊕ | RRSL RAILROAD SWITCH LEVER |
| ⊕ | S TREE SOFTWOOD |
| ⊕ | SAT SATELLITE DISH |
| ⊕ | SHRUB SHRUB |
| ⊕ | SIGN SIGN |
| ⊕ | STUMP STUMP |
| ⊕ | TEL TELEPHONE POLE |
| ◊ | TIE TIE |
| ⊕ | TSIGN SIGN W/DOUBLE POST |
| ⊕ | VCTRL CONTROL VERTICAL |
| ◊ | WELL WELL |
| × | WSO WATER SHUT OFF |

THESE ARE COMMON VAOT SURVEY POINT SYMBOLS FOR EXISTING FEATURES, ALSO USED FOR PROPOSED FEATURES WITH HEAVIER LINEWEIGHT, IN COMBINATION WITH PROPOSED ANNOTATION.

PROPOSED GEOMETRY CODES

| CODE | DESCRIPTION |
|------|-------------------------|
| PC | POINT OF CURVATURE |
| PI | POINT OF INTERSECTION |
| CC | CENTER OF CURVE |
| PT | POINT OF TANGENCY |
| PCC | POINT OF COMPOUND CURVE |
| PRC | POINT OF REVERSE CURVE |
| POB | POINT OF BEGINNING |
| POE | POINT OF ENDING |
| STA | STATION PREFIX |
| AH | AHEAD STATION SUFFIX |
| BK | BACK STATION SUFFIX |
| D | CURVE DEGREE OF (100FT) |
| R | CURVE RADUIS OF |
| T | CURVE TANGENT LENGTH |
| L | CURVE LENGTH OF |
| E | CURVE EXTERNAL DISTANCE |

UTILITY SYMBOLGY

UNDERGROUND UTILITIES

| | |
|----------|-------------------------|
| — UT — | TELEPHONE |
| — UE — | ELECTRIC |
| — UC — | CABLE (TV) |
| — UEC — | ELECTRIC+CABLE |
| — UET — | ELECTRIC+TELEPHONE |
| — UCT — | CABLE+TELEPHONE |
| — UECT — | ELECTRIC+CABLE+TELEP. |
| — G — | GAS LINE |
| — W — | WATER LINE |
| — S — | SANITARY SEWER (SEPTIC) |

ABOVE GROUND UTILITIES (AERIAL)

| | |
|-------------|-----------------------|
| — T — | TELEPHONE |
| — E — | ELECTRIC |
| — C — | CABLE (TV) |
| — EC — | ELECTRIC+CABLE |
| — ET — | ELECTRIC+TELEPHONE |
| — AER E&T — | ELECTRIC+TELEPHONE |
| — CT — | CABLE+TELEPHONE |
| — ECT — | ELECTRIC+CABLE+TELEP. |
| — | UTILITY POLE GUY WIRE |

PROJECT CONSTRUCTION SYMBOLGY

PROJECT DESIGN & LAYOUT SYMBOLGY

| | |
|--------|-----------------------|
| — CZ — | CLEAR ZONE |
| — | PLAN LAYOUT MATCHLINE |

PROJECT CONSTRUCTION FEATURES

| | |
|-----|----------------------------|
| — | TOP OF CUT SLOPE |
| — | TOE OF FILL SLOPE |
| — | STONE FILL |
| — | BOTTOM OF DITCH |
| — | CULVERT PROPOSED |
| — | STRUCTURE SUBSURFACE |
| PDF | PROJECT DEMARCATION FENCE |
| BF | BARRIER FENCE |
| — | TREE PROTECTION ZONE (TPZ) |
| — | STRIPING LINE REMOVAL |
| — | SHEET PILES |

CONVENTIONAL BOUNDARY SYMBOLGY

BOUNDARY LINES

| | |
|-----------------|--|
| — TOWN LINE — | TOWN BOUNDARY LINE |
| — COUNTY LINE — | COUNTY BOUNDARY LINE |
| — STATE LINE — | STATE BOUNDARY LINE |
| — | PROPOSED STATE R.O.W. (LIMITED ACCESS) |
| — | PROPOSED STATE R.O.W. |
| — | STATE ROW (LIMITED ACCESS) |
| — | STATE ROW |
| — | TOWN ROW |
| — | PERMANENT EASEMENT LINE (P) |
| — | TEMPORARY EASEMENT LINE (T) |
| — | SURVEY LINE |
| — P — | PROPERTY LINE (P/L) |
| — SR — | SLOPE RIGHTS |
| — 6f — | 6F PROPERTY BOUNDARY |
| — 4f — | 4F PROPERTY BOUNDARY |
| — HAZ — | HAZARDOUS WASTE |

EPSC LAYOUT PLAN SYMBOLGY

EPSC MEASURES

| | |
|---|---|
| — | FILTER CURTAIN |
| — | SILT FENCE |
| — | SILT FENCE WOVEN WIRE |
| — | CHECK DAM |
| — | DISTURBED AREAS REQUIRING RE-VEGETATION |
| — | EROSION MATTING |

ENVIRONMENTAL RESOURCES

| | |
|-----------------|---------------------------------|
| — | WETLAND BOUNDARY |
| — | RIPARIAN BUFFER ZONE |
| — | WETLAND BUFFER ZONE |
| — | SOIL TYPE BOUNDARY |
| — T&E — | THREATENED & ENDANGERED SPECIES |
| — HAZ — | HAZARDOUS WASTE AREA |
| — AG — | AGRICULTURAL LAND |
| — HABITAT — | FISH & WILDLIFE HABITAT |
| — FLOOD PLAIN — | FLOOD PLAIN |
| — OHW — | ORDINARY HIGH WATER (OHW) |
| — | STORM WATER |
| — | USDA FOREST SERVICE LANDS |
| — | WILDLIFE HABITAT SUIT/CONN |

ARCHEOLOGICAL & HISTORIC

| | |
|-------------------|----------------------------|
| — ARCH — | ARCHEOLOGICAL BOUNDARY |
| — HISTORIC DIST — | HISTORIC DISTRICT BOUNDARY |
| — HISTORIC — | HISTORIC AREA |
| ⊕ | HISTORIC STRUCTURE |

CONVENTIONAL TOPOGRAPHIC SYMBOLGY

EXISTING FEATURES

| | |
|---|--------------------|
| — | ROAD EDGE PAVEMENT |
| — | ROAD EDGE GRAVEL |
| — | DRIVEWAY EDGE |
| — | DITCH |
| — | FOUNDATION |
| — | FENCE (EXISTING) |
| — | FENCE WOOD POST |
| — | FENCE STEEL POST |
| — | GARDEN |
| — | ROAD GUARDRAIL |
| — | RAILROAD TRACKS |
| — | CULVERT (EXISTING) |
| — | STONE WALL |
| — | WALL |
| — | WOOD LINE |
| — | BRUSH LINE |
| — | HEDGE |
| — | BODY OF WATER EDGE |
| — | LEDGE EXPOSED |

PROJECT NAME: MARLBORO
PROJECT NUMBER: BRF 010-1 (43)

FILE NAME: s10b414Legend.dgn PLOT DATE: 28-AUG-2013
PROJECT LEADER: K. HIGGINS DRAWN BY: K. FRIEDLAND
DESIGNED BY: R. KLINEFELTER CHECKED BY: J. SALVATORI
LEGEND SHEET SHEET 8 OF 50

GPS CONTROL POINTS

HVCTRL #1

" D 14 RESET "
 N = 138636.34
 E = 1587856.07
 ELEV. = 1360.39

TO REACH FROM THE EAST END OF THE VT ROUTE 9 BRIDGE OVER I-91 IN BRATTLEBORO GO WEST ALONG VT ROUTE 9 FOR 6.8 MI (10.9 KM) TO THE INTERSECTION OF ASPEN DRIVE OR WOLF ROAD RIGHT AND MCARTHUR ROAD LEFT. TURN RIGHT AND GO NORTH ALONG ASPEN DRIVE FOR 0.15 MI (0.24 KM) TO MR ESAUS 2 STORY WOOD FRAME HOUSE AND SITE OF MARK ON LEFT. THE MARK IS SET IN THE TOP OF A 4.8 M (15.7 FT) X 1.0 M (3.3 FT) ROCK OUTCROP WHICH PROJECTS 0.5 M (1.6 FT) ABOVE GROUND SURFACE IN A FLOWER BED. IT IS 26.8 M (87.9 FT) WEST OF AND ABOUT 2 M (6.6 FT) HIGHER THAN THE CENTERLINE OF ASPEN DRIVE, 7.1 M (23.3 FT) WEST OF THE CENTERLINE OF GRAVEL DRIVE TO THE HOUSE, 26.3 M (86.3 FT) SOUTH OF THE SOUTHEAST CORNER OF THE HOUSE, AND 4.4 M (14.4 FT) NORTHEAST OF THE NORTHEAST CORNER OF A GARAGE.

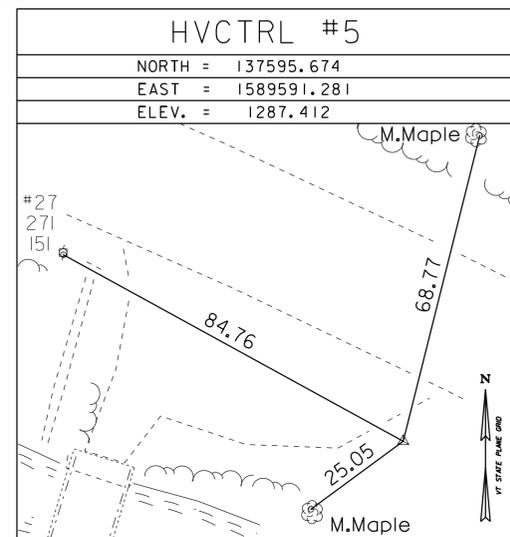
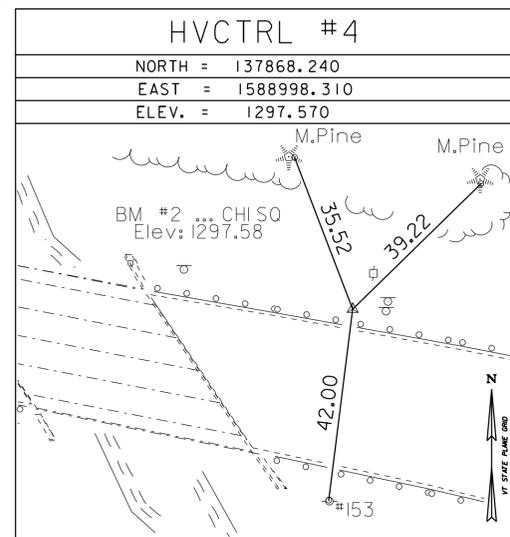
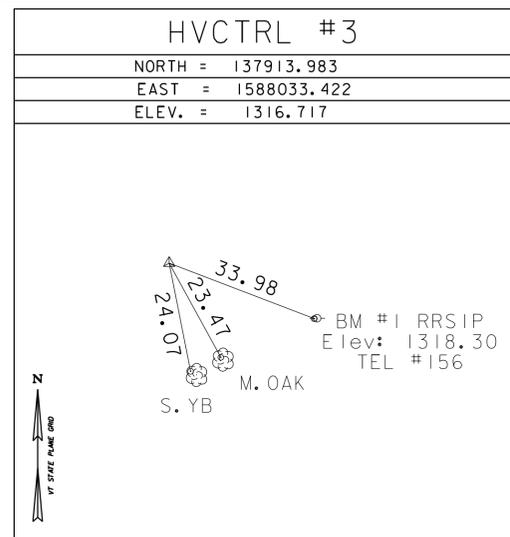
HVCTRL #8

" TURNER "
 N = 137154.88
 E = 1590676.52
 ELEV. = 1271.37

TO REACH FROM WEST END OF THE VT. ROUTE 9 BRIDEGS OVER I-91 GO WEST ALONG VT. ROUTE 9 FOR 6.4 MI (10.3 KM) TO THE INTERSECTION OF HAMILTON ROAD RIGHT. CONTINUE WEST TO FIND A SAFE TURN AROUND AND RETURN TO THE INTERSECTION OF HAMILTON ROAD LEFT. TURN LEFT AND GO NORTH ALONG HAMILTON ROAD FOR 0.05 MI (0.08 KM) TO THE MARK ON THE LEFT IN A LAWN. THE MARK IS SET IN THE TOP OF A 0.4 M (1.3 FT.) X 0.4 M (1.3 FT) ROCK OUTCROP WHICH IS FLUSH WITH THE GROUND SURFACE. IT IS 6.6 M (21.7 FT) WEST OF AND ABOUT 1.0 M (3.3 FT) HIGHER THAN THE CENTERLINE OF HAMILTON ROAD, 16.0 M (52.5 FT) SOUTHEAST OF A 35 CM MAPLE, 29.6 M (97.1 FT) NORTH OF THE END OF A STONEWALL, 39.0 M (128.0 FT) NORTHEAST OF THE NORTHEAST CORNER OF AN ATTACHED GARAGE, 11.0 M (36.1 FT) WEST OF A FIBERGLASS WITNESS POST.

• Description provided by Vermont Agency of Transportation Geodetic Unit

TRAVERSE TIES

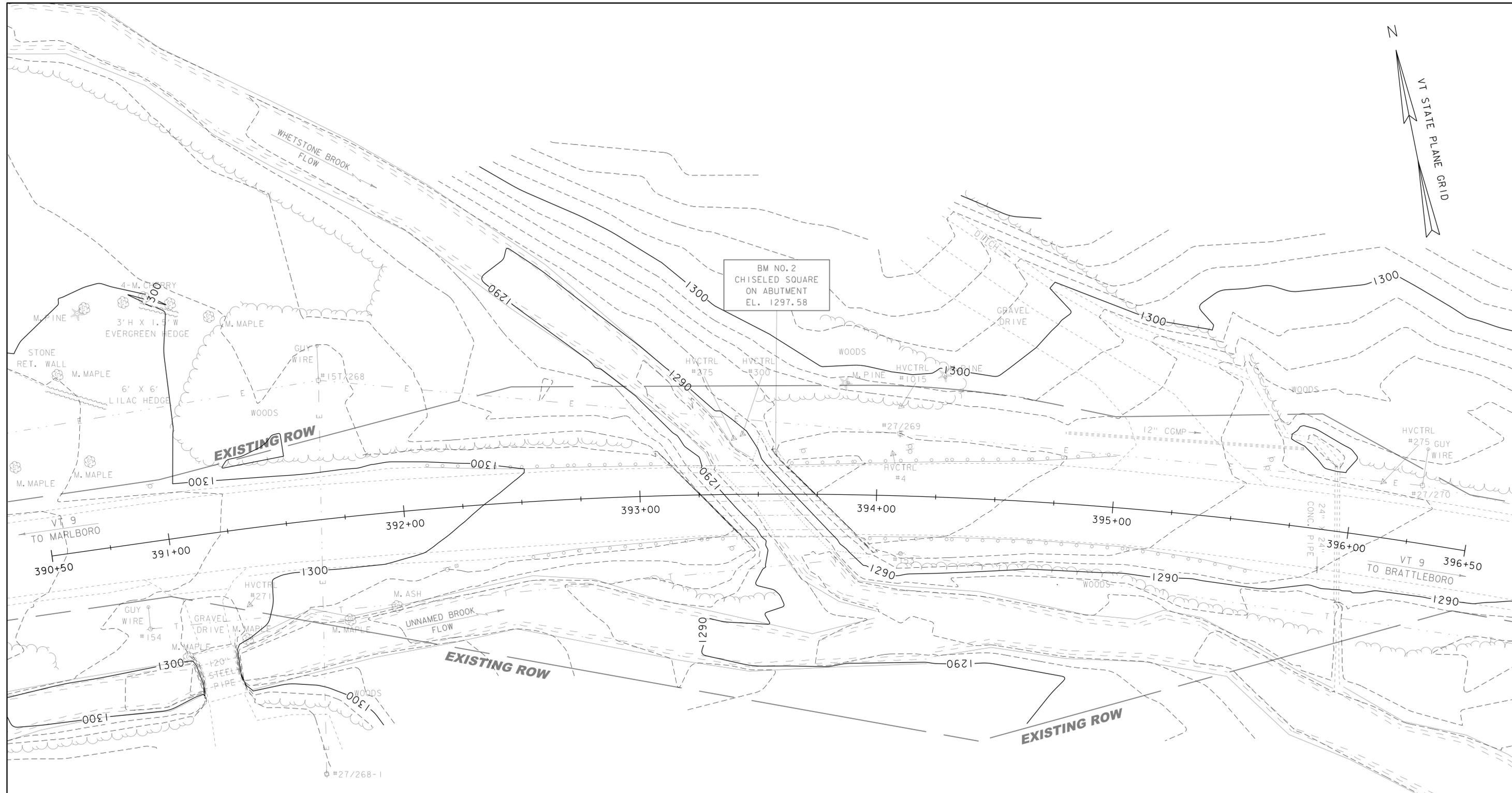
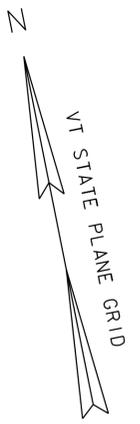


• Main Traverse Completed 10/27/98 by R. Gilman P.C. & T. Companion & G. Hitchcock [83b100]

ALIGNMENT TIES

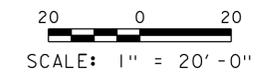
| | |
|------------|-------------|
| DATUM | |
| VERTICAL | NAVD 88 |
| HORIZONTAL | NAD 83 (96) |
| ADJUSTMENT | Compass |

| | |
|--------------------------------|------------------------|
| PROJECT NAME: MARLBORO | |
| PROJECT NUMBER: BRF 010-1(43) | |
| FILE NAME: survey\10b414t1.dgn | PLOT DATE: 28-AUG-2013 |
| PROJECT LEADER: K. HIGGINS | DRAWN BY: R. BULLOCK |
| DESIGNED BY: R. KLINEFELTER | CHECKED BY: G. LAROCHE |
| TIE SHEET | SHEET 9 OF 50 |



EXISTING BRIDGE DATA
 SINGLE SPAN ROLLED BEAM, CONCRETE DECK
 CONCRETE ABUTMENTS
 OVERALL LENGTH = 54'
 OVERALL WIDTH = 31.3'

EXISTING CONDITIONS



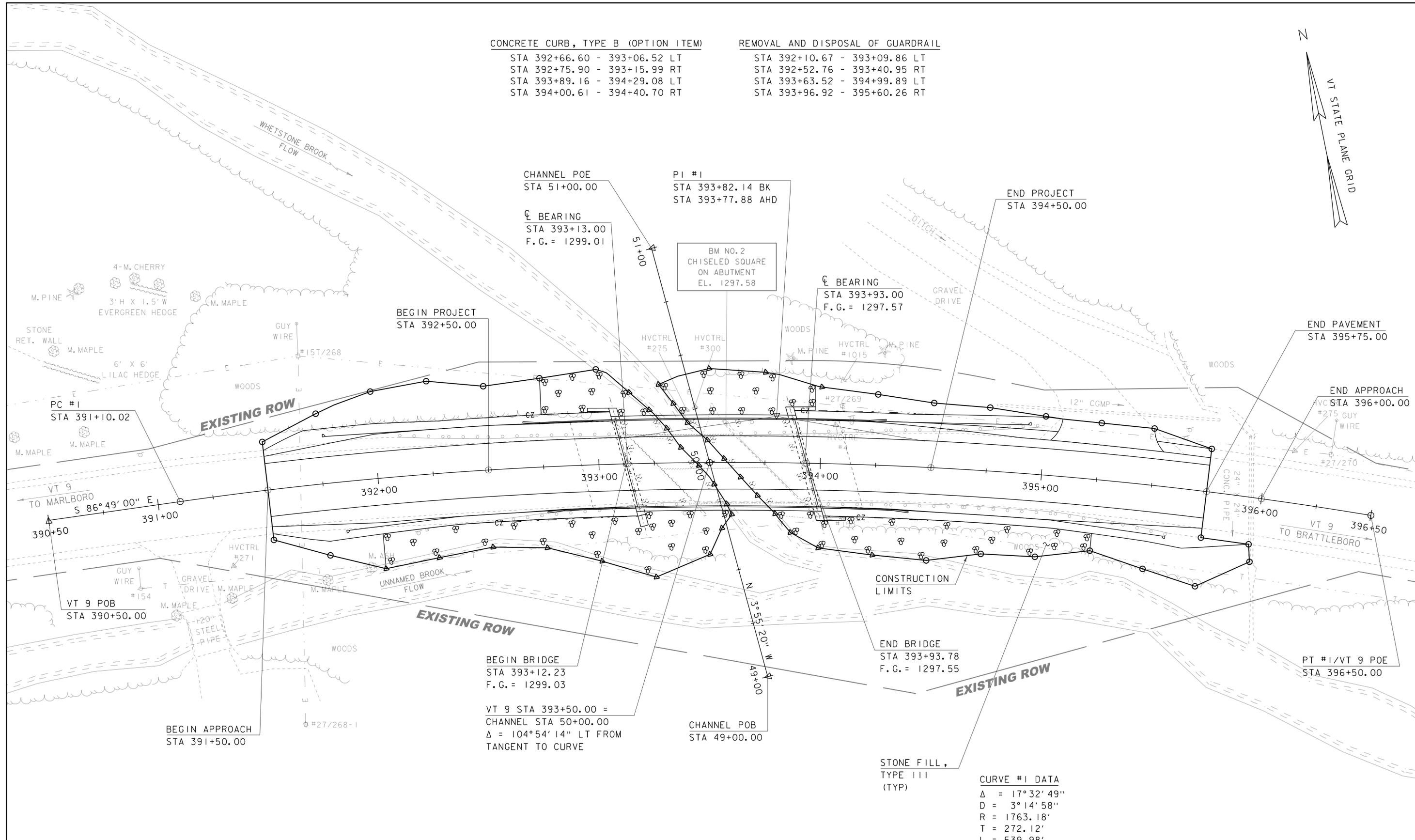
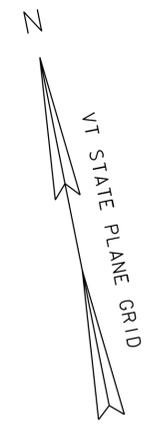
| | | | | | |
|-----------------|---------------|---------------------|--------------------------------|-------------|--------------|
| PROJECT NAME: | MARLBORO | FILE NAME: | s10b414existing_conditions.dgn | PLOT DATE: | 28-AUG-2013 |
| PROJECT NUMBER: | BRF 010-1(43) | PROJECT LEADER: | K. HIGGINS | DRAWN BY: | K. FRIEDLAND |
| | | DESIGNED BY: | R. KLINEFELTER | CHECKED BY: | J. SALVATORI |
| | | EXISTING CONDITIONS | | SHEET | 10 OF 50 |

CONCRETE CURB, TYPE B (OPTION ITEM)

STA 392+66.60 - 393+06.52 LT
 STA 392+75.90 - 393+15.99 RT
 STA 393+89.16 - 394+29.08 LT
 STA 394+00.61 - 394+40.70 RT

REMOVAL AND DISPOSAL OF GUARDRAIL

STA 392+10.67 - 393+09.86 LT
 STA 392+52.76 - 393+40.95 RT
 STA 393+63.52 - 394+99.89 LT
 STA 393+96.92 - 395+60.26 RT



BEGIN BRIDGE
 STA 393+12.23
 F.G. = 1299.03

VT 9 STA 393+50.00 =
 CHANNEL STA 50+00.00
 $\Delta = 104^\circ 54' 14''$ LT FROM
 TANGENT TO CURVE

CHANNEL POB
 STA 49+00.00

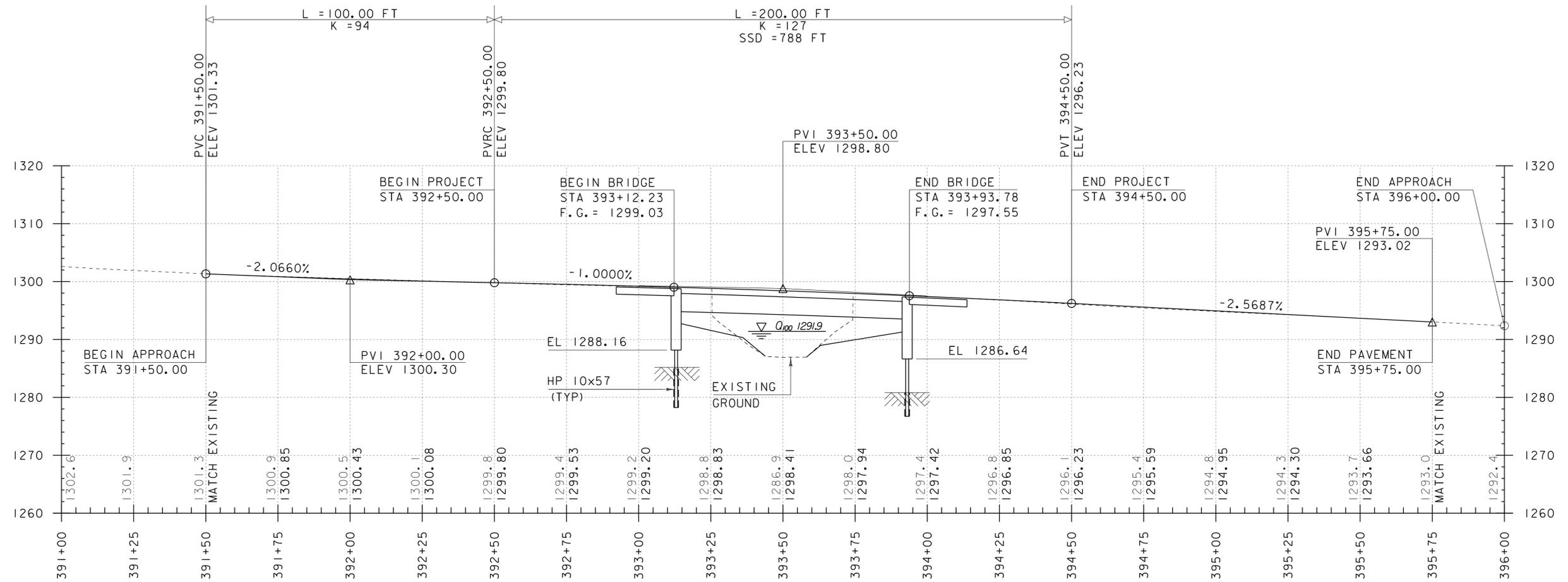
END BRIDGE
 STA 393+93.78
 F.G. = 1297.55

CURVE #1 DATA
 $\Delta = 17^\circ 32' 49''$
 D = 3° 14' 58"
 R = 1763.18'
 T = 272.12'
 L = 539.98'
 E = 20.88'

LAYOUT SHEET



| | | | |
|-----------------|----------------|--------------|----------------|
| PROJECT NAME: | MARLBORO | PLOT DATE: | 28-AUG-2013 |
| PROJECT NUMBER: | BRF 010-I (43) | DRAWN BY: | K. FRIEDLAND |
| FILE NAME: | sl0b414bdr.dgn | DESIGNED BY: | R. KLINEFELTER |
| PROJECT LEADER: | K. HIGGINS | CHECKED BY: | G. LAROCHE |
| LAYOUT SHEET | | SHEET | II OF 50 |



NOTE:

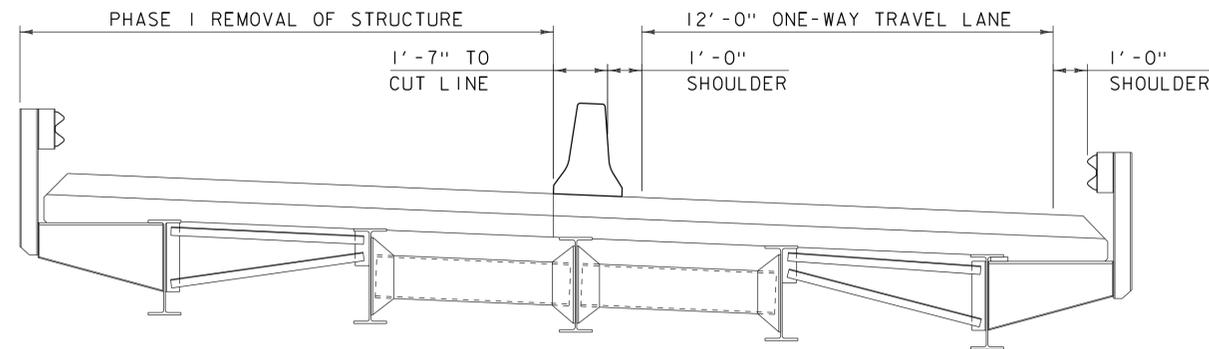
ELEVATIONS SHOWN TO THE NEAREST TENTH ARE
EXISTING GROUND ALONG PROPOSED CENTERLINE.

ELEVATIONS SHOWN TO THE NEAREST HUNDREDTH ARE
FINISH GRADES ALONG PROPOSED CENTERLINE.

MAINLINE PROFILE

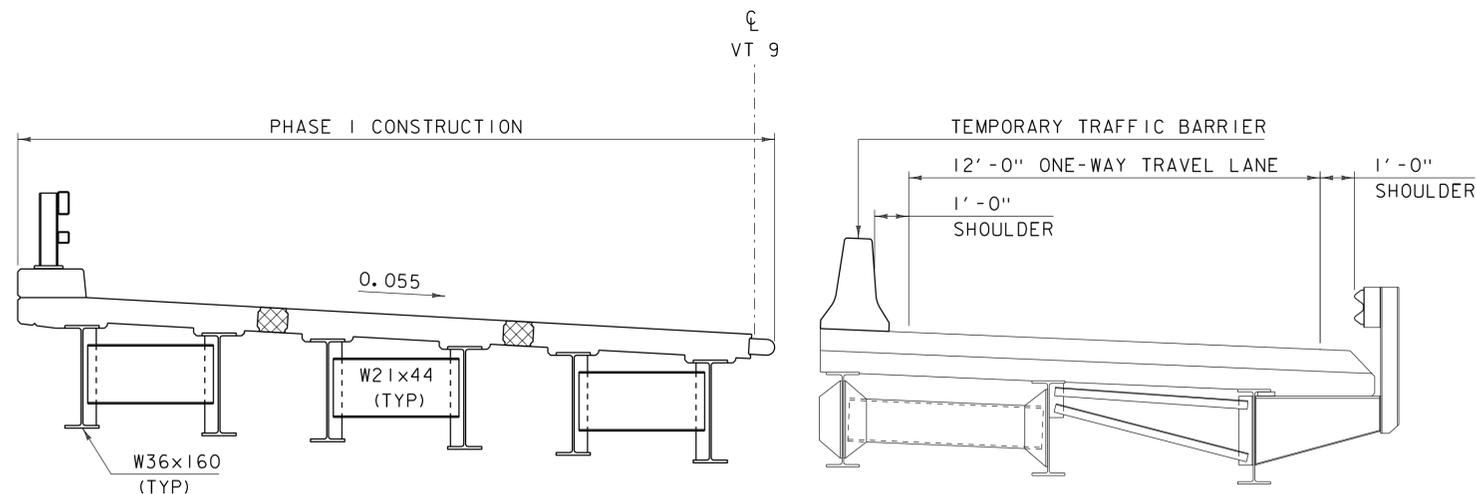
HORIZONTAL SCALE: 1" = 20'-0"
VERTICAL SCALE: 1" = 10'-0"

| | |
|------------------|----------------|
| PROJECT NAME: | MARLBORO |
| PROJECT NUMBER: | BRF 010-1(43) |
| FILE NAME: | sl0b414pro.dgn |
| PROJECT LEADER: | K. HIGGINS |
| DESIGNED BY: | R. KLINEFELTER |
| MAINLINE PROFILE | |
| PLOT DATE: | 28-AUG-2013 |
| DRAWN BY: | K. FRIEDLAND |
| CHECKED BY: | G. LAROCHE |
| SHEET | 12 OF 50 |



EXISTING

SCALE: 3/8" = 1'-0"



PHASE I

SCALE: 3/8" = 1'-0"

TRAFFIC CONTROL

1. THE PHASING SHOWN IS OF A CONCEPTUAL NATURE ONLY. THE CONTRACTOR SHALL BE RESPONSIBLE FOR THE DESIGN AND INSTALLATION OF A SITE SPECIFIC TRAFFIC CONTROL PLAN. A DETAILED TRAFFIC CONTROL PLAN SHALL BE SUBMITTED TO THE ENGINEER FOR ALL PHASES OF CONSTRUCTION PER SECTION 105. ALL COSTS INCLUDING THE TEMPORARY TRAFFIC BARRIER AND THE TEMPORARY TRAFFIC SIGNALS SHALL BE INCLUDED IN ITEM 900.645, "SPECIAL PROVISION (TRAFFIC CONTROL, ALL-INCLUSIVE)".
2. THE CONTRACTOR SHALL INDICATE THE INTENTION TO REDUCE THE POSTED SPEED LIMIT BASED ON THE SUBMITTED TRAFFIC CONTROL PLAN. ADDITIONAL SIGNS REQUIRED FOR A REDUCTION IN THE POSTED SPEED LIMIT SHALL BE INCLUDED IN ITEM 900.645, "SPECIAL PROVISION (TRAFFIC CONTROL, ALL-INCLUSIVE)".
3. PHASE 1 TEMPORARY TRAFFIC BARRIER SHALL BE ADEQUATELY ANCHORED TO THE EXISTING BRIDGE DECK. PHASE 2 TEMPORARY TRAFFIC BARRIER ON THE NEW BRIDGE DECK SHALL BE POSITIONED SO THAT ADEQUATE SPACE FOR IMPACT DEFLECTION IS PROVIDED BEHIND THE BARRIER. ANCHORING TEMPORARY TRAFFIC BARRIER TO THE NEW BRIDGE DECK WILL NOT BE PERMITTED.
4. TEMPORARY TRAFFIC SIGNALS SHALL BE POSITIONED BETWEEN THE BRIDGE AND NEAREST DRIVEWAY ON EACH APPROACH. THE SIGNALS SHALL BE CLEARLY VISIBLE AT ALL TIMES FOR TRAFFIC EXITING DRIVEWAYS.
5. INSTALLATION OF TEMPORARY TRAFFIC CONTROL SIGNS SHALL BE COORDINATED WITH EXISTING TRAFFIC CONTROL SIGN ASSEMBLIES. ALL SIGNS REMOVED OR COVERED SHALL BE REPLACED OR UNCOVERED WHEN THE TRAFFIC CONTROL PLAN IS DISASSEMBLED.

PHASE CONSTRUCTION

6. PHASE 1: (SEE PHASE 1 DETOUR LAYOUT SHEET) TRAFFIC SHALL BE MAINTAINED ON THE SOUTHERN PORTION OF THE EXISTING BRIDGE IN A 12'-0" ONE-WAY TRAVEL LANE. TEMPORARY TRAFFIC SIGNALS SHALL BE USED TO ALTERNATE EASTBOUND AND WESTBOUND TRAFFIC ON THE TRAVEL LANE.
7. SHORING FOR EXISTING BRIDGE SUPERSTRUCTURE AND SUBSTRUCTURE SHALL BE INCLUDED IN SITE SPECIFIC CONSTRUCTION PHASING PLAN SUBMITTAL. ALL COSTS SHALL BE INCLUDED IN ITEM 502.10, SHORING SUPERSTRUCTURE.
8. REMOVE NORTHERN PORTION OF EXISTING BRIDGE SUPERSTRUCTURE AND SUBSTRUCTURE TO CUT LINE.
9. CONSTRUCT NORTHERN PORTIONS OF NEW ABUTMENTS, BRIDGE SUPERSTRUCTURE, APPROACH SLABS, ROADWAY AND RAILING.
10. PHASE 2A: (SEE PHASE 2 DETOUR LAYOUT SHEET) TRAFFIC SHALL BE MAINTAINED ON THE NORTHERN PORTION OF THE NEW BRIDGE IN A 12'-0" ONE-WAY TRAVEL LANE. TEMPORARY TRAFFIC SIGNALS SHALL BE USED TO ALTERNATE EASTBOUND AND WESTBOUND TRAFFIC ON THE TRAVEL LANE.
11. REMOVE REMAINING SOUTHERN PORTION OF EXISTING BRIDGE SUPERSTRUCTURE AND SUBSTRUCTURE.
12. CONSTRUCT SOUTHERN PORTIONS OF NEW ABUTMENTS, BRIDGE SUPERSTRUCTURE, APPROACH SLABS, ROADWAY AND RAILING.
13. PHASE 2B: (SEE PHASE 2 DETOUR LAYOUT SHEET) TRAFFIC SHALL BE MAINTAINED IN A 12'-0" ONE-WAY TRAVEL LANE WITH ALTERNATING TRAFFIC WHILE MEMBRANE WATERPROOFING, SPRAY APPLIED, AND BITUMINOUS CONCRETE PAVEMENT WORK IS COMPLETED.

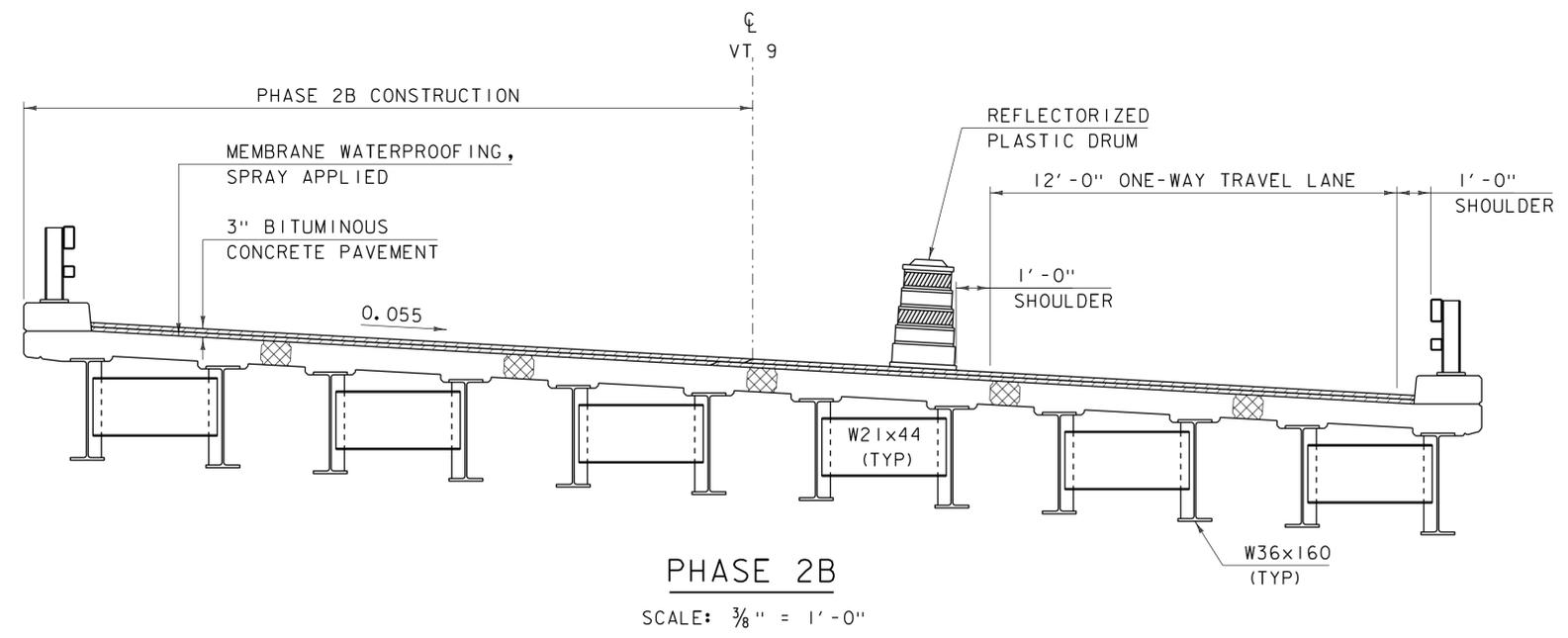
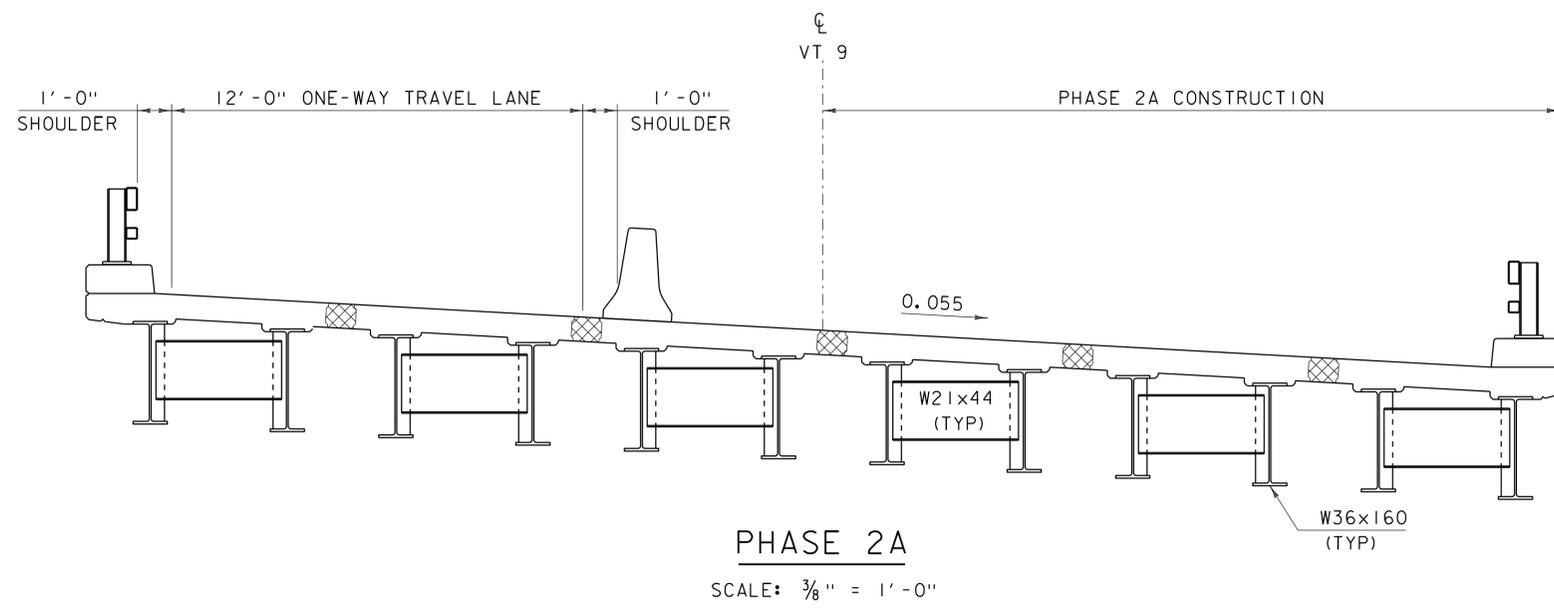
NOTE:

CENTERLINE RUMBLE STRIPS ARE CURRENTLY IN PLACE ON THIS PORTION OF VERMONT ROUTE 9. IF FINAL PHASING PLAN REQUIRES MASKING OF ANY EXISTING CENTERLINE PAVEMENT MARKINGS, THE RUMBLE STRIPS WILL HAVE TO BE FILLED. IF THIS OCCURS, THE RUMBLE STRIP SHALL BE RESTORED AT THE END OF CONSTRUCTION. PAYMENT WILL BE INCIDENTAL TO CONTRACT ITEM 900.645 SPECIAL PROVISION (TRAFFIC CONTROL, ALL-INCLUSIVE).

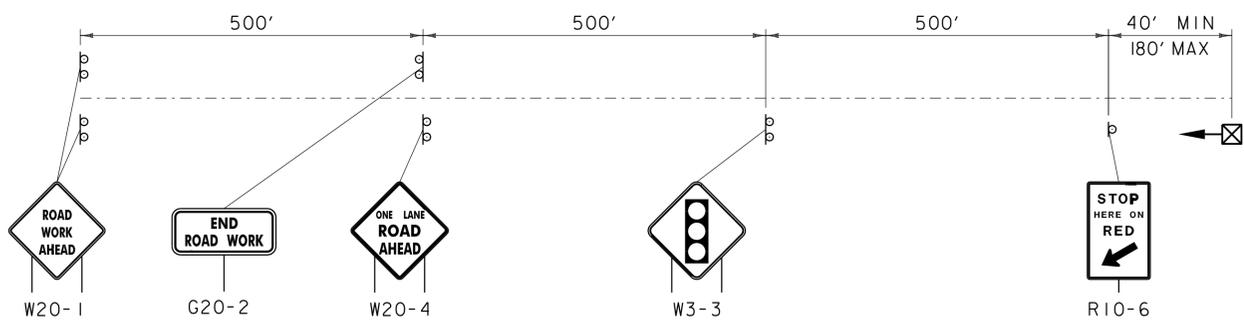
PROJECT NAME: MARLBORO
PROJECT NUMBER: BRF 010-1(43)

FILE NAME: s10b414phasewrk.dgn
PROJECT LEADER: K. HIGGINS
DESIGNED BY: R. KLINEFELTER
PHASE CONSTRUCTION DETAILS 1

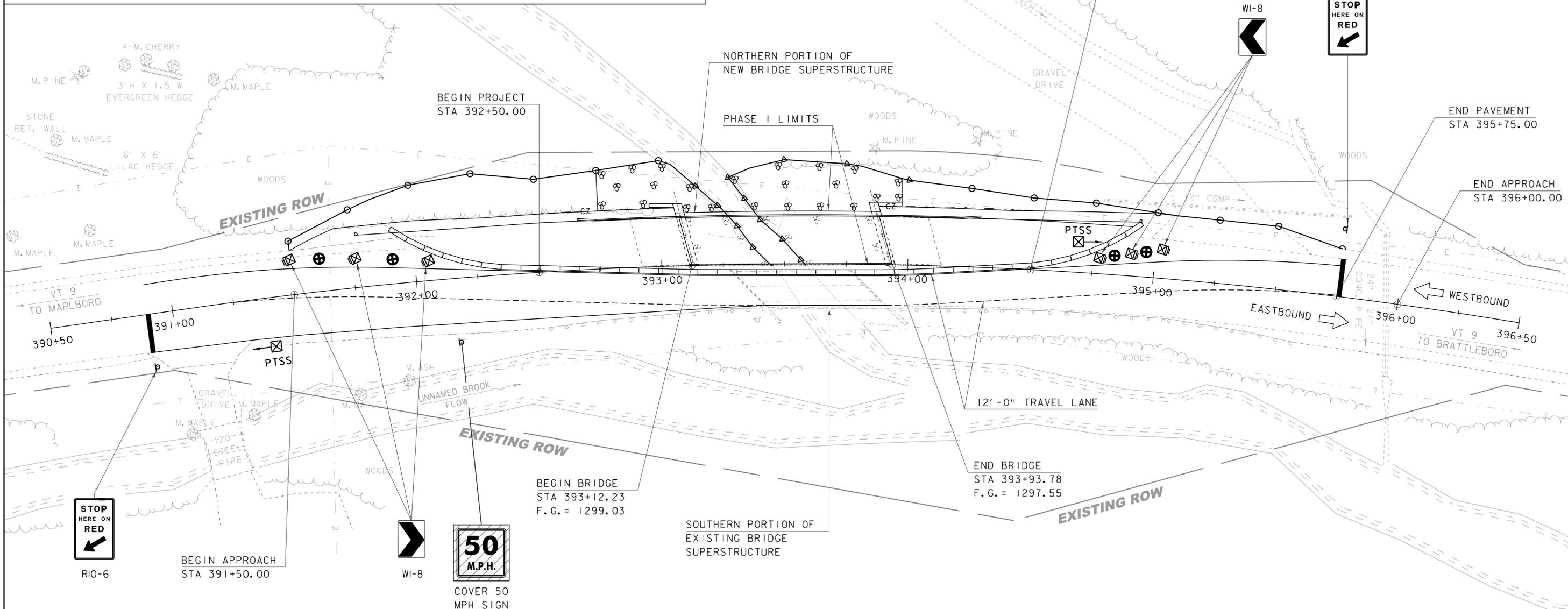
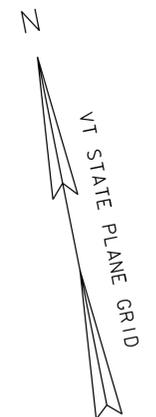
PLOT DATE: 28-AUG-2013
DRAWN BY: K. FRIEDLAND
CHECKED BY: G. LAROCHE
SHEET 13 OF 50



| | | | |
|-----------------|---------------------|------------------------------|------------------------|
| PROJECT NAME: | MARLBORO | PLOT DATE: | 28-AUG-2013 |
| PROJECT NUMBER: | BRF 010-1(43) | DRAWN BY: | K. FRIEDLAND |
| FILE NAME: | sl0b414phasewrk.dgn | DESIGNED BY: | R. KLINEFELTER |
| | | PHASE CONSTRUCTION DETAILS 2 | CHECKED BY: G. LAROCHE |
| | | | SHEET 14 OF 50 |



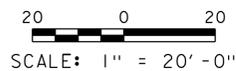
APPROACH SIGNS
NOT TO SCALE



NOTES:

1. ACTUAL BARRIER LOCATION AND TERMINATION TO BE DETAILED BY CONTRACTOR AND SUBMITTED IN THE SITE SPECIFIC TRAFFIC CONTROL PLAN.
2. ACTUAL SIGNAL LOCATION AND ANY ASSOCIATED SIGNAGE TO BE DETAILED BY CONTRACTOR AND SUBMITTED IN THE SITE SPECIFIC TRAFFIC CONTROL PLAN.
3. CONTRACTOR SHALL MEET WITH EACH PROPERTY OWNER AFFECTED BY THE TEMPORARY SIGNAL. CONTRACTOR SHALL SUGGEST TO PROPERTY OWNER THAT PROPERTY OWNER SHOULD WAIT UNTIL TRAFFIC IS FLOWING IN THE DIRECTION THE PROPERTY OWNER WISHES TO TRAVEL AND ENTER AT THE END OF THAT LINE.

PHASE I DETOUR LAYOUT



| LEGEND | |
|--------|--------------------------------|
| | REMOVAL OF EXISTING MARKINGS |
| | SIGN POSTS |
| | TYPE III BARRICADES (MOD.) |
| | TEMP. TRAFFIC BARRIER |
| | REFLECTORIZED BARREL |
| | PORTABLE TRAFFIC SIGNAL SYSTEM |
| | TEMPORARY STOP BAR |

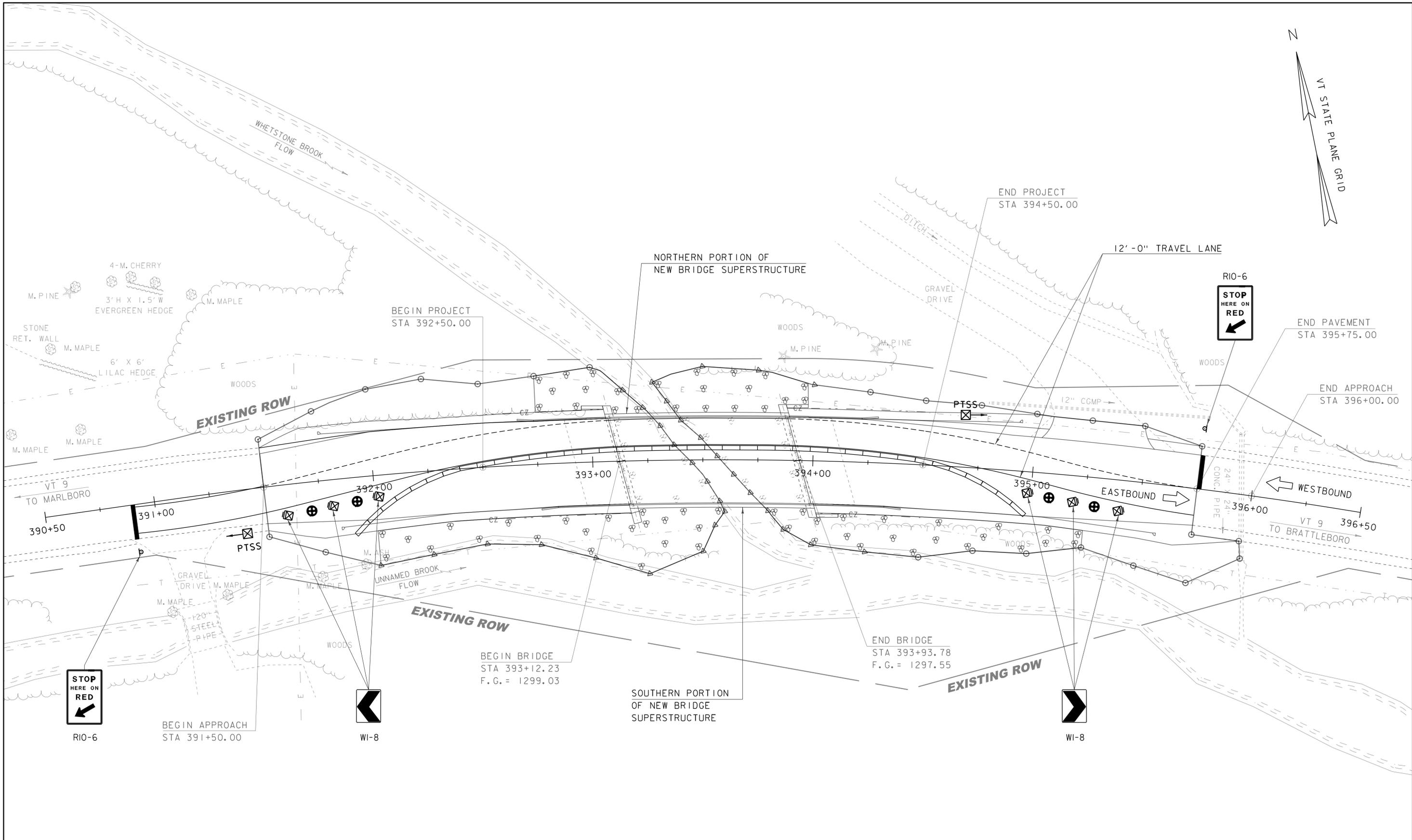
TIMING SEQUENCE FOR PORTABLE SIGNALS

| | |
|-------------------|-------------|
| MAXIMUM GREEN | 30 SECONDS |
| MINIMUM GREEN | 15 SECONDS |
| EXTENSION | 3.5 SECONDS |
| ALL-RED CLEARANCE | 20 SECONDS |

PROJECT NAME: MARLBORO
PROJECT NUMBER: BRF 010-1(43)

FILE NAME: s10b414phase1.dgn
PROJECT LEADER: K. HIGGINS
DESIGNED BY: R. KLINEFELTER
PHASE I DETOUR LAYOUT

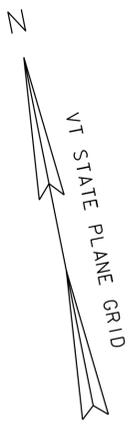
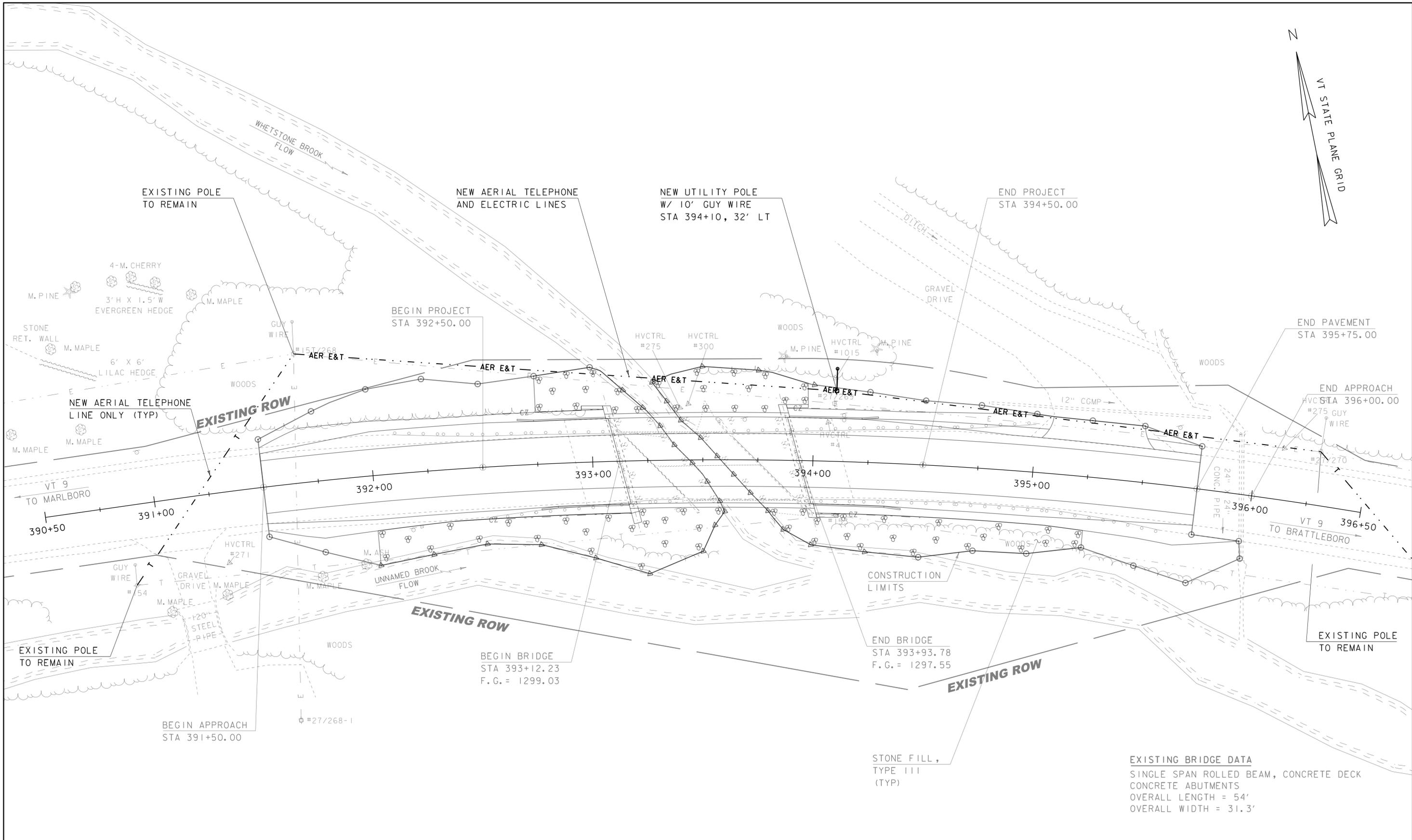
PLOT DATE: 28-AUG-2013
DRAWN BY: K. FRIEDLAND
CHECKED BY: J. SALVATORI
SHEET 15 OF 50



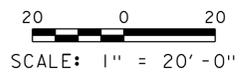
PHASE 2 DETOUR LAYOUT



| | |
|--------------------------------|--------------------------|
| PROJECT NAME: MARLBORO | |
| PROJECT NUMBER: BRF 010-1 (43) | |
| FILE NAME: s10b414phase2.dgn | PLOT DATE: 28-AUG-2013 |
| PROJECT LEADER: K. HIGGINS | DRAWN BY: K. FRIEDLAND |
| DESIGNED BY: R. KLINEFELTER | CHECKED BY: J. SALVATORI |
| PHASE 2 DETOUR LAYOUT | SHEET 16 OF 50 |



PROPOSED UTILITY LAYOUT



EXISTING BRIDGE DATA
 SINGLE SPAN ROLLED BEAM, CONCRETE DECK
 CONCRETE ABUTMENTS
 OVERALL LENGTH = 54'
 OVERALL WIDTH = 31.3'

| | | | |
|-----------------|----------------|-------------------------|----------------|
| PROJECT NAME: | MARLBORO | PLOT DATE: | 28-AUG-2013 |
| PROJECT NUMBER: | BRF 010-1(43) | DRAWN BY: | K. FRIEDLAND |
| FILE NAME: | sl0b414bdr.dgn | CHECKED BY: | G. LAROCHE |
| PROJECT LEADER: | K. HIGGINS | PROPOSED UTILITY LAYOUT | SHEET 17 OF 50 |

REMOVING SIGNS

- STA 392+16.30 RT (1)
- STA 329+20.35 RT (1)
- STA 393+38.55 RT (1)
- STA 393+68.95 LT (1)
- STA 394+13.60 LT (1)
- STA 395+63.73 LT (1)

TRAFFIC SIGNS, TYPE A

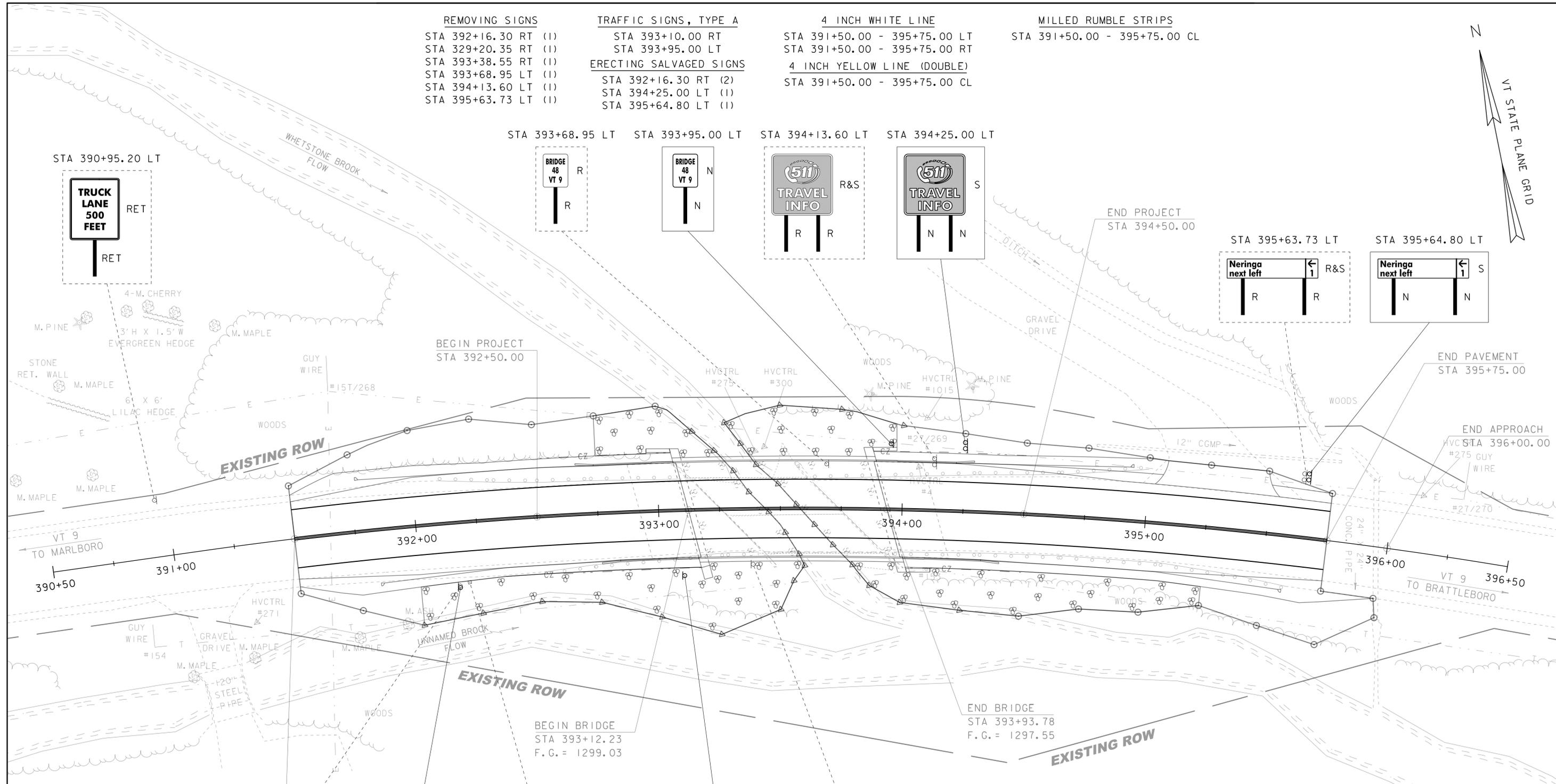
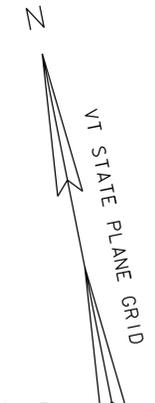
- STA 393+10.00 RT
- STA 393+95.00 LT
- ERECTING SALVAGED SIGNS**
- STA 392+16.30 RT (2)
- STA 394+25.00 LT (1)
- STA 395+64.80 LT (1)

4 INCH WHITE LINE

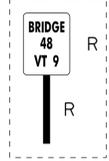
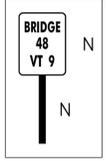
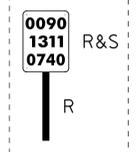
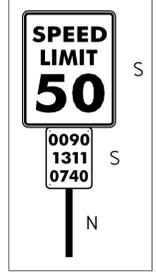
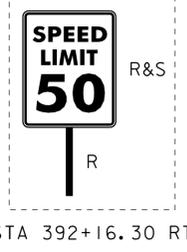
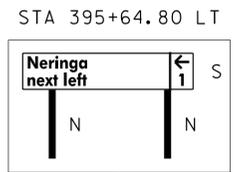
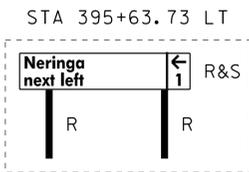
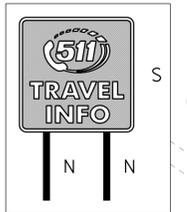
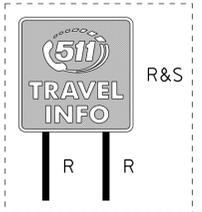
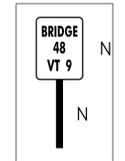
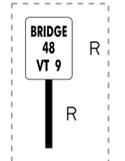
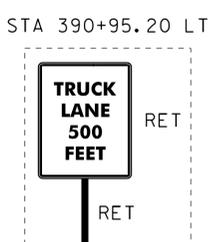
- STA 391+50.00 - 395+75.00 LT
- STA 391+50.00 - 395+75.00 RT
- 4 INCH YELLOW LINE (DOUBLE)**
- STA 391+50.00 - 395+75.00 CL

MILLED RUMBLE STRIPS

- STA 391+50.00 - 395+75.00 CL



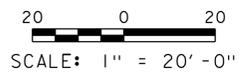
STA 393+68.95 LT STA 393+95.00 LT STA 394+13.60 LT STA 394+25.00 LT



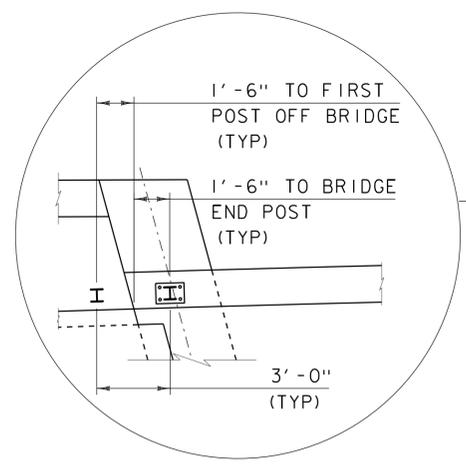
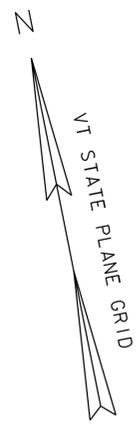
| LEGEND | |
|--------|-----------------------|
| | EXISTING SIGNS |
| | NEW OR SALVAGED SIGNS |
| RET | RETAIN |
| R | REMOVE |
| N | NEW |
| R&S | REMOVE & SALVAGE |
| S | SALVAGE |

NOTE:
ADJUST NEW CENTERLINE AND
EDGE LINES TO MATCH EXISTING
LINES AT BEGIN/END APPROACH

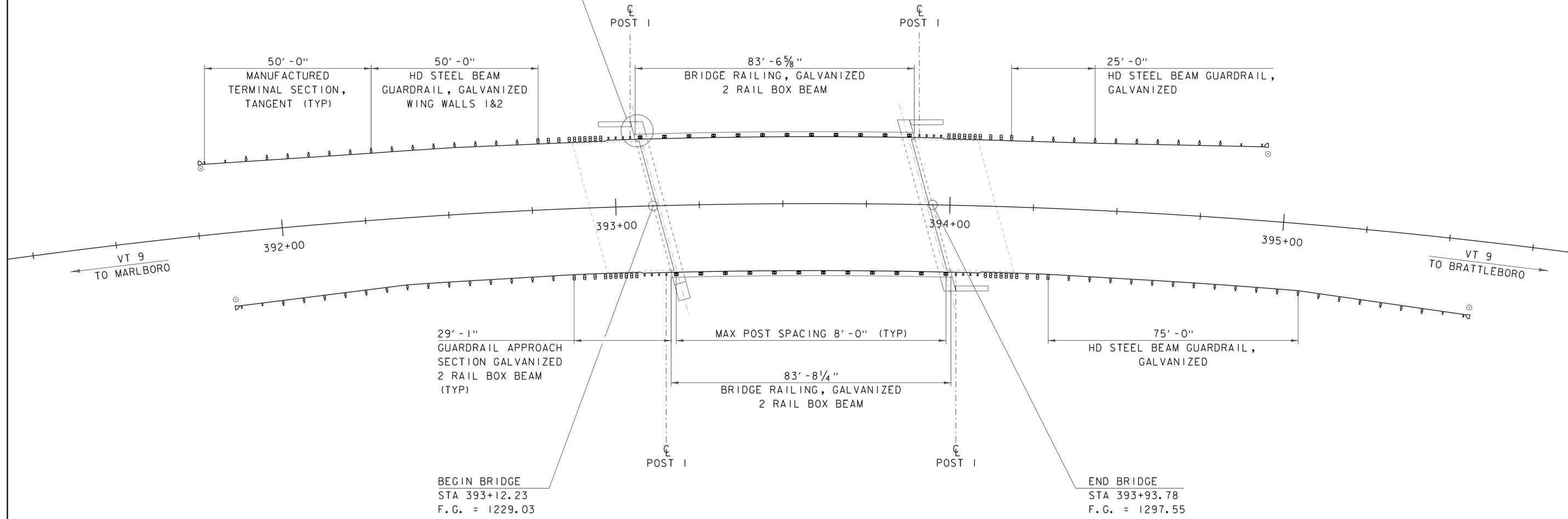
SIGNS AND PAVEMENT MARKINGS



| | | | |
|-----------------------------|-----------------|--------------|----------------|
| PROJECT NAME: | MARLBORO | PLOT DATE: | 28-AUG-2013 |
| PROJECT NUMBER: | BRF 010-1(43) | DRAWN BY: | K. FRIEDLAND |
| FILE NAME: | sl0b414sign.dgn | DESIGNED BY: | R. KLINEFELTER |
| PROJECT LEADER: | K. HIGGINS | CHECKED BY: | G. LAROCHE |
| SIGNS AND PAVEMENT MARKINGS | | SHEET | 18 OF 50 |



INSET "A"
NOT TO SCALE



YIELDING MARKER POSTS
 STA 391+77.50 - 20.0' LT
 STA 391+84.00 - 20.0' RT
 STA 394+94.00 - 20.0' LT
 STA 395+58.00 - 20.0' RT

NOTES:
 1. SEE STANDARDS S-360A, S-360B, S-363, G-1 AND G-19.

RAIL LAYOUT SHEET
 SCALE: 1" = 15'-0"

| | |
|-------------------------------|------------------------|
| PROJECT NAME: MARLBORO | PLOT DATE: 28-AUG-2013 |
| PROJECT NUMBER: BRF 010-1(43) | DRAWN BY: K. FRIEDLAND |
| FILE NAME: s10b414rail.dgn | CHECKED BY: G. LAROCHE |
| PROJECT LEADER: K. HIGGINS | SHEET 20 OF 50 |
| DESIGNED BY: R. KLINEFELTER | |
| RAIL LAYOUT SHEET | |

SOIL CLASSIFICATION

AASHTO

| | |
|----|-----------------------------------|
| A1 | Gravel and Sand |
| A3 | Fine Sand |
| A2 | Silty or Clayey Gravel and Sand |
| A4 | Silty Soil - Low Compressibility |
| A5 | Silty Soil - Highly Compressible |
| A6 | Clayey Soil - Low Compressibility |
| A7 | Clayey Soil - Highly Compressible |

ROCK QUALITY DESIGNATION

| R.O.D. (%) | ROCK DESCRIPTION |
|------------|------------------|
| <25 | Very Poor |
| 25 to 50 | Poor |
| 51 to 75 | Fair |
| 76 to 90 | Good |
| >90 | Excellent |

SHEAR STRENGTH

| UNDRAINED SHEAR STRENGTH IN P.S.F. | CONSISTENCY |
|------------------------------------|-------------|
| <250 | Very Soft |
| 250-500 | Soft |
| 500-1000 | Med. Stiff |
| 1000-2000 | Stiff |
| 2000-4000 | Very Stiff |
| >4000 | Hard |

CORRELATION GUIDE OF "N" TO DENSITY/CONSISTENCY

| DENSITY (GRANULAR SOILS) | | CONSISTENCY (COHESIVE SOILS) | |
|--------------------------|------------------|------------------------------|------------------|
| N | DESCRIPTIVE TERM | N | DESCRIPTIVE TERM |
| <5 | Very Loose | <2 | Very Soft |
| 5-10 | Loose | 2-4 | Soft |
| 11-24 | Med. Dense | 5-8 | Med. Stiff |
| 25-50 | Dense | 9-15 | Stiff |
| >50 | Very Dense | 16-30 | Very Stiff |
| | | 31-60 | Hard |
| | | >60 | Very Hard |

COMMONLY USED SYMBOLS

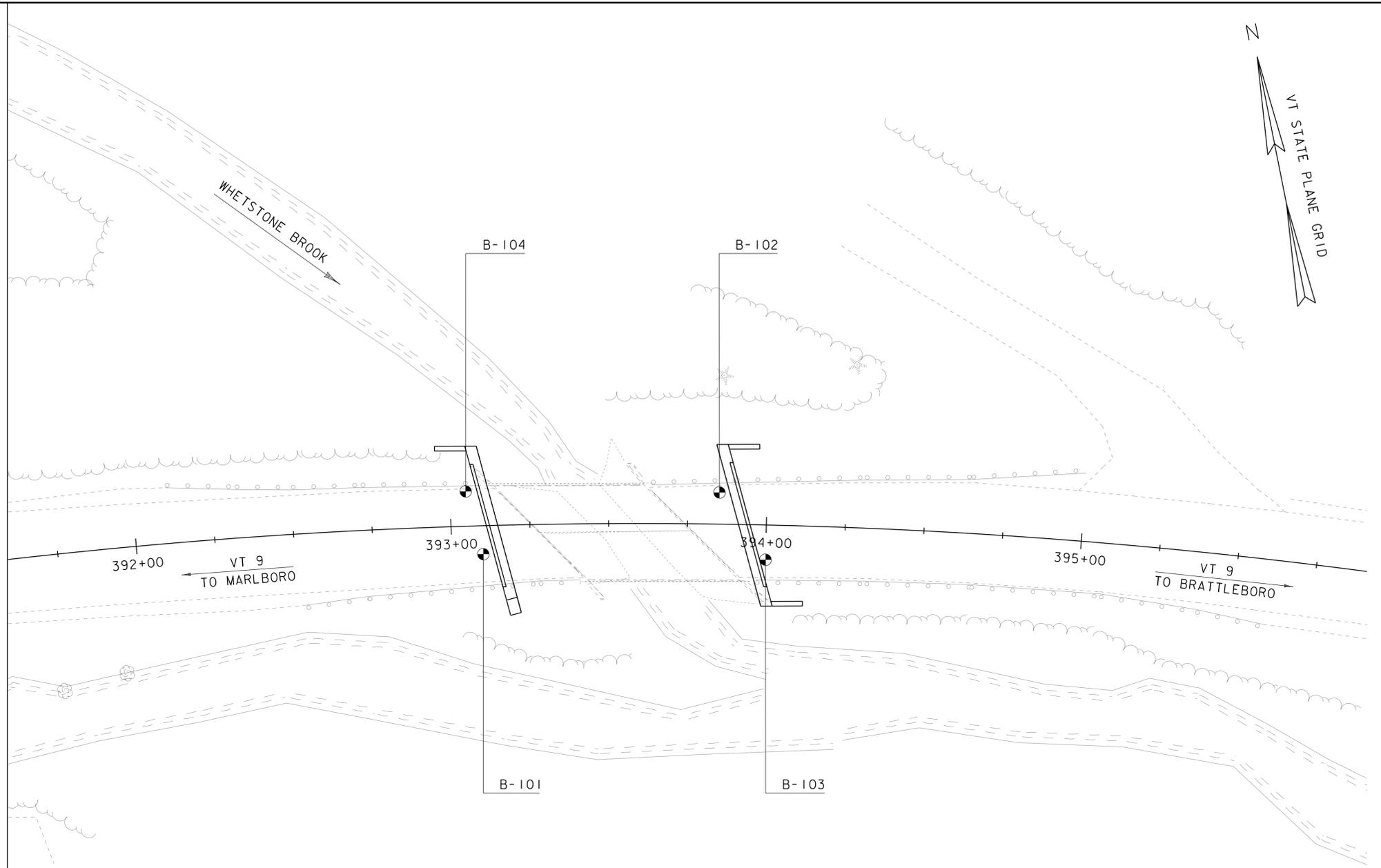
| | |
|-------|--|
| ▼ | Water Elevation |
| ⊕ | Standard Penetration Boring |
| ⊗ | Auger Boring |
| ⊙ | Rod Sounding |
| S | Sample |
| N | Standard Penetration Test Blow Count Per Foot For: 2" O.D. Sampler 1 3/8" I.D. Sampler Hammer Weight Of 140 Lbs. Hammer Fall Of 30" |
| VS | Field Vane Shear Test |
| US | Undisturbed Soil Sample |
| B | Blast |
| DC | Diamond Core |
| MD | Mud Drill |
| WA | Wash Ahead |
| HSA | Hollow Stem Auger |
| AX | Core Size 1 1/8" |
| BX | Core Size 1 7/8" |
| NX | Core Size 2 1/8" |
| M | Double Tube Core Barrel Used |
| LL | Liquid Limit |
| PL | Plastic Limit |
| PI | Plasticity Index |
| NP | Non Plastic |
| w | Moisture Content (Dry Wgt. Basis) |
| D | Dry |
| M | Moist |
| MTW | Moist To Wet |
| W | Wet |
| Sat | Saturated |
| Bo | Boulder |
| Gr | Gravel |
| Sa | Sand |
| Si | Silt |
| Cl | Clay |
| HP | Hardpan |
| Le | Ledge |
| NLTD | No Ledge To Depth |
| CNPF | Can Not Penetrate Further |
| TLOB | Top of Ledge Or Boulder |
| NR | No Recovery |
| Rec. | Recovery |
| %Rec. | Percent Recovery |
| ROD | Rock Quality Designation |
| CBR | California Bearing Ratio |
| < | Less Than |
| > | Greater Than |
| R | Refusal (N > 100) |
| VTSPG | NAD83 - See Note 7 |

COLOR

| | | | |
|-----|--------|------|--------------|
| blk | Black | pnk | Pink |
| bl | Blue | pu | Purple |
| brn | Brown | rd | Red |
| dk | Dark | tn | Tan |
| gry | Gray | wh | White |
| gn | Green | yel | Yellow |
| lt | Light | mltc | Multicolored |
| or | Orange | | |

DEFINITIONS (AASHTO)

| | |
|---|---|
| BEDROCK (LEDGE) - Rock in its native location of indefinite thickness. | VARVED - Alternate layers of silt and clay. |
| BOULDER - A rock fragment with an average dimension > 12 inches. | HARDPAN - Extremely dense soil, cemented layer, not softened when wet. |
| COBBLE - Rock fragments with an average dimension between 3 and 12 inches. | MUCK - Soft organic soil (containing > 10% organic material). |
| GRAVEL - Rounded particles of rock < 3" and > 0.0787" (#10 sieve). | MOISTURE CONTENT - Weight of water divided by dry weight of soil. |
| SAND - Particles of rock < 0.0787" (#10 sieve) and > 0.0029" (#200 sieve). | FLOWING SAND - Granular soil so saturated (loose) that it flows into drill casing during extraction of wash rod. |
| SILT - Soil < 0.0029" (#200 sieve), non or slightly plastic and exhibits no strength when air-dried. | STRIKE - Angle from magnetic north to line of intersection of bed with a horizontal plane. |
| CLAY - Fine grained soil, exhibits plasticity when moist and considerable strength when air-dried. | DIP - Inclination of bed with a horizontal plane. |



BORING LAYOUT SHEET

SCALE 1" = 20' - 0"
20 0 20

GENERAL NOTES

- The subsurface explorations shown herein were made between 7-30-12 and 8-1-12 by Terracon.
- Soil and rock classifications, properties and descriptions are based on engineering interpretation from available subsurface information by the Agency and may not necessarily reflect actual variations in subsurface conditions that may be encountered between individual boring or sample locations.
- Observed water levels and/or conditions indicated are as recorded at the time of exploration and may vary according to the prevailing rainfall, methods of exploration and other factors.
- Engineering judgment was exercised in preparing the subsurface information presented herein. Analysis and interpretation of subsurface data was performed and interpreted for Agency design and estimating purposes. Presentation of the information in the Contract is intended to provide the Contractor access to the same data available to the Agency. The subsurface information is presented in good faith and is not intended as a substitute for personal investigation, independent interpretation, independent analysis or judgment by the Contractor.
- Pictorial structure details shown on the boring plan layout or soils profile are for illustrative purposes only and may not accurately portray final contract details.
- Terminology used on boring logs to describe the hardness, degree of weathering, and spacing of fractures, joints and other discontinuities in the bedrock is defined in the AASHTO Manual on Subsurface Investigations, 1988.
- Northing and Easting coordinates are shown in Vermont State Plane Grid North American Datum 1983 in meters and survey feet.

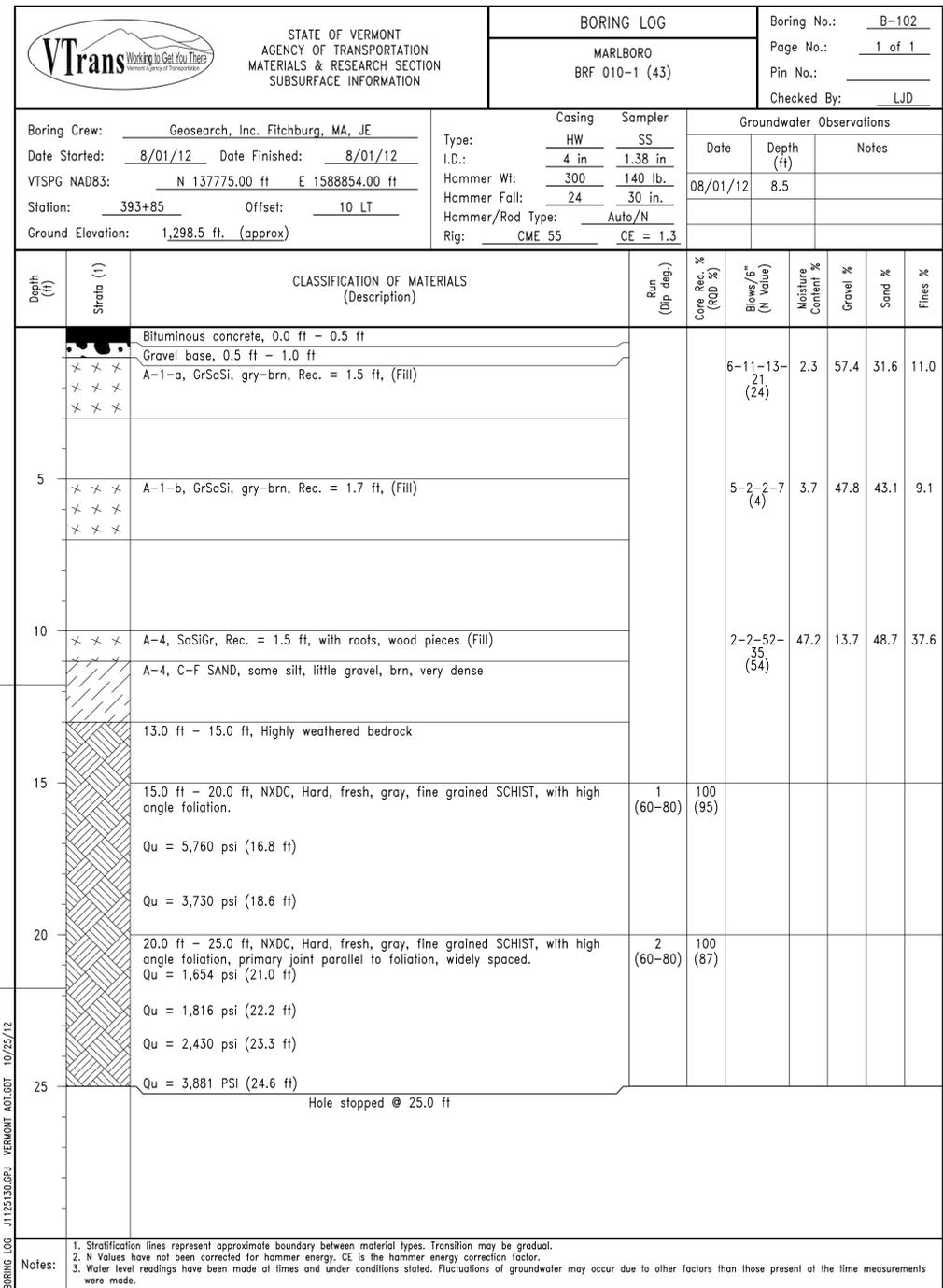
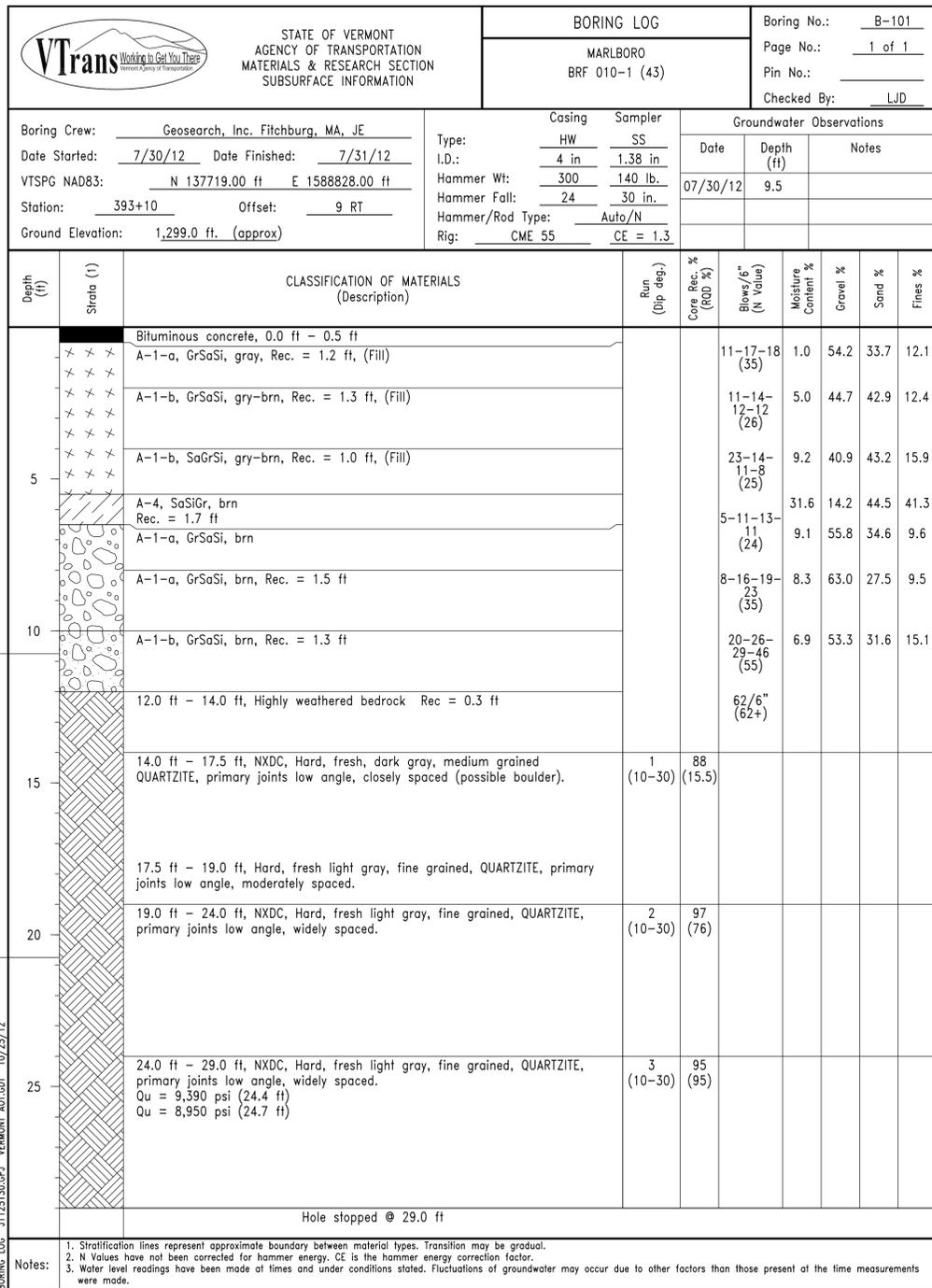
BORING CHART

| HOLE NO. | SURV. STATION | OFFSET | GROUND ELEV. | ELEV. TLOB |
|----------|---------------|--------|--------------|------------|
| B-101 | 393+10 | 9' RT | 1299.00' | 1285.00' |
| B-102 | 393+85 | 10' LT | 1298.50' | 1283.50' |
| B-103 | 394+00 | 11' RT | 1297.00' | 1278.00' |
| B-104 | 393+05 | 11' LT | 1298.50' | 1285.50' |

PROJECT NAME: MARLBORO
PROJECT NUMBER: BRF 010-1 (43)

FILE NAME: s11b414bor.dgn
PROJECT LEADER: K. HIGGINS
DESIGNED BY: R. KLINEFELTER
BORING LAYOUT SHEET

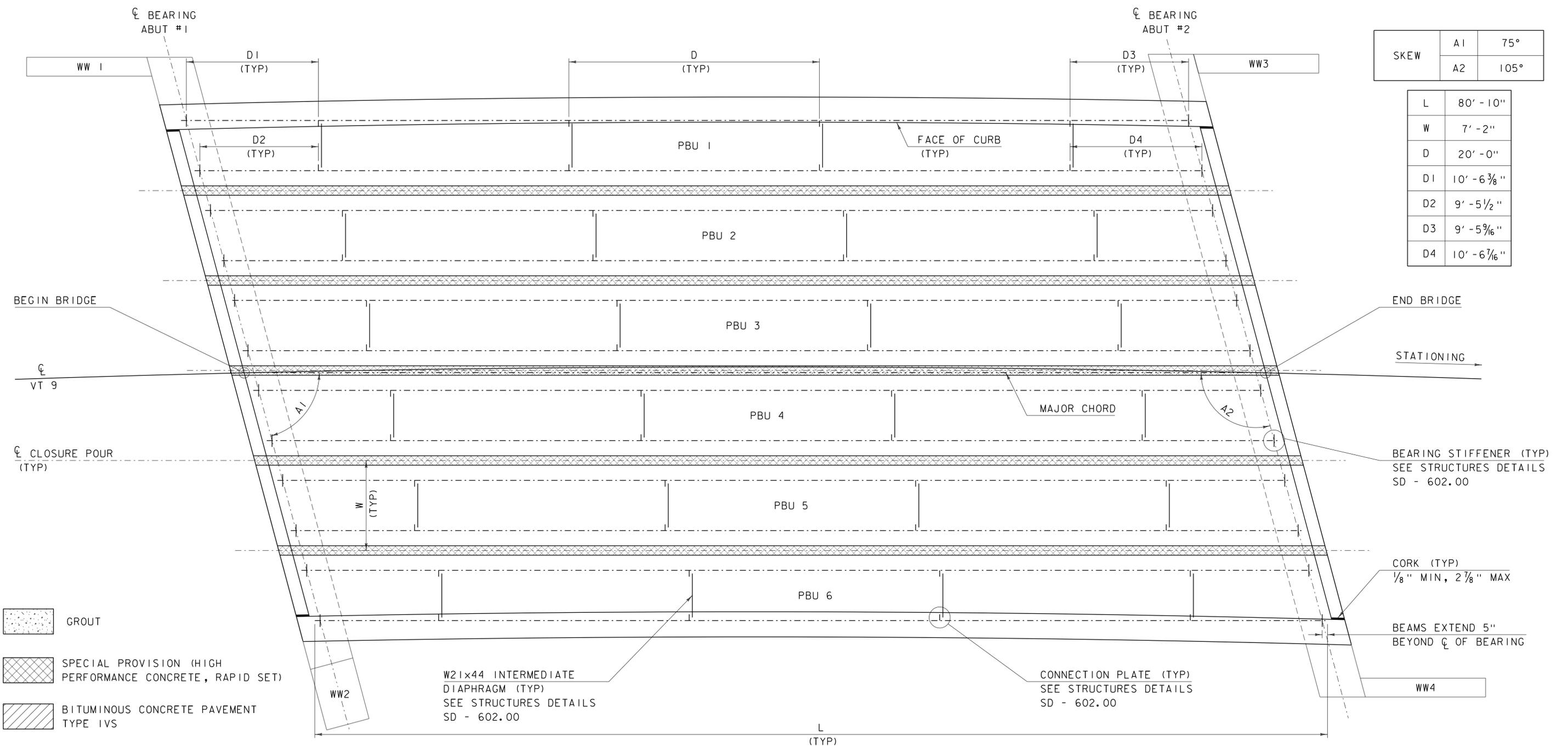
PLOT DATE: 28-AUG-2013
DRAWN BY: K. FRIEDLAND
CHECKED BY: G. LAROCHE
SHEET 21 OF 50



PROJECT NAME: MARLBORO
PROJECT NUMBER: BRF 010-1 (43)

FILE NAME: s1lb414bor.dgn
PROJECT LEADER: K. HIGGINS
DESIGNED BY: R. KLINEFLETER
BORING LOGS

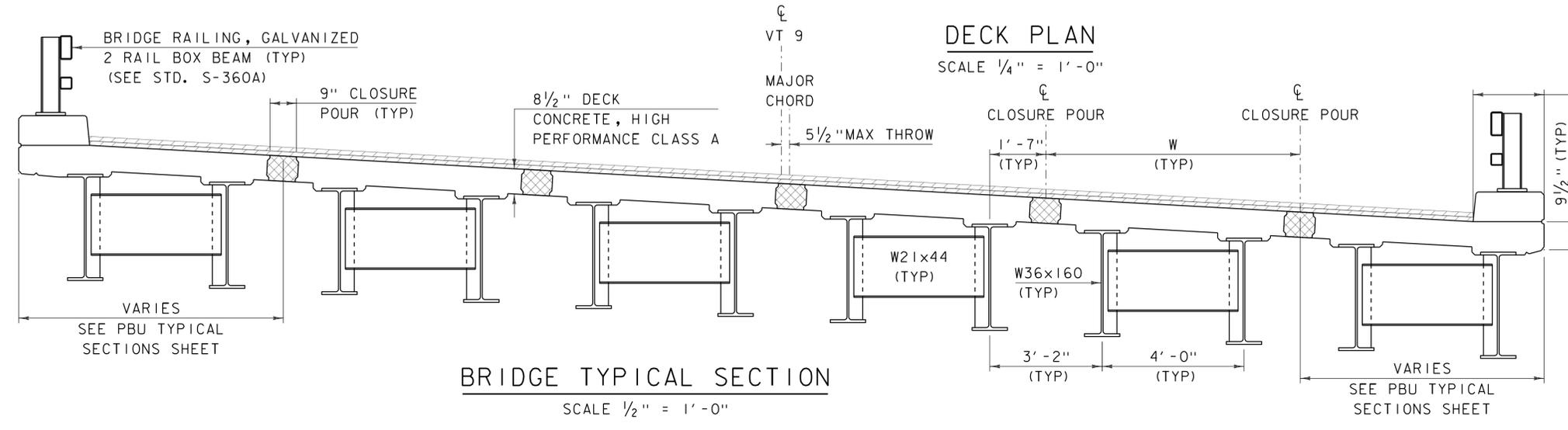
PLOT DATE: 28-AUG-2013
DRAWN BY: K. FRIEDLAND
CHECKED BY: G. LAROCHE
SHEET 22 OF 50



| | | |
|------|----|------|
| SKEW | A1 | 75° |
| | A2 | 105° |

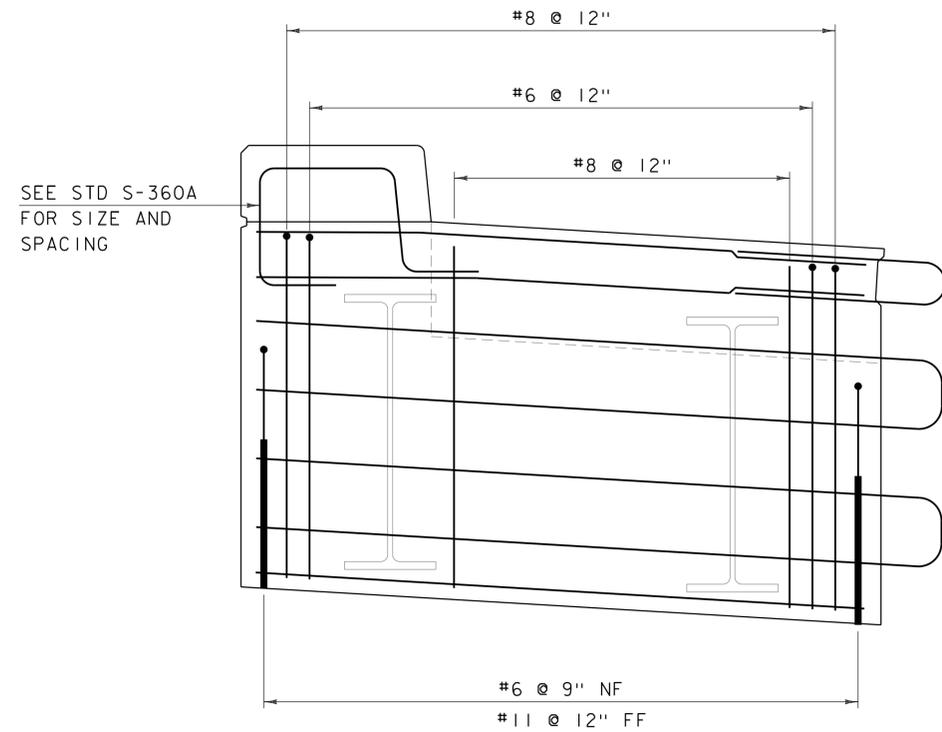
| | |
|----|---------------|
| L | 80' - 10" |
| W | 7' - 2" |
| D | 20' - 0" |
| D1 | 10' - 6 3/8" |
| D2 | 9' - 5 1/2" |
| D3 | 9' - 5 9/16" |
| D4 | 10' - 6 7/16" |

- GROUT
- SPECIAL PROVISION (HIGH PERFORMANCE CONCRETE, RAPID SET)
- BITUMINOUS CONCRETE PAVEMENT TYPE IVS



PROJECT NAME: MARLBORO
 PROJECT NUMBER: BRF 010-1(43)
 FILE NAME: s10b414sup.dgn
 PROJECT LEADER: K. HIGGINS
 DESIGNED BY: R. KLINEFELTER
 DECK PLAN

PLOT DATE: 13-SEP-2013
 DRAWN BY: K. FRIEDLAND
 CHECKED BY: J. SALVATORI
 SHEET 24 OF 50

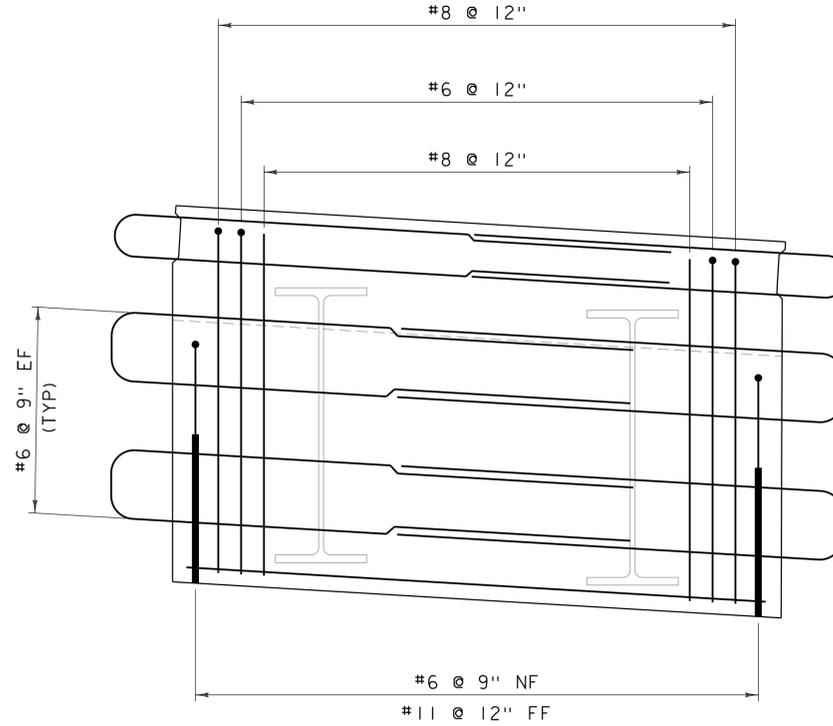


BRIDGE END PBU 1 & 6

SCALE 1" = 1'-0"

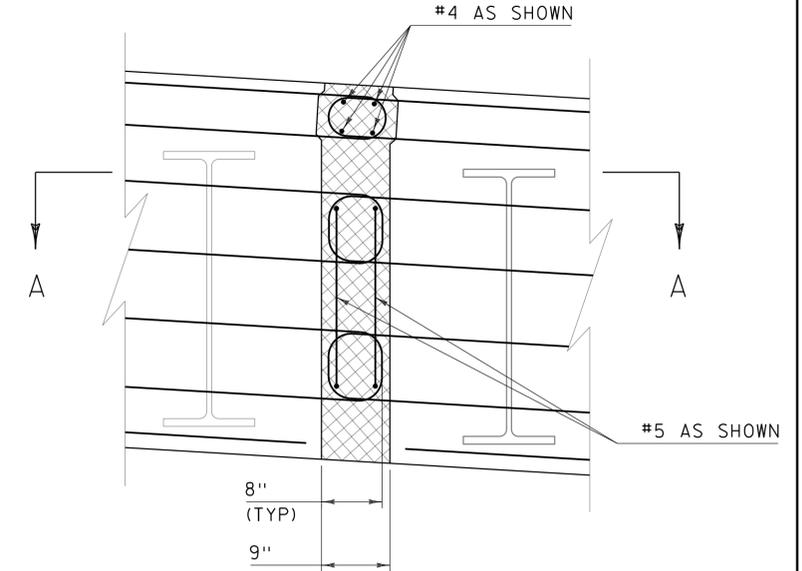
NOTE:

- PBU 1 SHOWN, PBU 6 SIMILAR.



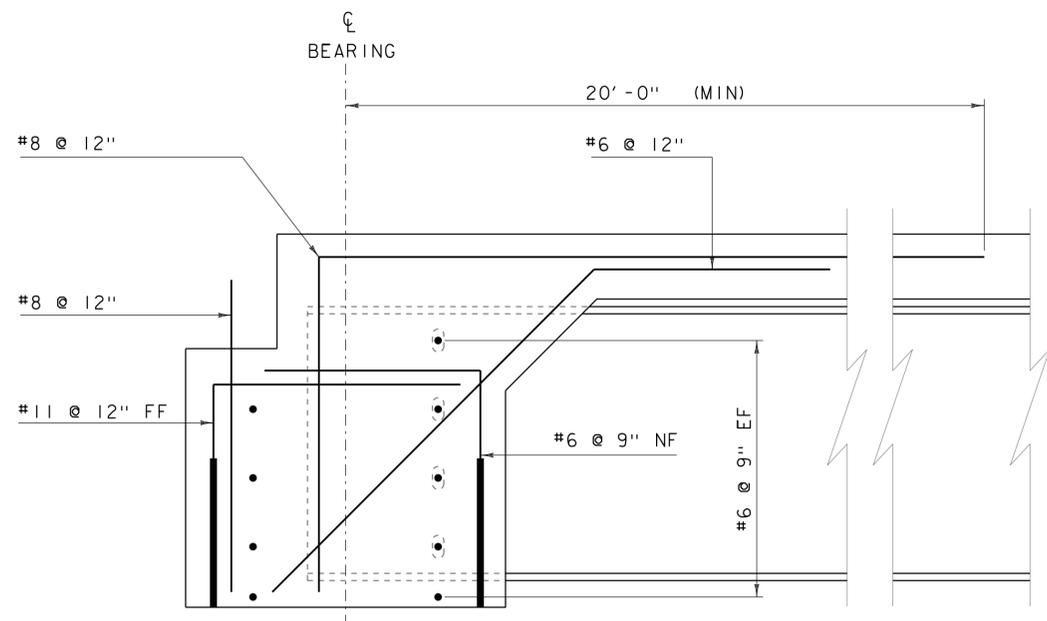
BRIDGE END PBU 2 - 5

SCALE 1" = 1'-0"



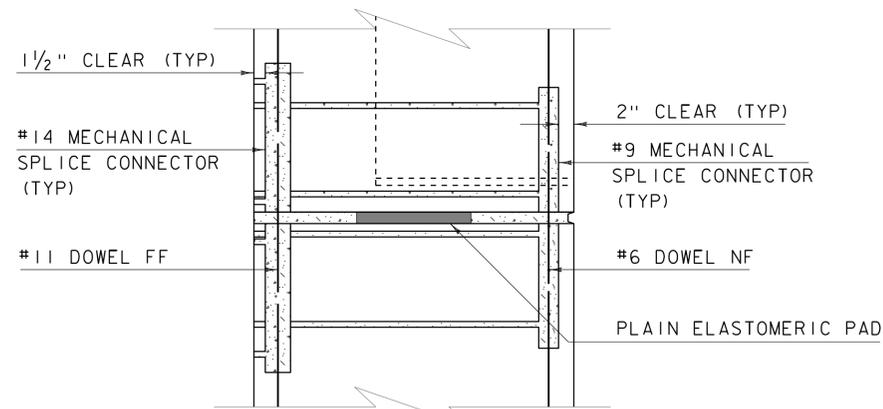
BRIDGE END CONNECTION DETAIL ELEVATION

SCALE 1" = 1'-0"



BRIDGE END TYPICAL

SCALE 1" = 1'-0"



CONNECTION DETAIL

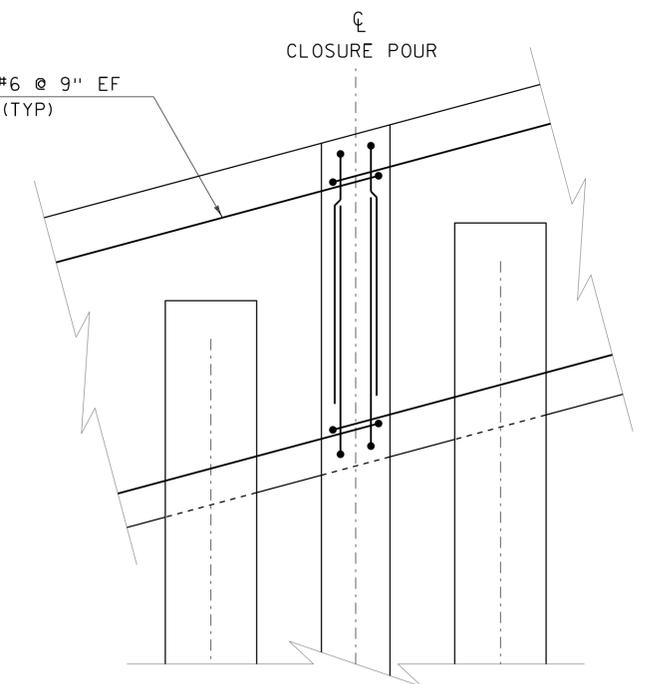
SCALE 1" = 1'-0"

NOTE:

- ONE #9 MECHANICAL SPLICE CONNECTOR MAY BE OMITTED ON FRONT FACE OF ABUTMENT AND FRONT FACE OF PBU BACKWALL AT EACH BEAM LOCATION.

NOTE:

NF = NEAR FACE
 FF = FAR FACE
 EF = EACH FACE
 ▲ = CUT TO FIT IN FIELD
 3" CLEAR, UNLESS OTHERWISE SPECIFIED ON THE PLANS.
 2'-7" BAR LAP UNLESS OTHERWISE SPECIFIED ON THE PLANS.



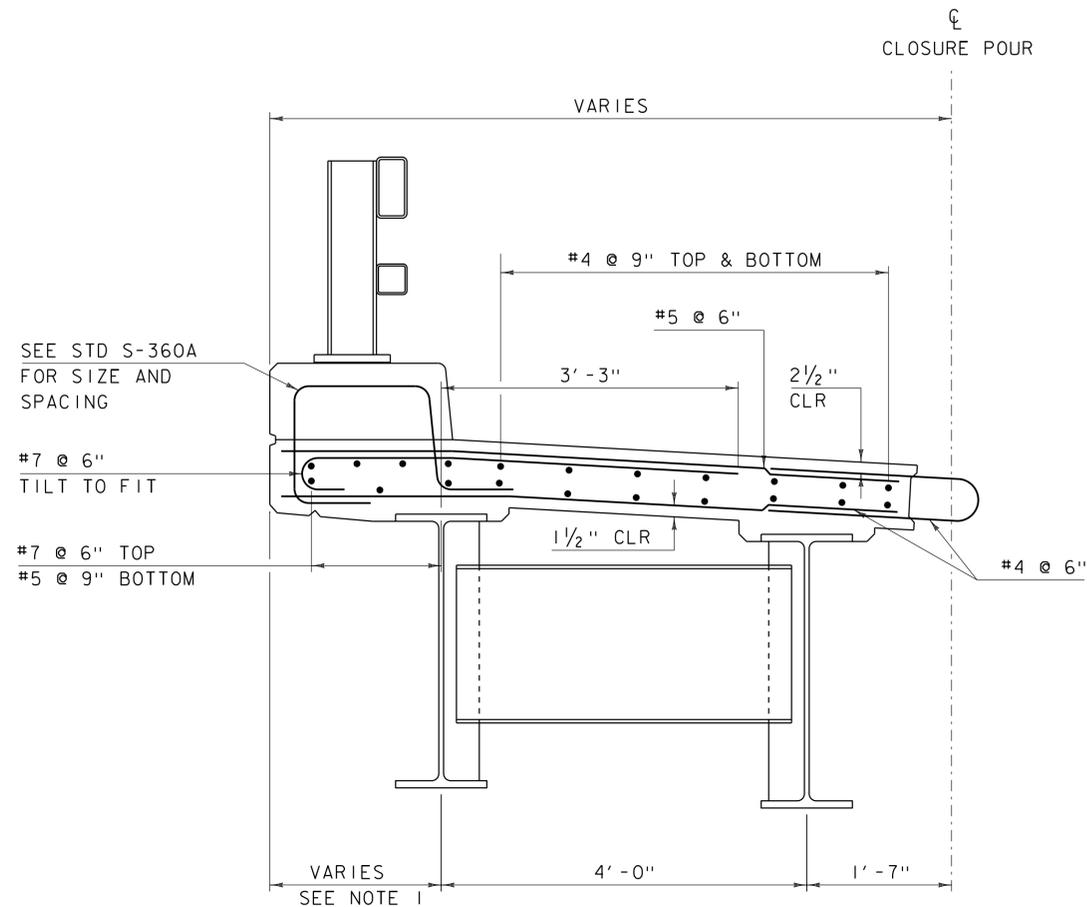
SECTION A-A

SCALE 1" = 1'-0"

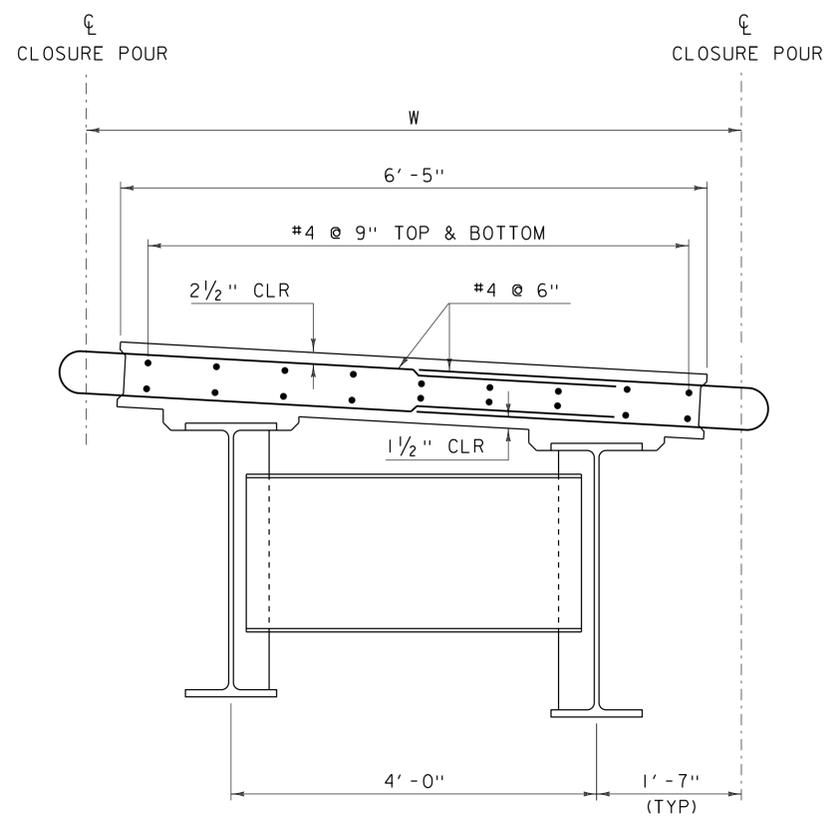
PROJECT NAME: MARLBORO
 PROJECT NUMBER: BRF 010-1(43)

FILE NAME: s10b414sup.dgn
 PROJECT LEADER: K. HIGGINS
 DESIGNED BY: R. KLINEFELTER
 PBU END DETAILS

PLOT DATE: 13-SEP-2013
 DRAWN BY: K. FRIEDLAND
 CHECKED BY: G. LAROCHE
 SHEET 25 OF 50



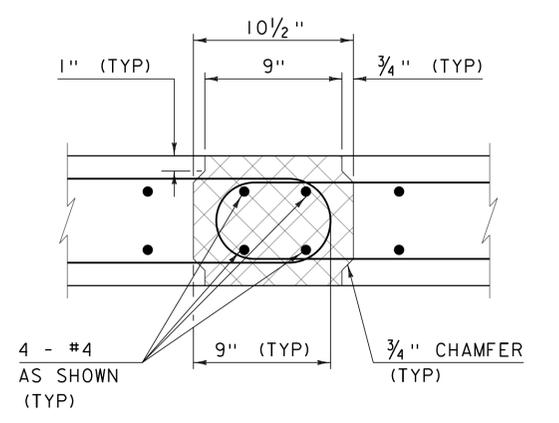
PBU 1 & 6
SCALE 1" = 1'-0"



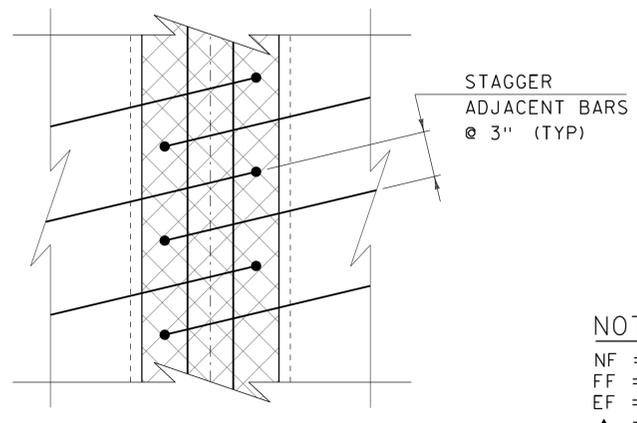
PBU 2 - 5
SCALE 1" = 1'-0"

NOTES:

- PBU 1: 1'-2 7/8" MIN, 1'-10 1/2" MAX
PBU 6: 1'-3 1/2" MIN, 1'-11 3/8" MAX
- PBU 1 SHOWN, PBU 6 SIMILAR.



CONNECTION DETAIL SECTION
SCALE 2" = 1'-0"



CONNECTION DETAIL PLAN
SCALE 2" = 1'-0"

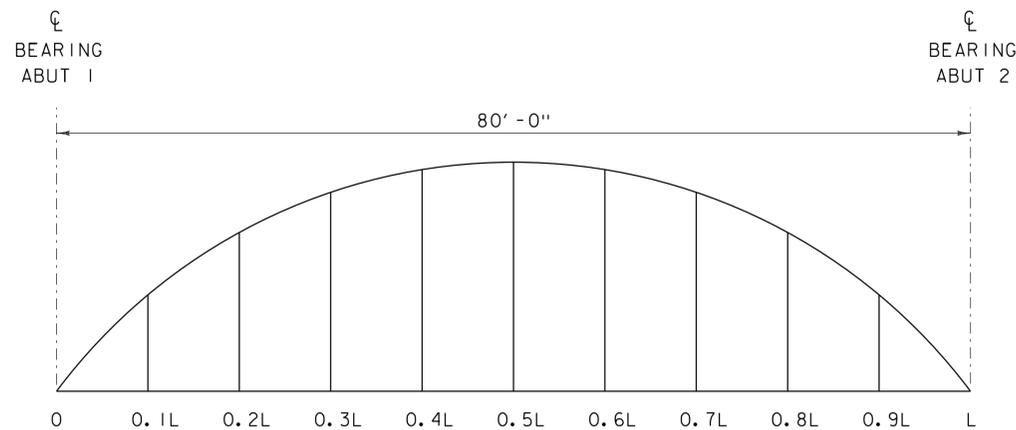
NOTE:
NF = NEAR FACE
FF = FAR FACE
EF = EACH FACE
▲ = CUT TO FIT IN FIELD
3" CLEAR, UNLESS OTHERWISE
SPECIFIED ON THE PLANS.
1'-9" BAR LAP UNLESS OTHERWISE
SPECIFIED ON THE PLANS.

| PBU FABRICATION TOLERANCES | |
|---|---|
| LENGTH (OVERALL) | ± 3/4", 3/4" MAXIMUM BETWEEN ADJACENT UNITS |
| WIDTH (OVERALL) | ± 1/4" |
| DEPTH (OVERALL) | ± 1/4" |
| WEB SPACING | ± 1/8" IN 10 FEET |
| DECK THICKNESS | + 1/4", - 1/8" |
| SHEAR KEY WIDTH AND DEPTH | ± 1/4" |
| VARIATION FROM SPECIFIED CAMBER | ± 3/4", 3/4" MAXIMUM BETWEEN ADJACENT UNITS |
| VARIATION FROM SPECIFIED END SQUARENESS OR SKEW | ± 3/4" |
| LOCATION OF MECHANICAL SPLICE CONNECTORS MEASURED FROM COMMON REFERENCE POINT | ± 1/4" |
| LOCATION OF PROJECTING REINFORCING MEASURED FROM COMMON REFERENCE POINT | ± 1/2" |
| LOCAL SMOOTHNESS OF ANY SURFACE | ± 1/4" IN 10 FEET |

| PBU ERECTION TOLERANCES | |
|---|--|
| TOP ELEVATION FROM SPECIFIED ELEVATION | ± 3/4", 1/4" MAXIMUM BETWEEN ADJACENT UNITS* |
| PLAN LOCATION OF ANY POINT MEASURED FROM COMMON REFERENCE POINT | ± 5/8" |
| JOINT WIDTH | ± 1/2" |
| JOINT TAPER | ± 1/4" |

*CAMBER LEVELING LOAD MAY BE REQUIRED TO MEET TOLERANCE. VERTICAL DEVIATION BETWEEN UNITS UP TO 3/4" SHALL BE CORRECTED BY APPLIED CAMBER LEVELING LOAD TO BRING WITHIN TOLERANCE. ERECTION PLAN SHALL INCLUDE CALCULATIONS FOR CORRECTION PROCEDURE. LOAD SHALL NOT BE REMOVED UNTIL CLOSURE POUR CONCRETE ATTAINS THE MINIMUM 24-HR COMPRESSIVE STRENGTH.

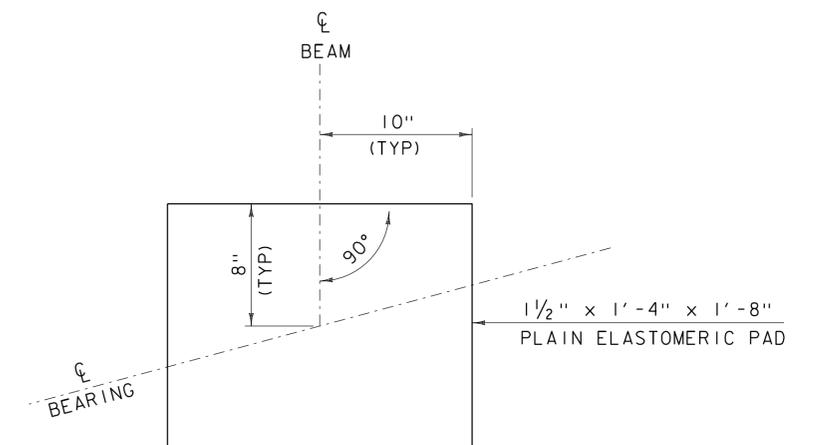
| | |
|-------------------------------|------------------------|
| PROJECT NAME: MARLBORO | PLOT DATE: 28-AUG-2013 |
| PROJECT NUMBER: BRF 010-1(43) | DRAWN BY: K. FRIEDLAND |
| FILE NAME: s10b414sup.dgn | CHECKED BY: G. LAROCHE |
| PROJECT LEADER: K. HIGGINS | SHEET 26 OF 50 |
| DESIGNED BY: R. KLINEFELTER | |
| PBU TYPICAL SECTIONS | |



CAMBER DIAGRAM
NOT TO SCALE

| | 0 | 0.1L | 0.2L | 0.3L | 0.4L | 0.5L | 0.6L | 0.7L | 0.8L | 0.9L | L |
|-------------------------|---|--------|--------|---------|--------|---------|--------|---------|--------|--------|---|
| Steel Deflection | 0 | 3/16 | 5/16 | 7/16 | 1/2 | 9/16 | 1/2 | 7/16 | 5/16 | 3/16 | 0 |
| Slab & Super Deflection | 0 | 5/8 | 1 3/16 | 1 9/16 | 1 7/8 | 1 15/16 | 1 7/8 | 1 9/16 | 1 3/16 | 5/8 | 0 |
| Total Deflection | 0 | 13/16 | 1 1/2 | 2 | 2 3/8 | 2 1/2 | 2 3/8 | 2 | 1 1/2 | 13/16 | 0 |
| Residual Camber | 0 | 3/8 | 5/8 | 13/16 | 15/16 | 1 | 15/16 | 13/16 | 5/8 | 3/8 | 0 |
| Total Camber | 0 | 1 3/16 | 2 1/8 | 2 13/16 | 3 5/16 | 3 1/2 | 3 5/16 | 2 13/16 | 2 1/8 | 1 3/16 | 0 |

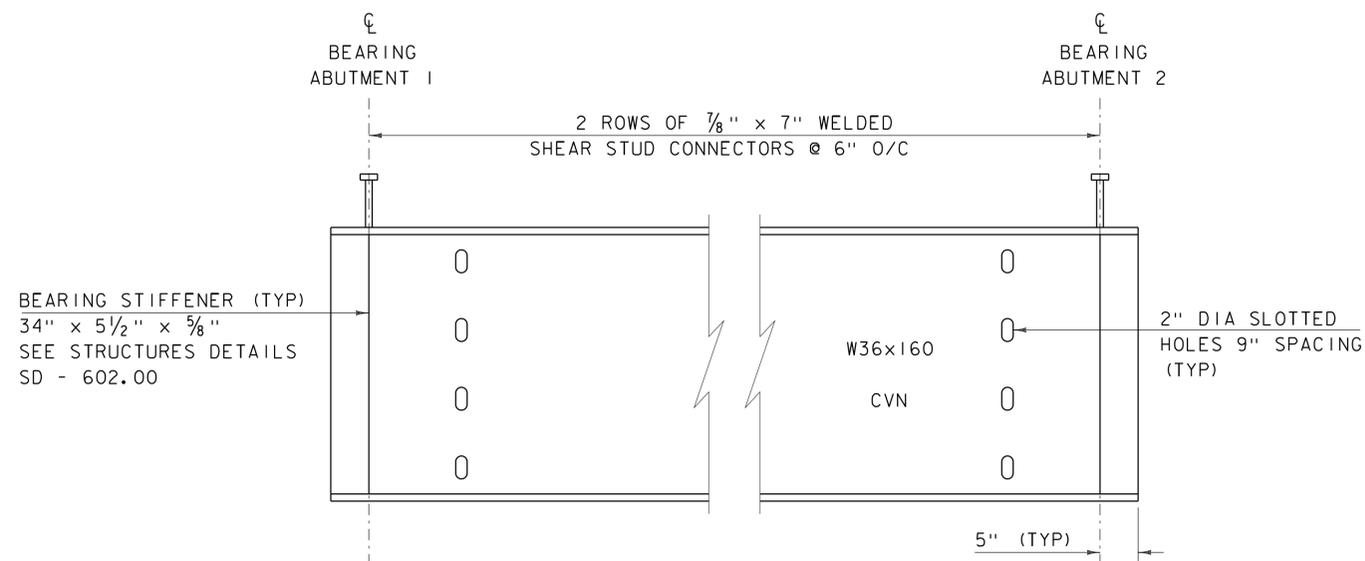
CAMBER AND DEFLECTION
(INCHES)



BEARING LAYOUT
SCALE 1" = 2'-0"

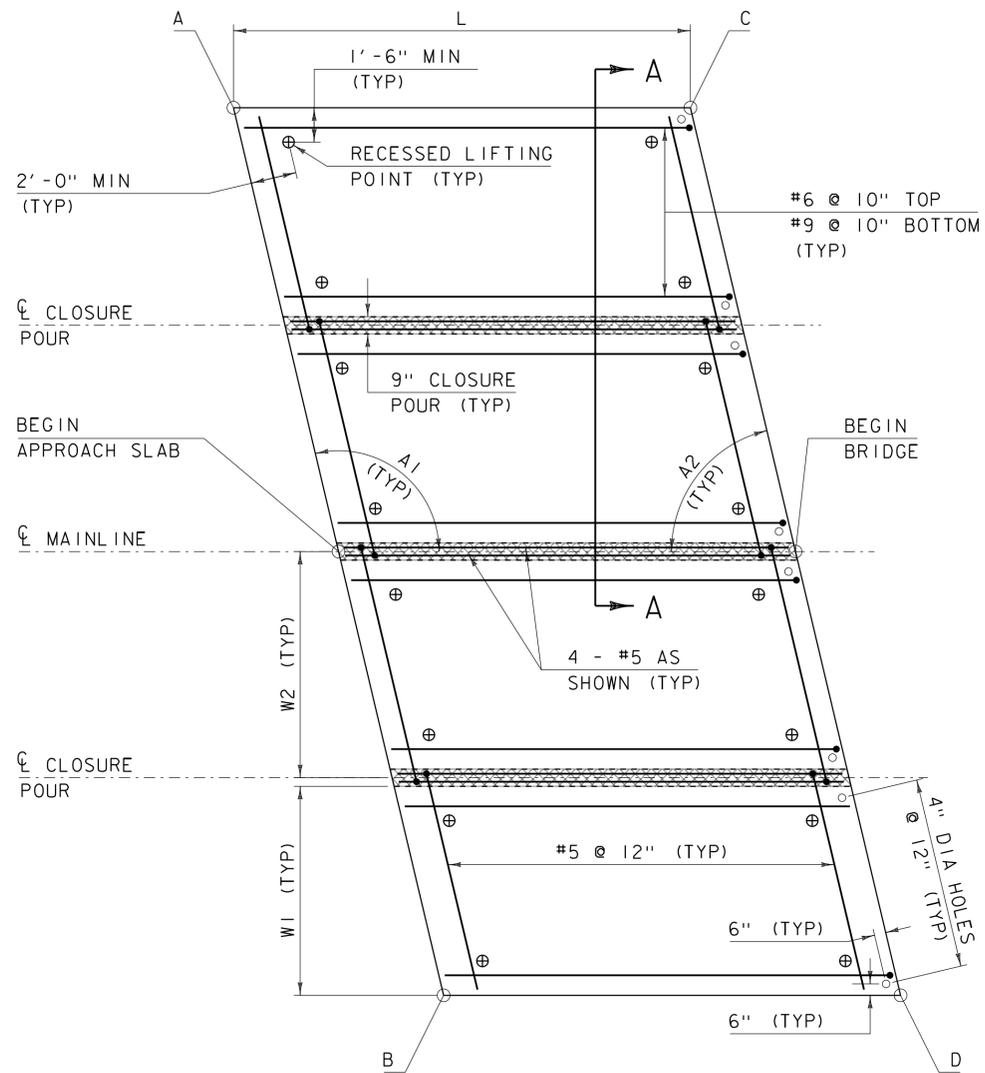
BEARING NOTES:

1. BEARINGS SHALL CONFORM TO THE APPLICABLE SUBSECTIONS OF SECTIONS 531 AND 731.
2. THE ELASTOMER WAS DESIGNED WITH A SHEAR MODULUS OF 110 PSI +/- 15%.
3. THE BEARING DEVICE SHALL BE PLACED ON THE SLOPED BRIDGE SEAT. THE CONTRACTOR MAY NEED TO BRACE THE SUPERSTRUCTURE UNITS TO PREVENT EXCESSIVE LATERAL DISPLACEMENT OF THE BEARING PRIOR TO THE BRIDGE BECOMING INTEGRAL.
4. THE CONTRACTOR IS ADVISED TO HAVE A MINIMUM OF 24 - 1/4"x1'-4"x1'-8" GALVANIZED STEEL SHIMS AVAILABLE FOR USE FOR ELEVATION ADJUSTMENTS UPON THE SETTING OF THE SUPERSTRUCTURE UNITS. THE SHIMS SHALL BE FABRICATED ACCORDING TO SECTION 531 AND SHALL BE INCLUDED UNDER ITEM 531.16, "BEARING DEVICE ASSEMBLY, PLAIN ELASTOMERIC PAD".



SHEAR STUD CONNECTION DIAGRAM
NOT TO SCALE

| | |
|-------------------------------|------------------------|
| PROJECT NAME: MARLBORO | PLOT DATE: 19-SEP-2013 |
| PROJECT NUMBER: BRF 010-1(43) | DRAWN BY: K. FRIEDLAND |
| FILE NAME: s10b414sup.dgn | CHECKED BY: G. LAROCHE |
| PROJECT LEADER: K. HIGGINS | SHEET 27 OF 50 |
| DESIGNED BY: R. KLINEFELTER | |
| CAMBER & DEFLECTION | |

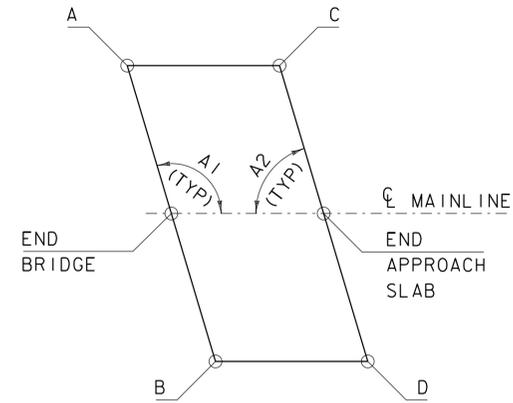


APPROACH SLAB #1 PLAN VIEW

SCALE 1/4" = 1'-0"

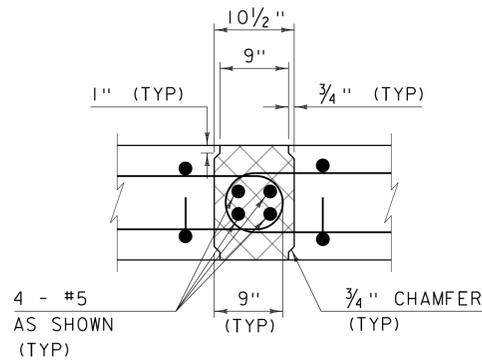
NOTE:

- LIFTING POINTS SHALL BE DESIGNED BY FABRICATOR AND SUBMITTED WITH CALCULATIONS.
- REINFORCING STEEL FOR APPROACH SLAB #1 SHALL BE SIMILAR TO APPROACH SLAB #2.



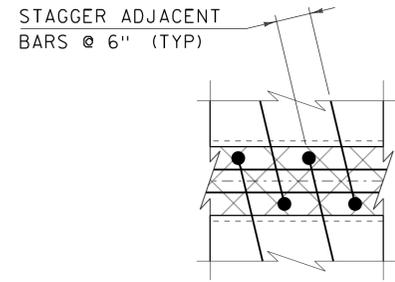
APPROACH SLAB #2 PLAN VIEW

NOT TO SCALE



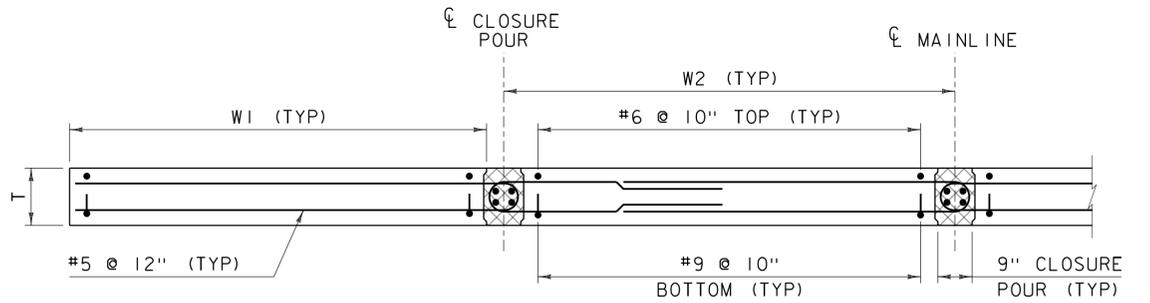
CONNECTION DETAIL SECTION

SCALE 1" = 1'-0"



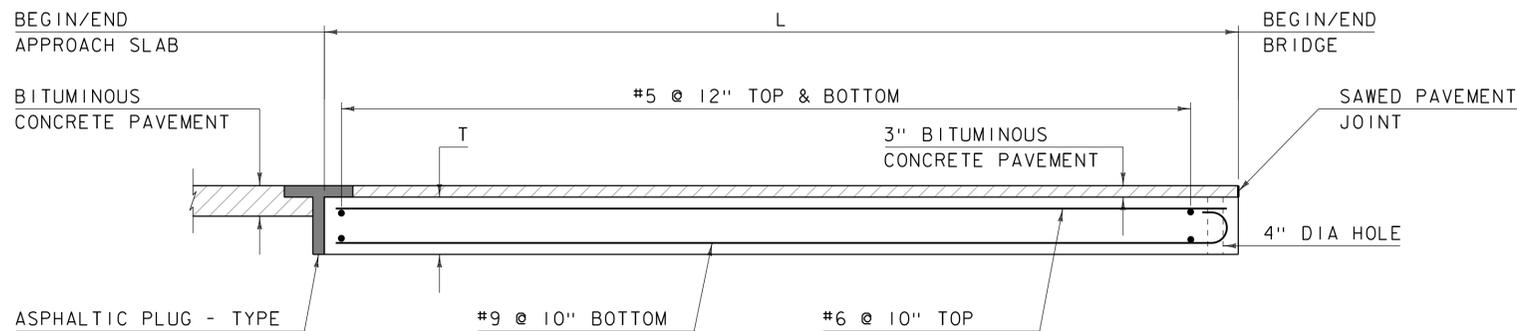
CONNECTION DETAIL PLAN

SCALE 1" = 1'-0"



SECTION A-A

SCALE 1/2" = 1'-0"



APPROACH SLAB ELEVATION VIEW

SCALE 1/2" = 1'-0"

| APPROACH SLAB #1 | | | |
|------------------|-----------|--------|-----------|
| | STATION | OFFSET | ELEVATION |
| IA | 392+87.79 | -19.41 | 1300.19 |
| BEGIN AS #1 | 392+92.23 | ℄ | 1299.06 |
| IB | 392+96.77 | 19.39 | 1297.93 |
| IC | 393+07.57 | -19.35 | 1299.90 |
| END AS #1 | 393+12.23 | ℄ | 1298.78 |
| ID | 393+16.99 | 19.34 | 1297.64 |

| APPROACH SLAB #2 | | | |
|------------------|-----------|--------|-----------|
| | STATION | OFFSET | ELEVATION |
| 2A | 393+88.16 | -19.42 | 1298.49 |
| BEGIN AS #1 | 393+93.78 | ℄ | 1297.30 |
| 2B | 393+99.53 | 19.40 | 1296.11 |
| 2C | 394+07.94 | -19.35 | 1298.05 |
| END AS #2 | 394+13.78 | ℄ | 1296.86 |
| 2D | 394+19.75 | 19.33 | 1295.66 |

APPROACH SLAB ELEVATIONS

ALL ELEVATIONS ARE TOP OF SLAB

| APPROACH SLAB #1 | | |
|------------------|--------|------|
| T | 1'-3" | 103° |
| L | 20'-0" | 77° |

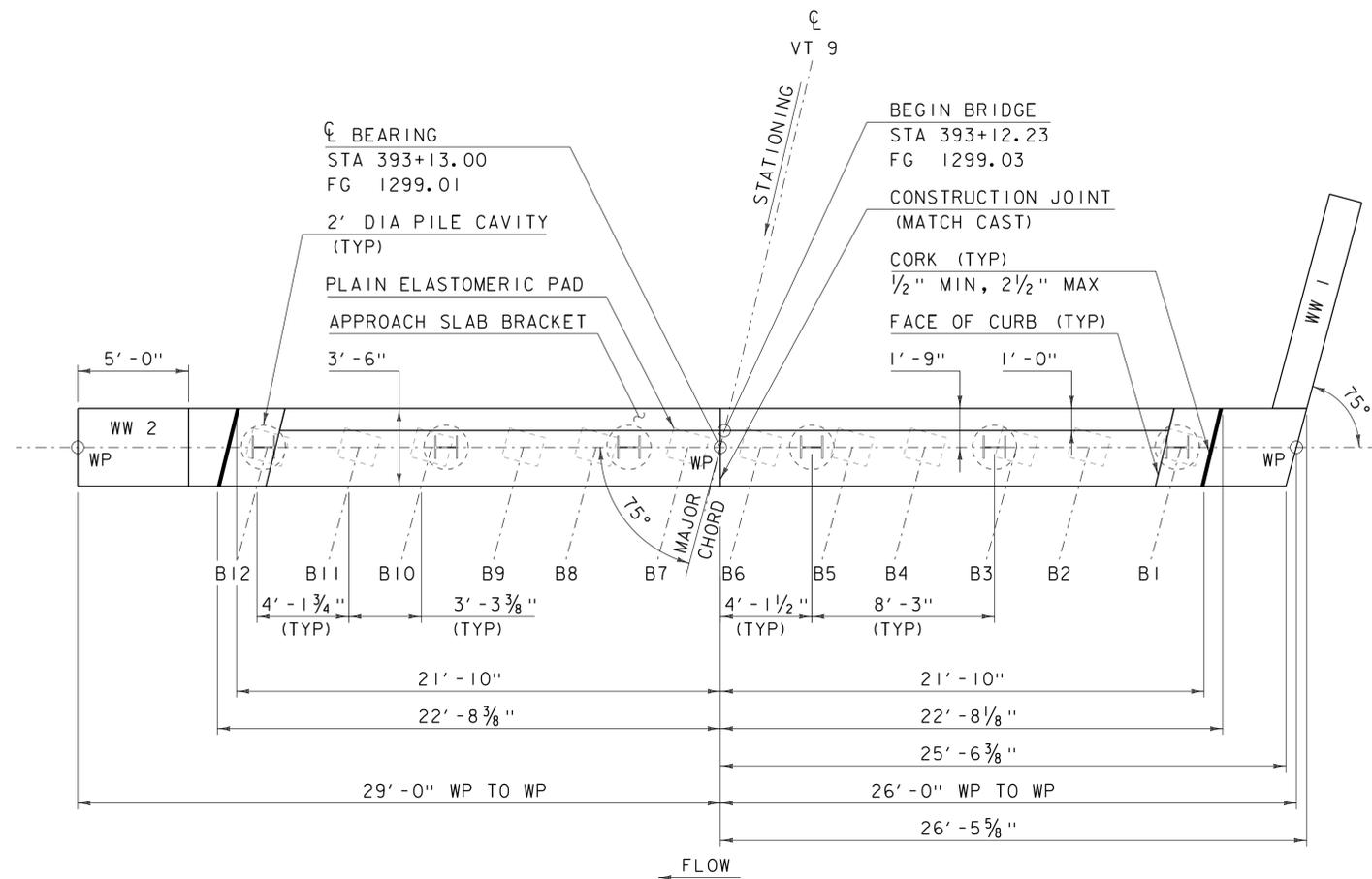
| APPROACH SLAB #2 | | |
|------------------|------------|------|
| W1 | 9'-1 1/2" | 107° |
| W2 | 9'-10 1/2" | 73° |

APPROACH SLAB DIMENSIONS

NOTE:

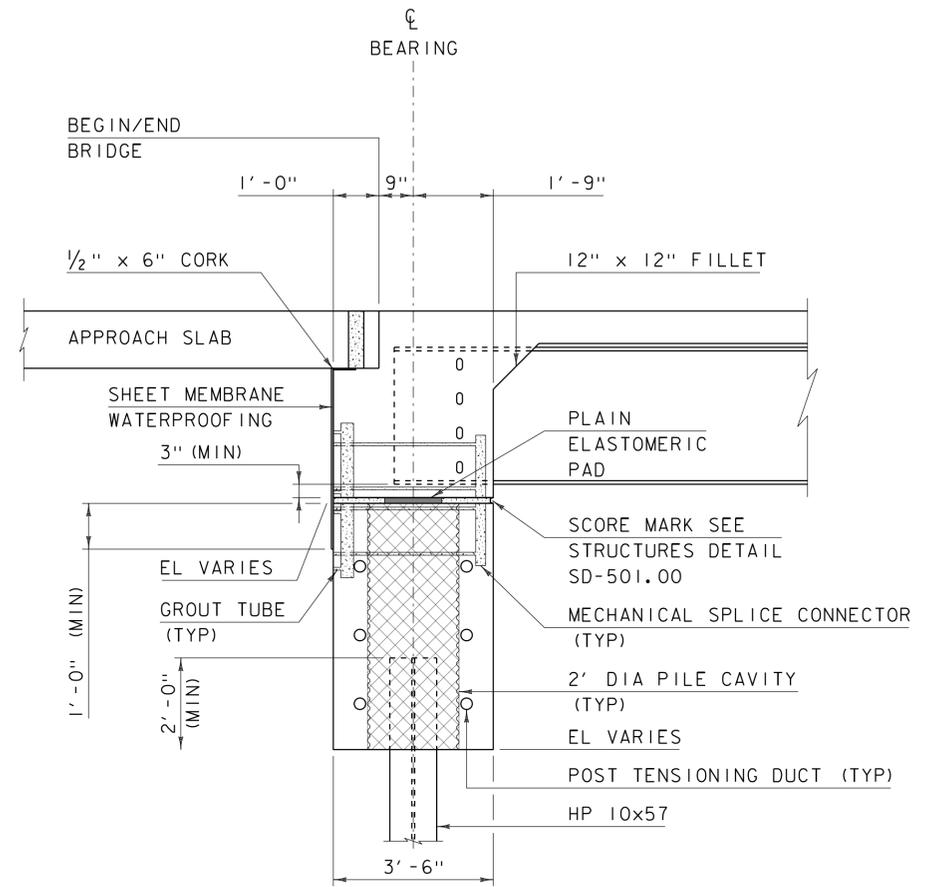
- NF = NEAR FACE
- FF = FAR FACE
- EF = EACH FACE
- 3" CLEAR, UNLESS OTHERWISE SPECIFIED ON THE PLANS.
- 2'-7" BAR LAP UNLESS OTHERWISE SPECIFIED ON THE PLANS.

| | | | |
|-----------------------|-------------------|-------------|--------------|
| PROJECT NAME: | MARLBORO | PLOT DATE: | 28-AUG-2013 |
| PROJECT NUMBER: | BRF 010-1(43) | DRAWN BY: | K. FRIEDLAND |
| FILE NAME: | sl0b414apslab.dgn | CHECKED BY: | G. LAROCHE |
| PROJECT LEADER: | K. HIGGINS | SHEET | 28 OF 50 |
| DESIGNED BY: | R. KLINEFELTER | | |
| APPROACH SLAB DETAILS | | | |



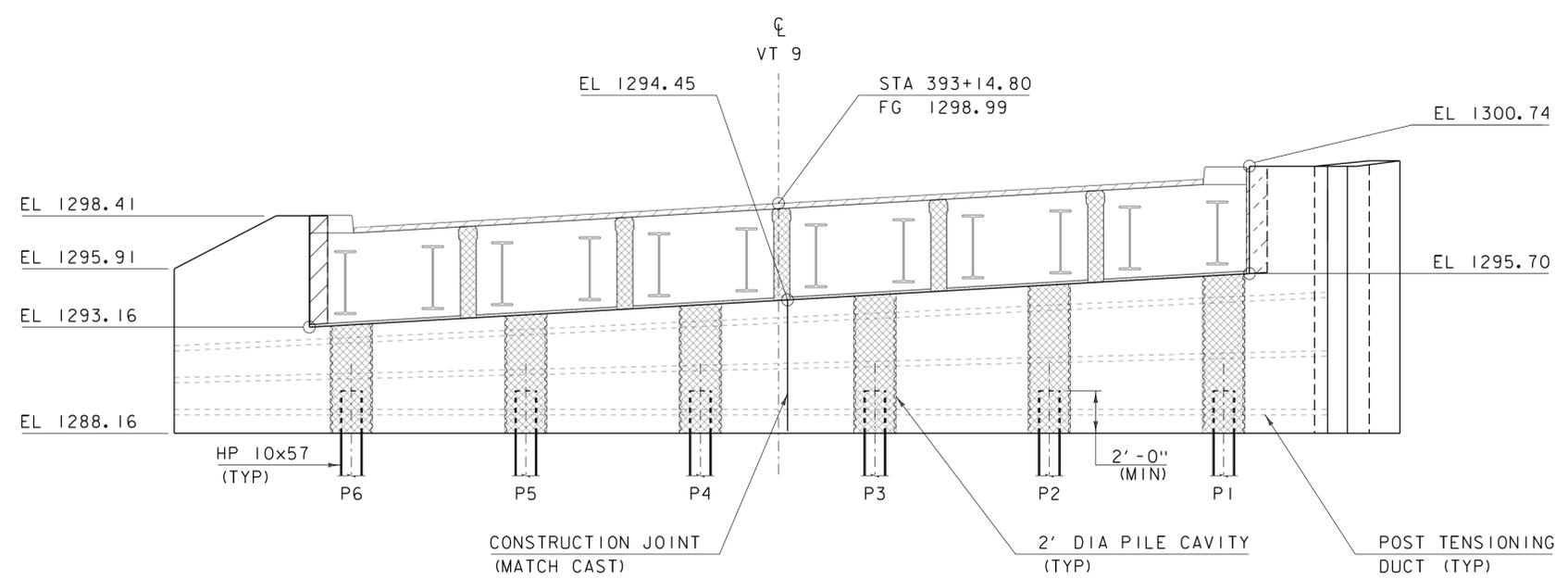
ABUTMENT I PLAN (PCU I)

SCALE 1/4" = 1'-0"



ABUTMENT TYPICAL SECTION

SCALE 1/2" = 1'-0"



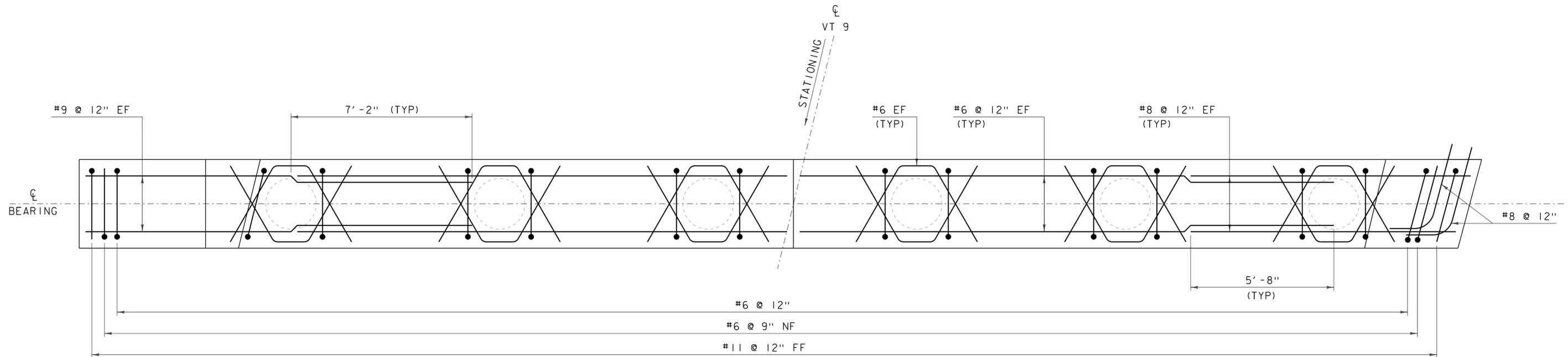
ABUTMENT I ELEVATION (PCU I)

SCALE 1/4" = 1'-0"

NOTES:

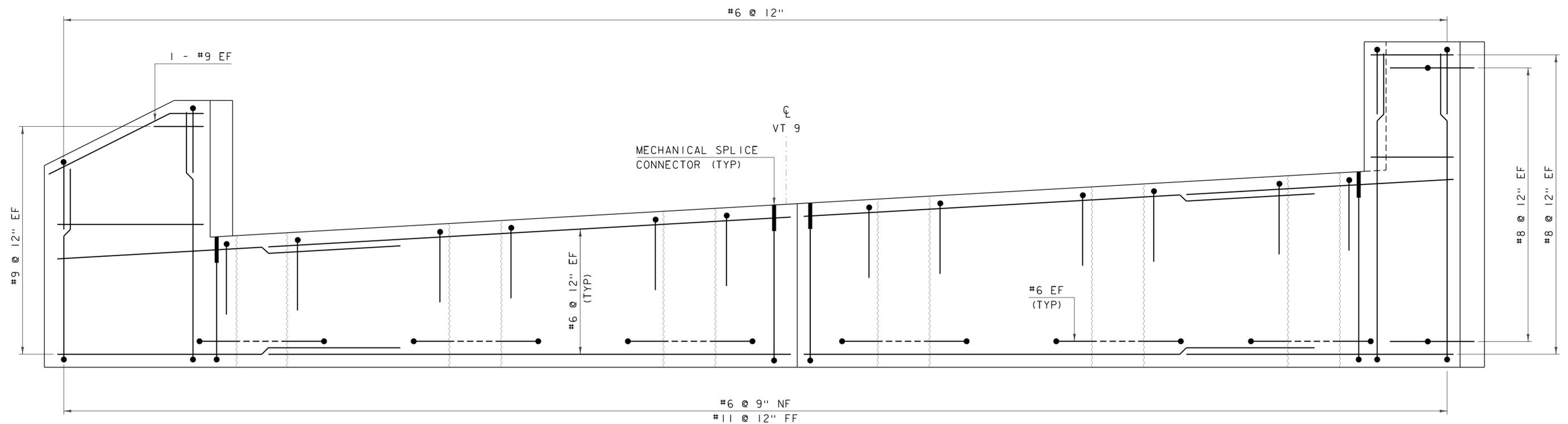
1. THE BRIDGE PLAQUE FURNISHED BY THE AGENCY SHALL BE CAST INTO THE PCU AND BE INCIDENTAL TO THE PRECAST CONCRETE STRUCTURE ITEM. SEE STRUCTURES DETAIL SD-502.00 FOR LOCATION AND POSITIONING OF THE BRIDGE PLAQUE.
2. GROUT FOR PRECAST CONNECTIONS IS INCIDENTAL TO ITEM 540.10.
3. SHEET MEMBRANE WATERPROOFING ON BACKWALLS IS INCIDENTAL TO ITEM 900.675, SPECIAL PROVISION (PREFABRICATED BRIDGE UNIT SUPERSTRUCTURE).

| | |
|-------------------------------|------------------------|
| PROJECT NAME: MARLBORO | |
| PROJECT NUMBER: BRF 010-1(43) | |
| FILE NAME: s10414sub_1.dgn | PLOT DATE: 13-SEP-2013 |
| PROJECT LEADER: K. HIGGINS | DRAWN BY: K. FRIEDLAND |
| DESIGNED BY: R. KLINEFELTER | CHECKED BY: G. LAROCHE |
| ABUTMENT I | SHEET 29 OF 50 |



ABUTMENT I REINFORCING PLAN (PCU I)

SCALE 1/2" = 1'-0"



ABUTMENT I REINFORCING ELEVATION (PCU I)

SCALE 1/2" = 1'-0"

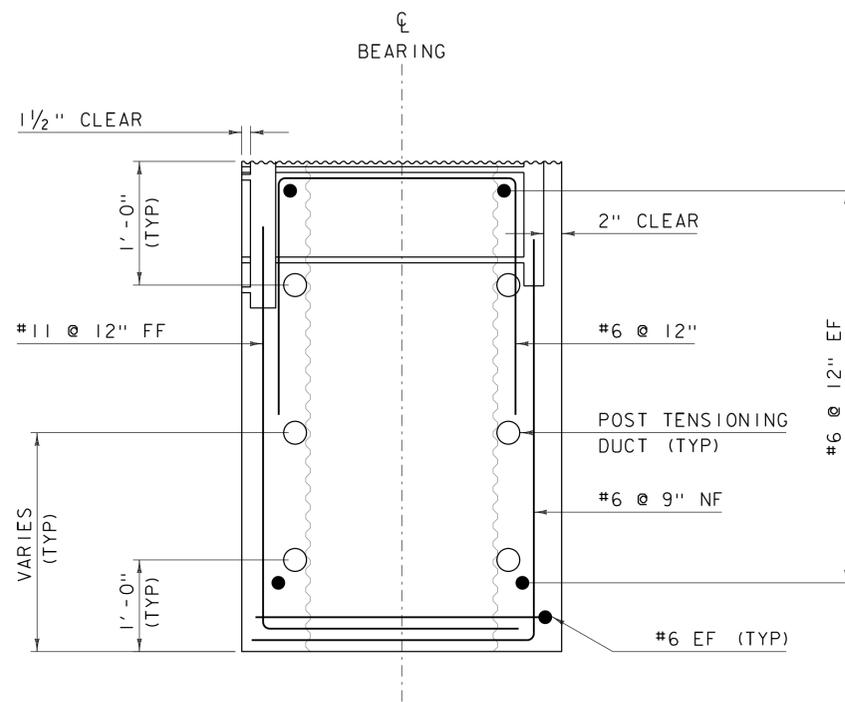
NOTE:

NF = NEAR FACE
 FF = FAR FACE
 EF = EACH FACE
 3" CLEAR, UNLESS OTHERWISE
 SPECIFIED ON THE PLANS.
 3'-1" BAR LAP UNLESS OTHERWISE
 SPECIFIED ON THE PLANS.

PROJECT NAME: MARLBORO
 PROJECT NUMBER: BRF 010-1(43)

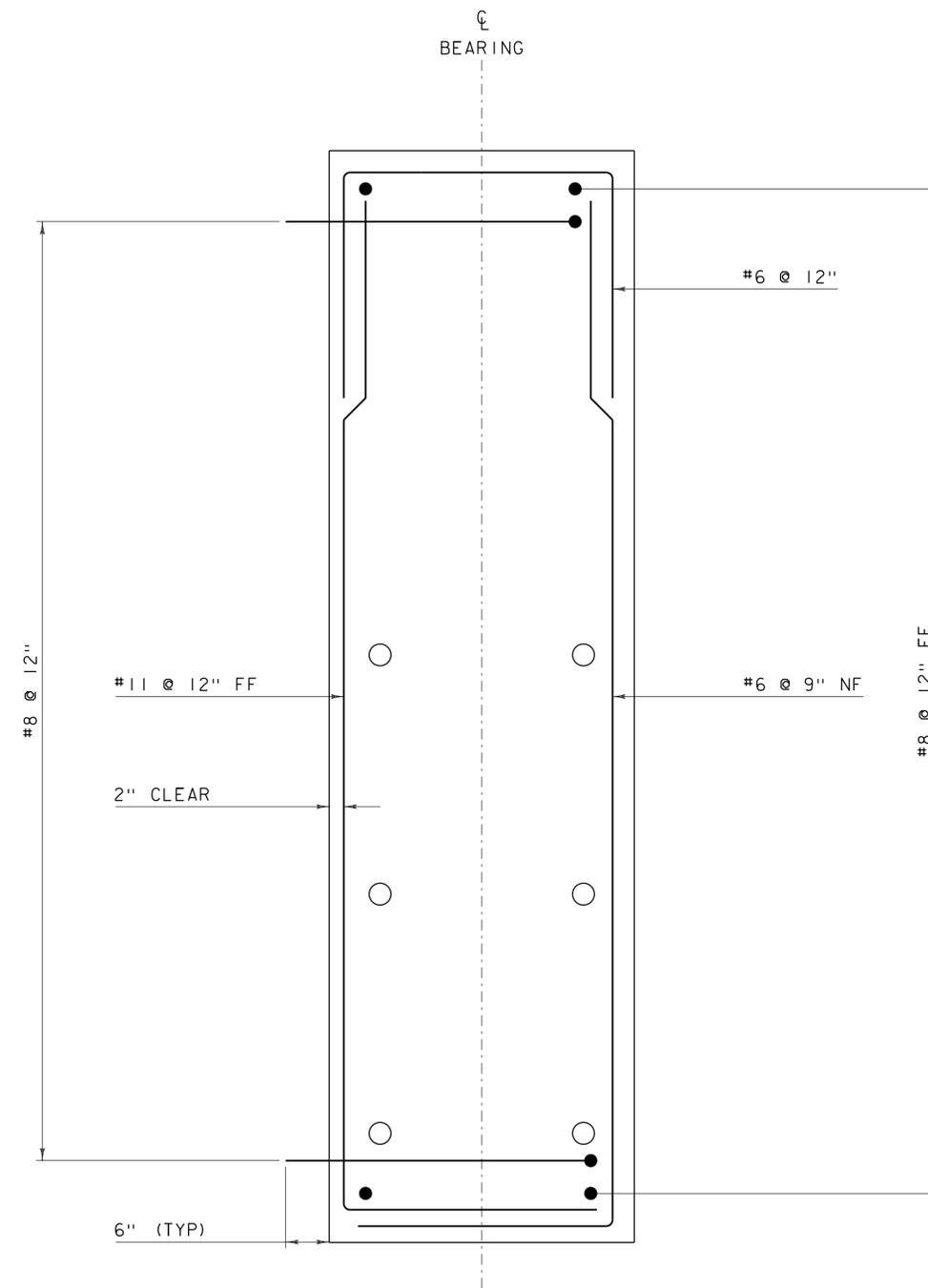
FILE NAME: sl0414sub.l.dgn
 PROJECT LEADER: K. HIGGINS
 DESIGNED BY: R. KLINFELTER
 ABUTMENT I REINFORCING

PLOT DATE: 13-SEP-2013
 DRAWN BY: K. FRIEDLAND
 CHECKED BY: G. LAROCHE
 SHEET 30 OF 50



**ABUTMENT REINFORCING
AT BRIDGE SEAT**

SCALE 1" = 1'-0"



**ABUTMENT REINFORCING
AT CHEEK WALL**

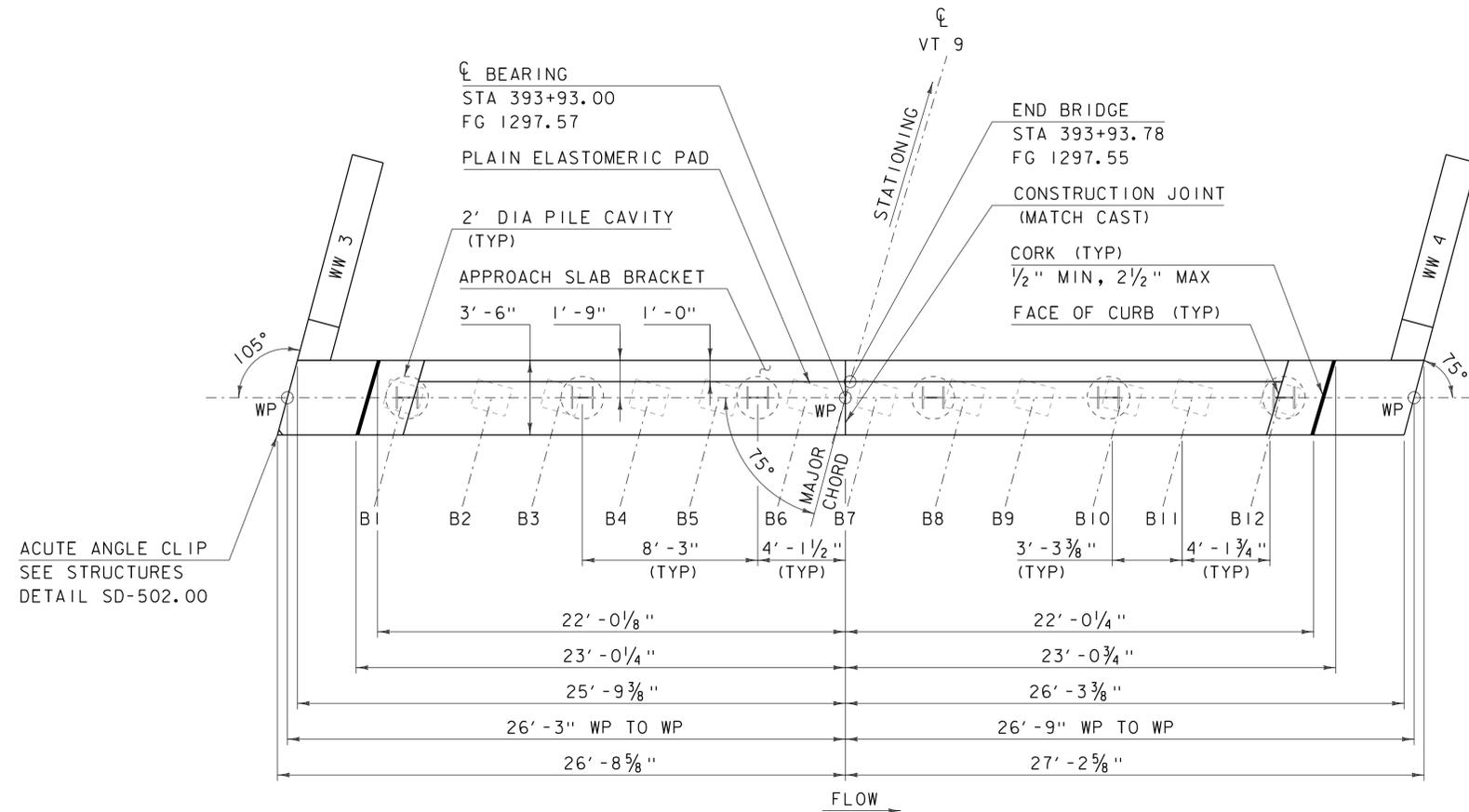
SCALE 1" = 1'-0"

NOTE:

NF = NEAR FACE
 FF = FAR FACE
 EF = EACH FACE
 3" CLEAR, UNLESS OTHERWISE
 SPECIFIED ON THE PLANS.
 3'-1" BAR LAP UNLESS OTHERWISE
 SPECIFIED ON THE PLANS.

PROJECT NAME: MARLBORO
 PROJECT NUMBER: BRF 010-1(43)

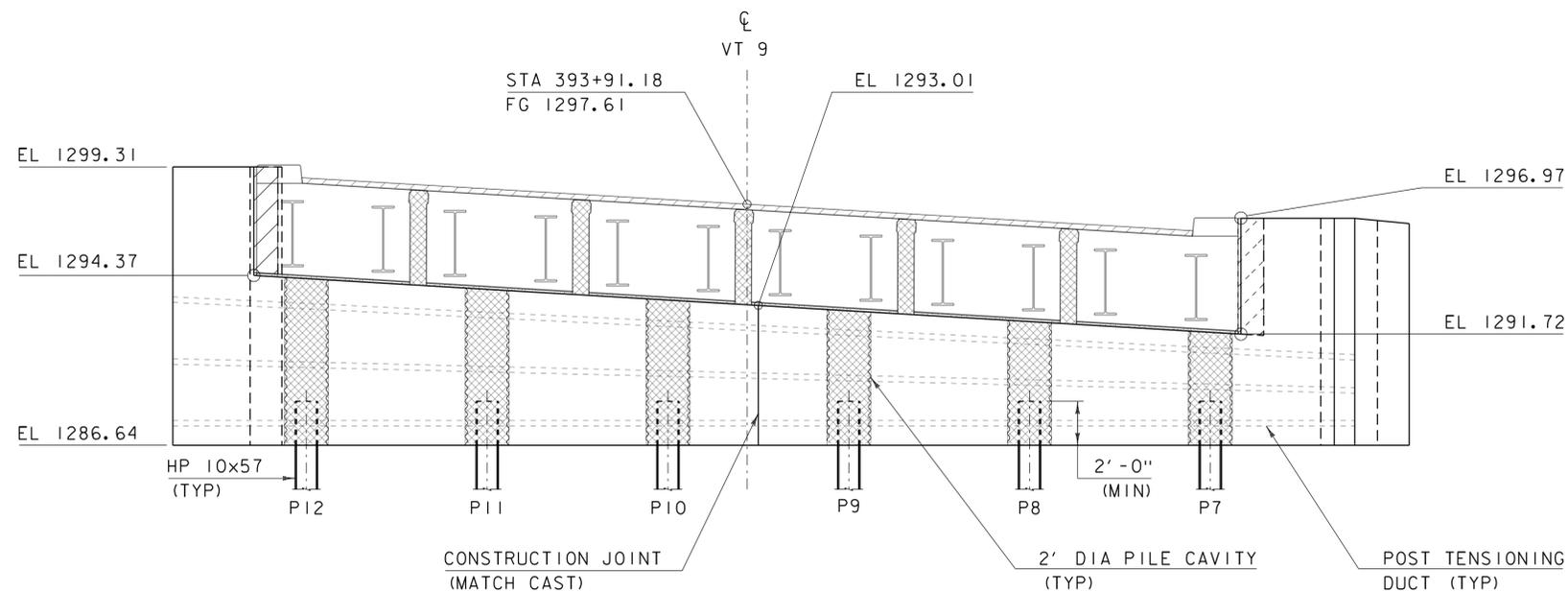
| | |
|-------------------------------|------------------------|
| FILE NAME: s10414sub_1.dgn | PLOT DATE: 13-SEP-2013 |
| PROJECT LEADER: K. HIGGINS | DRAWN BY: K. FRIEDLAND |
| DESIGNED BY: R. KLINEFELTER | CHECKED BY: G. LAROCHE |
| ABUTMENT REINFORCING TYPICALS | SHEET 31 OF 50 |



ABUTMENT 2 PLAN (PCU 2)

SCALE 1/4" = 1'-0"

| PRECAST ABUTMENT FABRICATION TOLERANCES | |
|---|--|
| LENGTH (OVERALL) | ± 1/4" |
| WIDTH (OVERALL) | ± 1/4" |
| DEPTH (OVERALL) | ± 1/4" |
| VARIATION FROM SPECIFIED END SQUARENESS OR SKEW | ± 1/8" PER 12" WIDTH ± 1/2" MAXIMUM |
| LOCATION OF MECHANICAL SPlice CONNECTORS MEASURED FROM COMMON REFERENCE POINT | ± 1/4" |
| LOCATION OF PROJECTING REINFORCING MEASURED FROM COMMON REFERENCE POINT | ± 1/4" |
| LOCAL SMOOTHNESS OF ANY SURFACE | ± 1/4" IN 10 FEET |
| LOCATION OF POST TENSIONING CONDUITS | ± 1/4" |
| LOCATION OF PILE CAVITIES | ± 1" |



ABUTMENT 2 ELEVATION (PCU 2)

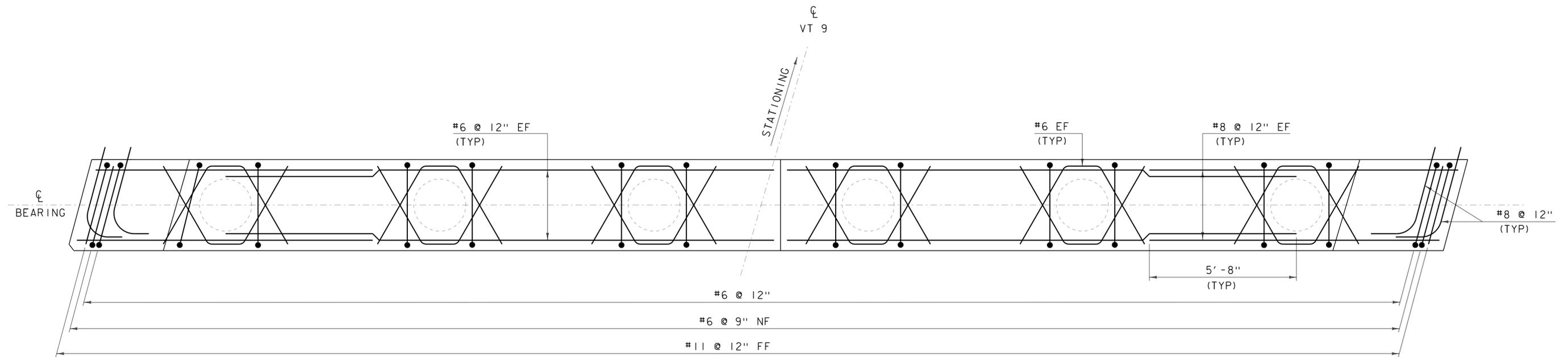
SCALE 1/4" = 1'-0"

| PRECAST ABUTMENT ERECTION TOLERANCE | |
|---|--|
| VARIATION FROM SPECIFIED BRIDGE SEAT ELEVATION | ± 1/8", 1/8" MAXIMUM BETWEEN ADJACENT UNITS |
| PLAN LOCATION OF ANY POINT MEASURED FROM COMMON REFERENCE POINT | ± 1/2" |
| PLUMB | ± 1/4" IN 10 FEET ± 1/2" MAXIMUM |

PROJECT NAME: MARLBORO
PROJECT NUMBER: BRF 010-1(43)

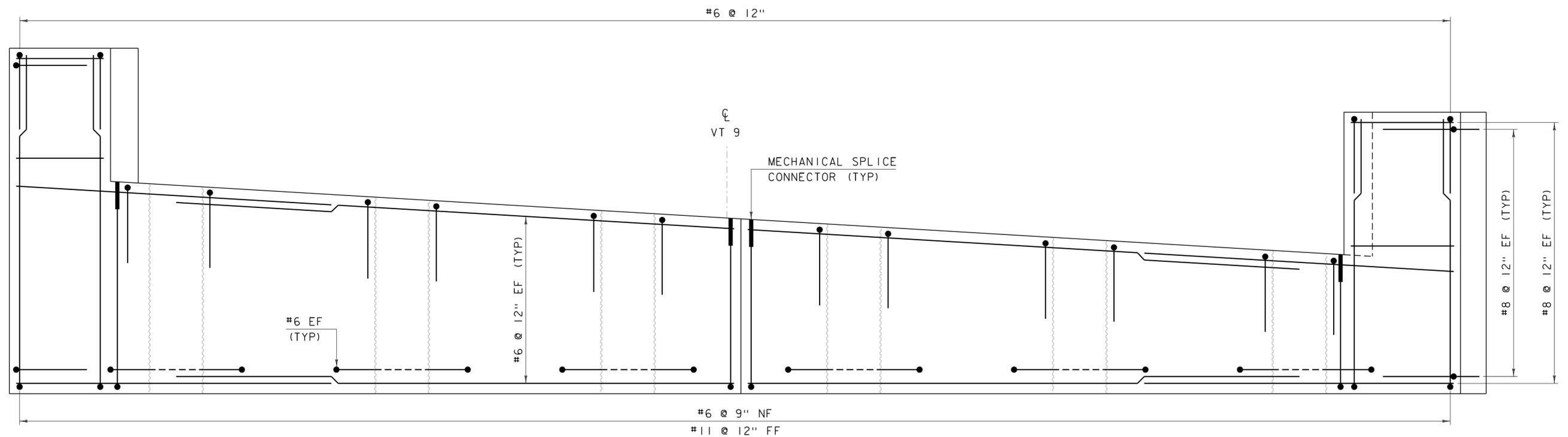
FILE NAME: s10414sub_2.dgn
PROJECT LEADER: K. HIGGINS
DESIGNED BY: R. KLINEFELTER
ABUTMENT 2

PLOT DATE: 28-AUG-2013
DRAWN BY: K. FRIEDLAND
CHECKED BY: G. LAROCHE
SHEET 32 OF 50



ABUTMENT 2 REINFORCING PLAN (PCU 2)

SCALE 1/2" = 1'-0"



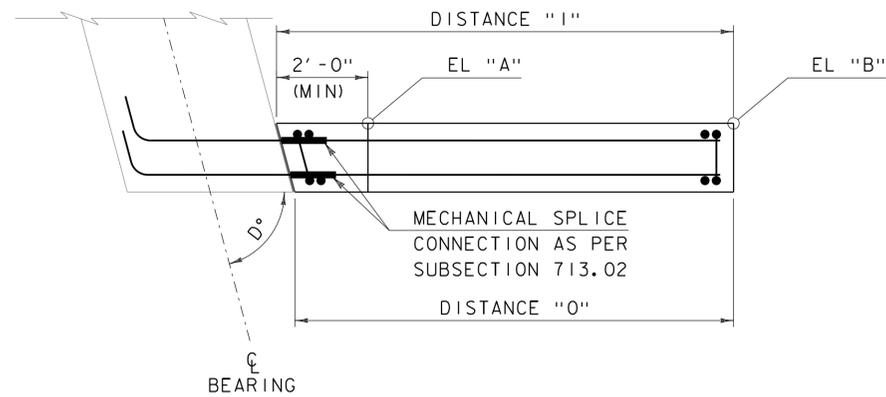
ABUTMENT 2 REINFORCING ELEVATION (PCU 2)

SCALE 1/2" = 1'-0"

NOTE:

NF = NEAR FACE
 FF = FAR FACE
 EF = EACH FACE
 3" CLEAR, UNLESS OTHERWISE
 SPECIFIED ON THE PLANS.
 3'-1" BAR LAP UNLESS OTHERWISE
 SPECIFIED ON THE PLANS.

| | | | |
|------------------------|-----------------|--------------|---------------|
| PROJECT NAME: | MARLBORO | PLOT DATE: | 13-SEP-2013 |
| PROJECT NUMBER: | BRF 010-1(43) | DRAWN BY: | K. FRIEDLAND |
| FILE NAME: | sl0414sub_2.dgn | DESIGNED BY: | R. KLINFELTER |
| PROJECT LEADER: | K. HIGGINS | CHECKED BY: | G. LAROCHE |
| ABUTMENT 2 REINFORCING | | SHEET | 33 OF 50 |

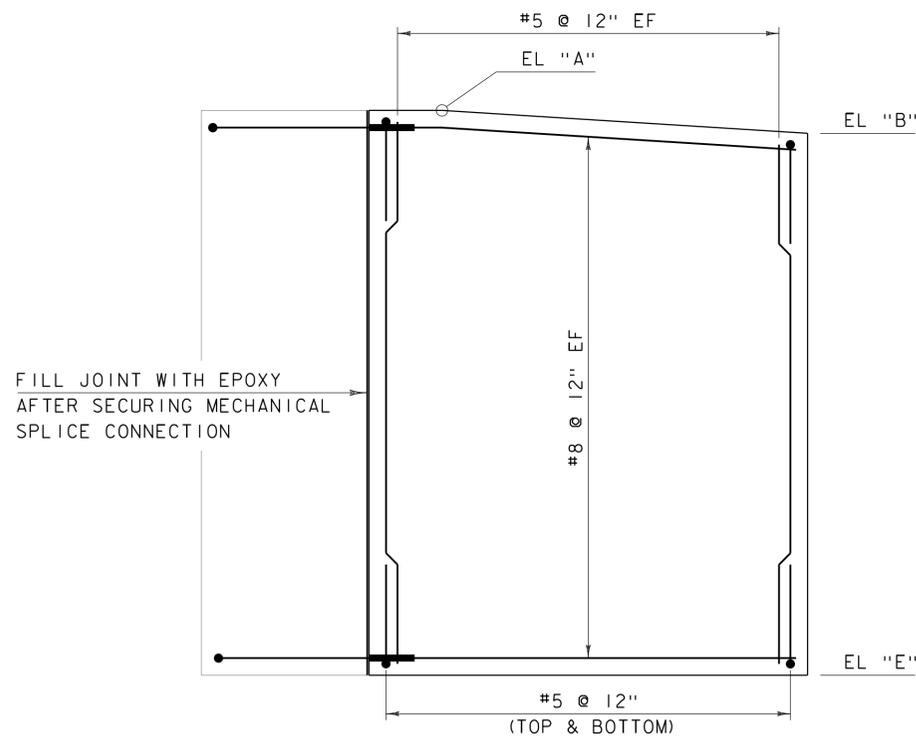


PLAN VIEW FOR PCU 3 & PCU 5
(PCU 4 SIMILAR)

SCALE 1/2" = 1'-0"

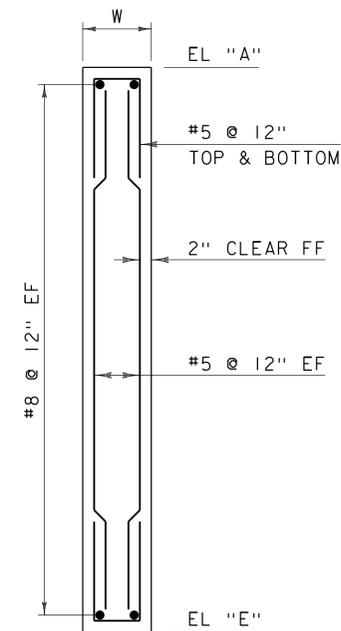
PCU 3 - PCU 5 ELEVATIONS

| | PCU 3 | PCU 4 | PCU 5 |
|-----------|-----------|-----------|-----------|
| | WW1 | WW3 | WW4 |
| EL "A" | 1300.74 | 1299.31 | 1296.97 |
| EL "B" | 1300.99 | 1299.06 | 1296.72 |
| EL "E" | 1288.16 | 1286.64 | 1286.64 |
| DIST "I" | 10'-0" | 9'-7 1/8" | 10'-0" |
| DIST "O" | 9'-7 1/8" | 10'-0" | 9'-7 1/8" |
| DIST "W" | 1'-6" | 1'-6" | 1'-6" |
| ANGLE "D" | 75° | 105° | 75° |



PCU 3-5 ELEVATIONS

SCALE 1/2" = 1'-0"



PCU 3-5 TYPICAL SECTION

SCALE 1/2" = 1'-0"

NOTE:

NF = NEAR FACE
FF = FAR FACE
EF = EACH FACE
3" CLEAR, UNLESS OTHERWISE SPECIFIED ON THE PLANS.
2'-7" BAR LAP UNLESS OTHERWISE SPECIFIED ON THE PLANS.

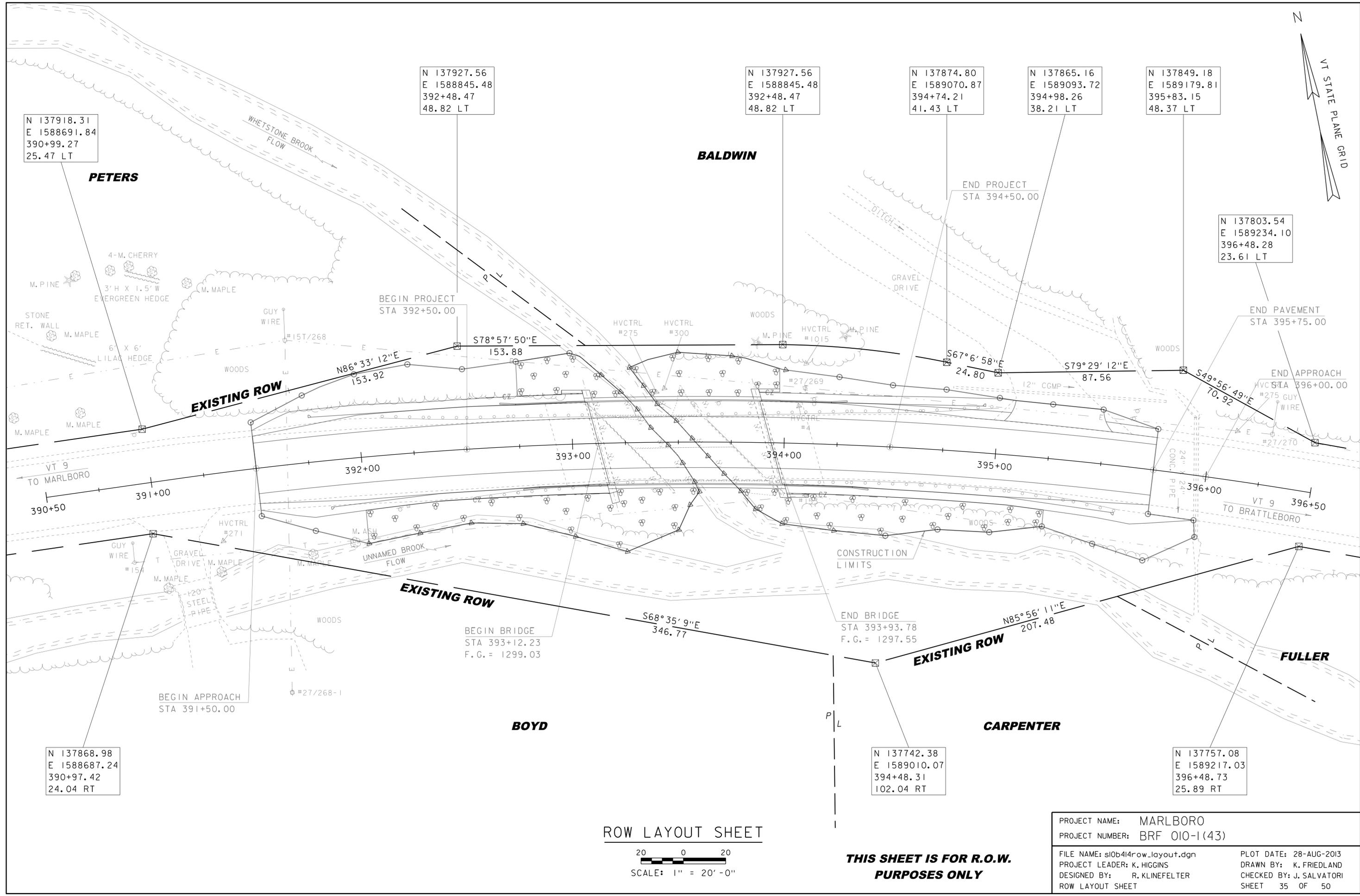
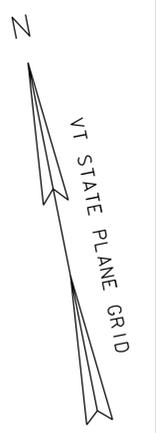
NOTE:

1. EPOXY GROUT SHALL BE INCIDENTAL TO THE PRECAST CONCRETE STRUCTURE.

PROJECT NAME: MARLBORO
PROJECT NUMBER: BRF 010-1(43)

FILE NAME: s10414ww.dgn
PROJECT LEADER: K. HIGGINS
DESIGNED BY: R. KLINEFELTER
WINGWALL DETAILS

PLOT DATE: 28-AUG-2013
DRAWN BY: K. FRIEDLAND
CHECKED BY: G. LAROCHE
SHEET 34 OF 50



N 137918.31
E 1588691.84
390+99.27
25.47 LT

N 137927.56
E 1588845.48
392+48.47
48.82 LT

N 137927.56
E 1588845.48
392+48.47
48.82 LT

N 137874.80
E 1589070.87
394+74.21
41.43 LT

N 137865.16
E 1589093.72
394+98.26
38.21 LT

N 137849.18
E 1589179.81
395+83.15
48.37 LT

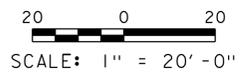
N 137803.54
E 1589234.10
396+48.28
23.61 LT

N 137868.98
E 1588687.24
390+97.42
24.04 RT

N 137742.38
E 1589010.07
394+48.31
102.04 RT

N 137757.08
E 1589217.03
396+48.73
25.89 RT

ROW LAYOUT SHEET



THIS SHEET IS FOR R.O.W. PURPOSES ONLY

| | |
|----------------------------------|--------------------------|
| PROJECT NAME: MARLBORO | |
| PROJECT NUMBER: BRF 010-I (43) | |
| FILE NAME: s10b414row_layout.dgn | PLOT DATE: 28-AUG-2013 |
| PROJECT LEADER: K. HIGGINS | DRAWN BY: K. FRIEDLAND |
| DESIGNED BY: R. KLINEFELTER | CHECKED BY: J. SALVATORI |
| ROW LAYOUT SHEET | SHEET 35 OF 50 |

EPSC PLAN NARRATIVE

1.1 PROJECT DESCRIPTION

THIS PROJECT INVOLVES THE REPLACEMENT OF BRIDGE 48 WITH RELATED ROADWAY APPROACH AND CHANNEL WORK. THE PROJECT LOCATION IS IN THE TOWN OF MARLBORO, VT ON VERMONT ROUTE 9, BEGINNING APPROXIMATELY 0.870 MILES FROM THE MARLBORO AND BRATTLEBORO TOWN LINE. ONE-WAY TRAFFIC WILL BE MAINTAINED ON THE EXISTING ROAD THROUGH THE USE OF PHASED CONSTRUCTION AND TEMPORARY TRAFFIC SIGNALS.

THE NEW PREFABRICATED CONCRETE/STEEL COMPOSITE SUPERSTRUCTURE WILL BE APPROXIMATELY 82 FEET IN LENGTH WITH 118 FEET OF ROADWAY WORK.

NOTE: AREA OF DISTURBANCE INCLUDES LIMITS OF EARTH DISTURBANCE WITHIN THE PROJECT AREA, AS WELL AS WASTE, BORROW AND STAGING AREAS, AND OTHER EARTH DISTURBING ACTIVITIES WITHIN OR DIRECTLY ADJACENT TO THE PROJECT LIMITS AS SHOWN ON THE ATTACHED LAYOUT PLAN.

TOTAL AREA OF DISTURBANCE AS SHOWN ON THE ATTACHED EPSC PLAN IS APPROXIMATELY 0.68 ACRES.

IT IS ANTICIPATED THAT THIS PROJECT WILL BE COMPLETED IN ONE CONSTRUCTION SEASON.

1.2 SITE INVENTORY

1.2.1 TOPOGRAPHY

THE TOPOGRAPHY OF THE AREA IS MOUNTAINOUS, MOSTLY FORESTED WITH SOME OPEN AREAS. VT ROUTE 9 AND TWO GRAVEL DRIVEWAYS ARE WITHIN THE PROJECT SITE. THE IMMEDIATE AREA IS RURAL RESIDENTIAL WITH SEVERAL HOUSES IN THE GENERAL VICINITY OF THE PROJECT. THERE ARE OVERHEAD UTILITIES WHICH MAY HAVE TO BE RELOCATED PRIOR TO CONSTRUCTION.

1.2.2 DRAINAGE, WATERWAYS, BODIES OF WATER, AND PROXIMITY TO NATURAL OR MAN-MADE WATER FEATURES

WHETSTONE BROOK AND A DOWNSTREAM UNNAMED BROOK ARE THE ONLY WATER SOURCES ON THE PROJECT SITE. THE BROOK IS CLASSIFIED AS SINUOUS WITH A STREAM BED CONSISTING OF GRAVEL AND COBBLES. THE TRIBUTARY AREA AT THE BRIDGE CROSSING IS 3.3 SQUARE MILES. AT THE END OF THE PROJECT, THERE IS A 24 INCH CULVERT UNDER THE ROAD WHICH CONVEYS WATER FROM A DITCH TOWARDS THE BROOK. DUE TO THE NATURE OF THE SURROUNDING TERRAIN, RUNOFF WATER ENTERING THE PROJECT SITE WILL BE PRIMARILY LIMITED TO THAT WHICH IS CONVEYED ALONG ROADWAY EMBANKMENT, AND THAT WHICH FOLLOWS VT ROUTE 9 ALONG THE -2.1% GRADE AT THE BEGINNING OF THE PROJECT LIMITS AND -2.6% GRADE AT THE END OF THE PROJECT LIMITS.

1.2.3 VEGETATION

THE VEGETATION IN THE PROJECT AREA CONSISTS OF HARDWOOD TREES, GRASS AND UNDERGROWTH. THE IMPACT TO VEGETATION WILL BE LIMITED TO THAT WHICH IS DIRECTLY AFFECTED BY REPLACEMENT OF THE EXISTING BRIDGE. UPON PROJECT COMPLETION, THE CHANNEL WILL BE ARMORED WITH STONE FILL TYPE III AS SPECIFIED ON THE PLANS. DISTURBED VEGETATION WILL BE REESTABLISHED WITH STANDARD SEED AND MULCH PRACTICES.

1.2.4 SOILS

ALL SOIL DATA CAME FROM THE U.S. DEPARTMENT OF AGRICULTURE SOIL CONSERVATION SERVICE FOR THE COUNTY OF WINDHAM, VERMONT. SOILS ON THE PROJECT SITE ARE 46D BERKSHIRE AND MONADNOCK FINE SANDY LOAM, 15% TO 25% SLOPES, "K FACTOR" = 0.24/0.28 AND 26C WESTBURY FINE SANDY LOAM, 8% TO 15% SLOPES, "K FACTOR" = 0.37. THE SOIL IS CONSIDERED HIGHLY ERODIBLE DUE TO SIGNIFICANT SLOPES.

NOTE: K-VALUES GENERALLY INDICATE THE FOLLOWING:
0.0-0.23 = LOW EROSION POTENTIAL
0.24-0.36 = MODERATE EROSION POTENTIAL
0.37 AND HIGHER = HIGH EROSION POTENTIAL.

1.2.5 SENSITIVE RESOURCE AREAS

CRITICAL HABITATS: NONE.
HISTORICAL AREAS: NONE.
ARCHEOLOGICAL AREAS: NONE.
PRIME AGRICULTURAL LAND: NONE.
THREATENED AND ENDANGERED SPECIES: NONE.
WATER RESOURCE: WHETSTONE BROOK.
WETLANDS: NONE.

1.3 RISK EVALUATION

THIS PROJECT DOES NOT FALL UNDER THE JURISDICTION OF GENERAL PERMIT 3-9020 FOR STORMWATER RUNOFF FROM CONSTRUCTION SITES. SHOULD CHANGES PRIOR TO OR DURING CONSTRUCTION RESULT IN ONE OR MORE ACRES OF EARTH DISTURBANCE OR SHOULD THE PROJECT BECOME PART OF A LARGER PLAN OF DEVELOPMENT, THE CONTRACTOR WILL BE RESPONSIBLE FOR ANY ADDITIONAL PERMITTING.

1.4 EROSION PREVENTION AND SEDIMENT CONTROL

THE EROSION CONTROL PLANS ARE MEANT AS A GUIDELINE FOR PREVENTING EROSION AND CONTROLLING SEDIMENT TRANSPORT. THE PRINCIPLES OUTLINED IN THIS NARRATIVE CONSIST OF APPLYING MEASURES THROUGHOUT CONSTRUCTION OF THE PROJECT IN ORDER TO MINIMIZE SEDIMENT TRANSPORT TO THE RECEIVING WATERS. THE MEASURES INCLUDE STABILIZATION AND STRUCTURAL PRACTICES, STORM WATER CONTROLS AND OTHER POLLUTION PREVENTION PRACTICES. THEY HAVE BEEN PROPOSED BY THE DESIGNER AS A BASIS FOR PROTECTING RESOURCES AND WILL NEED TO BE BUILT UPON BASED ON THE SPECIFIC MEANS AND METHODS OF THE CONTRACTOR. REFER TO THE LOW RISK SITE HANDBOOK FOR SPECIFIC GUIDANCE AND CONSTRUCTION DETAILING.

ALL MEASURES SHALL BE REGULARLY MAINTAINED AND SHALL BE CHECKED FOR SEDIMENT BUILD-UP. SEDIMENT SHALL BE DISPOSED OF AT AN APPROVED SITE WHERE IT WILL NOT BE SUBJECT TO EROSION.

1.4.1 MARK SITE BOUNDARIES

SITE BOUNDARIES AND AREAS CONSTRUCTION EQUIPMENT CAN ACCESS SHALL BE DELINEATED.

PROJECT DEMARCATION FENCING (PDF) SHALL BE USED TO PHYSICALLY MARK SITE BOUNDARIES.

1.4.2 LIMIT DISTURBANCE AREA

PREVENTING INITIAL SOIL EROSION BY MINIMIZING THE EXPOSED AREA IS MUCH MORE EFFECTIVE THAN TREATING ERODED SEDIMENT. EARTH DISTURBANCE CAN BE MINIMIZED THROUGH CONSTRUCTION PHASING BY ONLY OPENING UP EARTH AS NECESSARY. THIS CAN LIMIT THE AREA THAT WILL BE DISTURBED AND EXPOSED TO EROSION. EMPLOY TEMPORARY CONSTRUCTION STABILIZATION PRACTICES IN INCREMENTAL STAGES AS PHASES CHANGE. FOR PROJECTS WHICH FALL UNDER THE CONSTRUCTION GENERAL PERMIT, ONLY THE ACREAGE LISTED ON THE PERMIT AUTHORIZATION MAY BE EXPOSED AT ANY GIVEN TIME.

MAINTAINING VEGETATED BUFFERS ALONG STREAM BANKS, WETLANDS OR OTHER SENSITIVE AREAS IS A CRUCIAL EROSION AND SEDIMENT CONTROL MEASURE THAT SHOULD BE ESTABLISHED WHEREVER POSSIBLE.

1.4.3 SITE ENTRANCE/EXIT STABILIZATION

TRACKING OF SEDIMENT ONTO PUBLIC HIGHWAYS SHALL BE MINIMIZED TO REDUCE THE POTENTIAL FOR RUNOFF ENTERING RECEIVING WATERS. INSTALLATION SHALL COINCIDE WITH THE CONTRACTORS PROGRESS SCHEDULE.

FOLLOWING GUIDANCE FROM THE LOW RISK SITE HANDBOOK, THE CONTRACTOR SHALL PROPOSE LOCATIONS FOR STABILIZED CONSTRUCTION ENTRANCES ON THE CONTRACTOR DEVELOPED EPSC PLAN AND ANYWHERE EQUIPMENT WILL BE GOING FROM AREAS OF EXPOSED SOILS TO PAVED SURFACES.

1.4.4 INSTALL SEDIMENT BARRIERS

SEDIMENT BARRIERS SHALL BE UTILIZED TO INTERCEPT RUNOFF AND ALLOW SUSPENDED SEDIMENT TO SETTLE OUT. THEY SHALL BE INSTALLED PRIOR TO ANY UP SLOPE WORK.

FILTER CURTAIN SHALL BE INSTALLED AS PROPOSED ON THE EPSC PLANS PRIOR TO ANY CHANNEL WORK.

FOLLOWING GUIDANCE FROM THE LOW RISK SITE HANDBOOK, THE CONTRACTOR SHALL PROPOSE LOCATIONS FOR SILT FENCE ON THE CONTRACTOR DEVELOPED EPSC PLAN.

1.4.5 DIVERT UPLAND RUNOFF

DIVERSIONARY MEASURES SHALL BE USED TO INTERCEPT RUNOFF FROM ABOVE THE CONSTRUCTION AND DIRECT IT AROUND THE DISTURBED AREA SO THAT CLEAN WATER DOES NOT BECOME MUDDIED WHILE TRAVELING OVER EXPOSED SOILS ON THE CONSTRUCTION SITE.

THE NEED TO DIVERT UPLAND RUNOFF IS NOT ANTICIPATED AT THIS SITE.

1.4.6 SLOW DOWN CHANNELIZED RUNOFF

CHECK STRUCTURES SHALL BE UTILIZED TO REDUCE THE VELOCITY, AND THUS THE EROSION POTENTIAL, OF CONCENTRATED FLOW IN CHANNELS.

THE USE OF STONE CHECK DAMS IS NOT ANTICIPATED FOR THIS PROJECT.

1.4.7 CONSTRUCT PERMANENT CONTROLS

PERMANENT STORMWATER TREATMENT DEVICES SHALL BE INSTALLED AS SHOWN ON THE PLANS AND IN ACCORDANCE WITH PERMIT CONDITIONS.

THE USE OF PERMANENT STORMWATER TREATMENT DEVICES IS NOT ANTICIPATED FOR THIS PROJECT.

1.4.8 STABILIZE EXPOSED SOILS DURING CONSTRUCTION

ALL AREAS OF DISTURBANCE MUST HAVE TEMPORARY STABILIZATION IN PLACE WITHIN 48 HOURS OF DISTURBANCE.

SURFACE ROUGHENING OF ALL EXPOSED SLOPES, COMBINED WITH TEMPORARY MULCHING, SHALL BE UTILIZED ON A REGULAR BASIS. BIODEGRADABLE EROSION CONTROL MATTING OR AN EQUIVALENT SHALL BE USED TO STABILIZE ALL SLOPES STEEPER THAN 1:3.

THE FORECAST OF RAINFALL EVENTS SHALL TRIGGER IMMEDIATE PROTECTION OF EXPOSED SOILS.

1.4.9 WINTER STABILIZATION

VARIOUS MEASURES SPECIFIC TO WINTER MAY BE NECESSARY SHOULD THE PROJECT EXTEND INTO WINTER (OCTOBER 15 THROUGH APRIL 15). REFER TO THE LOW RISK SITE HANDBOOK FOR GUIDANCE.

1.4.10 STABILIZE SOIL AT FINAL GRADE

EXPOSED SOIL MUST BE STABILIZED WITHIN 48 HOURS OF REACHING FINAL GRADE.

SEED, MULCH, FERTILIZER AND LIME SHALL BE USED TO ESTABLISH PERMANENT VEGETATION. FOR SLOPES STEEPER THAN 1:3, BIODEGRADABLE EROSION CONTROL MATTING OR AN EQUIVALENT SHALL BE USED INSTEAD OF MULCH.

1.4.11 DE-WATERING ACTIVITIES

DISCHARGE FROM DEWATERING ACTIVITIES THAT FLOWS OFF OF THE CONSTRUCTION SITE MUST NOT CAUSE OR CONTRIBUTE TO A VIOLATION OF THE VERMONT WATER QUALITY STANDARDS.

DEWATERING IS NOT ANTICIPATED AT THIS SITE. IF DEWATERING IS NECESSARY, THE SPECIFIC MEANS FOR TREATMENT OF DISCHARGE SHALL BE PROVIDED BY THE CONTRACTOR.

1.4.12 INSPECT YOUR SITE

INSPECT THE PROJECT SITE BASED ON SPECIAL PROVISION REQUIREMENTS OR CONSTRUCTION GENERAL PERMIT AUTHORIZATION STIPULATIONS.

1.5 SEQUENCE AND STAGING

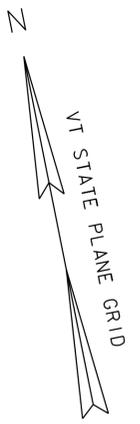
THIS SECTION WILL BE DEVELOPED BY THE CONTRACTOR USING THE GUIDANCE OUTLINED IN THE VTRANS EPSC PLAN CONTRACTOR CHECKLIST.

1.5.1 CONSTRUCTION SEQUENCE

1.5.2 OFF-SITE ACTIVITIES

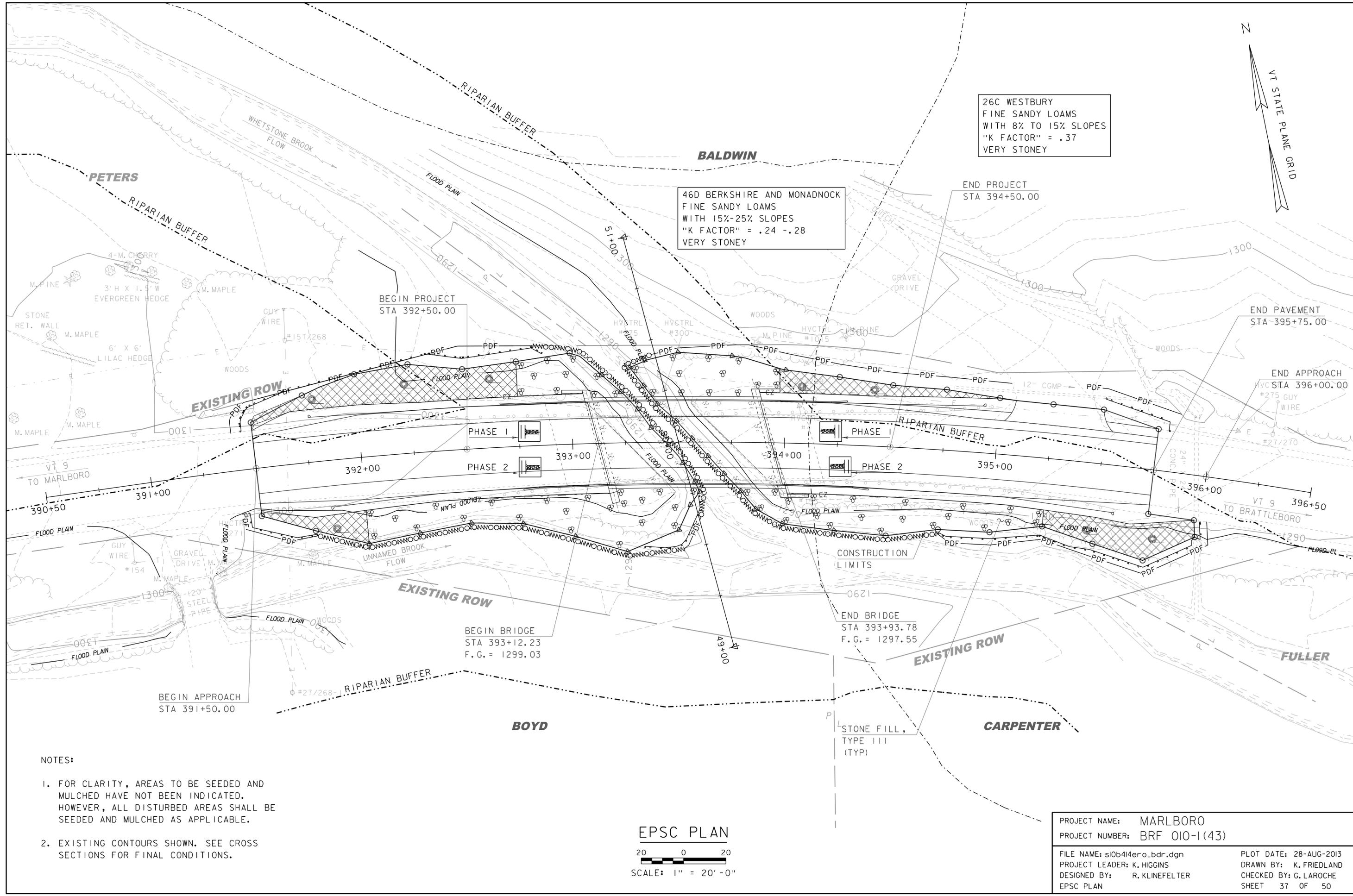
IN ADDITION TO THE CONTRACTOR CHECKLIST ANY ACTIVITIES OUTSIDE THE CONSTRUCTION LIMITS SHALL FOLLOW SUBSECTIONS 105.25- 105.29 OF THE STANDARD SPECIFICATIONS FOR CONSTRUCTION.

| | |
|-----------------|-------------------|
| PROJECT NAME: | MARLBORO |
| PROJECT NUMBER: | BRF 010-1 (43) |
| FILE NAME: | si0b414erode+.dgn |
| PROJECT LEADER: | K. HIGGINS |
| DESIGNED BY: | R. KLINEFELTER |
| EPSC NARRATIVE | |
| PLOT DATE: | 28-AUG-2013 |
| DRAWN BY: | K. FRIEDLAND |
| CHECKED BY: | G. LAROCHE |
| SHEET | 36 OF 50 |



26C WESTBURY
FINE SANDY LOAMS
WITH 8% TO 15% SLOPES
"K FACTOR" = .37
VERY STONEY

46D BERKSHIRE AND MONADNOCK
FINE SANDY LOAMS
WITH 15%-25% SLOPES
"K FACTOR" = .24 -.28
VERY STONEY

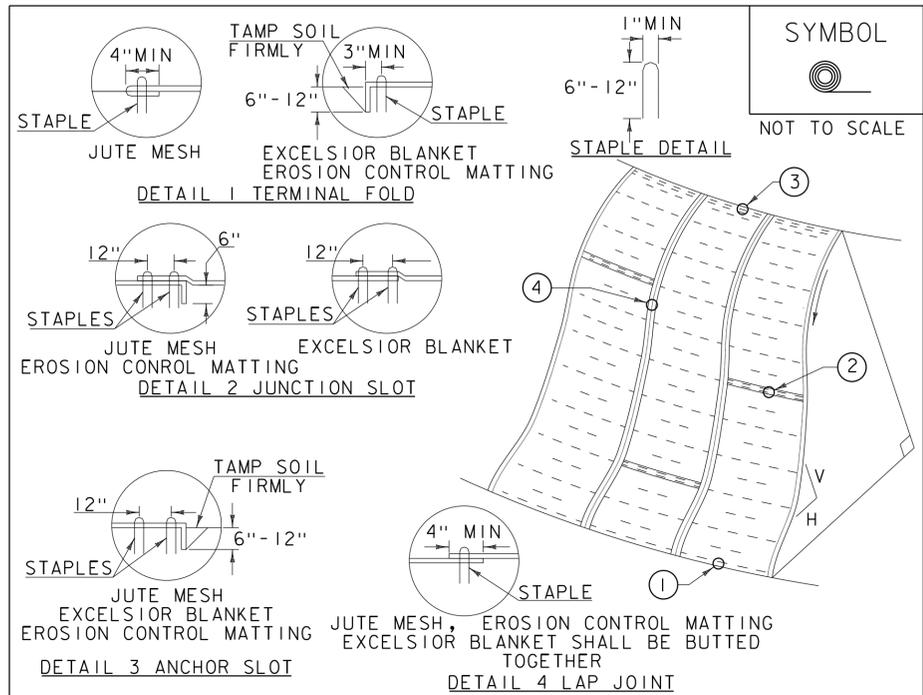


- NOTES:
- FOR CLARITY, AREAS TO BE SEEDED AND MULCHED HAVE NOT BEEN INDICATED. HOWEVER, ALL DISTURBED AREAS SHALL BE SEEDED AND MULCHED AS APPLICABLE.
 - EXISTING CONTOURS SHOWN. SEE CROSS SECTIONS FOR FINAL CONDITIONS.

EPSC PLAN

SCALE: 1" = 20'-0"

| | | | |
|-----------------|--------------------|-------------|--------------|
| PROJECT NAME: | MARLBORO | PLOT DATE: | 28-AUG-2013 |
| PROJECT NUMBER: | BRF 010-I(43) | DRAWN BY: | K. FRIEDLAND |
| FILE NAME: | sl0b414ero_bdr.dgn | CHECKED BY: | G. LAROCHE |
| PROJECT LEADER: | K. HIGGINS | SHEET | 37 OF 50 |
| DESIGNED BY: | R. KLINFELTER | | |
| EPSC PLAN | | | |



CONSTRUCTION SPECIFICATIONS

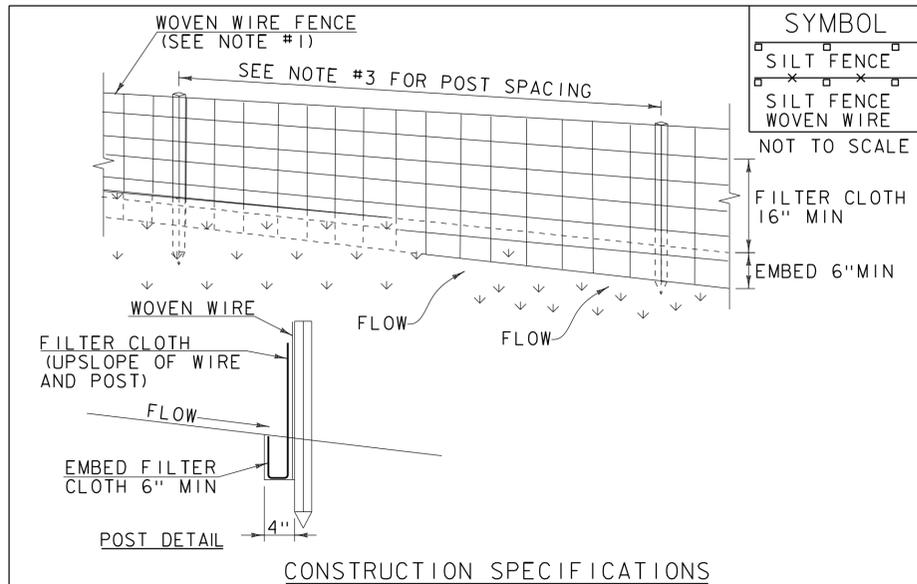
1. APPLY TO SLOPES GREATER THAN 3H:1V OR WHERE NECESSARY TO AID IN ESTABLISHING VEGETATION.
2. APPLY FERTILIZER, LIME SEED PRIOR TO PLACING MATTING.
3. STAPLES ARE TO BE PLACED ALTERNATELY, IN COLUMNS APPROXIMATELY 2' APART AND IN ROWS APPROXIMATELY 3' APART. APPROXIMATELY 175 STAPLES ARE REQUIRED PER 4' X 225' ROLL OF MATERIAL AND 125 STAPLES ARE REQUIRED PER 4' X 150' ROLL OF MATERIAL.
4. DISTURBED AREAS SHALL BE SMOOTHLY GRADED. EROSION CONTROL MATERIAL SHALL BE PLACED LOOSELY OVER GROUND SURFACE. DO NOT STRETCH.
5. ALL TERMINAL ENDS AND TRANSVERSE LAPS SHALL BE STAPLED AT APPROXIMATELY 12" INTERVALS.

ADAPTED FROM DETAILS PROVIDED BY: NEW YORK STATE DEC
ORIGINALLY DEVELOPED BY USDA-NRCS
VERMONT DEPARTMENT OF ENVIRONMENTAL CONSERVATION

ROLLED EROSION CONTROL PRODUCT (RECP) SIDE SLOPE

NOTES:
REFER TO "THE VERMONT STANDARDS & SPECIFICATIONS FOR EROSION PREVENTION & SEDIMENT CONTROL -2006-" FROM THE VT AGENCY OF NATURAL RESOURCES FOR ADDITIONAL GUIDANCE.
THIS WORK SHALL BE PERFORMED IN ACCORDANCE WITH SECTION 653 AND AS SHOWN IN THE PLANS FOR TEMPORARY EROSION MATTING (PAY ITEM 653.20) OR PERMANENT EROSION MATTING (PAY ITEM 653.21).

| REVISIONS | | |
|------------------|-----|--|
| APRIL 16, 2007 | JMF | |
| JANUARY 13, 2009 | WHF | |
| | | |
| | | |



CONSTRUCTION SPECIFICATIONS

1. WOVEN WIRE REINFORCED FENCE IS REQUIRED WITHIN 100' UPSLOPE OF RECEIVING WATERS WHEN THE PROJECT FALLS UNDER A CONSTRUCTION STORMWATER PERMIT. WOVEN WIRE SHALL BE A MIN. 14 GAUGE WITH A 6" MAX. MESH OPENING.
2. FILTER CLOTH SHALL BE EITHER FILTER X, MIRAF1100X, STABILINKA T140N OR APPROVED EQUIVALENT.
3. POST SPACING FOR WIRE-BACKED FENCE SHALL BE 10' MAXIMUM. FOR FILTER-CLOTH FENCE, WHEN ELONGATION IS >50%, POST SPACING SHALL NOT EXCEED 4' AND WHEN ELONGATION IS <50%, POST SPACING SHALL NOT EXCEED 6'.
4. WOVEN WIRE FENCE IS TO BE FASTENED SECURELY TO FENCE POSTS WITH WIRE TIES. FILTER CLOTH IS TO BE FASTENED SECURELY TO WOVEN WIRE FENCE WITH TIES SPACED EVERY 24" AT TOP AND MID SECTION.
5. WHEN TWO SECTIONS OF FILTER CLOTH ADJOIN EACH OTHER THEY SHALL BE OVER-LAPPED BY 6" AND FOLDED.
6. MAINTENANCE SHALL BE PERFORMED AS NEEDED AND MATERIAL REMOVED WHEN SEDIMENT REACHES HALF OF FABRIC HEIGHT.

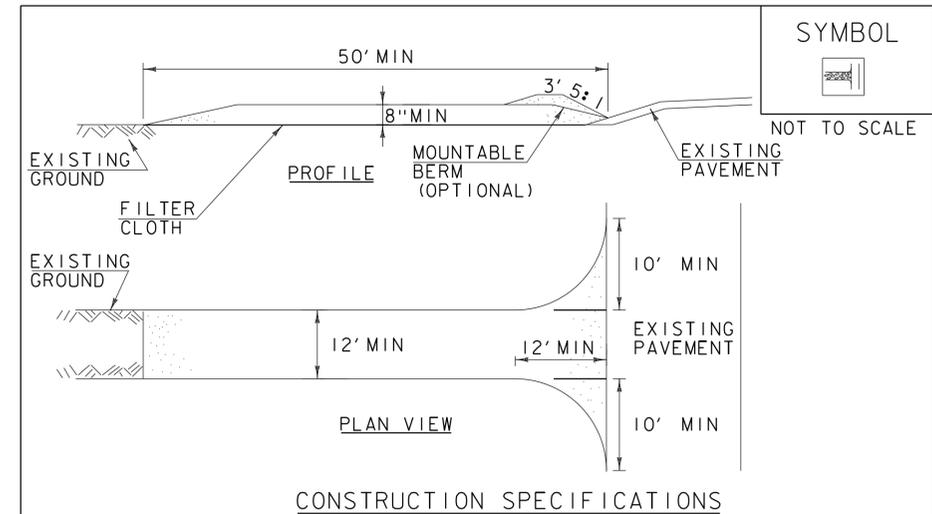
ADAPTED FROM DETAILS PROVIDED BY: NEW YORK STATE DEC
ORIGINALLY DEVELOPED BY USDA-NRCS
VERMONT DEPARTMENT OF ENVIRONMENTAL CONSERVATION

SILT FENCE

NOTES:
REFER TO "THE VERMONT STANDARDS & SPECIFICATIONS FOR EROSION PREVENTION & SEDIMENT CONTROL -2006-" FROM THE VT AGENCY OF NATURAL RESOURCES FOR ADDITIONAL GUIDANCE.

THIS WORK SHALL BE PERFORMED IN ACCORDANCE WITH SECTION 649 AND AS SHOWN IN THE PLANS FOR GEOTEXTILE FOR SILT FENCE (PAY ITEM 649.51) OR GEOTEXTILE FOR SILT FENCE, WOVEN WIRE REINFORCED (PAY ITEM 649.51).

| REVISIONS | | |
|-------------------|-----|--|
| MARCH 21, 2008 | WHF | |
| DECEMBER 11, 2008 | WHF | |
| JANUARY 13, 2009 | WHF | |
| | | |



CONSTRUCTION SPECIFICATIONS

1. STONE SIZE- USE 1-4" STONE, RECLAIMED OR RECYCLED CONCRETE EQUIVALENT.
2. LENGTH- NOT LESS THAN 50' (EXCEPT ON A SINGLE RESIDENCE LOT WHERE A 30' MINIMUM LENGTH APPLIES).
3. THICKNESS- NOT LESS THAN 8".
4. WIDTH- 12' MINIMUM, BUT NOT LESS THAN THE FULL WIDTH AT POINTS WHERE INGRESS OR EGRESS OCCURS. 24' IF SINGLE ENTRANCE TO SITE.
5. GEOTEXTILE MUST BE PLACED OVER THE ENTIRE AREA PRIOR TO PLACING STONE.
6. SURFACE WATER- ALL SURFACE WATER FLOWING OR DIVERTED TOWARD CONSTRUCTION ENTRANCES SHALL BE PIPED BENEATH THE ENTRANCE. IF PIPING IS IMPRACTICAL, A MOUNTABLE BERM WITH 5:1 SLOPES WILL BE PERMITTED.
7. MAINTENANCE- THE ENTRANCE SHALL BE MAINTAINED IN A CONDITION WHICH WILL PREVENT TRACKING OR FLOWING OF SEDIMENT ONTO PUBLIC RIGHTS-OF-WAY, ALL SEDIMENT SPILLED, DROPPED, WASHED OR TRACKED ONTO PUBLIC RIGHTS-OF-WAY MUST BE REMOVED IMMEDIATELY.
8. WHEN WASHING IS REQUIRED, IT SHALL BE DONE ON AN AREA STABILIZED WITH STONE AND WHICH DRAINS INTO AN APPROVED SEDIMENT TRAPPING DEVICE.
9. PERIODIC INSPECTION AND NEEDED MAINTENANCE SHALL BE PROVIDED ACCORDING TO PERMIT REQUIREMENTS.

ADAPTED FROM DETAILS PROVIDED BY: NEW YORK STATE DEC
ORIGINALLY DEVELOPED BY USDA-NRCS
VERMONT DEPARTMENT OF ENVIRONMENTAL CONSERVATION

STABILIZED CONSTRUCTION ENTRANCE

NOTES:
REFER TO "THE VERMONT STANDARDS & SPECIFICATIONS FOR EROSION PREVENTION & SEDIMENT CONTROL -2006-" FROM THE VT AGENCY OF NATURAL RESOURCES FOR ADDITIONAL GUIDANCE.

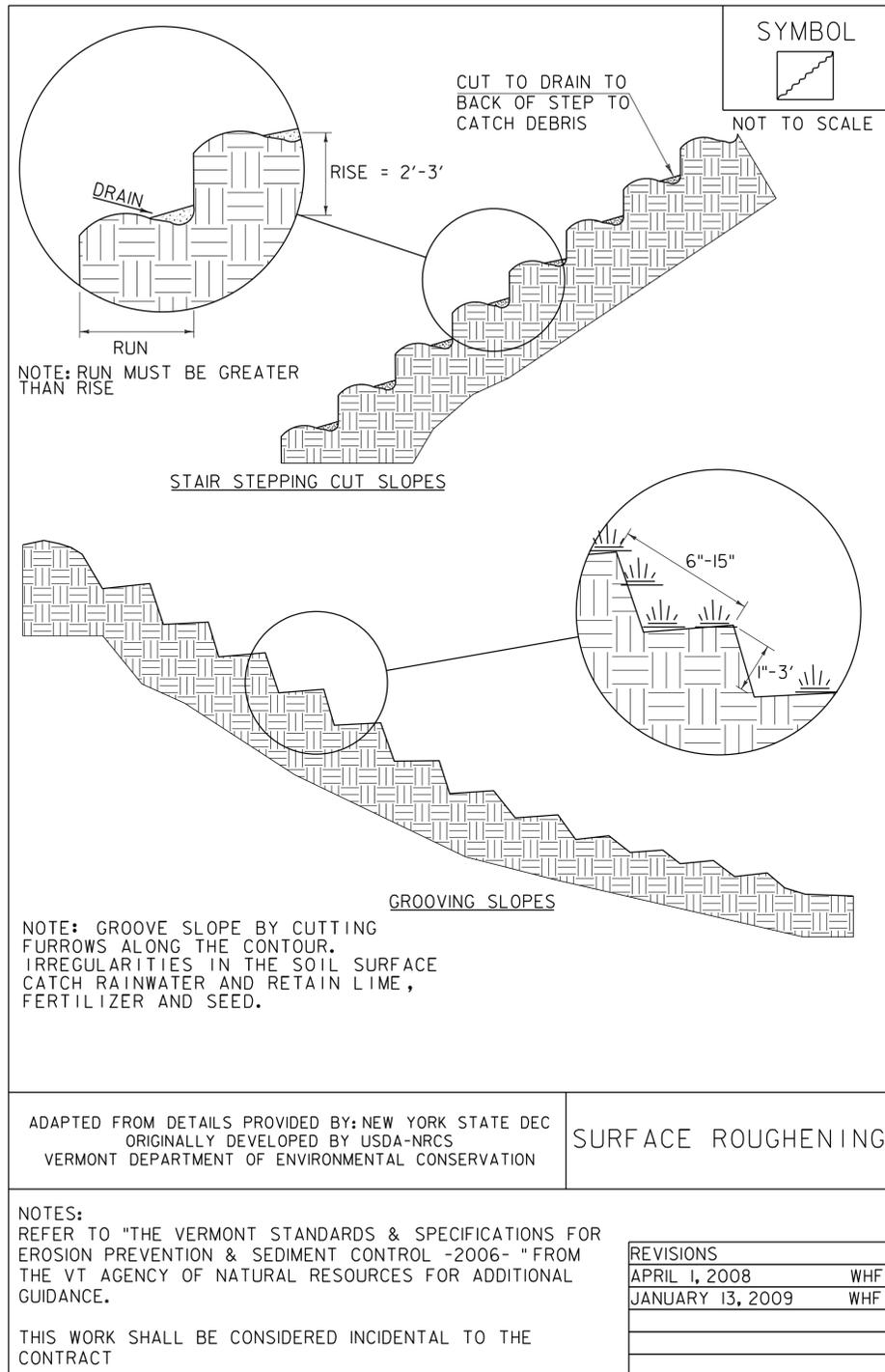
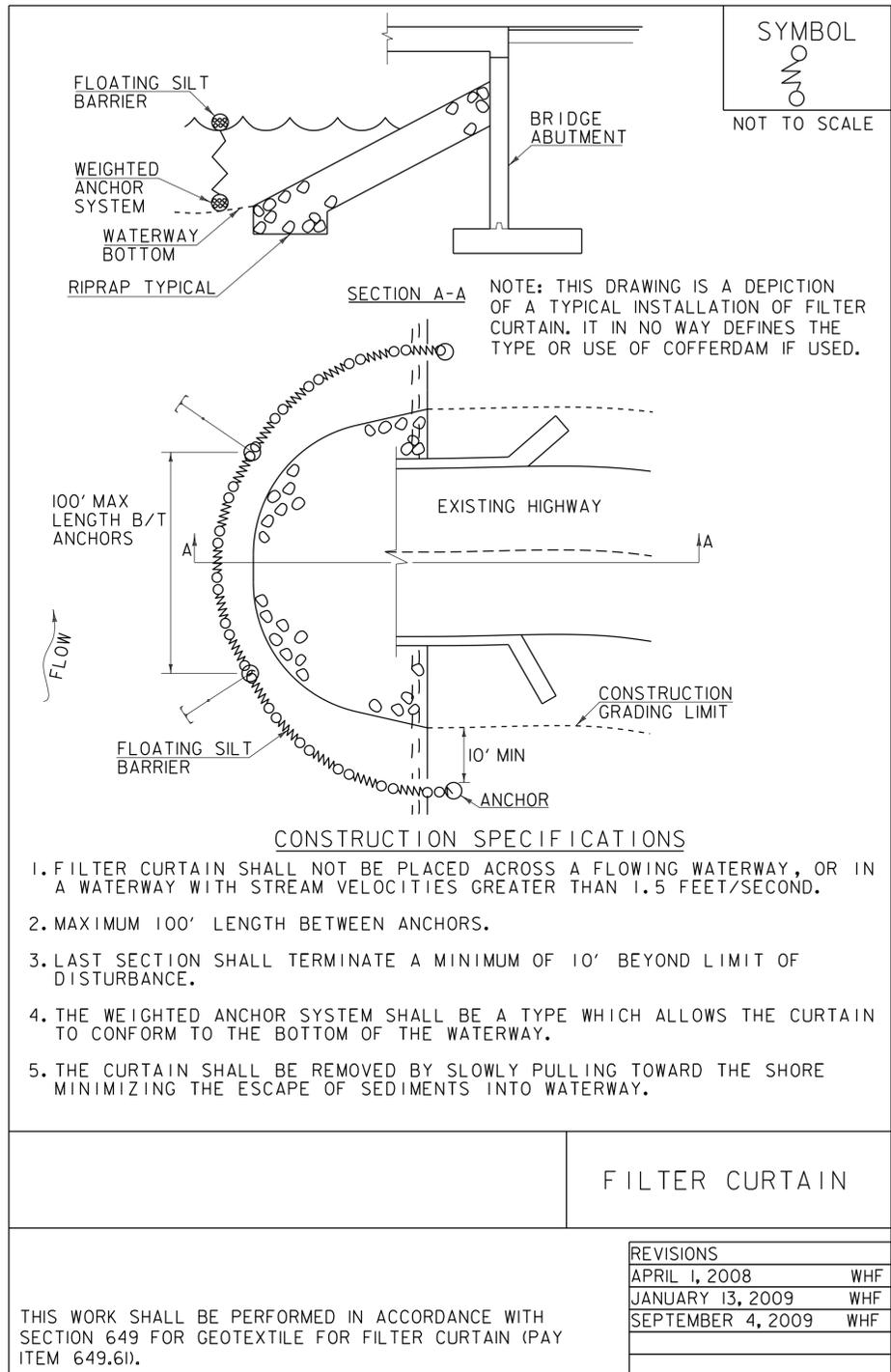
THIS WORK SHALL BE PERFORMED IN ACCORDANCE WITH SECTION 653 FOR VEHICLE TRACKING PAD (PAY ITEM 653.35) OR AS SPECIFIED IN THE CONTRACT.

| REVISIONS | | |
|------------------|-----|--|
| MARCH 24, 2008 | WHF | |
| JANUARY 13, 2009 | WHF | |
| | | |
| | | |

PROJECT NAME: MARLBORO
PROJECT NUMBER: BRF 010-1 (43)

FILE NAME: s10b414ero_det.dgn
PROJECT LEADER: K. HIGGINS
DESIGNED BY: R. KLINEFELTER
EPSC DETAILS I

PLOT DATE: 28-AUG-2013
DRAWN BY: K. FRIEDLAND
CHECKED BY: G. LAROCHE
SHEET 38 OF 50



| VAOT RURAL AREA MIX | | | | | |
|---------------------|-----------|-----------|---------------------|--------|----------|
| % WEIGHT | LBS/AC | | NAME | GERM % | PURITY % |
| | BROADCAST | HYDROSEED | | | |
| 37.5% | 22.5 | 45 | CREeping RED FESCUE | 85% | 98% |
| 37.5% | 22.5 | 45 | TALL FESCUE | 90% | 95% |
| 5.0% | 3 | 6 | RED TOP | 90% | 95% |
| 15.0% | 9 | 18 | BIRDSFOOT TREFOIL | 85% | 98% |
| 5.0% | 3 | 6 | ANNUAL RYE GRASS | 85% | 95% |
| 100% | 60 | 120 | | | |

| VAOT URBAN AREA MIX | | | | | |
|---------------------|-----------|-----------|---------------------|--------|----------|
| % WEIGHT | LBS/AC | | NAME | GERM % | PURITY % |
| | BROADCAST | HYDROSEED | | | |
| 42.5% | 34 | 68 | CREeping RED FESCUE | 85% | 98% |
| 10.0% | 8 | 16 | PERENNIAL RYE GRASS | 90% | 95% |
| 42.5% | 34 | 68 | KENTUCKY BLUE GRASS | 85% | 85% |
| 5.0% | 4 | 8 | ANNUAL RYE GRASS | 85% | 95% |
| 100% | 80 | 160 | | | |

| SOIL AMENDMENT GUIDANCE | | | |
|-------------------------|--------------|------------|--------------|
| FERTILIZER | | LIME | |
| BROADCAST | HYDROSEED | BROADCAST | HYDROSEED |
| 10-20-10 | FOLLOW | PELLETIZED | FOLLOW |
| 500 LBS/AC | MANUFACTURER | 2 TONS/AC | MANUFACTURER |

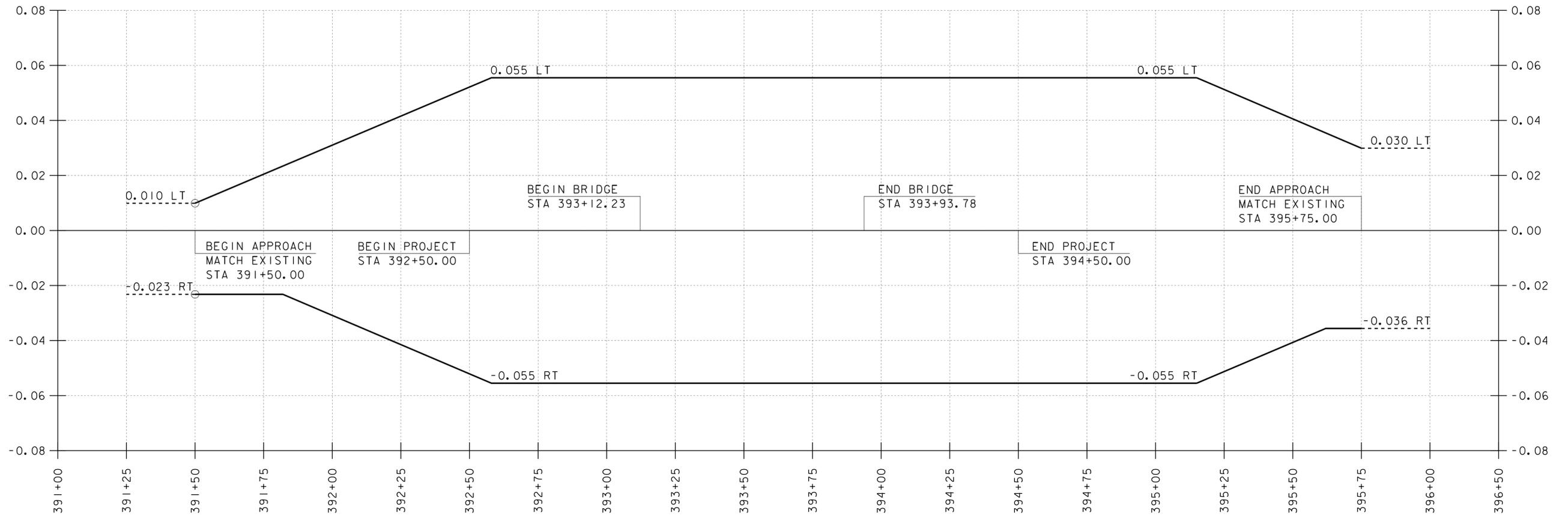
CONSTRUCTION GUIDANCE

1. RURAL SEED MIX: USE AS INDICATED IN THE PLANS AND/OR FOR ALL ESTABLISHED UPLAND (NON WETLAND) AREAS DISTURBED BY THE CONTRACTOR.
2. URBAN SEED MIX: USE AS INDICATED IN THE PLANS AND/OR FOR ALL ESTABLISHED LAWN AREAS DISTURBED BY THE CONTRACTOR.
3. ALL SEED MIXTURES: SHALL NOT HAVE A WEED CONTENT EXCEEDING 0.40% BY WEIGHT AND SHALL BE FREE OF ALL NOXIOUS SEED.
4. FERTILIZER AND LIMESTONE: SHALL FOLLOW RATES SHOWN ON PLAN OR AS DIRECTED BY THE ENGINEER
5. HAY MULCH: TO BE PLACED ON EARTH SLOPES AT THE RATE OF 2 TONS/ACRE, ACHIEVE 90% GROUND COVER OR AS DIRECTED BY THE ENGINEER.
6. TOPSOIL: TO BE USED WITH SEED AS INDICATED ON THE PLANS, OR AS DIRECTED BY THE ENGINEER.
7. HYDROSEEDING: ALTHOUGH GUIDANCE IS GIVEN ABOVE THE SITE CONDITIONS AND THE TYPE OF HYDROSEED WILL ULTIMATELY DICTATE THE AMOUNTS AND TYPES OF SOIL AMENDMENTS TO BE APPLIED
8. TURF ESTABLISHMENT: PLACING SEED, FERTILIZER, LIME AND MULCH PRIOR TO SEPTEMBER 15 AND AFTER APRIL 15 CAN BETTER ENSURE A VIGOROUS GROWTH OF GRASS.

| ADAPTED FROM VTRANS TECHNICAL LANDSCAPE MANUAL FOR ROADWAYS AND TRANSPORTATION FACILITIES | TURF ESTABLISHMENT |
|---|---|
| | REVISIONS JUNE 23, 2009 WHF JANUARY 15, 2010 WHF FEBRUARY 16, 2011 WHF |

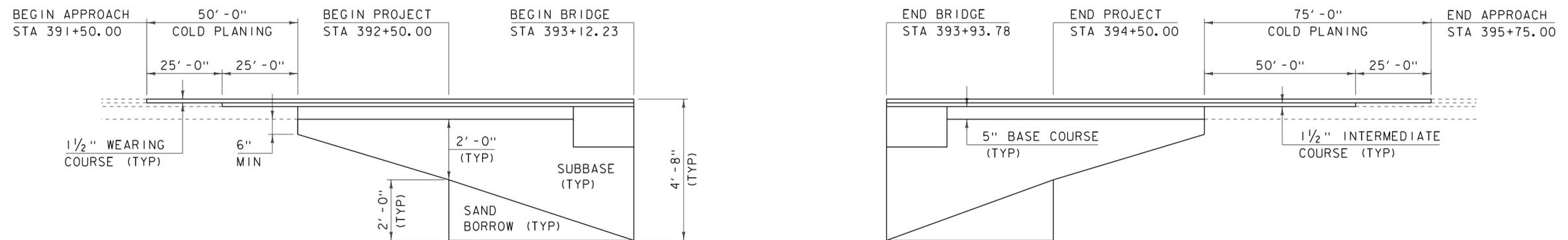
PROJECT NAME: MARLBORO
 PROJECT NUMBER: BRF 010-1 (43)

FILE NAME: s10b414ero_det.dgn PLOT DATE: 28-AUG-2013
 PROJECT LEADER: K. HIGGINS DRAWN BY: K. FRIEDLAND
 DESIGNED BY: R. KLINEFELTER CHECKED BY: G. LAROCHE
 EPSC DETAILS 2 SHEET 39 OF 50



VT 9 BANKING DIAGRAM

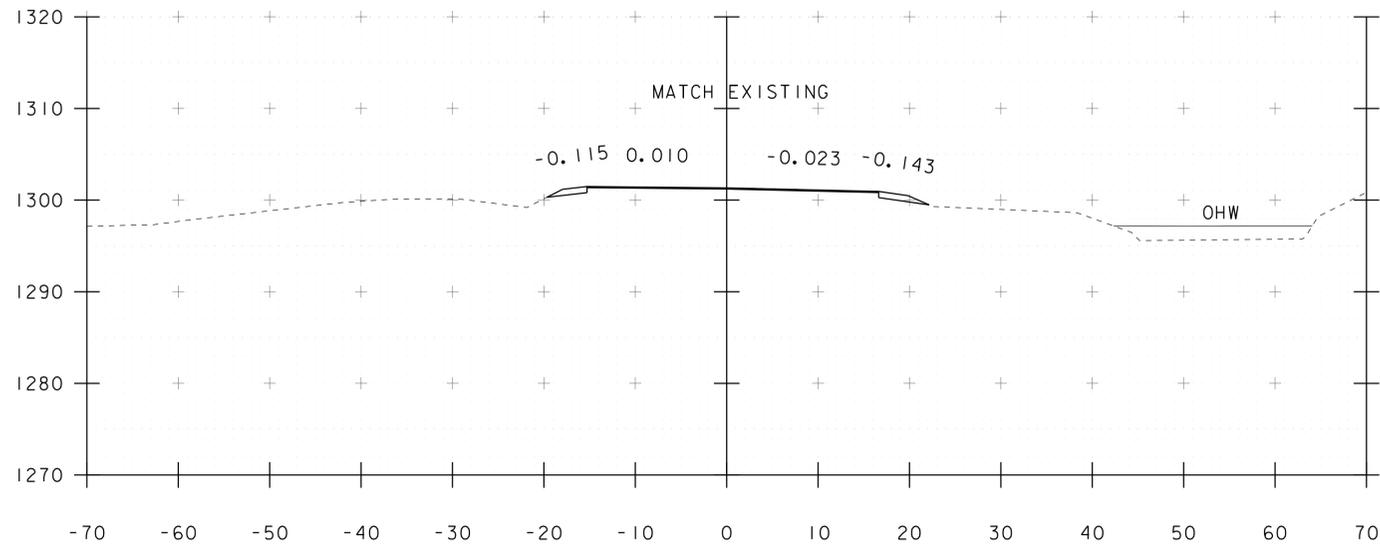
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 VERTICAL SCALE: NOT TO SCALE



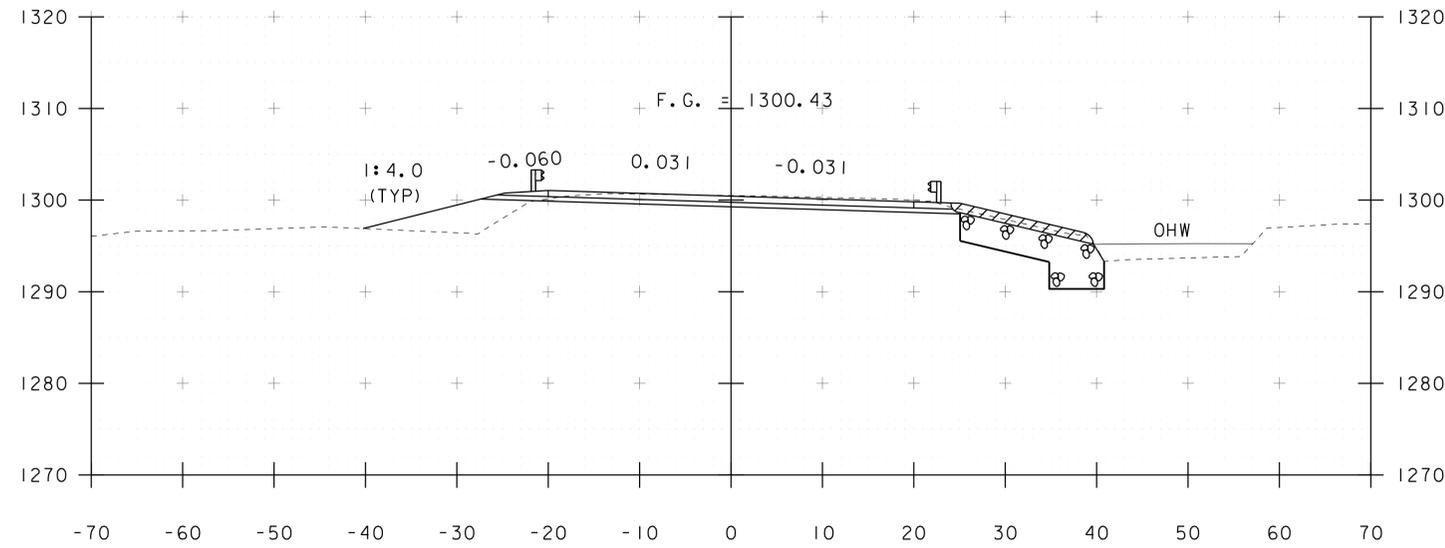
VT 9 MATERIAL TRANSITION DETAIL

HORIZONTAL SCALE: 1" = 20' - 0"
 VERTICAL SCALE: 1" = 2' - 0"

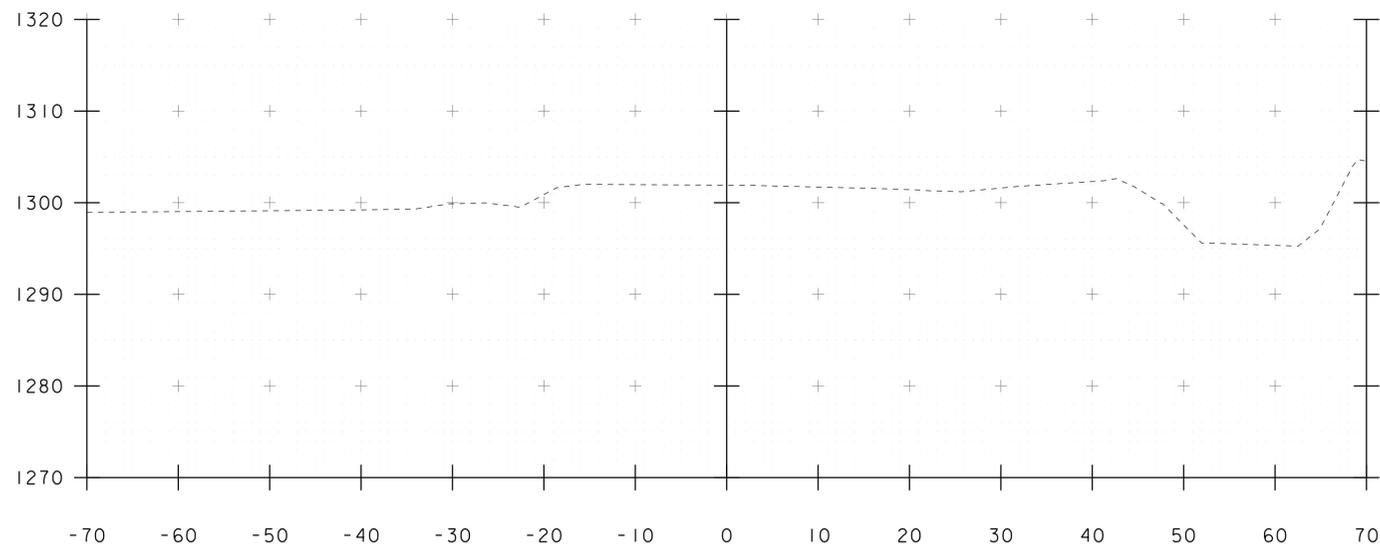
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| PROJECT NUMBER: BRF 010-1(43) | |
| FILE NAME: sl0b414pro.dgn | PLOT DATE: 28-AUG-2013 |
| PROJECT LEADER: K. HIGGINS | DRAWN BY: K. FRIEDLAND |
| DESIGNED BY: R. KLINEFELTER | CHECKED BY: G. LAROCHE |
| BANKING DIAGRAM AND MATERIAL TRANSITION SHEET 40 OF 50 | |



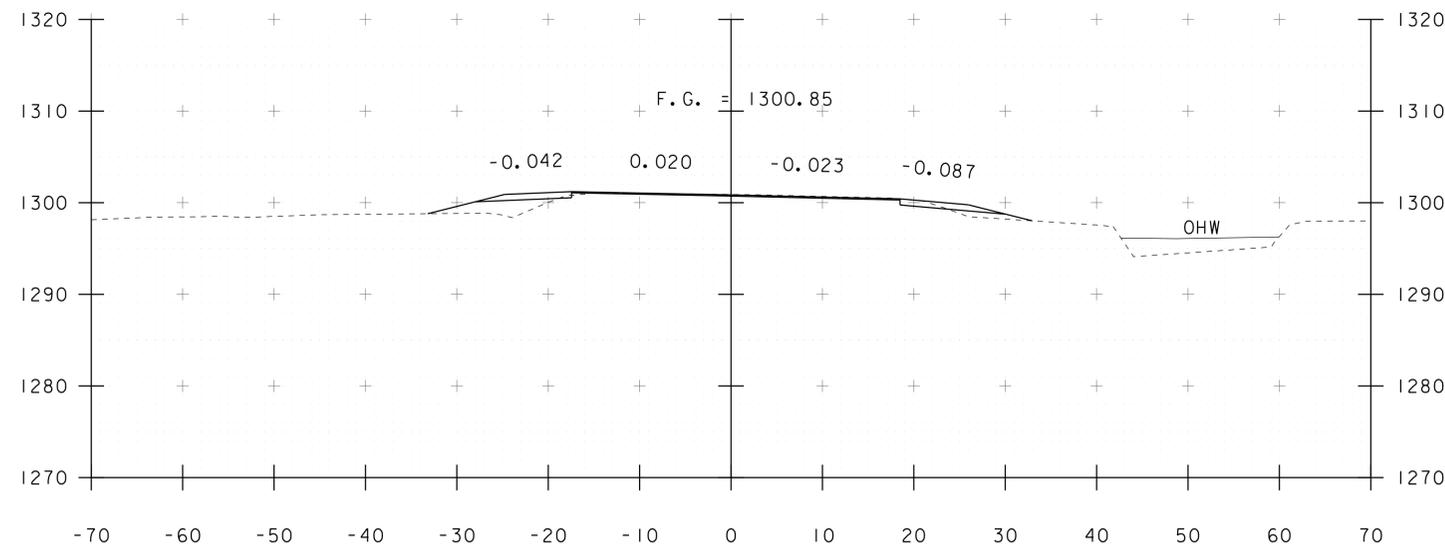
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BEGIN APPROACH



392+00



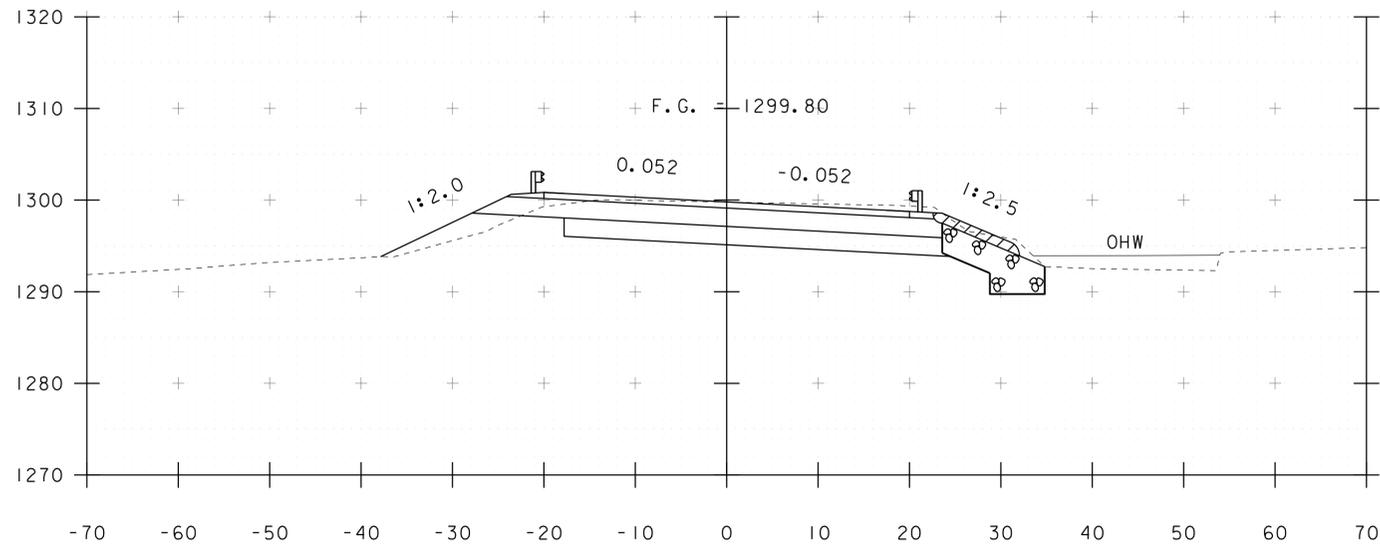
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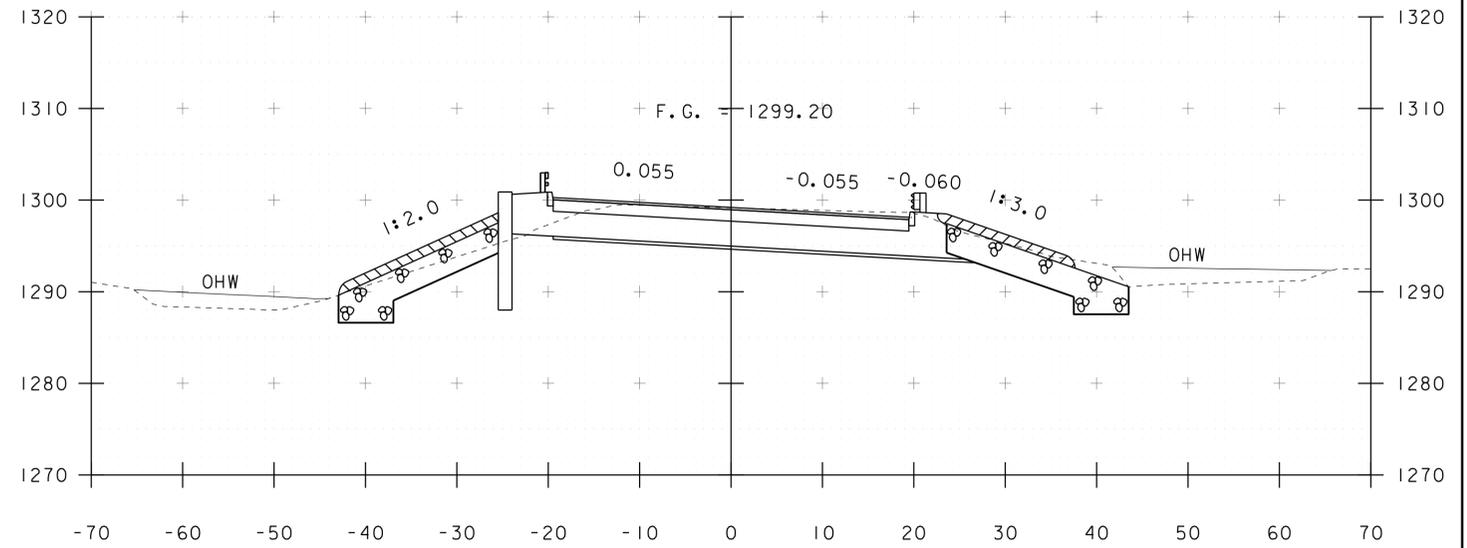
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STA. 391+25 TO STA. 392+00

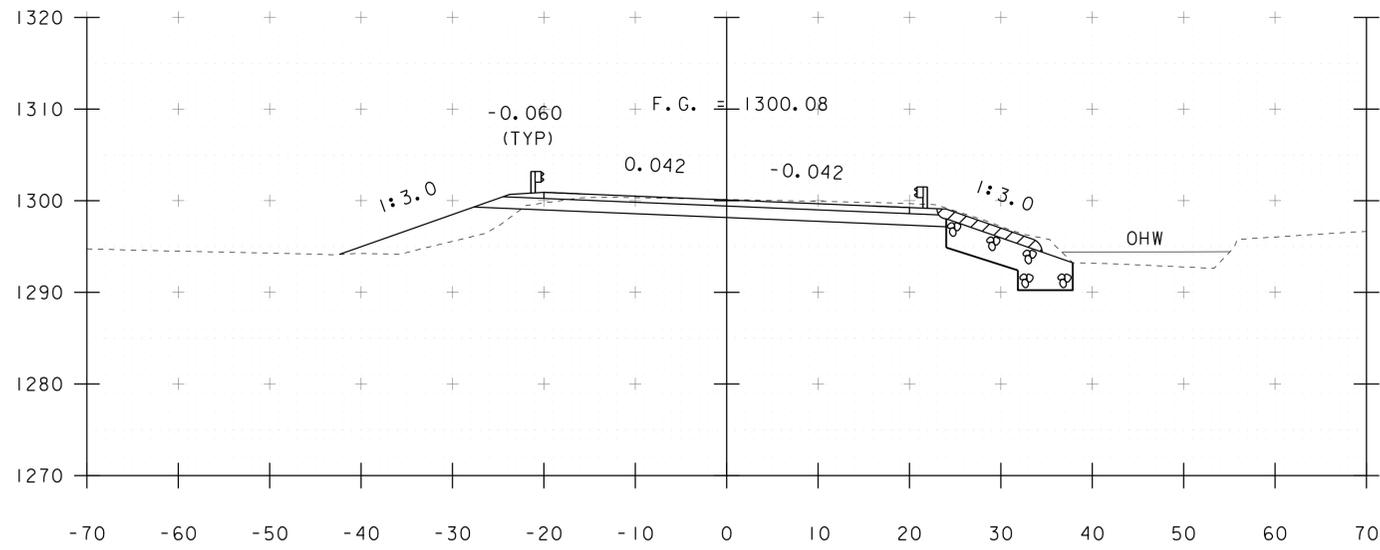
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| PROJECT NUMBER: BRF 010-1 (43) | |
| FILE NAME: s10b414xsl.dgn | PLOT DATE: 28-AUG-2013 |
| PROJECT LEADER: K. HIGGINS | DRAWN BY: K. FRIEDLAND |
| DESIGNED BY: R. KLINEFELTER | CHECKED BY: G. LAROCHE |
| MAINLINE SECTIONS 1 | SHEET 41 OF 50 |



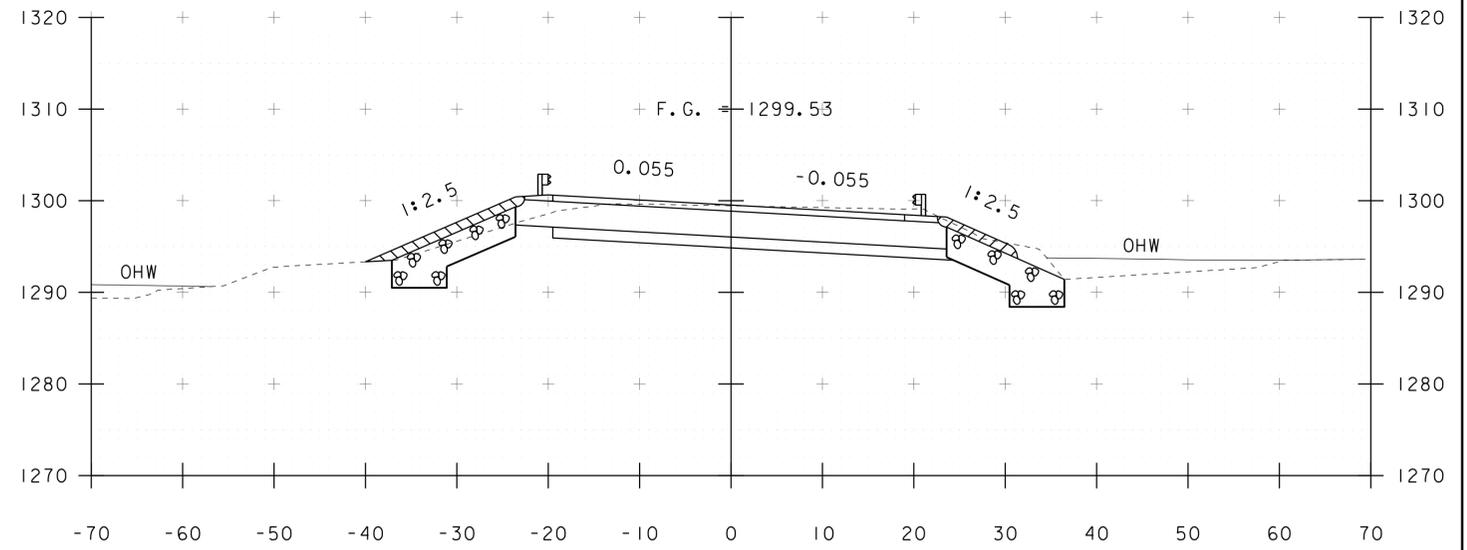
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BEGIN PROJECT



393+00



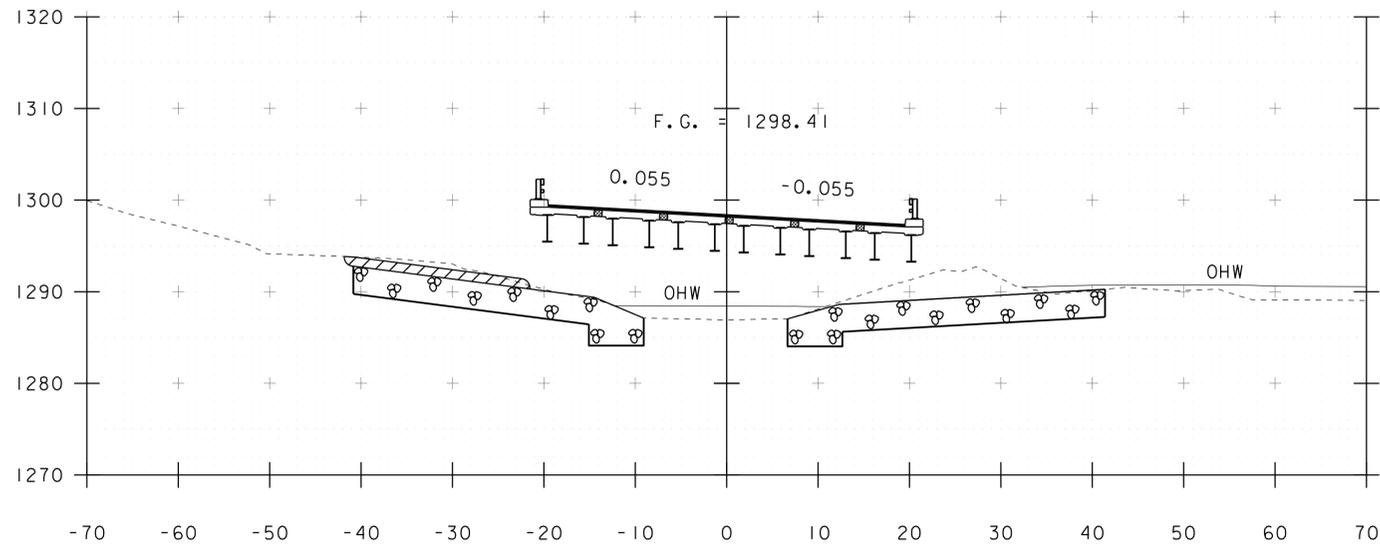
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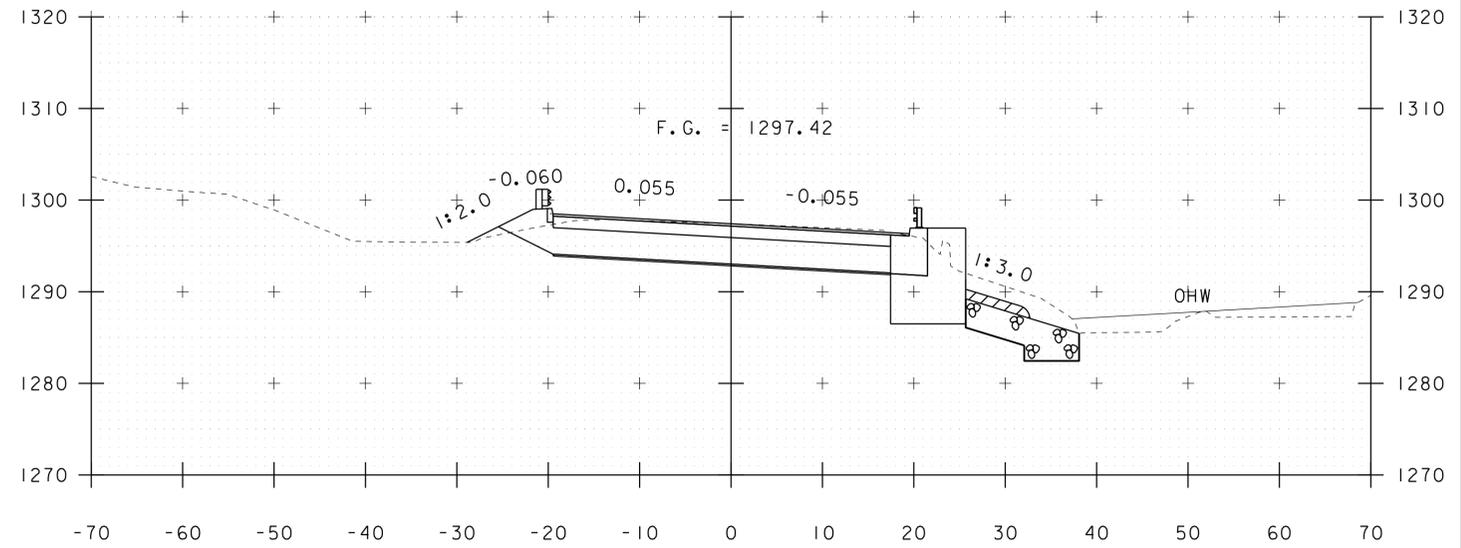
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STA. 392+25 TO STA. 393+00

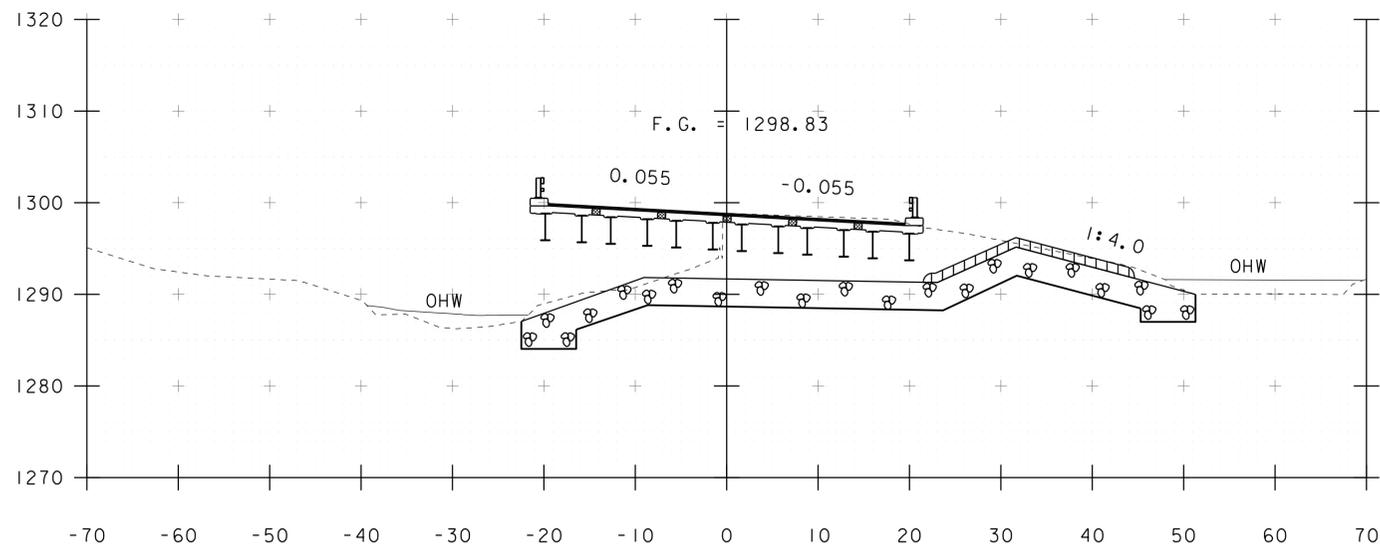
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| PROJECT NUMBER: BRF 010-1(43) | |
| FILE NAME: s10b414xsl.dgn | PLOT DATE: 28-AUG-2013 |
| PROJECT LEADER: K. HIGGINS | DRAWN BY: K. FRIEDLAND |
| DESIGNED BY: R. KLINEFELTER | CHECKED BY: G. LAROCHE |
| MAINLINE SECTIONS 2 | SHEET 42 OF 50 |



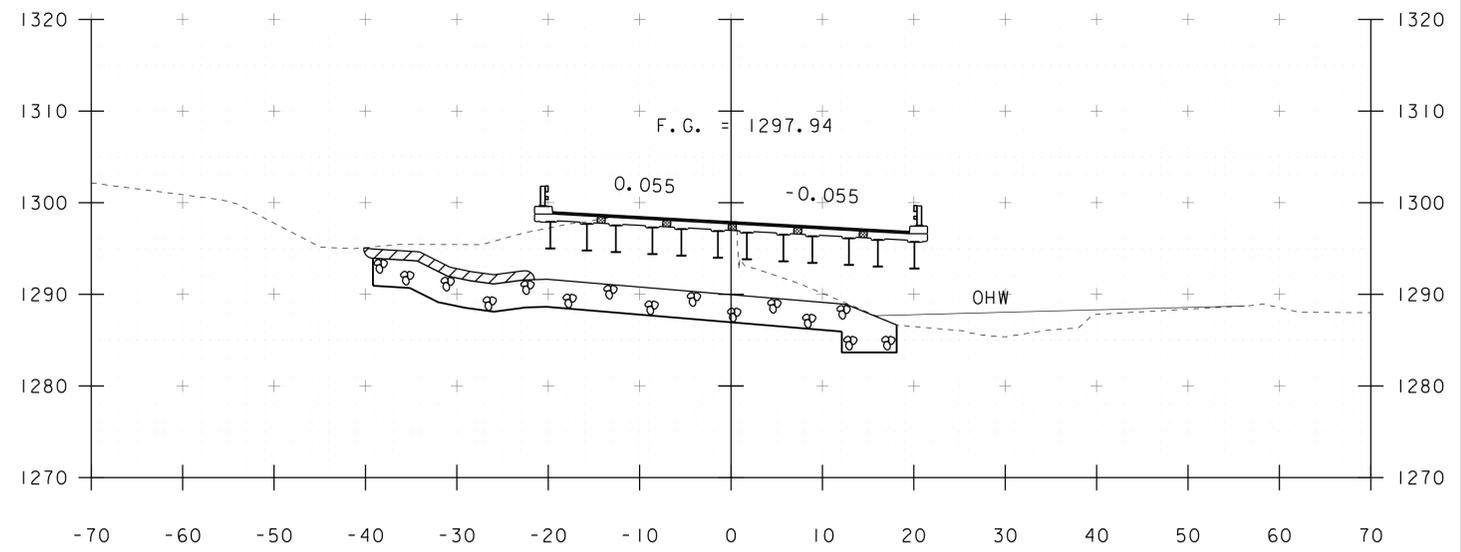
393+50



394+00
END BRIDGE STA 393+93.78



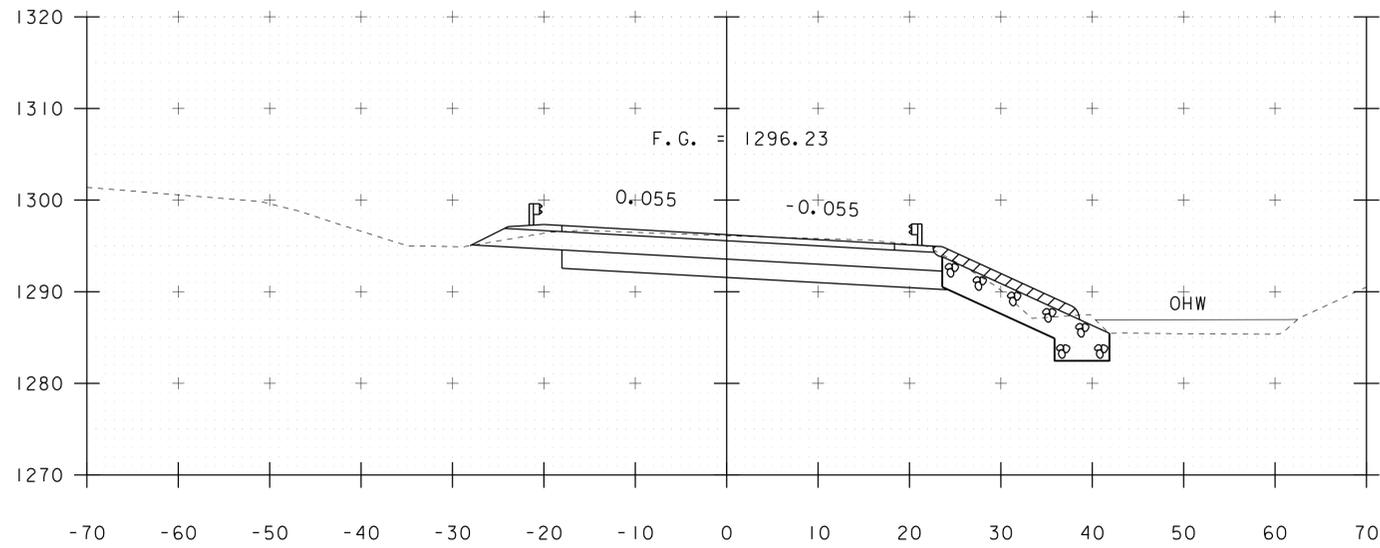
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BEGIN BRIDGE STA 393+12.23



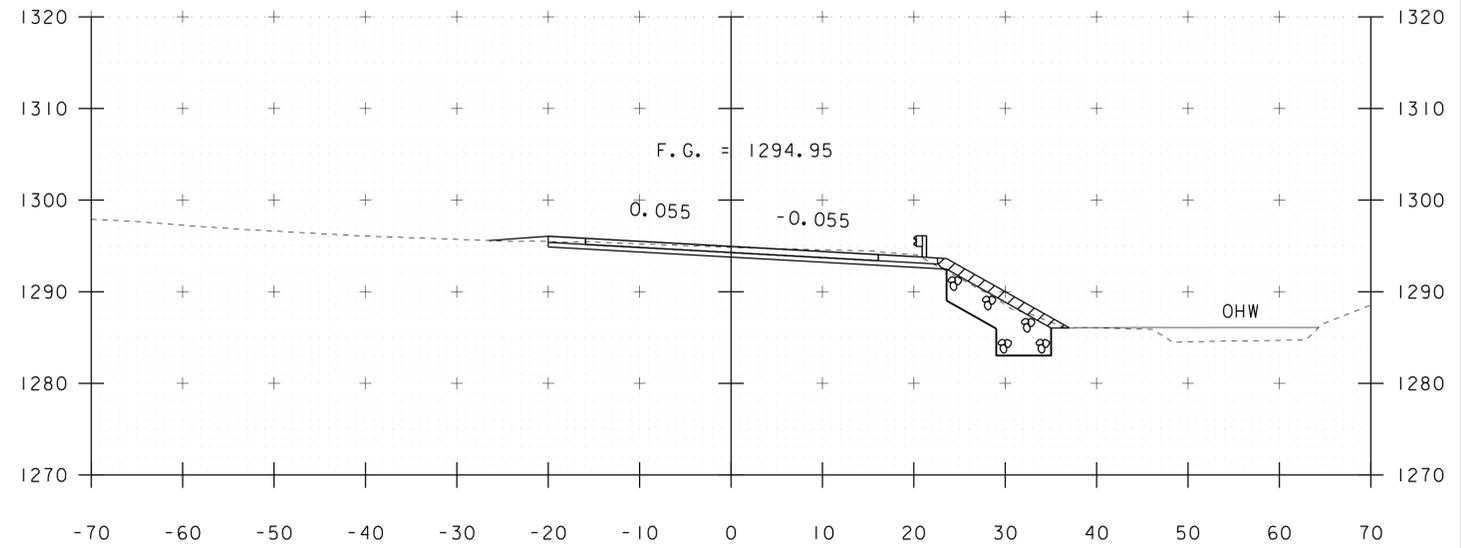
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STA. 393+25 TO STA. 394+00

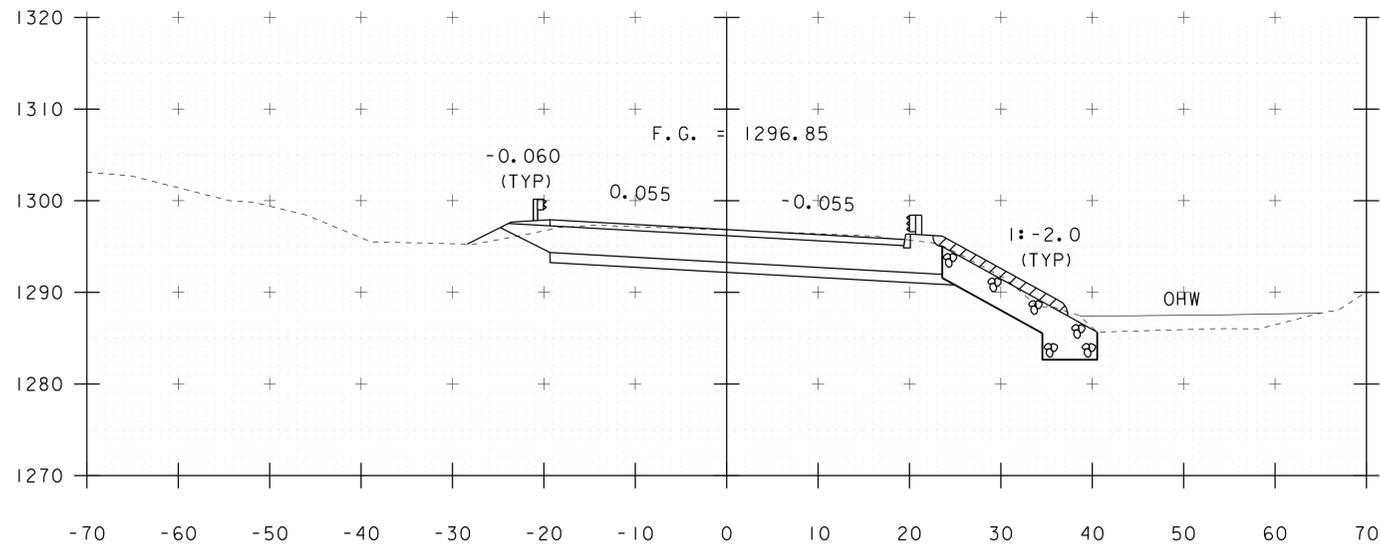
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| PROJECT NAME: | MARLBORO | PLOT DATE: | 28-AUG-2013 |
| PROJECT NUMBER: | BRF 010-1(43) | DRAWN BY: | K. FRIEDLAND |
| FILE NAME: | sl0b414xsl.dgn | DESIGNED BY: | R. KLINEFELTER |
| PROJECT LEADER: | K. HIGGINS | CHECKED BY: | G. LAROCHE |
| MAINLINE SECTIONS 3 | | SHEET | 43 OF 50 |



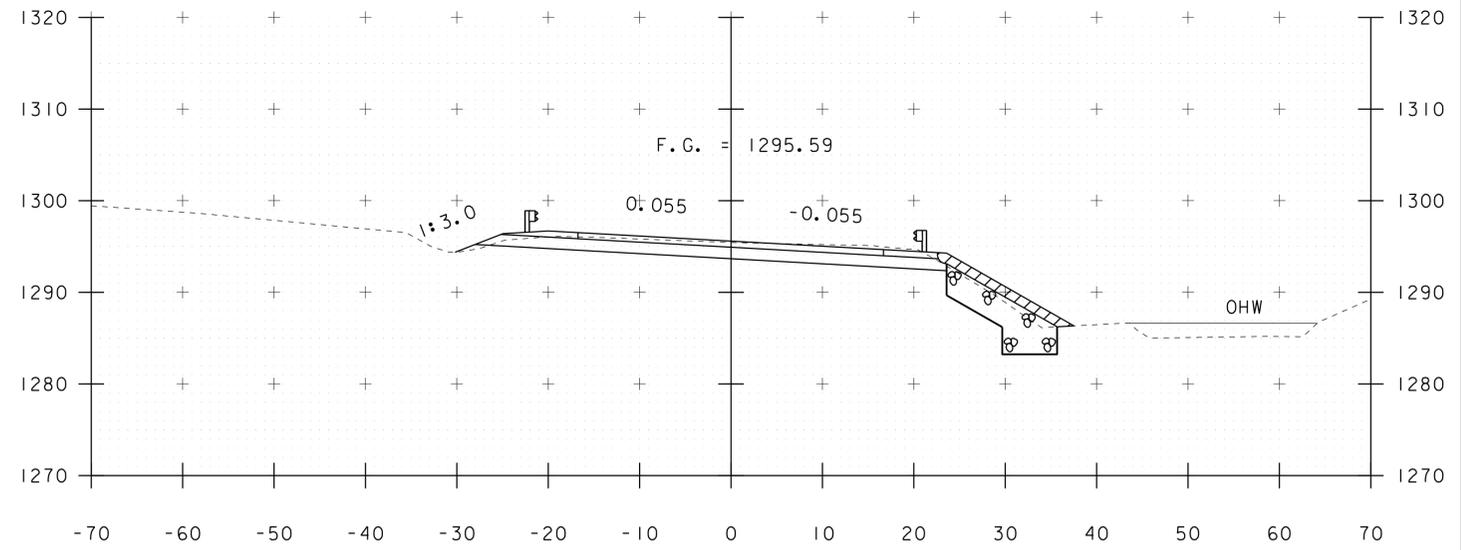
394+50
END PROJECT



395+00



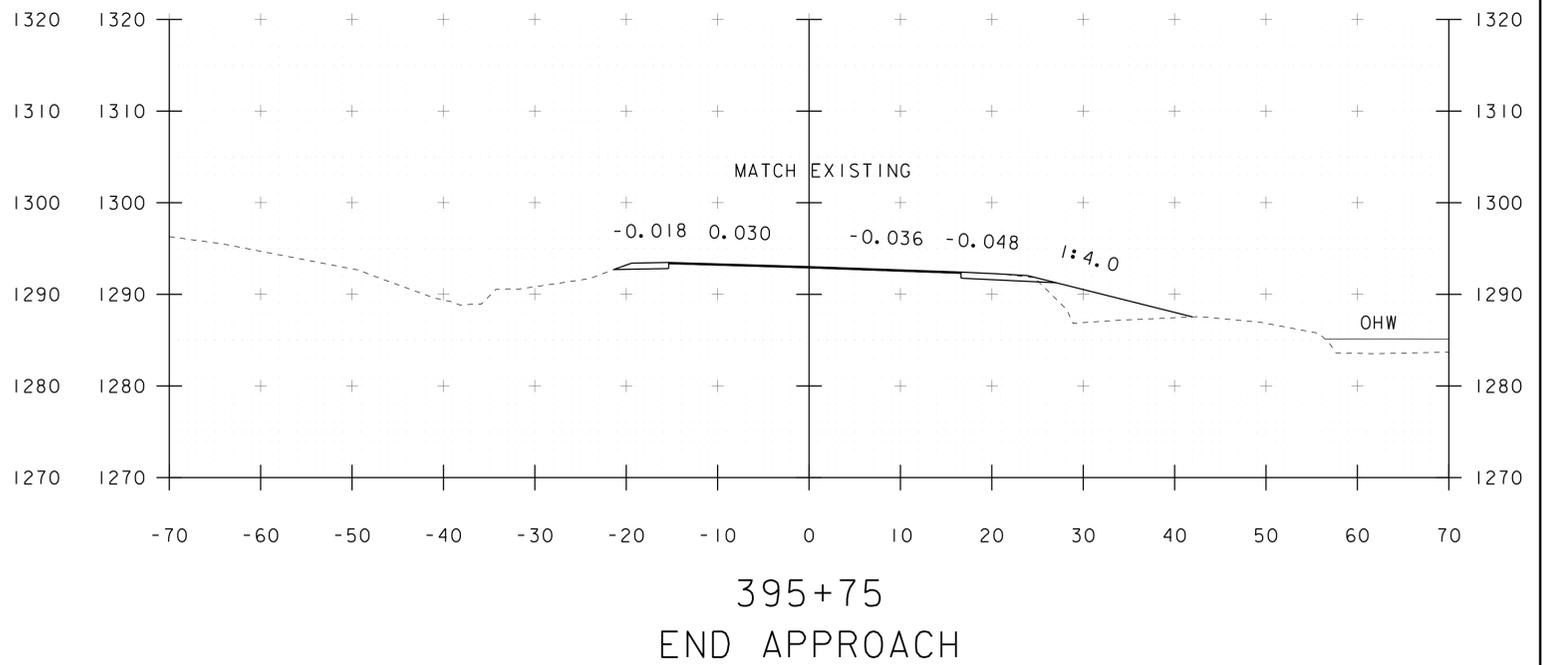
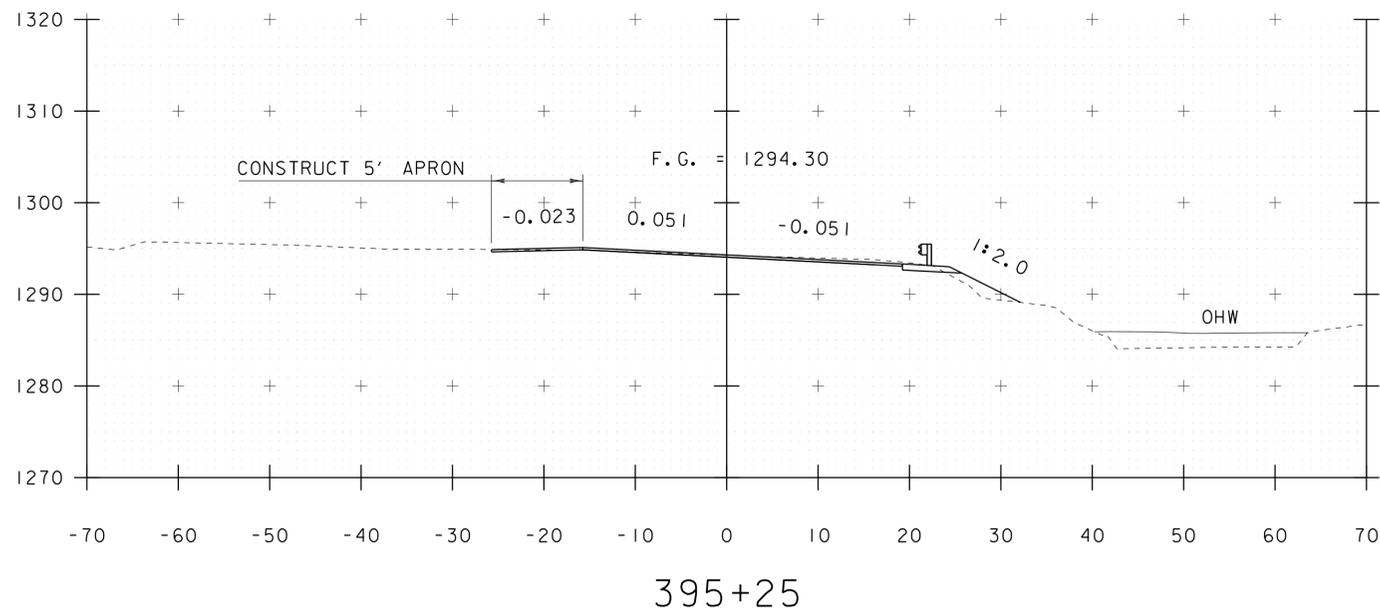
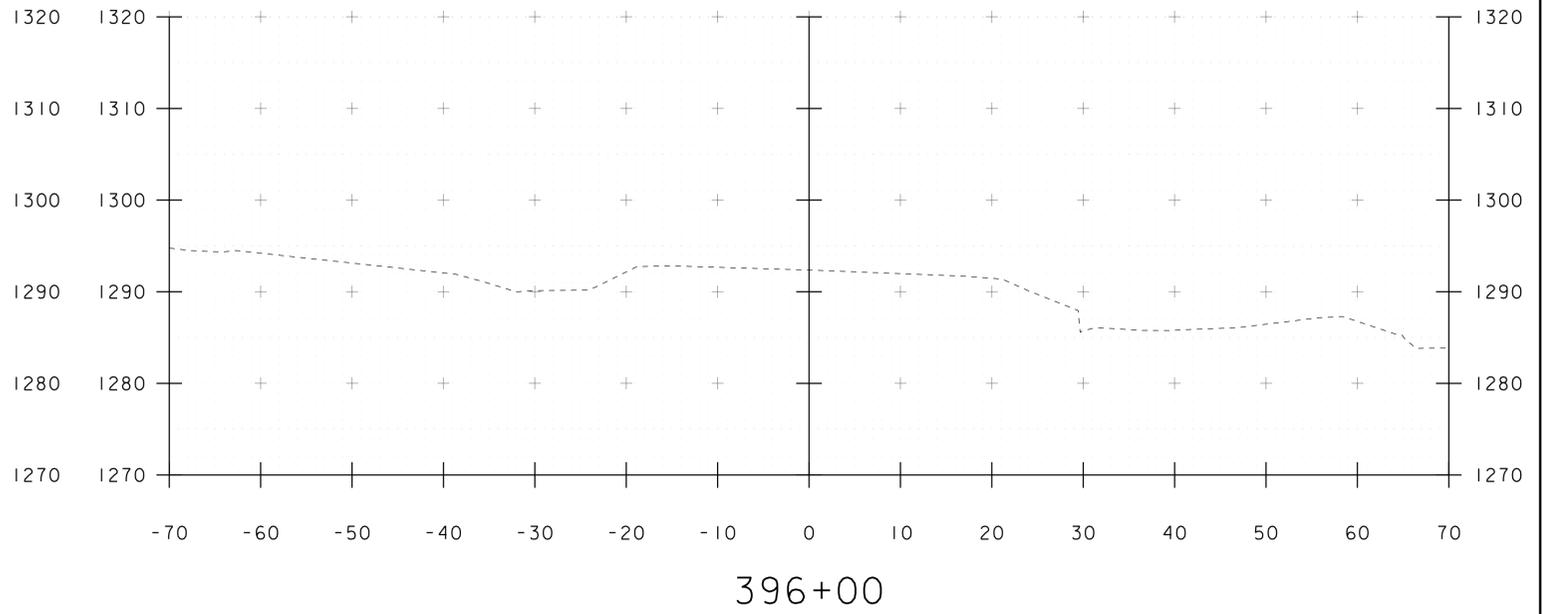
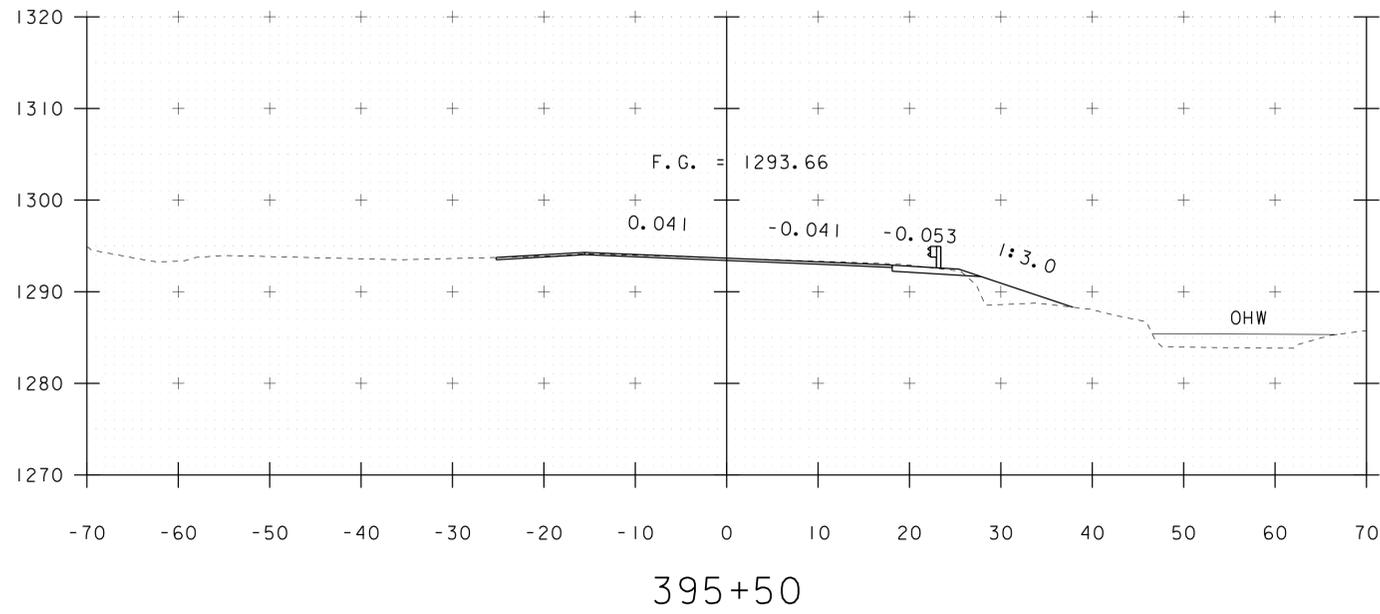
394+25



394+75

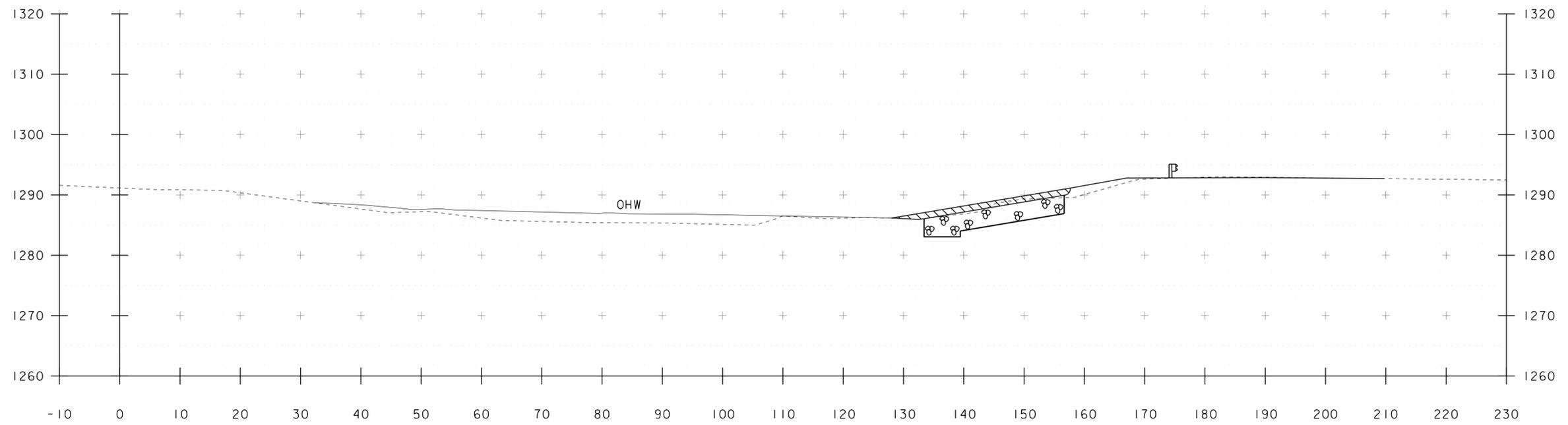
STA. 394+25 TO STA. 395+00

| | |
|-------------------------------|------------------------|
| PROJECT NAME: MARLBORO | PLOT DATE: 28-AUG-2013 |
| PROJECT NUMBER: BRF 010-1(43) | DRAWN BY: K. FRIEDLAND |
| FILE NAME: s10b414xsl.dgn | CHECKED BY: G. LAROCHE |
| PROJECT LEADER: K. HIGGINS | SHEET 44 OF 50 |
| DESIGNED BY: R. KLINEFELTER | |
| MAINLINE SECTIONS 4 | |



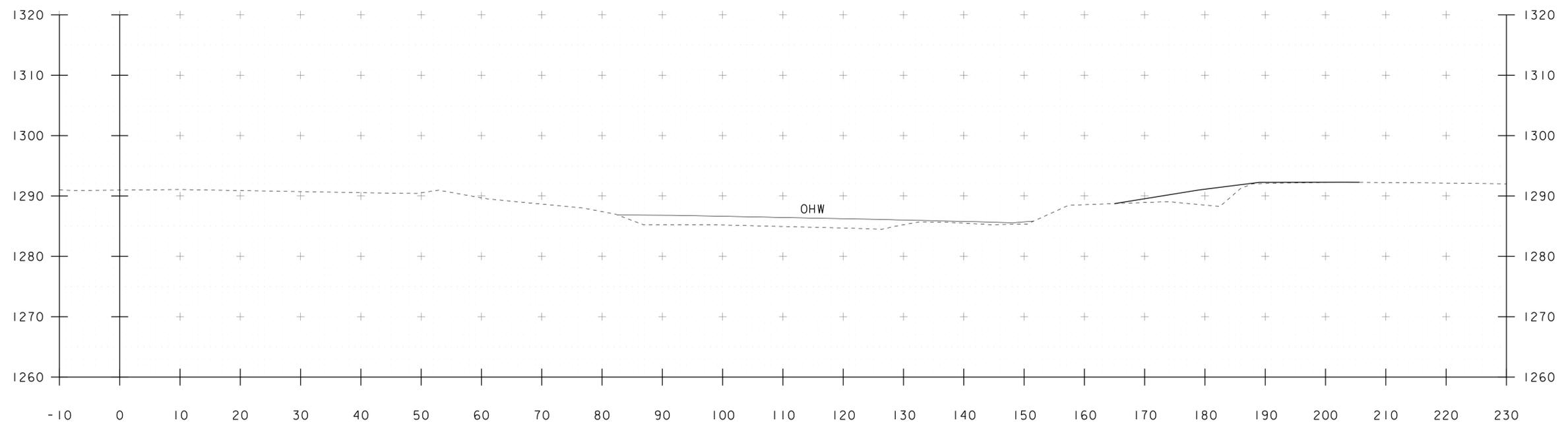
STA. 395+25 TO STA. 396+00

| | | | |
|---------------------|----------------|--------------|----------------|
| PROJECT NAME: | MARLBORO | PLOT DATE: | 28-AUG-2013 |
| PROJECT NUMBER: | BRF 010-1(43) | DRAWN BY: | K. FRIEDLAND |
| FILE NAME: | sl0b414xsl.dgn | DESIGNED BY: | R. KLINEFELTER |
| PROJECT LEADER: | K. HIGGINS | CHECKED BY: | G. LAROCHE |
| MAINLINE SECTIONS 5 | | SHEET | 45 OF 50 |



49+20

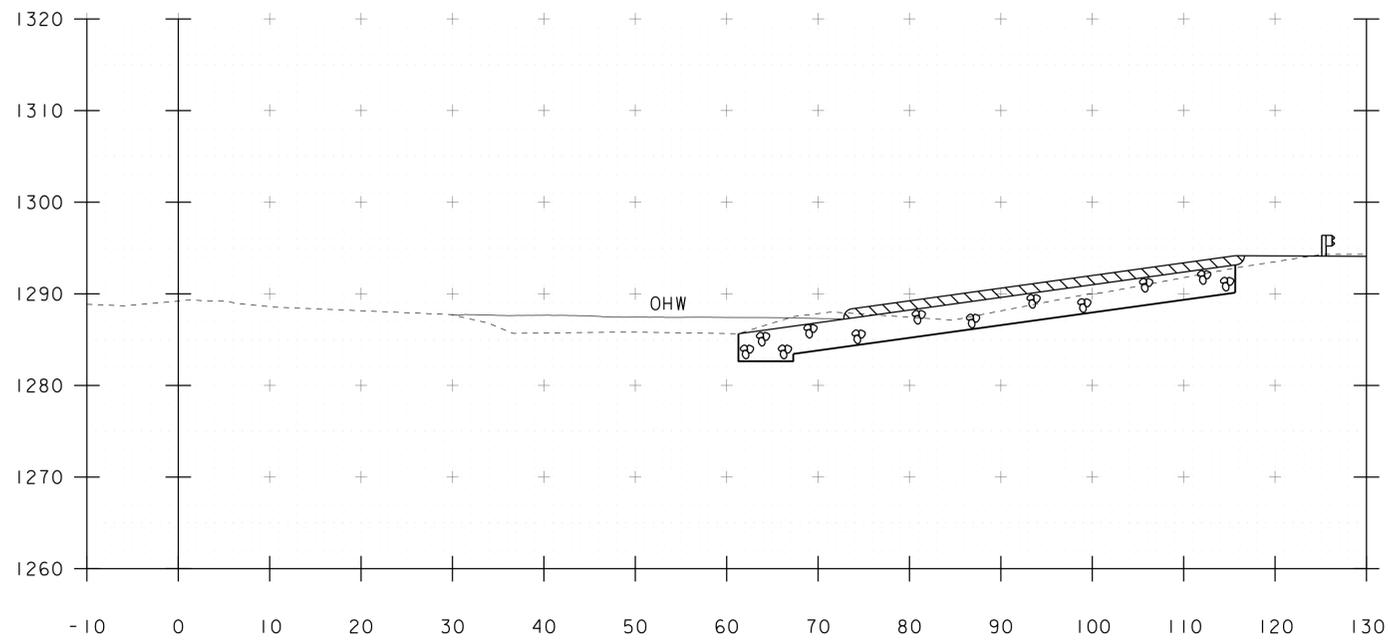
STA 49+17 RT
 BEGIN UNCLASSIFIED CHANNEL EXCAVATION
 GEOTEXTILE UNDER STONE FILL
 STONE FILL, TYPE III
 GRUBBING MATERIAL



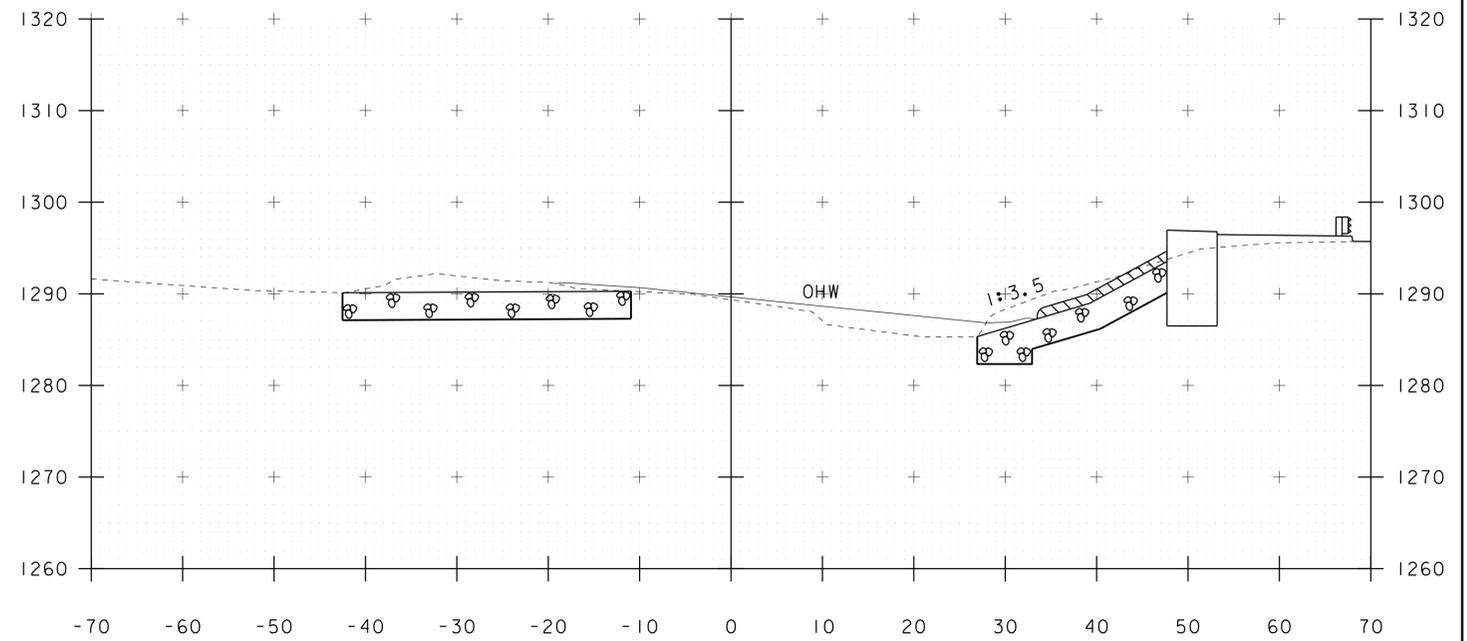
49+10

STA. 49+10 TO STA. 49+20

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|-----------------|----------------|--------------------|--------------|
| PROJECT NAME: | MARLBORO | PLOT DATE: | 28-AUG-2013 |
| PROJECT NUMBER: | BRF 010-1 (43) | DRAWN BY: | K. FRIEDLAND |
| FILE NAME: | s10b414xsl.dgn | CHECKED BY: | G. LAROCHE |
| PROJECT LEADER: | K. HIGGINS | SHEET | 46 OF 50 |
| DESIGNED BY: | R. KLINEFELTER | CHANNEL SECTIONS I | |

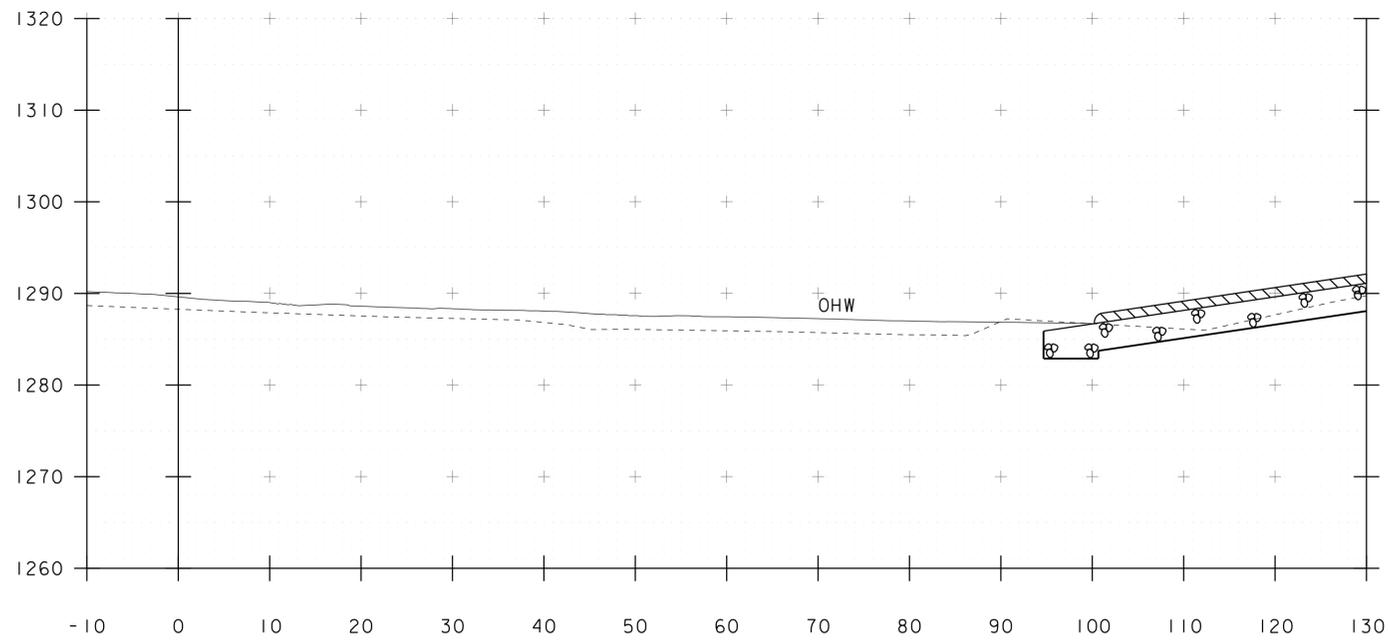


49+40

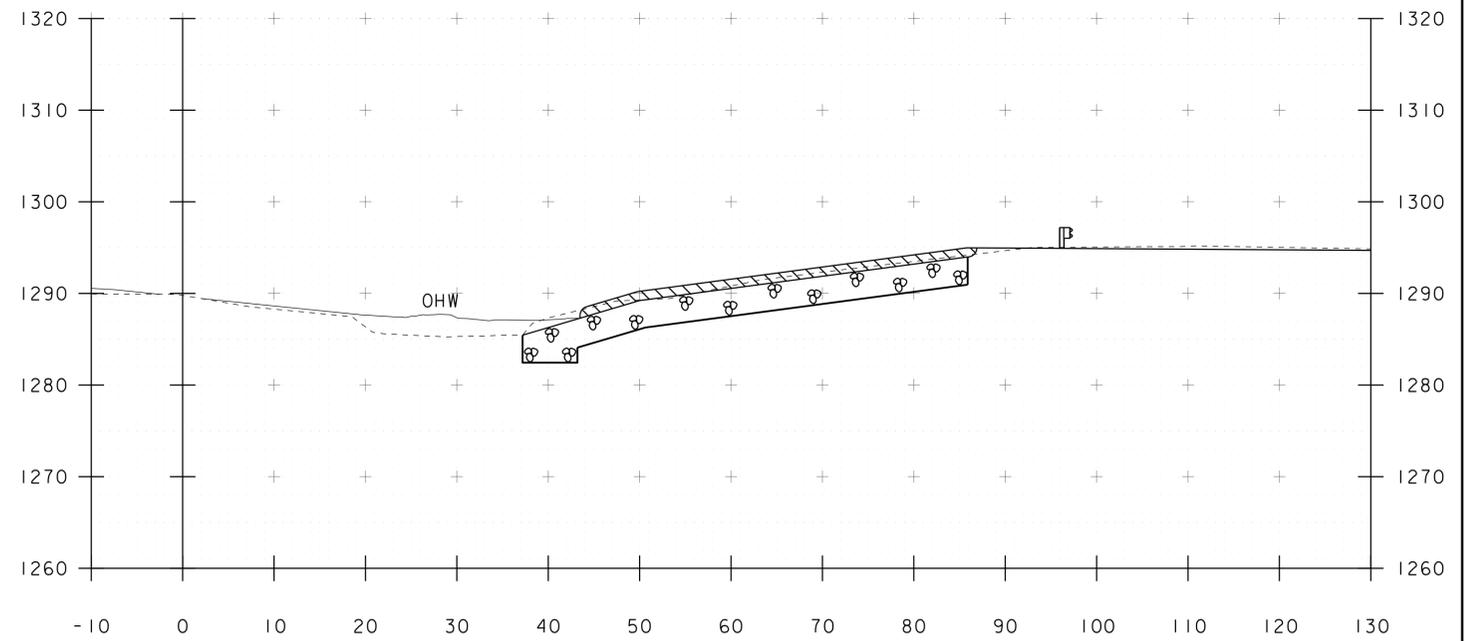


49+60

STA 49+56 LT
 BEGIN UNCLASSIFIED CHANNEL EXCAVATION
 GEOTEXTILE UNDER STONE FILL
 STONE FILL, TYPE III
 GRUBBING MATERIAL



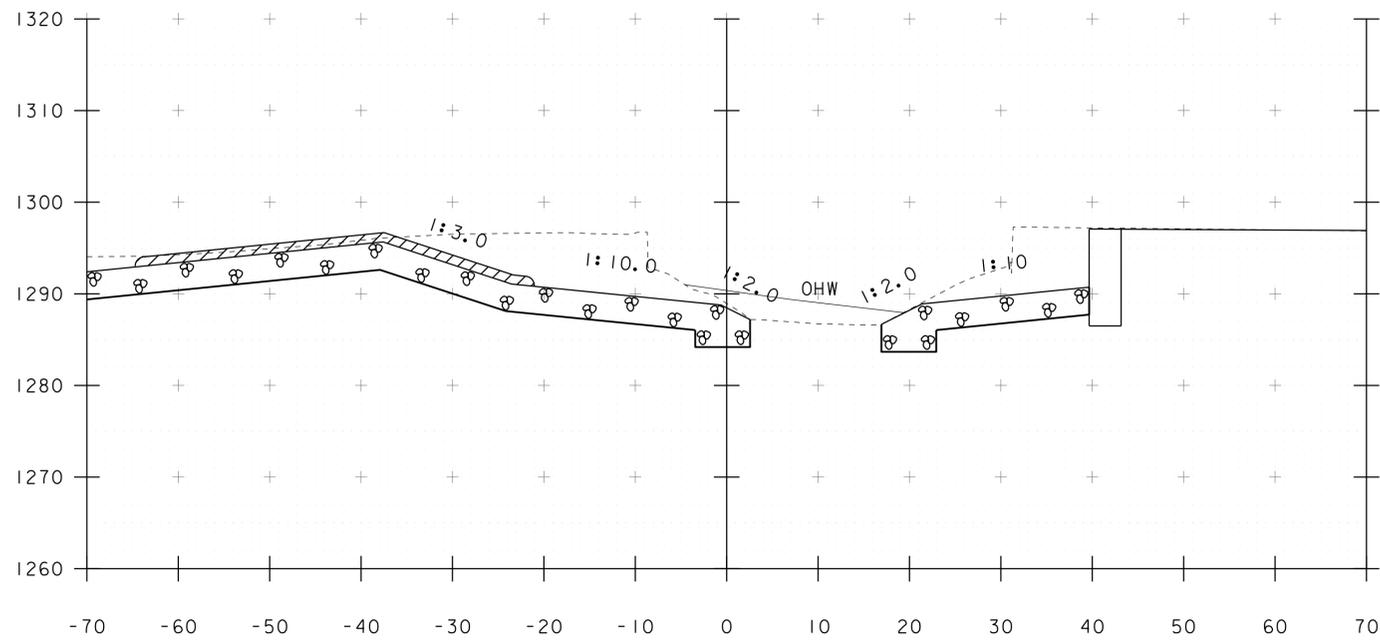
49+30



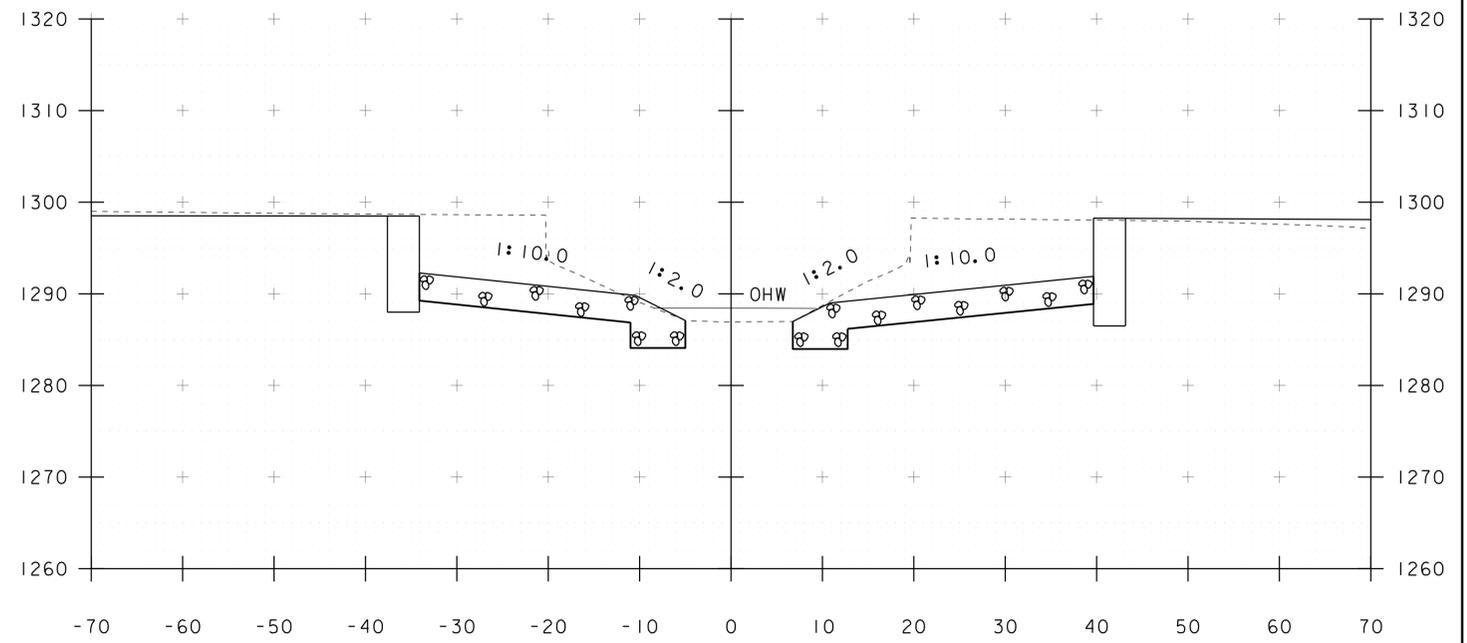
49+50

STA. 49+30 TO STA. 49+60

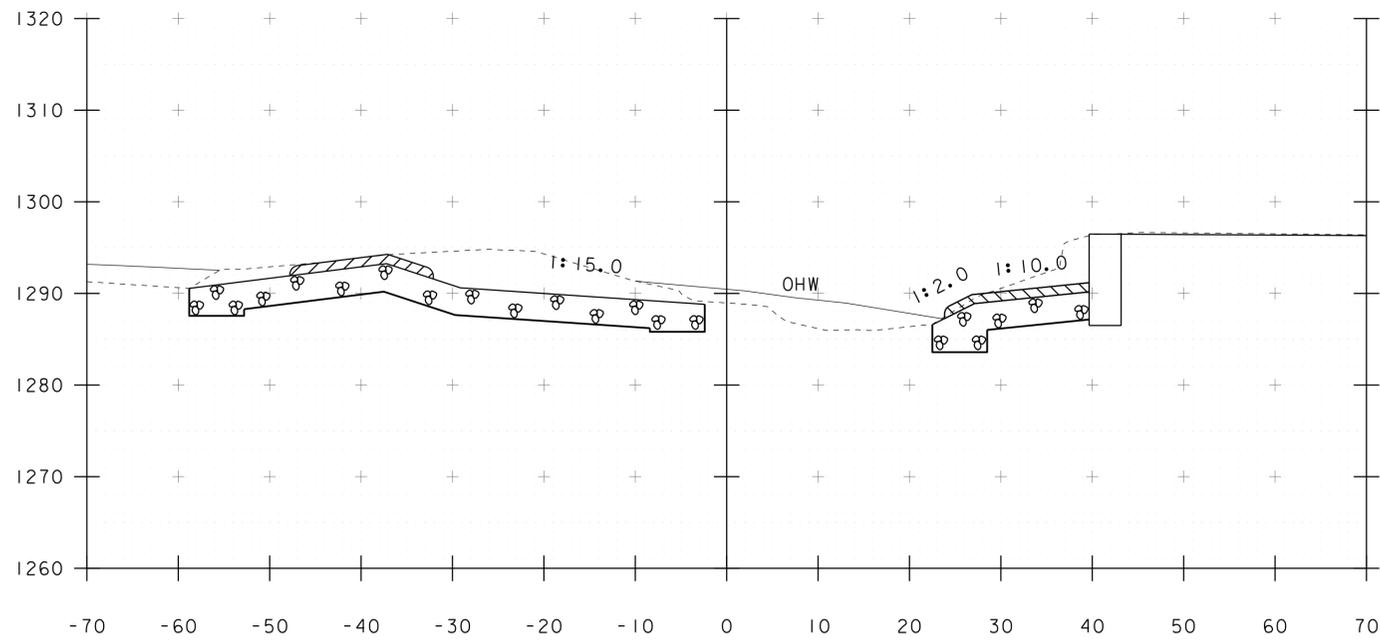
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| PROJECT NAME: | MARLBORO | PLOT DATE: | 28-AUG-2013 |
| PROJECT NUMBER: | BRF 010-1 (43) | DRAWN BY: | K. FRIEDLAND |
| FILE NAME: | sl0b414xsl.dgn | CHECKED BY: | G. LAROCHE |
| PROJECT LEADER: | K. HIGGINS | SHEET | 47 OF 50 |
| DESIGNED BY: | R. KLINEFELTER | CHANNEL SECTIONS 2 | |



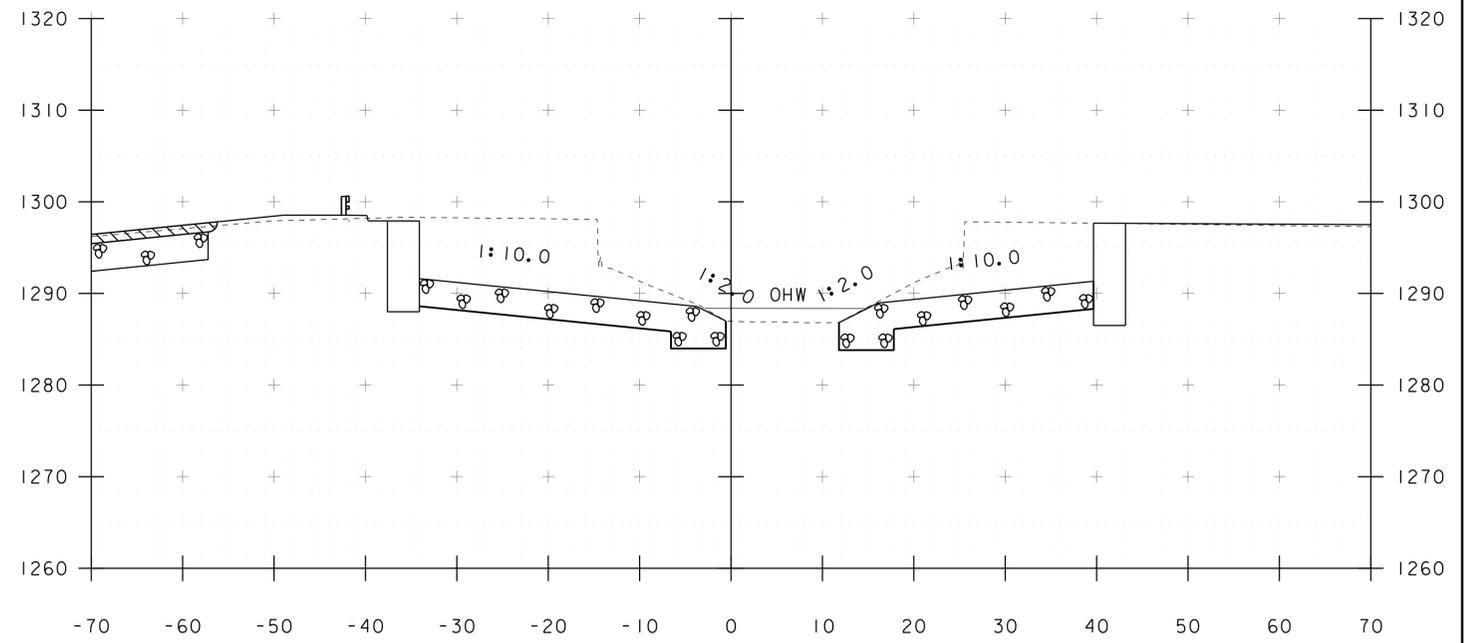
49+80



50+00



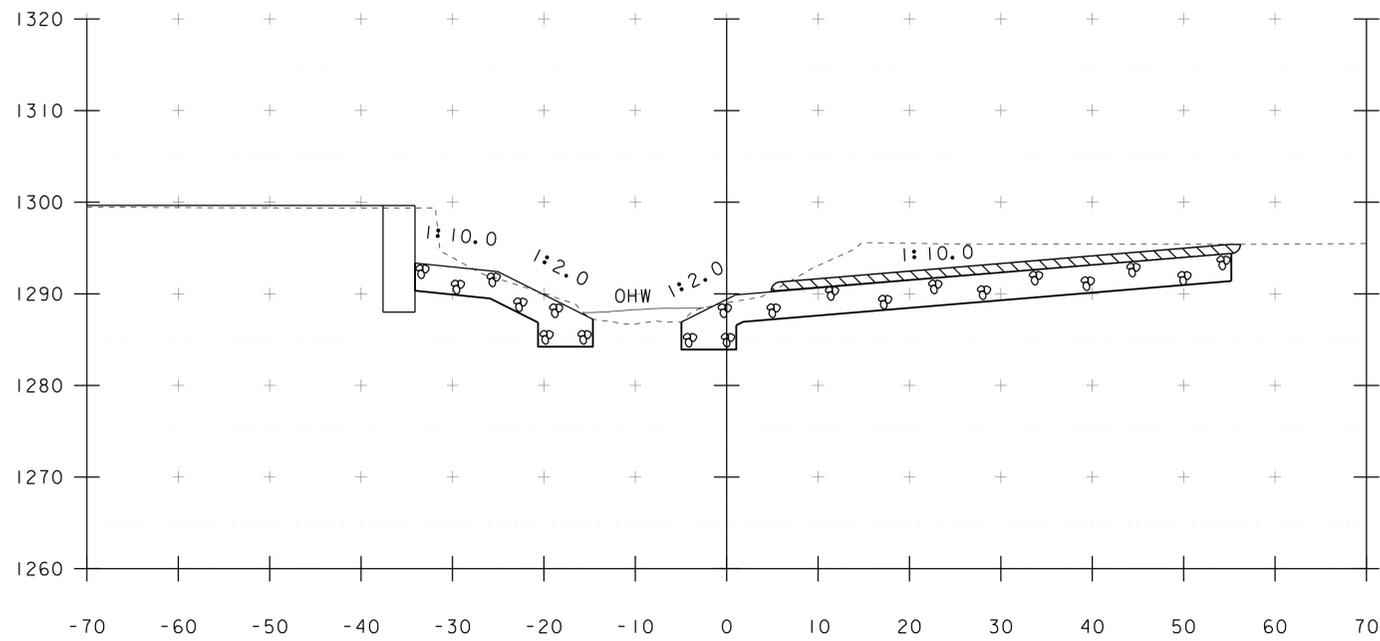
49+70



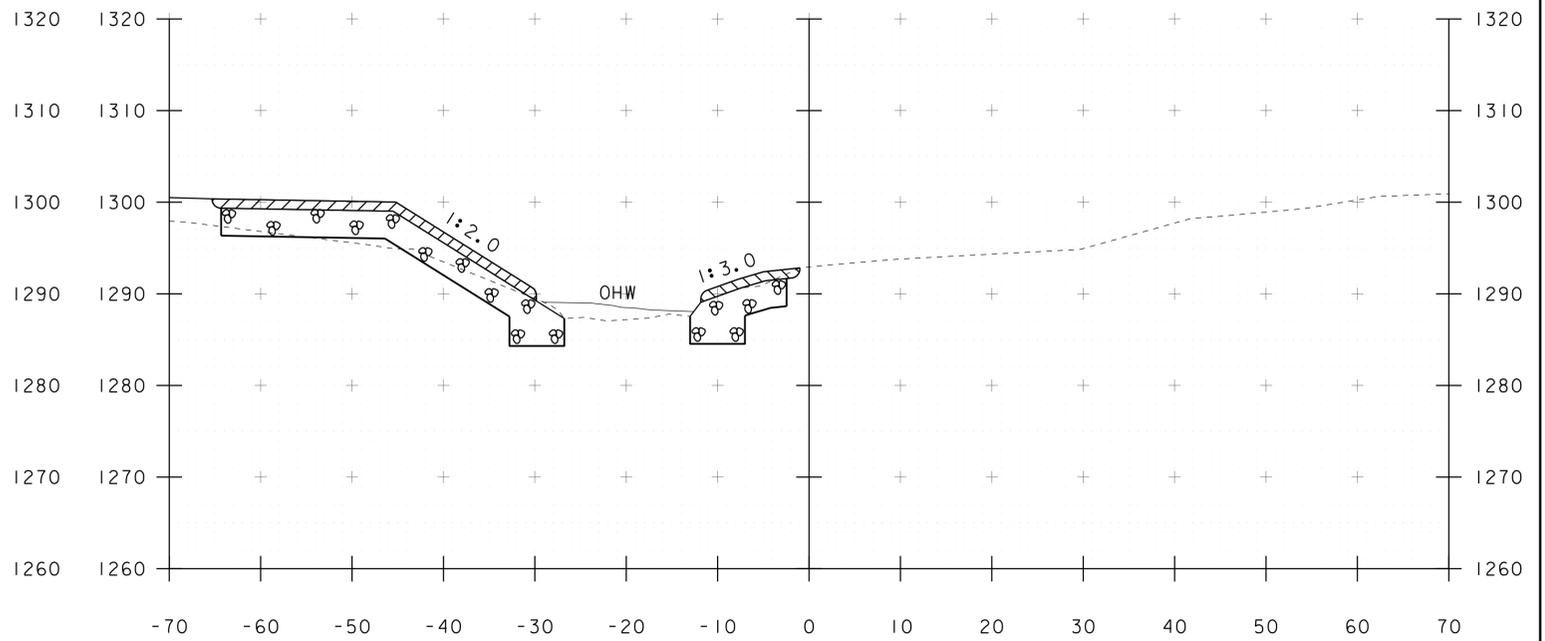
49+90

STA. 49+70 TO STA. 50+00

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|--------------------|----------------|--------------|----------------|
| PROJECT NAME: | MARLBORO | PLOT DATE: | 28-AUG-2013 |
| PROJECT NUMBER: | BRF 010-1 (43) | DRAWN BY: | K. FRIEDLAND |
| FILE NAME: | sl0b414xsl.dgn | DESIGNED BY: | R. KLINEFELTER |
| PROJECT LEADER: | K. HIGGINS | CHECKED BY: | G. LAROCHE |
| CHANNEL SECTIONS 3 | | SHEET | 48 OF 50 |

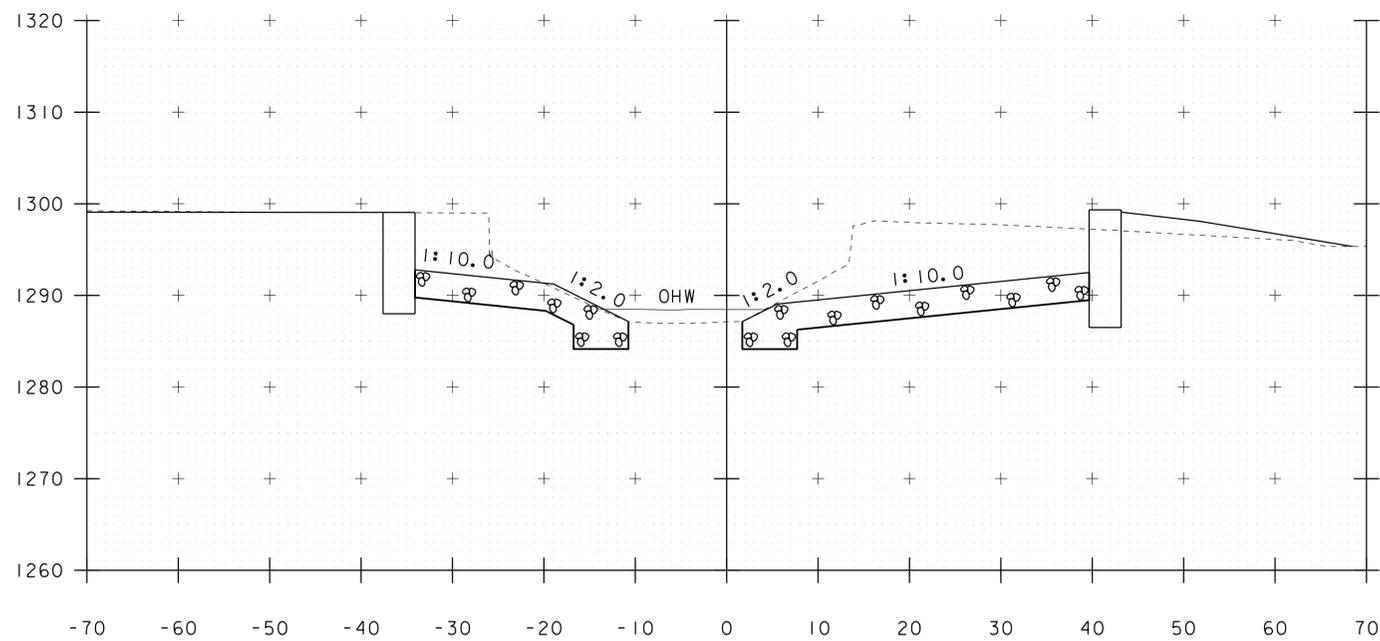


50+20

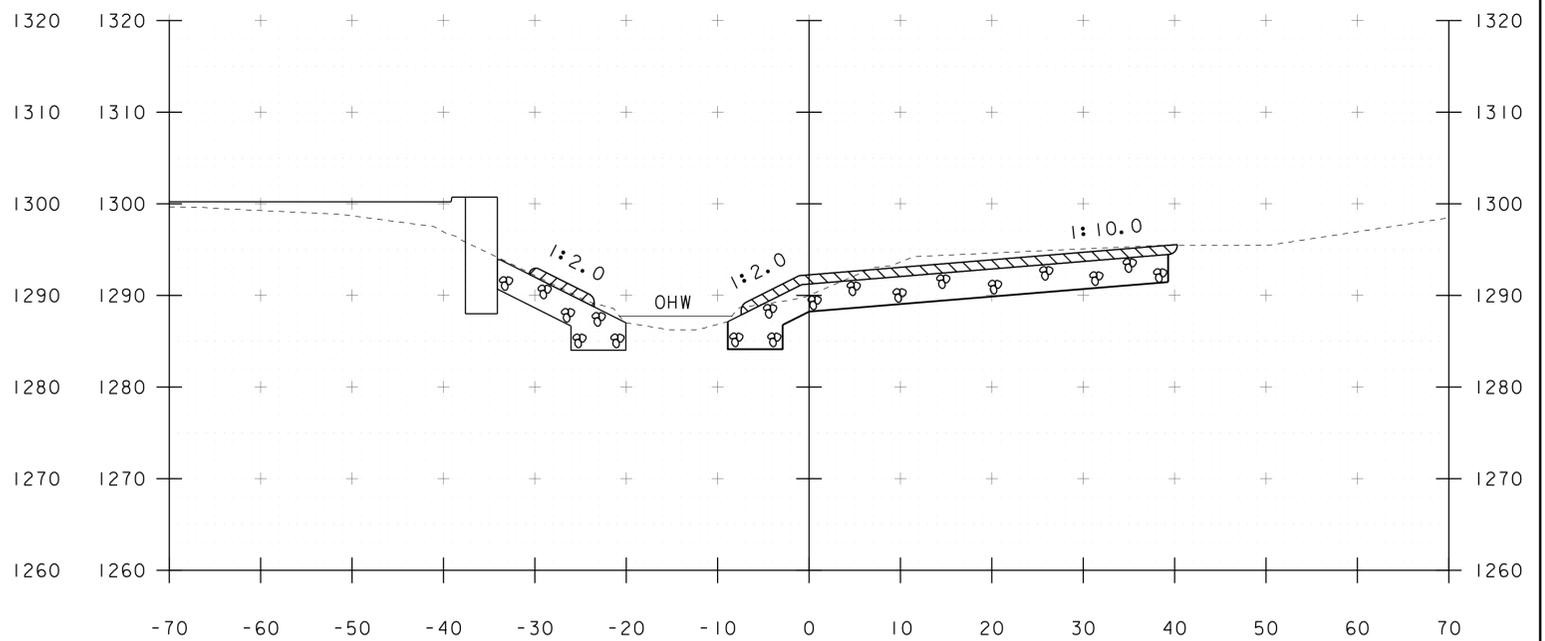


50+40

STA 50+41 LT
 END UNCLASSIFIED CHANNEL EXCAVATION
 GEOTEXTILE UNDER STONE FILL
 STONE FILL, TYPE III
 GRUBBING MATERIAL



50+10



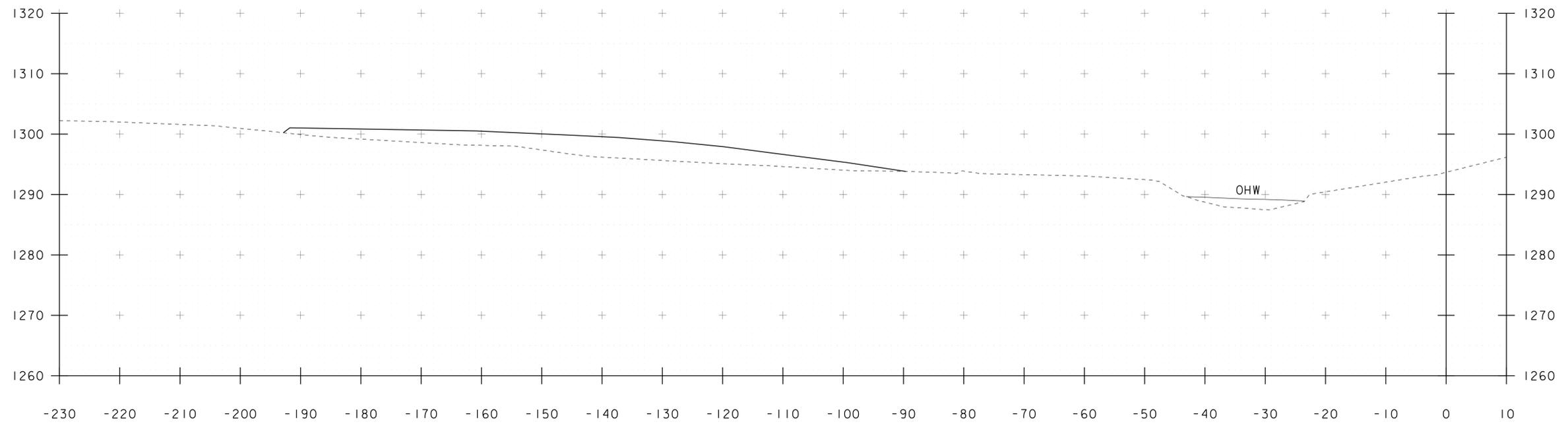
50+30

STA. 50+10 TO STA. 50+40

PROJECT NAME: MARLBORO
 PROJECT NUMBER: BRF 010-1 (43)

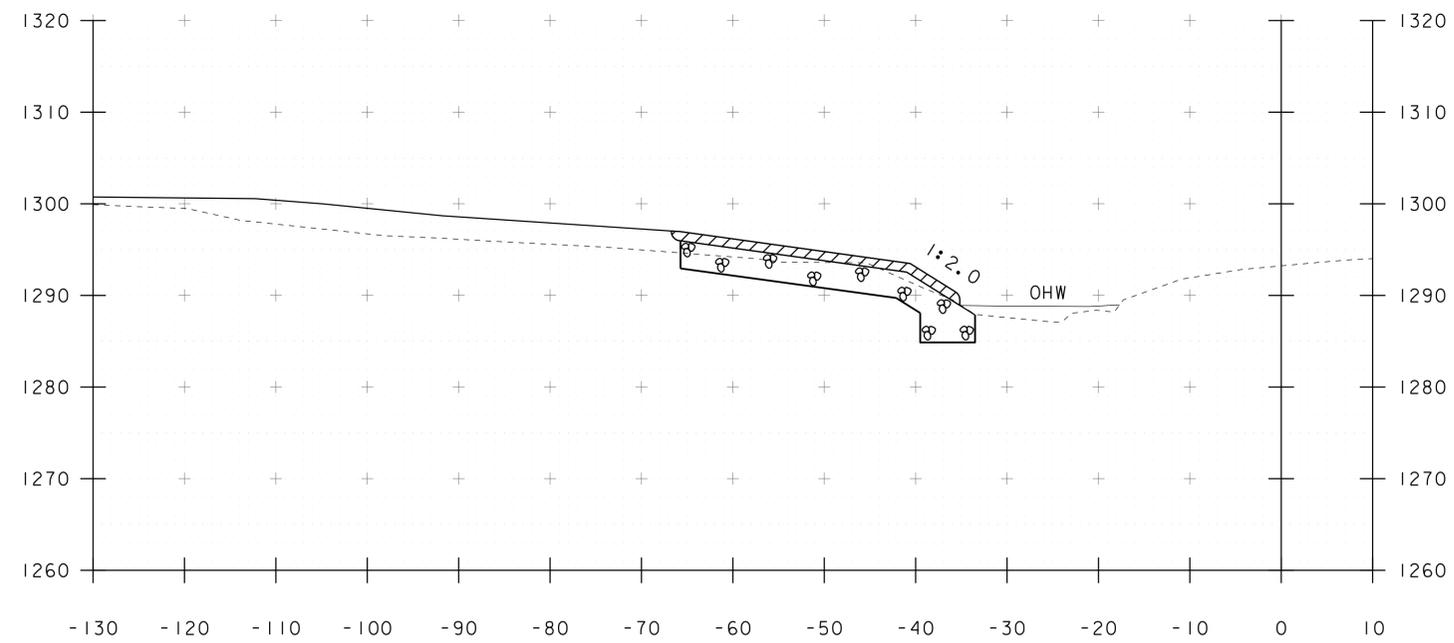
FILE NAME: s10b414xsl.dgn
 PROJECT LEADER: K. HIGGINS
 DESIGNED BY: R. KLINEFELTER
 CHANNEL SECTIONS 4

PLOT DATE: 28-AUG-2013
 DRAWN BY: K. FRIEDLAND
 CHECKED BY: G. LAROCHE
 SHEET 49 OF 50



STA 50+57 FAR LT
 END UNCLASSIFIED CHANNEL EXCAVATION
 GEOTEXTILE UNDER STONE FILL
 STONE FILL, TYPE III
 GRUBBING MATERIAL

50+60



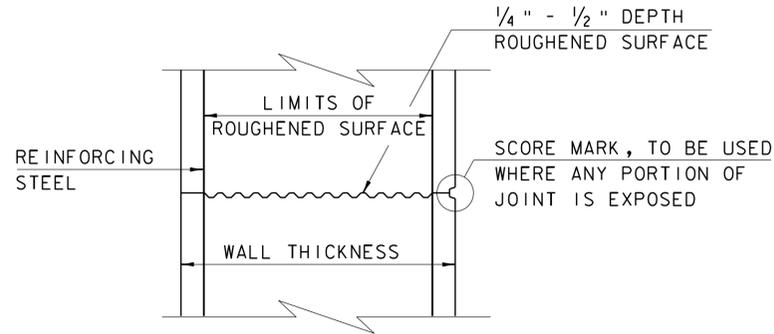
50+50

STA. 50+50 TO STA. 50+60

| | |
|-------------------------------|------------------------|
| PROJECT NAME: MARLBORO | PLOT DATE: 28-AUG-2013 |
| PROJECT NUMBER: BRF 010-1(43) | DRAWN BY: K. FRIEDLAND |
| FILE NAME: s10b414xsl.dgn | CHECKED BY: G. LAROCHE |
| PROJECT LEADER: K. HIGGINS | SHEET 50 OF 50 |
| DESIGNED BY: R. KLINEFELTER | |
| CHANNEL SECTIONS 5 | |

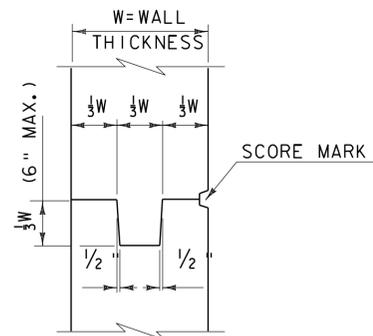
CONCRETE GENERAL NOTES

- ALL EXPOSED EDGES OF CONCRETE SHALL BE CHAMFERED 1" x 1"

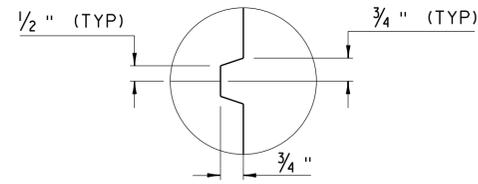


TYPICAL HORIZONTAL CONSTRUCTION JOINT
(NOT TO SCALE)

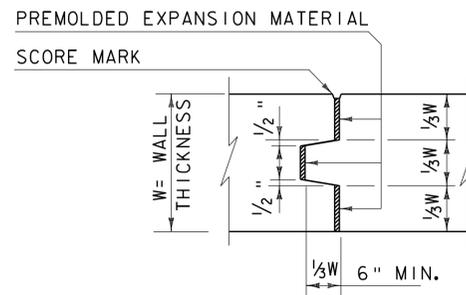
- THE SURFACE OF THE CONCRETE CONSTRUCTION JOINTS SHALL BE CLEANED AND FREE OF LAITANCE.
- IMMEDIATELY BEFORE NEW CONCRETE IS PLACED, ALL CONSTRUCTION JOINTS SHALL BE WETTED AND STANDING WATER REMOVED.



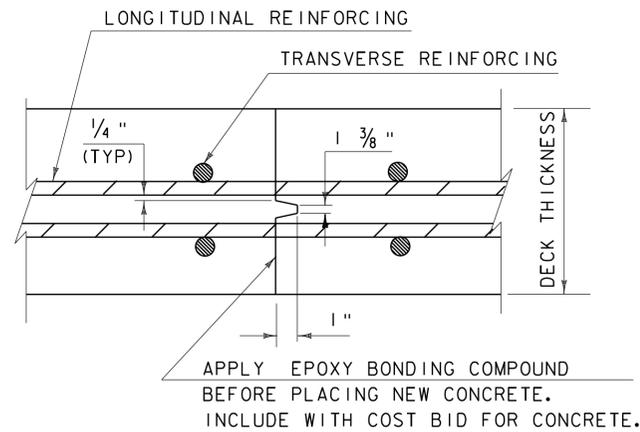
TYPICAL CONCRETE CONSTRUCTION JOINT
(NOT TO SCALE)



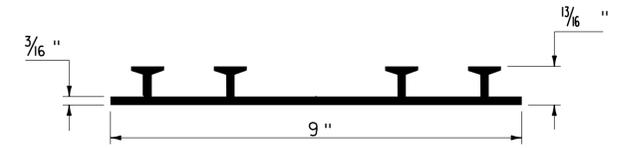
SCORE MARK DETAIL
(NOT TO SCALE)



TYPICAL CONCRETE EXPANSION JOINT
(NOT TO SCALE)



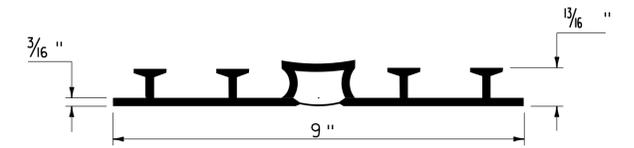
TRANSVERSE BRIDGE SLAB CONSTRUCTION JOINT DETAILS
(NOT TO SCALE)



P.V.C. WATERSTOP FOR CONSTRUCTION JOINTS
(NOT TO SCALE)

PAYMENT FOR THE P.V.C. WATERSTOP SHALL BE INCIDENTAL TO THE UNIT BID PRICE FOR THE ADJACENT CONCRETE.

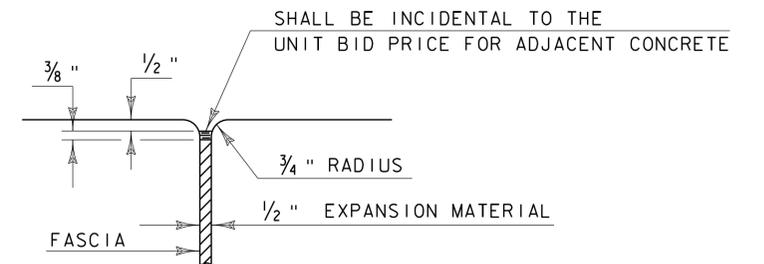
OTHER CONFIGURATIONS OF WATERSTOP MAY BE USED UPON APPROVAL OF THE ENGINEER.



P.V.C. WATERSTOP FOR EXPANSION JOINTS
(NOT TO SCALE)

PAYMENT FOR THE P.V.C. WATERSTOP SHALL BE INCIDENTAL TO THE UNIT BID PRICE FOR THE ADJACENT CONCRETE.

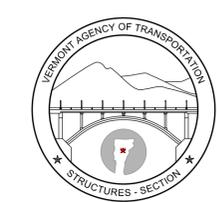
OTHER CONFIGURATIONS OF WATERSTOP MAY BE USED UPON APPROVAL OF THE ENGINEER.



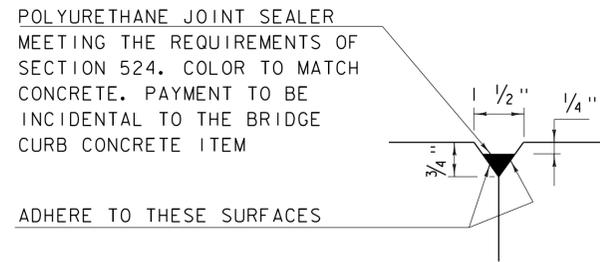
JOINT BETWEEN FASCIA AND WINGWALL
(NOT TO SCALE)

| REVISIONS | |
|-------------|---|
| MAY 7, 2010 | APPROVED FOR USE BY VAOT STRUCTURES SECTION |
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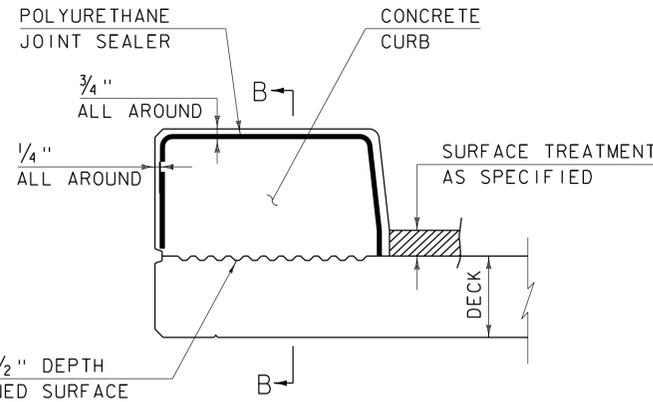
**CONCRETE
DETAILS AND NOTES**



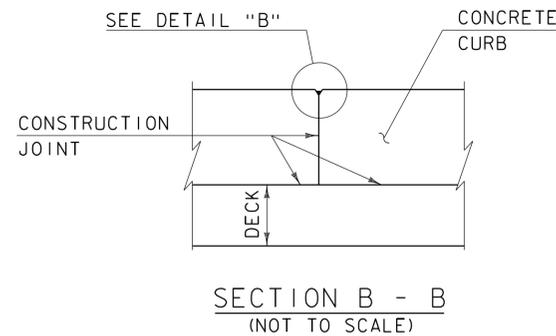
**STRUCTURES
DETAIL
SD-5 01.00**



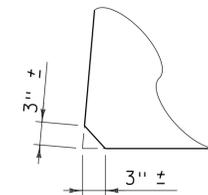
DETAIL "B"
(NOT TO SCALE)



CONCRETE CURB JOINT SECTION
(NOT TO SCALE)



SECTION B - B
(NOT TO SCALE)

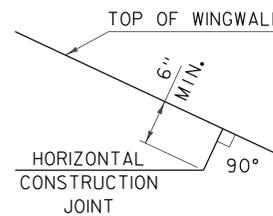


ACUTE ANGLE
CLIP DETAIL
(NOT TO SCALE)

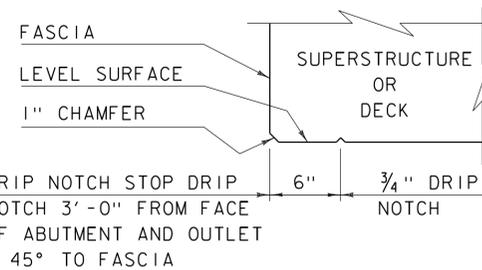
1. SEE TYPICAL HORIZONTAL CONSTRUCTION JOINT DETAIL FOR ADDITIONAL INFORMATION

CONCRETE CURB JOINT NOTES

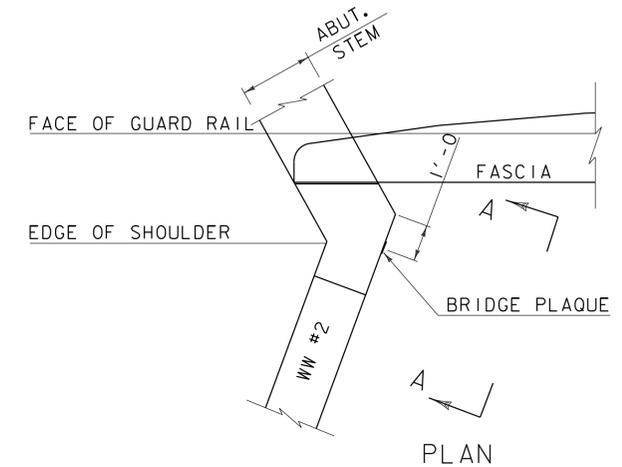
1. CONCRETE CURBS MAY BE PLACED IN ONE CONTINUOUS OPERATION IF AN APPROVED SHRINKAGE REDUCING ADMIXTURE LISTED IN THE SPECIAL PROVISIONS IS USED WITH THE CONCRETE MIX DESIGN. PAYMENT FOR THE SHRINKAGE REDUCING ADMIXTURE WILL BE INCIDENTAL TO THE BRIDGE CURB CONCRETE ITEM.
2. IF THE CONTRACTOR CHOOSES NOT TO USE AN APPROVED SHRINKAGE REDUCING ADMIXTURE, THE CURBS SHALL BE CONSTRUCTED WITH CONSTRUCTION JOINTS SPACED AT A MAXIMUM OF 15'-0" CENTER TO CENTER AND 2'-0" MINIMUM FROM THE CENTER OF NEAREST BRIDGE RAILING POST.
3. ON MULTI-SPAN CONTINUOUS SUPERSTRUCTURES, REGARDLESS OF WHETHER APPROVED SHRINKAGE REDUCING ADMIXTURE IS USED, CURB JOINTS SHALL BE LOCATED OVER THE CENTERLINE OF PIERS AND 7'-0" EACH SIDE OF THE CENTERLINE OF EACH PIER.
4. WHEN CURB JOINTS ARE USED THE CURBS SHALL BE PLACED IN ALTERNATE SECTIONS WITH A MINIMUM OF 48 HOUR DELAY BETWEEN ADJACENT PLACEMENTS.
5. LONGITUDINAL REINFORCING SHALL BE CONTINUOUS THROUGH CURB CONSTRUCTION JOINTS. CURB STIRRUP BARS SHALL BE TURNED AS NECESSARY TO MAINTAIN COVER IN THE FLARED CURB ENDS.
6. THE JOINT SPACING AND DETAILS SHOWN SHALL APPLY TO SIDEWALKS WHEN SHOWN IN THE PLANS.



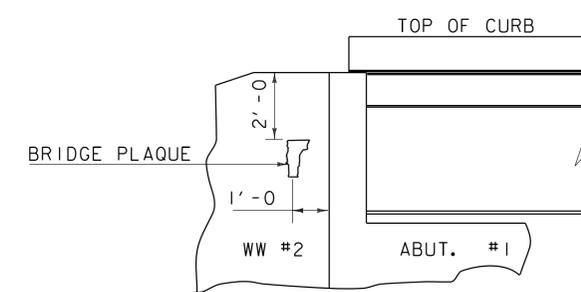
HORIZONTAL WINGWALL
CONSTRUCTION JOINT
(NOT TO SCALE)



DRIP NOTCH DETAIL
(NOT TO SCALE)



PLAN



VIEW "A - A"

BRIDGE PLAQUE
(NOT TO SCALE)

THE BRIDGE PLAQUE WILL BE SUPPLIED BY THE AGENCY OF TRANSPORTATION AND SHALL BE INSTALLED BY THE CONTRACTOR AT ABUTMENT #1 ON THE RIGHT SIDE AS SHOWN OR AS DIRECTED BY THE ENGINEER.

PAYMENT FOR INSTALLATION OF THE BRIDGE PLAQUE SHALL BE INCIDENTAL TO THE ADJACENT CONCRETE.

REVISIONS

| | |
|------------------|---|
| MAY 7, 2010 | APPROVED FOR USE BY VAOT STRUCTURES SECTION |
| JUNE 4, 2010 | MODIFIED AND ADDED TWO DETAILS |
| OCTOBER 10, 2012 | MODIFIED HORZ. JOINT WINGWALL ADD 6" MIN. DIMENSION |
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| | |

CONCRETE
DETAILS AND NOTES



STRUCTURES
DETAIL
SD-502.00

ASPHALTIC PLUG JOINT NOTES

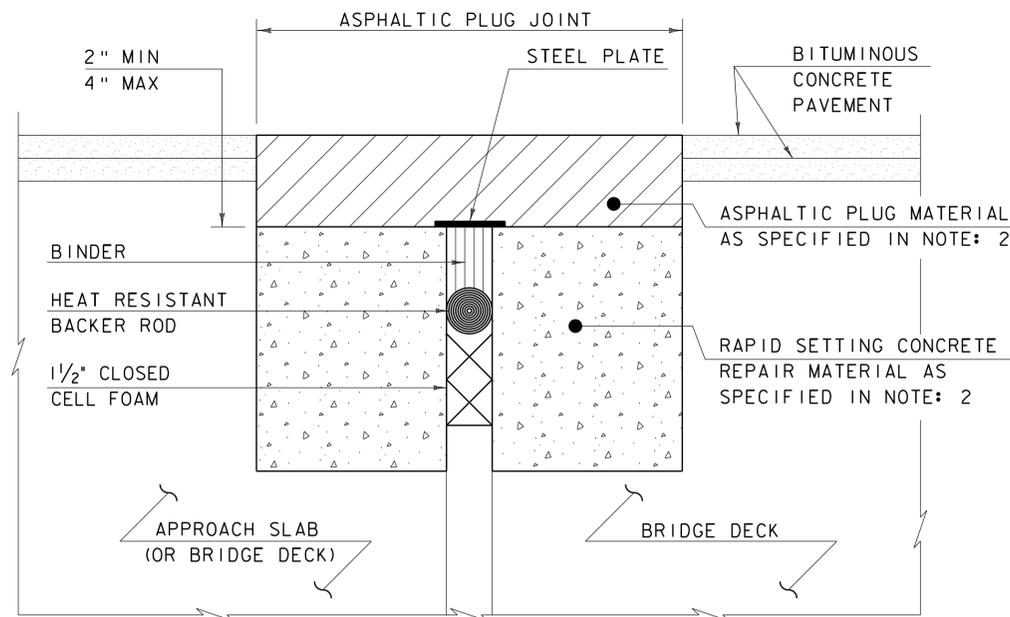
INSTALLATION:

1. LOCATE THE JOINT CENTRALLY OVER THE DECK OVERLAY EXPANSION GAP OR FIXED JOINT, MARKED OUT TO THE MANUFACTURER'S RECOMMENDED WIDTH.
2. REMOVE THE BITUMINOUS CONCRETE PAVEMENT FULL DEPTH AS SHOWN ON THE PLANS. THE PAVEMENT SHALL BE DRY AND SAW CUT TO THE LIMITS REQUIRED TO PLACE THE JOINT. A PNEUMATIC HAMMER AND CHISEL MAY BE USED ADJACENT TO THE CURB ONLY WHEN SAW CUTTING IS NOT POSSIBLE.
3. BLAST CLEAN THE JOINT AREA OF DEBRIS, ASPHALT AND SHEET MEMBRANE. THOROUGHLY DRY THE JOINT AREA WITH COMPRESSED AIR PRIOR TO APPLYING BINDER MATERIAL.
4. REPAIR MATERIAL GREATER THAN 4 INCHES FROM FINISHED GRADE WITH RAPID SETTING CONCRETE REPAIR MATERIAL WITH COARSE AGGREGATE MEETING THE REQUIREMENTS OF SUBSECTION 780.04.
5. PLACE PROPERLY SIZED HEAT RESISTANT BACKER ROD IN THE MOVEMENT GAP ALLOWING FOR 1" +/- OF BINDER ABOVE THE ROD.
6. HEAT AND PLACE THE BINDER MATERIAL AS RECOMMENDED BY THE MANUFACTURER.
7. PLACE 1/4" THICK BY 8" WIDE SECTIONS OF STEEL PLATE OVER THE CENTER OF THE MOVEMENT GAP. SECURE THE PLATES FROM MOVING BY INSERTING LOCATING PINS THROUGH THE PRE-STAMPED HOLES INTO BACKER ROD AND COVER WITH HOT BINDER. THE STEEL PLATES MAY BE OMITTED WHERE THE ENGINEER DETERMINES THAT THE APPROACH SLAB OR BRIDGE DECK WILL PROVIDE INADEQUATE SUPPORT AND WHERE VERTICAL MOVEMENT OF THE PLATES MIGHT OCCUR.
8. HEAT AND MIX THE BINDER MATERIAL AND AGGREGATE AS RECOMMENDED BY THE MANUFACTURER.
9. INSTALLATION OF MATERIAL, COMPACTION, AND TOP COATING SHALL BE AS RECOMMENDED BY THE MANUFACTURER.
10. IMMEDIATELY AFTER TOP COATING, CAST AN ANTI-SKID MATERIAL OVER THE JOINT TO REDUCE THE RISK OF TRACKING.
11. ONCE THE JOINT REACHES 82 DEG C (180 DEG F) +/-, WATER MAY BE USED TO EXPEDITE THE COOLING PROCESS.
12. PROTECT JOINT FROM TRAFFIC UNTIL THE MATERIAL HAS COOLED TO 51 DEG C (125 DEG F) +/-.

WEATHER LIMITATIONS

APPLY BINDER MATERIAL ONLY WHEN THE FOLLOWING CONDITIONS PREVAIL OR AS RECOMMENDED BY THE MANUFACTURER:

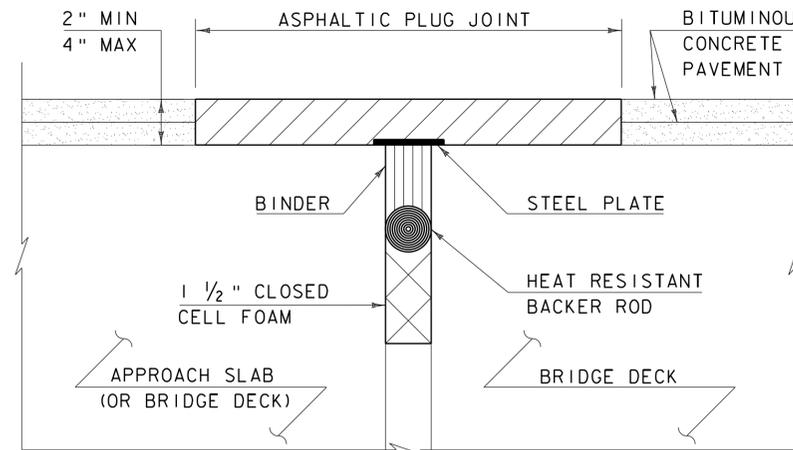
1. THE AMBIENT AIR TEMPERATURE IS AT LEAST 10 DEG C (50 DEG F) AND RISING.
2. THE ROAD SURFACE IS DRY.
3. WEATHER CONDITIONS OR OTHER CONDITIONS ARE FAVORABLE AND ARE EXPECTED TO REMAIN SO FOR THE PERFORMANCE OF SATISFACTORY WORK.



ASPHALTIC PLUG-TYPE JOINT DETAIL - REHAB

NOTES: (NOT TO SCALE)

1. THE CONTRACTOR SHALL REMOVE ALL ASPHALTIC PLUG JOINT MATERIAL AND DETERIORATED CONCRETE AS DIRECTED BY THE ENGINEER. REMOVAL OF THE FIRST 4 INCHES OF MATERIAL SHALL BE INCLUDED IN THE BID PRICE FOR ITEM 516.10 BRIDGE EXPANSION JOINT, ASPHALTIC PLUG. ANY REMOVAL OF MATERIAL GREATER THAN 4 INCHES SHALL BE INCLUDED IN THE BID PRICE OF ITEM 580.20 RAPID SETTING CONCRETE REPAIR MATERIAL WITH COARSE AGGREGATE.
2. THE CONTRACTOR SHALL REPLACE REMOVED MATERIAL THAT IS LESS THAN 4" FROM FINISHED GRADE WITH ASPHALTIC PLUG JOINT MATERIAL MEETING THE REQUIREMENTS OF SUBSECTION 707.15. ALL REMOVED MATERIAL THAT IS GREATER THAN 4 INCHES FROM FINISHED GRADE SHALL BE REPLACED WITH RAPID SETTING CONCRETE REPAIR MATERIAL WITH COARSE AGGREGATE MEETING THE REQUIREMENTS OF SUBSECTION 780.04.
3. REINFORCING STEEL NOT SHOWN FOR CLARITY.

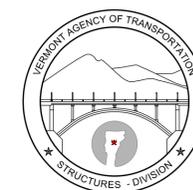


ASPHALTIC PLUG-TYPE JOINT DETAIL - NEW
(NOT TO SCALE)

REVISIONS

| | |
|-------------|---|
| MAY 7, 2010 | APPROVED FOR USE BY VAOT STRUCTURES SECTION |
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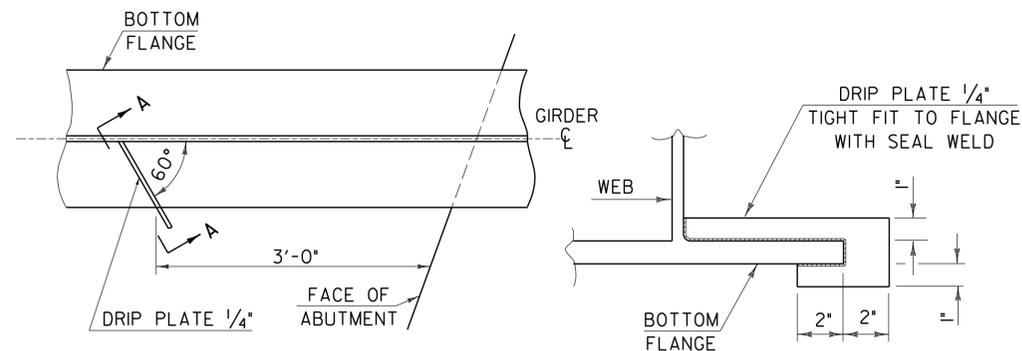
BRIDGE JOINT
ASPHALTIC PLUG



STRUCTURES
DETAIL
SD-516.10

STRUCTURAL STEEL GENERAL NOTES:

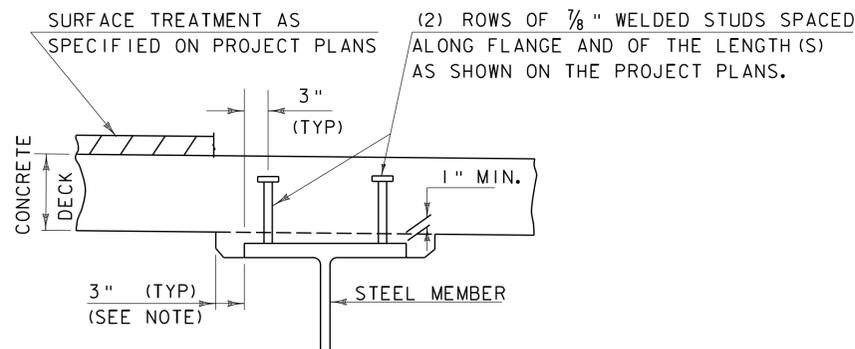
1. ALL FIELD CONNECTIONS SHALL BE MADE WITH 7/8" DIAMETER HIGH-STRENGTH BOLTS IN 15/16" DIAMETER HOLES, PER SUBSECTION 506.I9, UNLESS OTHERWISE SPECIFIED.
2. ALL HOLES IN THE WEBS OF THE FASCIA GIRDERS THAT ARE NOT OTHERWISE FILLED, SHALL BE FILLED WITH EITHER BUTTON HEAD OR HEX HEAD BOLTS. THESE BOLTS SHALL BE TIGHTENED IN ACCORDANCE WITH SUBSECTION 506.I9.
3. ALL WELDING SHALL CONFORM TO THE PROVISIONS OF SUBSECTION 506.I0.
4. ANY CONNECTIONS THAT ARE NOT DETAILED ON THE PLANS SHALL BE DETAILED BY THE FABRICATOR AND SUBMITTED TO THE STRUCTURES ENGINEER FOR APPROVAL.
5. STRUCTURAL STEEL MEMBERS DESIGNATED "CVN" IN THE PLANS SHALL BE CHARPY V-NOTCH TESTED IN ACCORDANCE WITH SUBSECTION 714.01 OF THE STANDARD SPECIFICATIONS.
6. ENDS OF GIRDERS ARE TO BE VERTICAL IN THEIR FINAL POSITION.
7. AFTER SUPERSTRUCTURE STEEL HAS BEEN ERECTED, ELEVATIONS ALONG THE TOP OF THE GIRDERS SHALL BE TAKEN AS DIRECTED BY THE RESIDENT ENGINEER FOR USE IN DETERMINING FINISHED GRADES.



PLAN DRIP PLATE

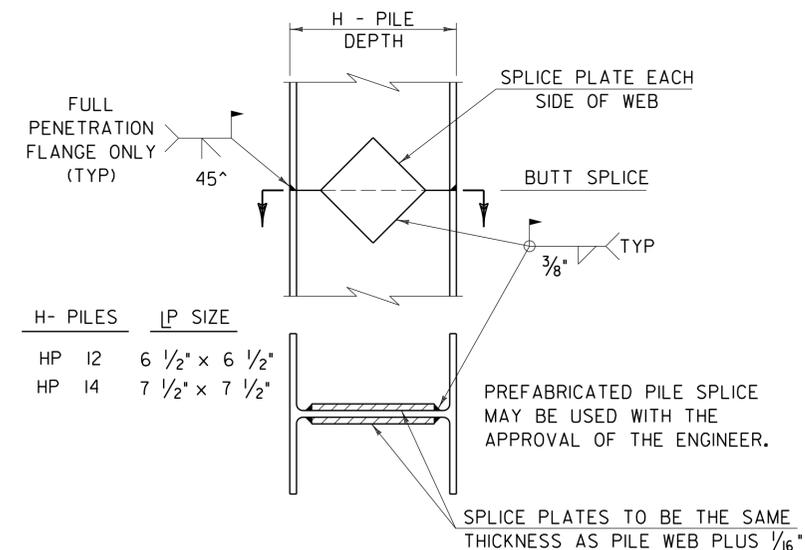
SECTION A - A

NOTE: DRIP PLATES SHALL BE PLACED ON OUTSIDE EDGE OF FASCIA GIRDERS ON THE HIGH SIDE OF ALL PIERS AND ABUTMENTS OR AS INDICATED ON PROJECT PLANS.



NOTE:
THE 3" HORIZONTAL SECTION MAY BE ELIMINATED FOR FORMING SYSTEMS DESIGNED FOR THE CONSTRUCTION OF VERTICAL HAUNCHES. ANY VOIDS RESULTING FROM FORMING SYSTEM ELEMENTS SHALL BE FILLED WITH JOINT SEALER, POLYURETHANE MEETING THE REQUIREMENTS OF SECTION 524. THE COST OF THE JOINT SEALER, POLYURETHANE SHALL BE INCIDENTAL TO THE ADJACENT CONCRETE.

HAUNCH AND SHEAR CONNECTOR DETAIL

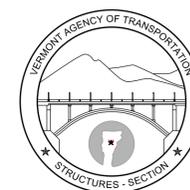


DETAIL OF PILE SPLICE

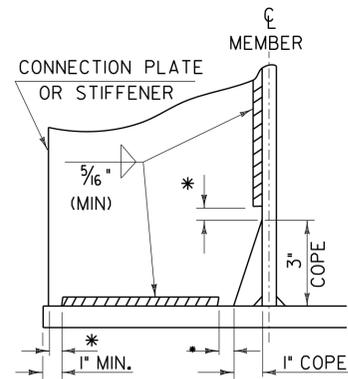
DETAILS ON THIS SHEET ARE "NOT TO SCALE" UNLESS NOTED OTHERWISE.

| REVISIONS | |
|--------------|---|
| MAY 7, 2010 | APPROVED FOR USE BY VAOT STRUCTURES SECTION |
| JUNE 4, 2010 | MODIFIED NOTES |
| | |
| | |
| | |
| | |
| | |

**STRUCTURAL STEEL
DETAILS & NOTES**

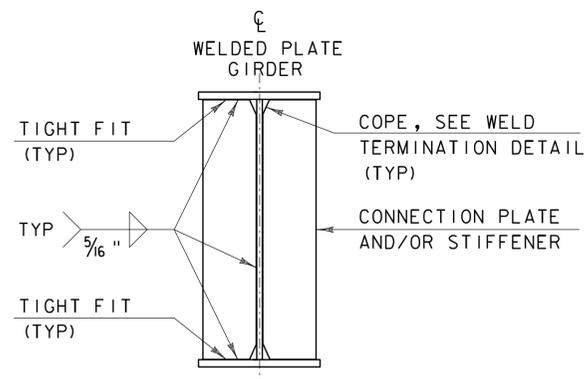


**STRUCTURES
DETAIL
SD-6 01.00**



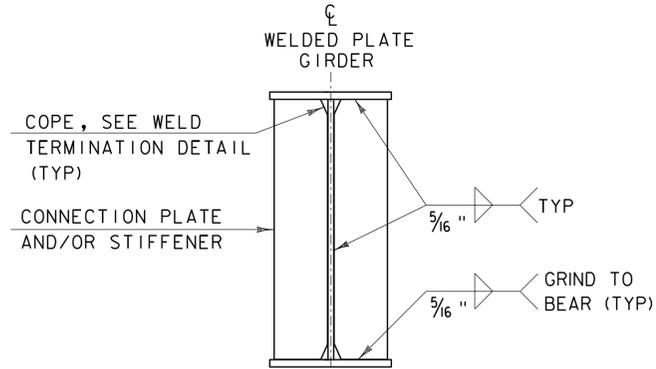
WELD TERMINATION AND COPING
DETAILS FOR STEEL MEMBERS

*NO WELD FOR 3/8" MIN. 7/8" MAX. (EXCEPT MUST MAINTAIN 1" MINIMUM FROM EDGE OF FLANGE)

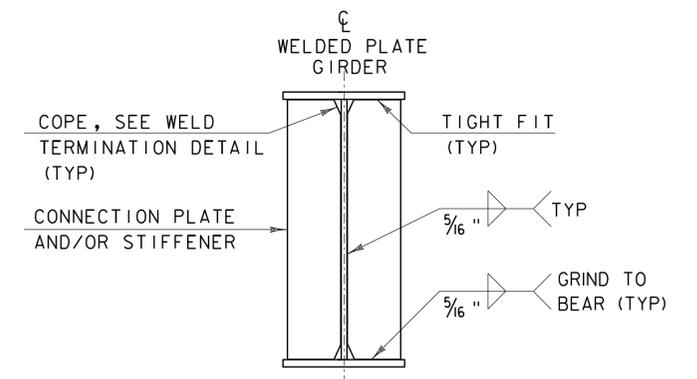


INTERMEDIATE CONNECTION PLATES
AND/OR STIFFENERS FOR WELDED
PLATE GIRDERS

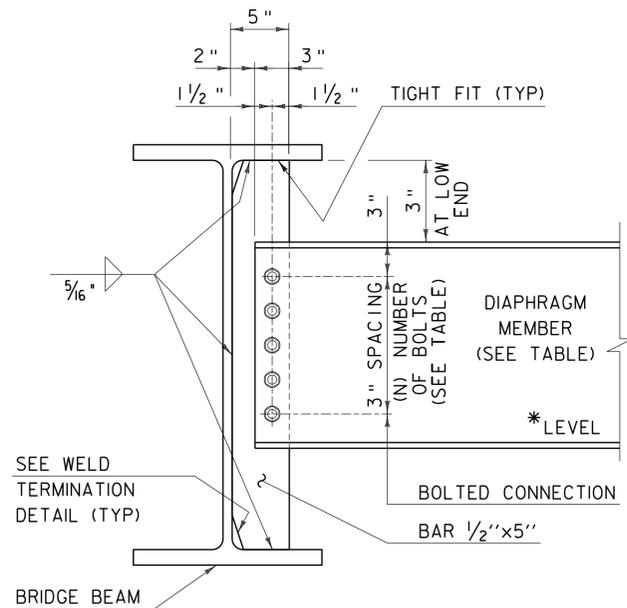
INTERMEDIATE DETAIL IS ONLY USED WHEN PLATE DOES NOT OCCUR AT AN ABUTMENT OR PIER.



ABUTMENT BEARING STIFFENERS
AND/OR CONNECTION PLATES
FOR WELDED PLATE GIRDERS



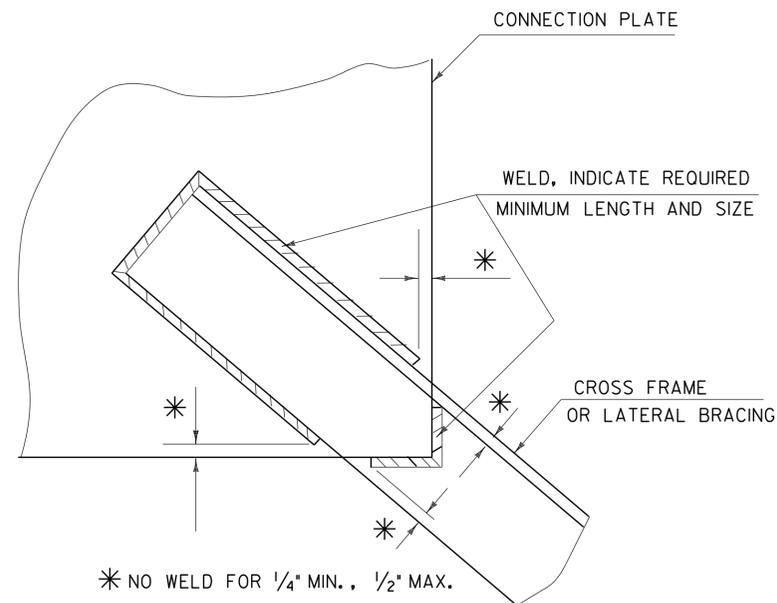
PIER BEARING STIFFENERS
AND/OR CONNECTION PLATES
FOR WELDED PLATE GIRDERS



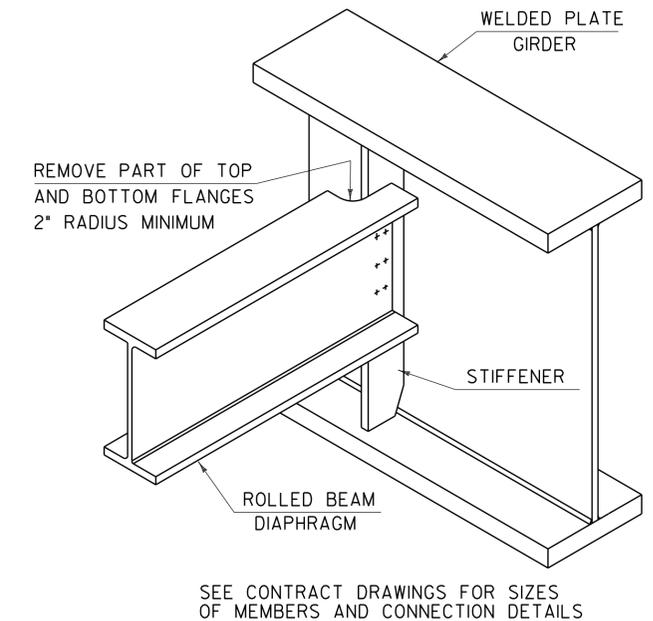
INTERMEDIATE DIAPHRAGMS
FOR 24\"/>

* IF CLEARANCE CANNOT BE MET, DIAPHRAGM MAY BE SLOPED.

| | DEPTH | DIAPHRAGM MEMBER | (N) BOLTS |
|------------------|---------|------------------|-----------|
| ROLLED BEAM | 24" | C15x33.9 | 4 |
| | 30" | | |
| | 31" | MC18x42.7 | 5 |
| | 36" | | |
| PLATE GIRDER WEB | 37" | W21x44 | 6 |
| | 42" | | |
| | 31" | W27x84 | 7 |
| | 36" | | |
| 37" | W33x118 | 9 | |
| 42" | | | |
| | 43" | W36x135 | 10 |
| | 48" | | |



WELD LOCATION DETAIL AT CROSS
FRAMES AND LATERAL BRACING



ROLLED BEAM USED AS DIAPHRAGM

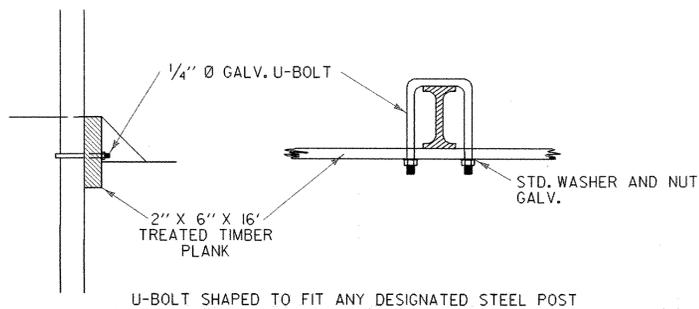
DETAILS ON THIS SHEET ARE "NOT TO SCALE" UNLESS NOTED OTHERWISE.

| REVISIONS | |
|-------------|--|
| MAY 7, 2010 | APPROVED FOR USE BY VAOT STRUCTURES SECTION |
| MAY 2, 2011 | ADD INTERMEDIATE DIAPHRAGMS DETAIL & ADD NOT TO SCALE NOTE |
| | |
| | |
| | |
| | |

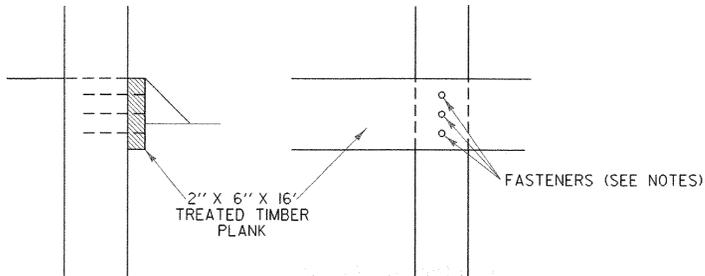
STRUCTURAL STEEL PLATE GIRDER DETAILS AND NOTES



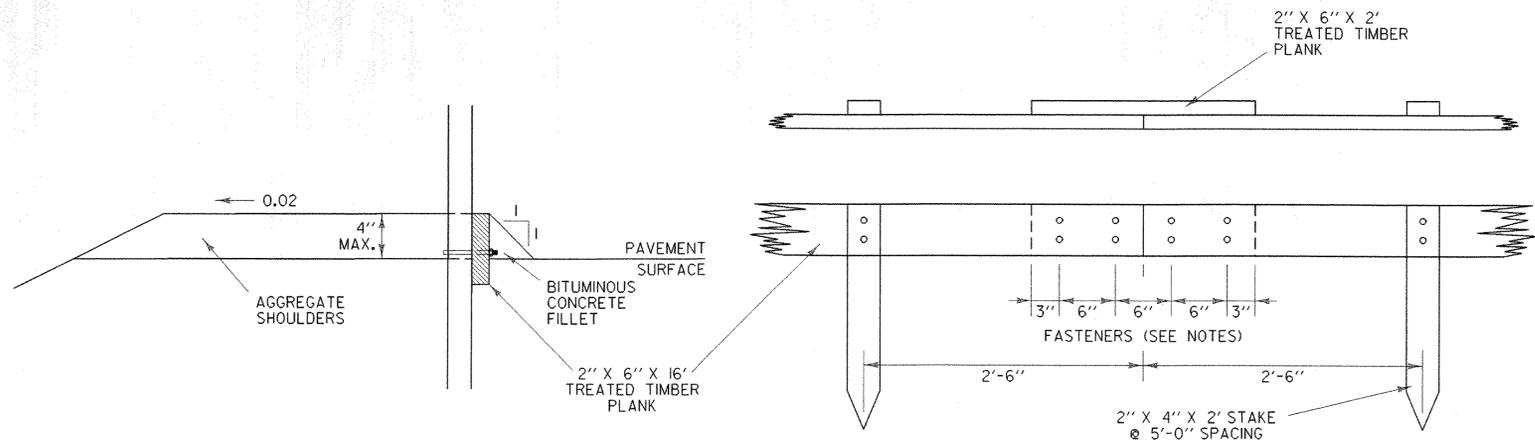
STRUCTURES DETAIL SD-6 02.00



WITH STEEL POSTS



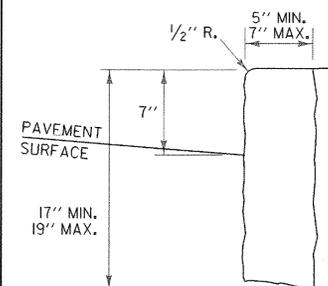
WITH WOOD POSTS (EXISTING CONDITION)



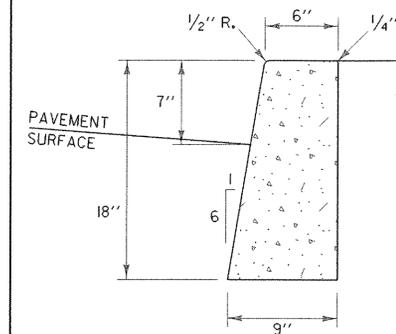
BITUMINOUS CONCRETE FILLET DETAIL

TREATED TIMBER CURB

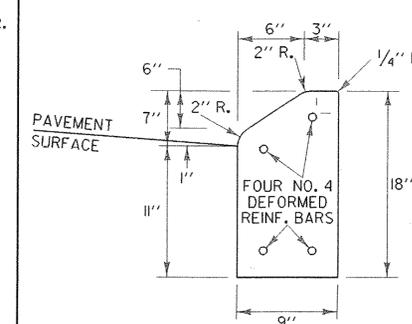
SPLICE DETAIL



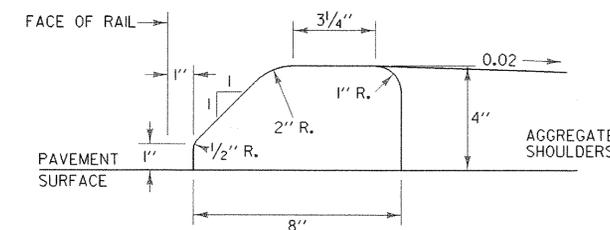
VERTICAL GRANITE CURB



CAST IN PLACE CONCRETE CURB, TYPE B

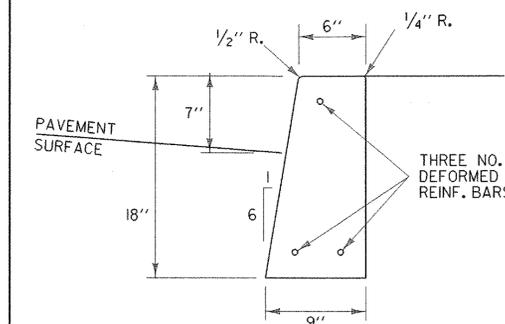


PRECAST REINFORCED CONCRETE CURB, TYPE A

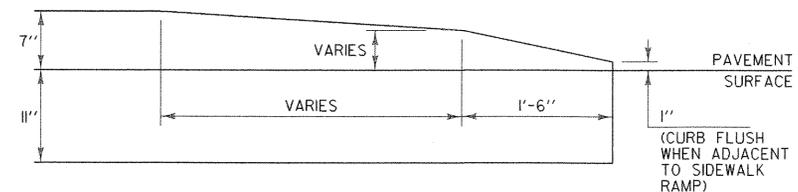


USE ONLY WITH STEEL BEAM GUARDRAIL

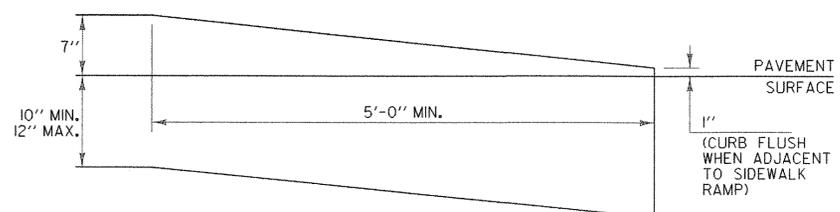
BITUMINOUS CONCRETE CURB, TYPE A



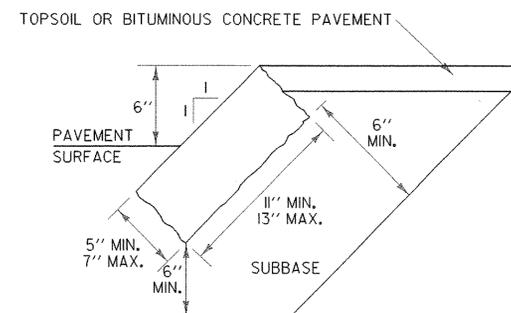
PRECAST REINFORCED CONCRETE CURB, TYPE B



CONCRETE CURB END



VERTICAL GRANITE CURB END



EDGING TO BE PLACED PRIOR TO PLACING TOP SURFACE COURSE.

GRANITE SLOPE EDGING

GENERAL NOTES:

1. HEIGHT OF REVEAL OF CURB SHALL NOT EXCEED FOUR INCHES WHERE DESIGN OR POSTED SPEED IS EQUAL TO OR GREATER THAN 40 MPH AND WHEN INSTALLED WITH GUARDRAIL (STANDARD SHAPE TO THIS DEPTH).
2. WHEN CONCRETE SIDEWALK IS CONSTRUCTED ADJACENT TO CONCRETE OR VERTICAL GRANITE CURB, ASPHALT TREATED FELT SHALL BE PLACED BETWEEN THE SIDEWALK AND CURB FOR THE TOTAL DEPTH OF THE SIDEWALK.
3. FASTENERS (20d NAILS OR SCREWS) SHALL BE CORROSION RESISTANT TO THE TREATED LUMBER.
4. FOR SPECIFICATIONS FOR EXPANSION/CONTRACTION JOINTS AND LENGTHS OF SECTIONS, SEE SECTION 616.
5. JOINTS BETWEEN CURB SECTIONS SHALL BE MORTARED IN CONFORMANCE WITH SECTION 616.
6. BITUMINOUS CONCRETE AND TREATED TIMBER CURB SHALL BE IN CONFORMANCE WITH SECTION 616.
7. TWO INCH MINIMUM CLEARANCE FROM FACE OF CONCRETE TO EDGE OF REINFORCING STEEL.

OTHER STDS. REQUIRED: NONE

REVISIONS AND CORRECTIONS
FEB. 11, 2008 - ORIGINAL APPROVAL DATE

APPROVED
Kevin S. Maushie
ROADWAY, TRAFFIC & SAFETY ENGINEER
Rick S. Johnson
DIRECTOR OF PROGRAM DEVELOPMENT
Mark D. Kuebler
FEDERAL HIGHWAY ADMINISTRATION

CURBING



**STANDARD
C-10**

NOTES CONT.

MAINTENANCE

SIGNS SHALL BE MAINTAINED IN A CLEAN AND LEGIBLE CONDITION SATISFACTORY TO THE ENGINEER. THEY SHALL BE COMPLETELY VISIBLE TO APPROACHING TRAFFIC AT ALL TIMES. THEY SHALL BE KEPT PLUMB AND LEVEL, AND ALWAYS PRESENT A NEAT APPEARANCE. DAMAGED, DEFACED, OR DIRTY SIGNS SHALL BE REPAIRED, CLEANED OR REPLACED AS ORDERED BY THE ENGINEER.

GENERAL

THE COST OF FURNISHING, INSTALLING, MAINTAINING AND REMOVING ALL CONSTRUCTION APPROACH SIGNS WILL BE CONSIDERED INCIDENTAL WORK PERTAINING TO THE PROJECT AS A WHOLE AND SHALL BE INCLUDED IN THE CONTRACT UNIT PRICE BID FOR VARIOUS ITEMS INVOLVED IN THE CONTRACT. DURING ALL PHASES OF CONSTRUCTION THE REQUIREMENTS SET FORTH IN THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES" SHALL BE MET.

SIGN COVERS

SIGN COVERS SHALL CONSIST OF A PANEL PAINTED FLAT BLACK, THE SAME SIZE AS THE SIGN IT COVERS. THE PANEL SHALL BE OF WOOD, PLYWOOD, HARDBOARD OR ANY MATERIAL SATISFACTORY TO THE ENGINEER. NO MATERIAL WILL BE APPROVED THAT WILL DETERIORATE BY EXPOSURE TO THE WEATHER DURING THE PROJECT. MOUNTING OF THE PANEL SHALL BE DONE IN SUCH A WAY AS NOT TO DAMAGE THE SIGN FACE MATERIAL.

CONTRACTORS SHALL COORDINATE THEIR SIGNING ACTIVITIES WITH OTHER CONTRACTORS WITHIN THE PROJECT LIMITS, AS DIRECTED BY THE REGIONAL CONSTRUCTION ENGINEER.

SIGN POSTS

WHERE CONSTRUCTION SIGN INSTALLATIONS ARE NOT PROTECTED BY GUARD RAIL OR OTHER APPROVED TRAFFIC BARRIERS, THE POSTS ON WHICH THE SIGNS ARE MOUNTED SHALL BE YIELDING METAL POSTS AS DESIGNATED IN THE E SERIES OF STANDARD DRAWINGS OR YIELDING WOODEN POSTS IN ACCORDANCE WITH THE FOLLOWING REQUIREMENTS:

WOODEN POSTS ARE ACCEPTABLE FOR USE WITH CONSTRUCTION SIGNS. THESE POSTS SHALL HAVE A UNIFORM CROSS-SECTION AND SHALL BE MADE FROM GRADE 2, AIR-DRIED SOUTHERN YELLOW PINE OR ANOTHER EQUIVALENT SOFTWOOD. AN ACCEPTABLE EQUIVALENT SOFTWOOD SHALL HAVE AN EXTREME FIBER IN BENDING "FB" DESIGN VALUE NOT TO EXCEED 1400 PSI AND HORIZONTAL SHEAR "FV" DESIGN VALUE NOT TO EXCEED 90 PSI SPECIFICATION. "DESIGN VALUES FOR WOOD CONSTRUCTION" AND RELATED SUPPLEMENT, LATEST EDITION.

AS ESTABLISHED BY THE NATIONAL FOREST PRODUCTS ASSOCIATION IN THEIR NATIONAL DESIGN. THE FOLLOWING ARE CONSIDERED TO BE ACCEPTABLE WOODEN POSTS:

- 1. 4" X 4" (ACTUAL DIMENSIONS ARE S4S 3.5" X 3.5")
- A) ACCEPTABLE FOR SINGLE OR DUAL POSTS INSTALLATION WITH NO MODIFICATIONS.

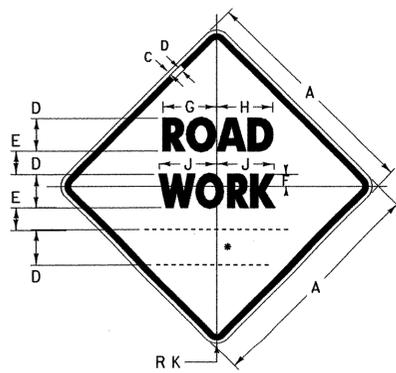
ALL WOODEN POSTS SHALL HAVE AN EMBEDMENT DEPTH OF 4 FEET. NO CROSS-BRACING OR BACK-BRACING TO KEEP THE POSTS PLUMB WILL BE ALLOWED. CONCRETE FOUNDATIONS, COLLARS, OR SOIL BEARING PLATES ARE NOT PERMITTED. CONSTRUCTION SIGNS SHALL BE PLACED ON TWO OR MORE POSTS WHEN ANY OF THE FOLLOWING CONDITIONS GOVERN:

- A) THE SIGN WIDTH (HORIZONTAL DIMENSIONS FOR DIAMOND SHAPED SIGNS) EXCEEDS 3 1/2 FEET.
- B) THE EXPOSED SIGN AREA OF ANY SINGLE SIGN OR ASSEMBLY EXCEEDS 7 SQ. FEET.
- C) THE Sv OF A SINGLE POST IS 64.

OTHER STDS. REQUIRED: E-100A, E-101, E-102

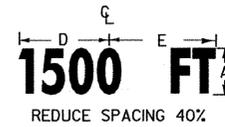
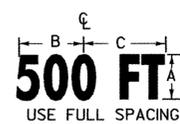


**STANDARD
E-100**

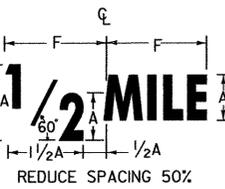
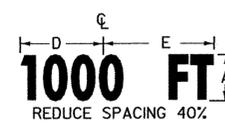


W20-1

• SEE DISTANCE DETAILS



REDUCE SPACING 40%



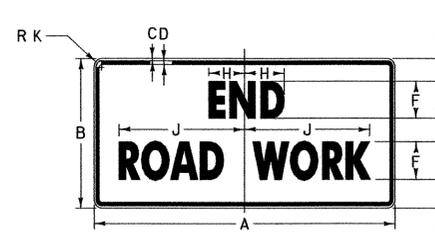
USE FULL SPACING

DISTANCE DETAILS

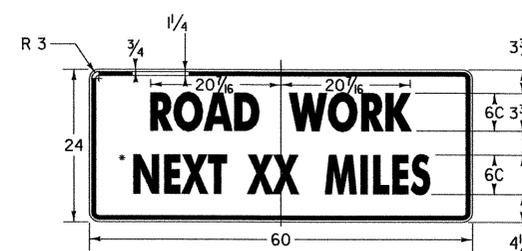
| SIGN | DIMENSIONS (INCHES) | | | | | | | | | |
|------|---------------------|-----|-------|----|-------|-------|--------|--------|--------|-------|
| | A | B | C | D | E | F | G | H | J | K |
| MIN. | 36 | 3/8 | 7/8 | 5D | 3 1/2 | 3 1/4 | 8 3/8 | 8 7/8 | 9 | 2 1/4 |
| STD. | 48 | 3/4 | 1 1/4 | 7D | 4 3/4 | 4 1/2 | 11 1/8 | 12 1/8 | 12 5/8 | 3 |

| DIMENSIONS (INCHES) | | | | | | | |
|---------------------|---------|---------|--------|--------|--------|---------|--------|
| A | B | C | D | E | F | G | H |
| 5D | 10 3/16 | 10 3/16 | 11 5/8 | 11 1/4 | 11 1/4 | 9 1/2 | 10 7/8 |
| 7D | 14 1/4 | 15 1/8 | 14 7/8 | 15 3/4 | 15 3/4 | 13 1/16 | 15 1/2 |

(ALL DIMENSIONS SHOWN IN INCHES)



G20-2A



G20-1

• OPTICALLY CENTER

THIS SIGN TO BE USED WHEN PROJECT LENGTH EXCEEDS 2 MILES OR AS REQUESTED BY THE RESIDENT ENGINEER. SHOW MILEAGE TO NEAREST 1/4 MILE USING FRACTIONS, NOT DECIMALS. HAND LETTERING OF MILEAGE WILL NOT BE ALLOWED.

| SIGN | DIMENSIONS (INCHES) | | | | | | | | | | |
|------|---------------------|----|-----|-------|-------|----|-------|-------|--------|-------|--|
| | A | B | C | D | E | F | G | H | J | K | |
| MIN. | 36 | 18 | 3/8 | 7/8 | 3 3/4 | 4C | 2 1/2 | 4 | 12 5/8 | 2 1/4 | |
| STD. | 48 | 24 | 3/4 | 1 1/4 | 4 1/8 | 6C | 3 3/4 | 5 7/8 | 22 | 3 | |

NOTES

THE SIGNS SHOWN ON THIS SHEET ARE INTENDED FOR USE IN PROVIDING ADVANCE WARNING AND INFORMATION ON CONSTRUCTION PROJECTS OVER WHICH TRAFFIC WILL BE MAINTAINED. WHEN ADDITIONAL APPROACH SIGNS OR OTHER TYPES OF ADVANCE SIGNING OR CONTROL ARE NECESSARY, THE PLANS AND/OR THE SPECIFICATIONS FOR THAT PROJECT WILL GIVE THE DETAILS OF THE SIGNS AND DEVICES REQUIRED. FOR ON-PROJECT CONSTRUCTION SIGNS, REFER TO APPROPRIATE STANDARD SHEETS.

APPLICATION OF STANDARDS

SINCE IT IS NOT POSSIBLE TO PRESCRIBE DETAILED STANDARDS OF APPLICATION FOR ALL OF THE SITUATIONS THAT MAY CONCEIVABLY ARISE ON A CONSTRUCTION PROJECT, REFERENCE SHALL BE MADE TO THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES" FOR THE PRINCIPLES, PROCEDURES, AND STANDARDS THAT WILL BE REQUIRED IN CONNECTION WITH ADVANCED WARNING AND ON-PROJECT CONSTRUCTION SIGNS AND BARRICADES. THE SIGNS SHOWN IN E-101 AND E-102 REPRESENT A SAMPLE OF THOSE MORE COMMONLY USED.

LOCATION

THE SIGNS SHALL BE LOCATED AS DETAILED ON THIS SHEET OR AS OTHERWISE SHOWN ON THE PLANS. THEY SHALL APPEAR AT EACH END OF THE HIGHWAY UNDER CONSTRUCTION AND ON ALL INTERSECTING PUBLIC HIGHWAYS. THE ENGINEER SHALL DETERMINE THE EXACT LOCATIONS.

DESIGN

LETTERS, DIGITS, ARROWS, SPACING AND TEXT DIMENSIONS SHALL CONFORM WITH THE "STANDARD HIGHWAY SIGNS BOOK" AND DESIGNS PRESCRIBED IN THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES (MUTCD) ADOPTED BY THE U.S. DEPARTMENT OF TRANSPORTATION, FEDERAL HIGHWAY ADMINISTRATION (FHWA).

MATERIALS

THE SIGN BASE MATERIAL USED FOR THE SIGNS ON THIS SHEET MAY BE ANY OF THE FOLLOWING, WITH MINIMUM THICKNESS AS NOTED.

| | |
|--------------------------------|--------------|
| FLAT SHEET ALUMINUM | 0.125 INCHES |
| HIGH DENSITY OVERLAYED PLYWOOD | 5/8 INCHES |

REFLECTORIZATION

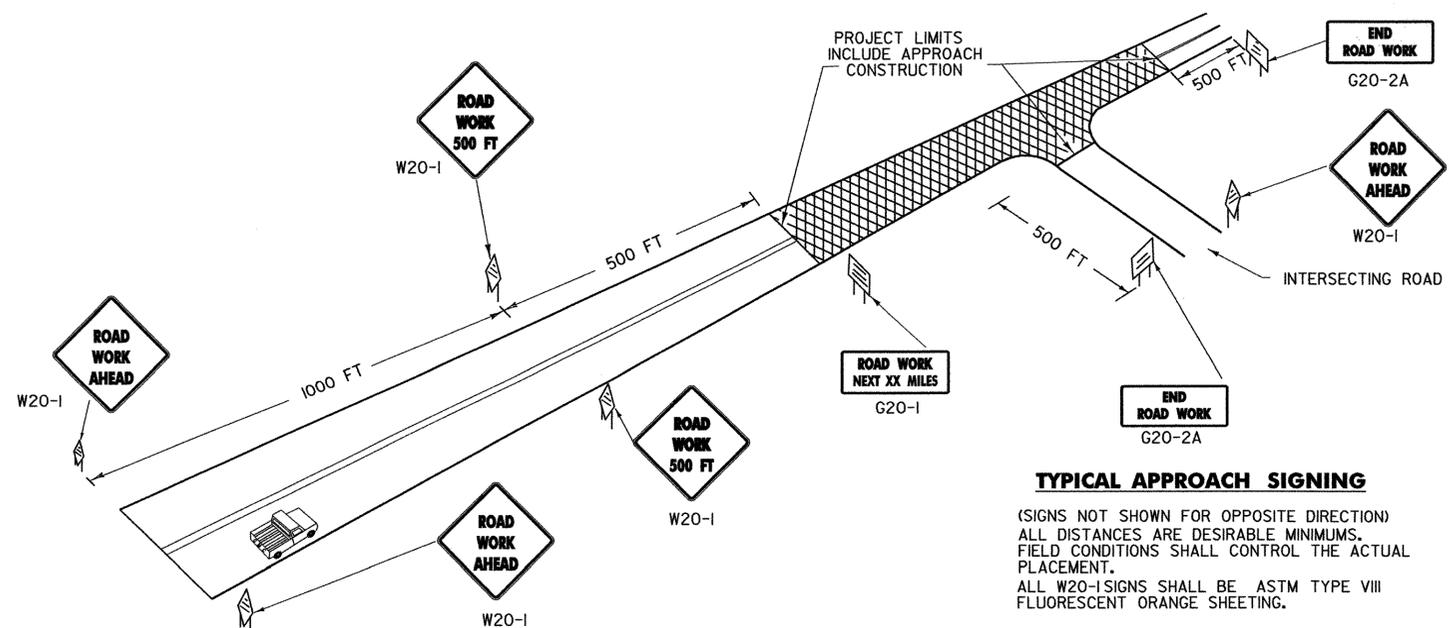
ALL LEAD SIGNS (W20-1) ON THIS SHEET SHALL BE ASTM TYPE VIII FLUORESCENT ORANGE SHEETING. ALL OTHER SIGNS ON THIS SHEET SHALL BE ASTM TYPE III RETROREFLECTORIZED SHEETING.

COLORS

THE COLORS SHALL CONFORM WITH THE STANDARD COLORS ADOPTED BY AASHTO AND APPROVED BY THE FHWA. COLORS SHOWN ON THIS SHEET CONSIST OF BLACK TEXT AND BORDER ON A RETROREFLECTORIZED ASTM TYPE III OR TYPE VIII ORANGE BACKGROUND.

INSTALLATION

THE SIGNS SHALL BE ERECTED BEFORE THE START OF ANY WORK AND SHALL BE COVERED UNTIL WORK COMMENCES, DURING PERIODS OF INACTIVITY, OR UPON COMPLETION OF THE WORK. EACH SIGN SHALL BE ERECTED IN A NEAT AND WORKMANLIKE MANNER ON POSTS SET SECURELY IN THE GROUND. THE BOTTOM OF A SIGN SHALL BE AT LEAST 7 FEET ABOVE THE EDGE OF PAVEMENT, AND THE NEAREST EDGE OF A SIGN SHALL BE AT LEAST 6 FEET OUTSIDE THE SHOULDER POINT, 4 FEET OUTSIDE GUARD RAIL, OR 2 FEET OUTSIDE CURBING, OR SIDEWALK. THE INSTALLATION OF SIGNS SHALL BE SUBJECT TO APPROVAL OF THE ENGINEER, IN URBAN AREAS, THE BOTTOM OF THE SIGN SHALL BE AT LEAST 7 FEET ABOVE THE SIDEWALK. SIGNS MAY BE REMOVED UPON COMPLETION OF THE WORK AT THE DISCRETION OF THE ENGINEER.



TYPICAL APPROACH SIGNING

(SIGNS NOT SHOWN FOR OPPOSITE DIRECTION)
ALL DISTANCES ARE DESIRABLE MINIMUMS.
FIELD CONDITIONS SHALL CONTROL THE ACTUAL PLACEMENT.
ALL W20-1 SIGNS SHALL BE ASTM TYPE VIII FLUORESCENT ORANGE SHEETING.

REVISIONS AND CORRECTIONS

- MAY 26, 1989 - DATE OF ORIGINAL ISSUE
- OCT 21, 1992 - REVISED WOOD POST REQUIREMENTS, ADDED SIGN DETAILS, & REVISED TITLE BLOCK
- AUG. 08, 1995 - MINOR NOTE REVISIONS
- JAN. 06, 1997 - MINOR NOTE AND DIMENSION REVISIONS
- JAN. 2, 2004 - CHANGED REFLECTIVE SHEETING TO ASTM TYPE III OR TYPE VIII

APPROVED

DIRECTOR OF PROGRAM DEVELOPMENT
TRAFFIC OPERATIONS ENGINEER
FEDERAL HIGHWAY ADMINISTRATION

**CONSTRUCTION APPROACH
SIGNS**

NOTES CONT.

MATERIALS

THE SIGN BASE MATERIAL USED FOR THE SIGNS ON THIS SHEET MAY BE ANY OF THE FOLLOWING, WITH MINIMUM THICKNESS AS NOTED.
 FLAT SHEET ALUMINUM 0.025 INCHES
 HIGH DENSITY OVERLAYED PLYWOOD 5/8 INCHES

REFLECTORIZATION

ALL LEAD SIGNS (W20-1, VC-839) ON THIS SHEET SHALL BE ASTM TYPE VIII FLUORESCENT ORANGE SHEETING. ALL OTHER SIGNS ON THIS SHEET SHALL BE ASTM TYPE III RETROREFLECTORIZED SHEETING.

COLORS

THE COLORS SHALL CONFORM WITH THE STANDARD COLORS ADOPTED BY AASHTO AND APPROVED BY THE FHWA. COLORS SHOWN ON THIS SHEET CONSIST OF BLACK TEXT AND BORDER ON A RETROREFLECTORIZED ASTM TYPE III OR TYPE VIII ORANGE BACKGROUND.

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THE SIGNS SHALL BE ERECTED BEFORE THE START OF ANY WORK AND SHALL BE COVERED UNTIL WORK COMMENCES, DURING PERIODS OF INACTIVITY, OR UPON COMPLETION OF THE WORK, EACH SIGN SHALL BE ERECTED IN A NEAT AND WORKMANLIKE MANNER ON POSTS SET SECURELY IN THE GROUND. THE BOTTOM OF A SIGN SHALL BE AT LEAST 7 FEET ABOVE THE EDGE OF PAVEMENT, AND THE NEAREST EDGE OF A SIGN SHALL BE AT LEAST 6 FEET OUTSIDE THE SHOULDER POINT, 4 FEET OUTSIDE GUARD RAIL, OR 2 FEET OUTSIDE CURBING, OR SIDEWALK. THE INSTALLATION OF SIGNS SHALL BE SUBJECT TO APPROVAL OF THE ENGINEER. IN URBAN AREAS, THE BOTTOM OF THE SIGN SHALL BE AT LEAST 7 FEET ABOVE THE SIDEWALK. SIGNS MAY BE REMOVED UPON COMPLETION OF THE WORK AT THE DISCRETION OF THE ENGINEER.

MAINTENANCE

SIGNS SHALL BE MAINTAINED IN A CLEAN AND LEGIBLE CONDITION SATISFACTORY TO THE ENGINEER. THEY SHALL BE COMPLETELY VISIBLE TO APPROACHING TRAFFIC AT ALL TIMES. THEY SHALL BE KEPT PLUMB AND LEVEL, AND ALWAYS PRESENT A NEAT APPEARANCE. DAMAGED, DEFACED, OR DIRTY SIGNS SHALL BE REPAIRED, CLEANED OR REPLACED AS ORDERED BY THE ENGINEER.

GENERAL

THE COST OF FURNISHING, INSTALLING, MAINTAINING AND REMOVING ALL CONSTRUCTION APPROACH SIGNS WILL BE CONSIDERED INCIDENTAL WORK PERTAINING TO THE PROJECT AS A WHOLE AND SHALL BE INCLUDED IN THE CONTRACT UNIT PRICE BID FOR VARIOUS ITEMS INVOLVED IN THE CONTRACT. DURING ALL PHASES OF CONSTRUCTION THE REQUIREMENTS SET FORTH IN THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES" SHALL BE MET.

SIGN COVERS

SIGN COVERS SHALL CONSIST OF A PANEL PAINTED FLAT BLACK, THE SAME SIZE AS THE SIGN IT COVERS. THE PANEL SHALL BE OF WOOD, PLYWOOD, HARDBOARD OR ANY MATERIAL SATISFACTORY TO THE ENGINEER. NO MATERIAL WILL BE APPROVED THAT WILL DETERIORATE BY EXPOSURE TO THE WEATHER DURING THE PROJECT. MOUNTING OF THE PANEL SHALL BE DONE IN SUCH A WAY AS NOT TO DAMAGE THE SIGN FACE MATERIAL.

CONTRACTORS SHALL COORDINATE THEIR SIGNING ACTIVITIES WITH OTHER CONTRACTORS WITHIN THE PROJECT LIMITS, AS DIRECTED BY THE REGIONAL CONSTRUCTION ENGINEER.

SIGN POSTS

WHERE CONSTRUCTION SIGN INSTALLATIONS ARE NOT PROTECTED BY GUARD RAIL OR OTHER APPROVED TRAFFIC BARRIERS, THE POSTS ON WHICH THE SIGNS ARE MOUNTED SHALL BE YIELDING METAL POSTS AS DESIGNATED IN THE E SERIES OF STANDARD DRAWINGS OR YIELDING WOODEN POSTS IN ACCORDANCE WITH THE FOLLOWING REQUIREMENTS:

WOODEN POSTS ARE ACCEPTABLE FOR USE WITH CONSTRUCTION SIGNS. THESE POSTS SHALL HAVE A UNIFORM CROSS-SECTION AND SHALL BE MADE FROM GRADE 2, AIR-DRIED SOUTHERN YELLOW PINE OR ANOTHER EQUIVALENT SOFTWOOD. AN ACCEPTABLE EQUIVALENT SOFTWOOD SHALL HAVE AN EXTREME FIBER IN BENDING "Fb" DESIGN VALUE NOT TO EXCEED 1400 PSI AND HORIZONTAL SHEAR "Fv" DESIGN VALUE NOT TO EXCEED 90 PSI SPECIFICATION; DESIGN VALUES FOR WOOD CONSTRUCTION" AND RELATED SUPPLEMENT, LATEST EDITION.

AS ESTABLISHED BY THE NATIONAL FOREST PRODUCTS ASSOCIATION IN THEIR NATIONAL DESIGN THE FOLLOWING ARE CONSIDERED TO BE ACCEPTABLE WOODEN POSTS:

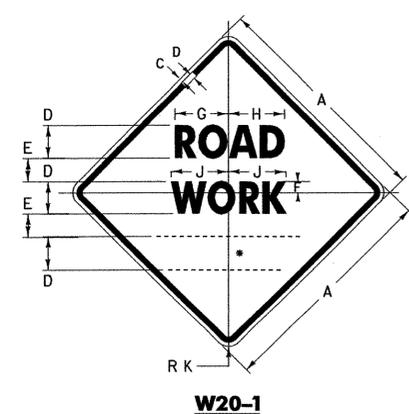
- 1. 4" X 4" (ACTUAL DIMENSIONS ARE S4S 3.5" X 3.5")

A) ACCEPTABLE FOR SINGLE OR DUAL POSTS INSTALLATION WITH NO MODIFICATIONS.

ALL WOODEN POSTS SHALL HAVE AN EMBEDMENT DEPTH OF 4 FEET. NO CROSS-BRACING OR BACK-BRACING TO KEEP THE POSTS PLUMB WILL BE ALLOWED. CONCRETE FOUNDATIONS COLLARS OR SOIL BEARING PLATES ARE NOT PERMITTED. CONSTRUCTION SIGNS SHALL BE PLACED ON TWO OR MORE POSTS WHEN ANY OF THE FOLLOWING CONDITIONS GOVERN:

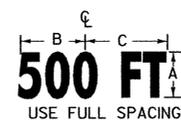
- A) THE SIGN WIDTH (HORIZONTAL DIMENSIONS FOR DIAMOND SHAPED SIGNS) EXCEEDS 3 1/2 FEET.
- B) THE EXPOSED SIGN AREA OF ANY SINGLE SIGN OR ASSEMBLY EXCEEDS 7 SQ. FEET.
- C) THE Sv OF A SINGLE POST IS 64

OTHER STDS. E-100, E-101, E-102 REQUIRED:

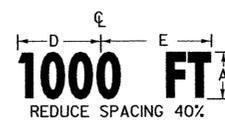


W20-1

* SEE DISTANCE DETAILS



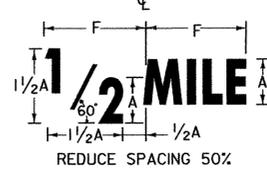
USE FULL SPACING



REDUCE SPACING 40%



USE FULL SPACING



REDUCE SPACING 50%



REDUCE SPACING 40%



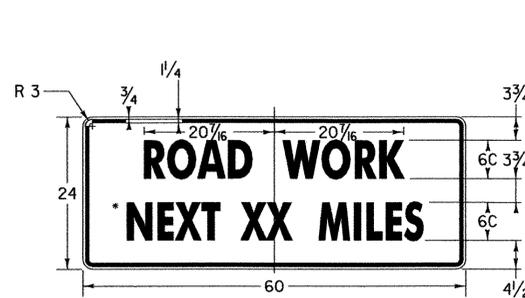
USE FULL SPACING

DISTANCE DETAILS

| SIGN | DIMENSIONS (INCHES) | | | | | | | | | |
|------|---------------------|-----|-------|----|-------|-------|--------|--------|--------|-------|
| | A | B | C | D | E | F | G | H | J | K |
| MIN. | 36 | 5/8 | 7/8 | 5D | 3 1/2 | 3 1/4 | 8 3/8 | 8 7/8 | 9 | 2 1/4 |
| STD. | 48 | 3/4 | 1 1/4 | 7D | 4 3/4 | 4 1/2 | 11 1/8 | 12 1/8 | 12 5/8 | 3 |

| DIMENSIONS (INCHES) | | | | | | | |
|---------------------|--------|--------|--------|--------|--------|--------|--------|
| A | B | C | D | E | F | G | H |
| 5D | 10 3/8 | 10 3/8 | 11 5/8 | 11 1/4 | 11 1/4 | 9 1/2 | 10 7/8 |
| 7D | 14 1/4 | 15 1/8 | 14 7/8 | 15 3/4 | 15 3/4 | 13 1/8 | 15 1/2 |

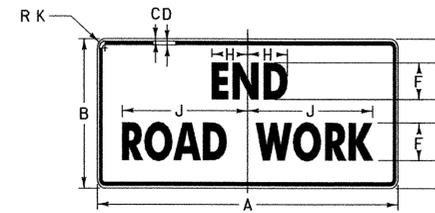
(ALL DIMENSIONS SHOWN IN INCHES)



G20-1

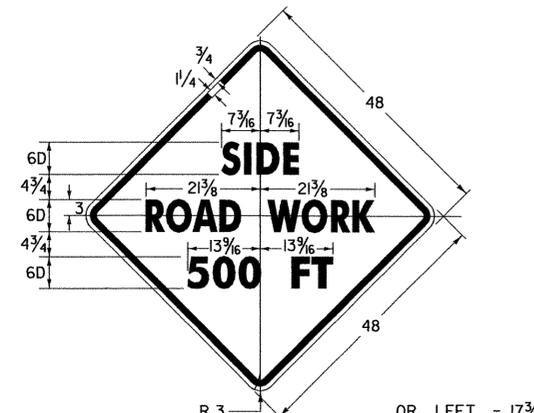
* OPTICALLY CENTER

THIS SIGN TO BE USED WHEN PROJECT LENGTH EXCEEDS 2 MILES OR AS REQUESTED BY THE RESIDENT ENGINEER. SHOW MILEAGE TO NEAREST 1/4 MILE USING FRACTIONS, NOT DECIMALS. HAND LETTERING OF MILEAGE WILL NOT BE ALLOWED.



G20-2A

| SIGN | DIMENSIONS (INCHES) | | | | | | | | | |
|------|---------------------|----|-----|-------|-------|----|-------|-------|--------|-------|
| | A | B | C | D | E | F | G | H | J | K |
| MIN. | 36 | 18 | 5/8 | 7/8 | 3 3/4 | 4C | 2 1/2 | 4 | 12 5/8 | 2 1/4 |
| STD. | 48 | 24 | 3/4 | 1 1/4 | 4 1/8 | 6C | 3 3/4 | 5 7/8 | 22 | 3 |



VC-839

- OR LEFT - 17 3/4
- RIGHT - 22
- 500 - 14 3/4
- FT - 8 1/8

NOTES

THE SIGNS SHOWN ON THIS SHEET ARE INTENDED FOR USE IN PROVIDING ADVANCE WARNING AND INFORMATION ON CONSTRUCTION PROJECTS OVER WHICH TRAFFIC WILL BE MAINTAINED. WHEN ADDITIONAL APPROACH SIGNS OR OTHER TYPES OF ADVANCE SIGNING OR CONTROL ARE NECESSARY, THE PLANS AND/OR THE SPECIFICATIONS FOR THAT PROJECT WILL GIVE THE DETAILS OF THE SIGNS AND DEVICES REQUIRED. FOR ON-PROJECT CONSTRUCTION SIGNS, REFER TO APPROPRIATE STANDARD SHEETS.

APPLICATION OF STANDARDS

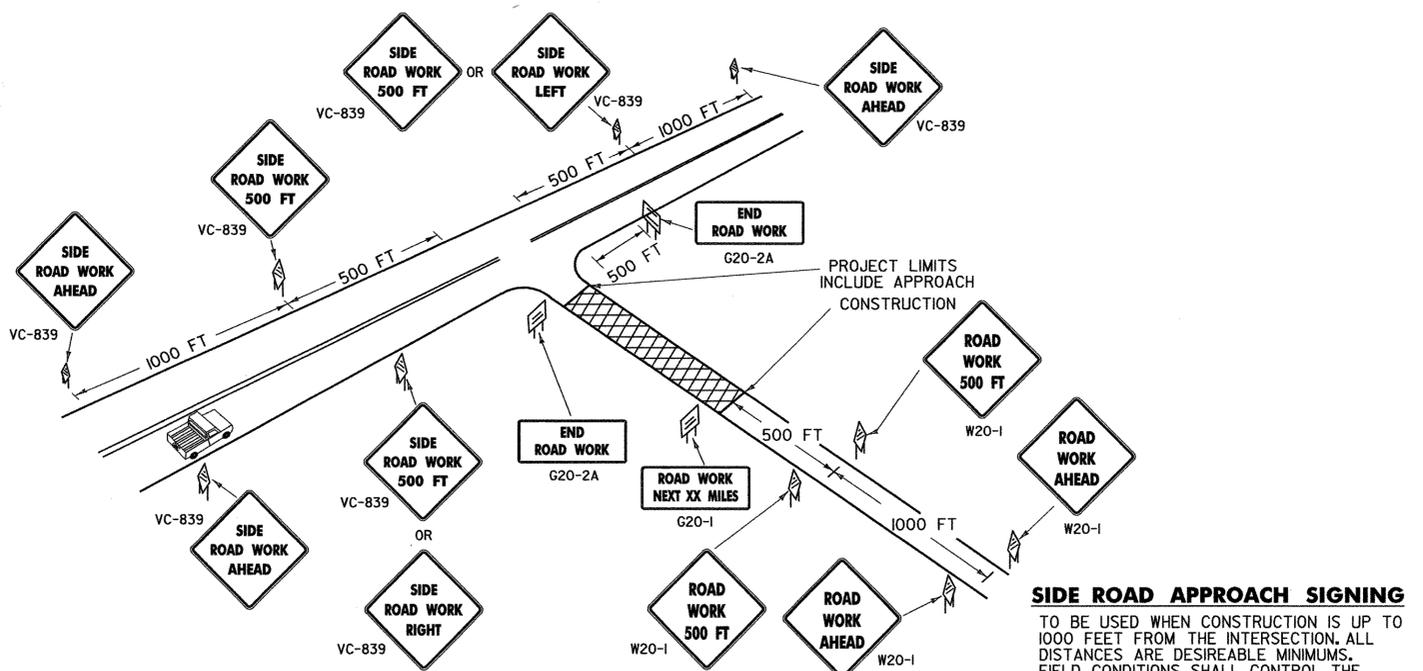
SINCE IT IS NOT POSSIBLE TO PRESCRIBE DETAILED STANDARDS OF APPLICATION FOR ALL OF THE SITUATIONS THAT MAY CONCEIVABLY ARISE ON A CONSTRUCTION PROJECT, REFERENCE SHALL BE MADE TO THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES" FOR THE PRINCIPLES, PROCEDURES, AND STANDARDS THAT WILL BE REQUIRED IN CONNECTION WITH ADVANCED WARNING AND ON-PROJECT CONSTRUCTION SIGNS AND BARRICADES. THE SIGNS SHOWN IN E-101 AND E-102 REPRESENT A SAMPLE OF THOSE MORE COMMONLY USED.

LOCATION

THE SIGNS SHALL BE LOCATED AS DETAILED ON THIS SHEET OR AS OTHERWISE SHOWN ON THE PLANS. THEY SHALL APPEAR AT EACH END OF THE HIGHWAY UNDER CONSTRUCTION AND ON ALL INTERSECTING PUBLIC HIGHWAYS. THE ENGINEER SHALL DETERMINE THE EXACT LOCATIONS.

DESIGN

LETTERS, DIGITS, ARROWS SPACING AND TEXT DIMENSIONS SHALL CONFORM WITH THE "STANDARD HIGHWAY SIGNS BOOK" AND DESIGNS PRESCRIBED IN THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES (MUTCD) ADOPTED BY THE U.S. DEPARTMENT OF TRANSPORTATION, FEDERAL HIGHWAY ADMINISTRATION (FHWA).



SIDE ROAD APPROACH SIGNING

TO BE USED WHEN CONSTRUCTION IS UP TO 1000 FEET FROM THE INTERSECTION. ALL DISTANCES ARE DESIREABLE MINIMUMS. FIELD CONDITIONS SHALL CONTROL THE ACTUAL PLACEMENT.

ALL W20-1 AND VC-839 SIGNS SHALL BE ASTM TYPE VIII FLUORESCENT ORANGE SHEETING.

REVISIONS AND CORRECTIONS

JAN. 06, 1997 - DATE OF ORIGINAL ISSUE
 JAN. 2, 2004 - CHANGED REFLECTIVE SHEETING TO ASTM TYPE III OR TYPE VIII

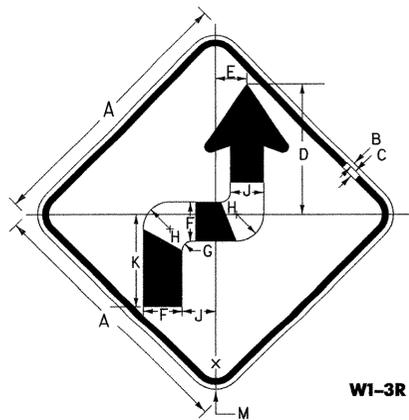
APPROVED

[Signature]
 DIRECTOR OF PROGRAM DEVELOPMENT
[Signature]
 TRAFFIC OPERATIONS ENGINEER
[Signature]
 FEDERAL HIGHWAY ADMINISTRATION

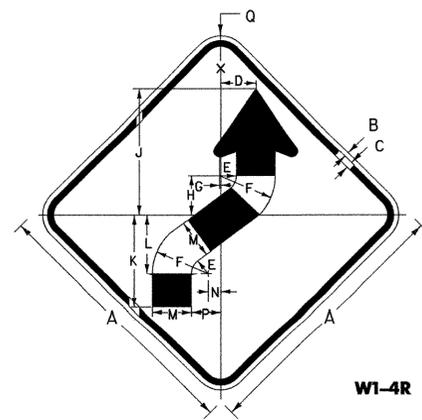
SIDE ROAD CONSTRUCTION APPROACH SIGNS



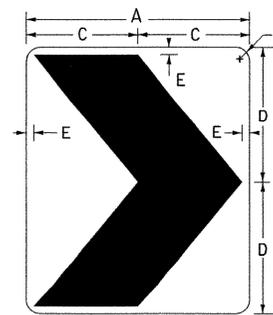
STANDARD E-100A



W1-3R

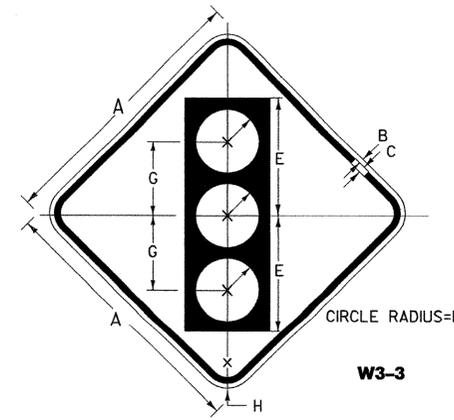


W1-4R



W1-8

| SIGN | DIMENSIONS (INCHES) | | | | | |
|---------|---------------------|----|----|----|-------|-------|
| | A | B | C | D | E | F |
| STD. | 18 | 24 | 9 | 12 | 3/4 | 1 1/2 |
| SPECIAL | 24 | 30 | 12 | 15 | 7/8 | 1 7/8 |
| EXPWY. | 30 | 36 | 15 | 18 | 1 | 1 7/8 |
| FRWY. | 36 | 48 | 18 | 24 | 1 1/8 | 2 1/4 |

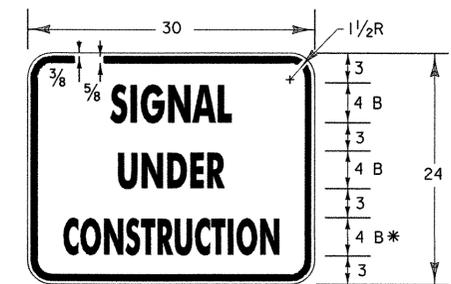


W3-3

| SIGN | DIMENSIONS (INCHES) | | | | | | | |
|-------------|---------------------|-----|-------|-------|--------|-------|--------|-------|
| | A | B | C | D | E | F | G | H |
| STD. & MIN. | 36 | 5/8 | 7/8 | 5 3/4 | 15 3/4 | 4 1/4 | 10 | 2 1/4 |
| SPECIAL | 48 | 3/4 | 1 1/4 | 7 1/2 | 20 | 5 | 12 1/2 | 3 |

COLORS

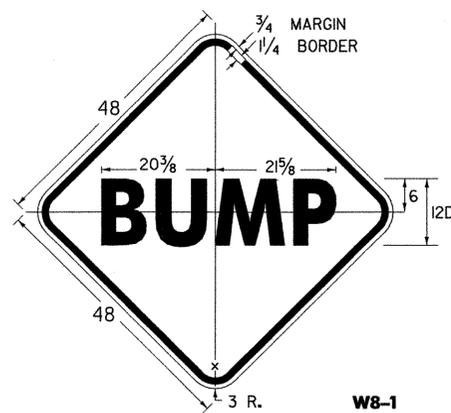
SYMBOL & LEGEND - BLACK (NON-REFL)
BACKGROUND - ORANGE (REFL)
TOP CIRCLE - RED (REFL)
MIDDLE CIRCLE - YELLOW (REFL)
BOTTOM CIRCLE - GREEN (REFL)



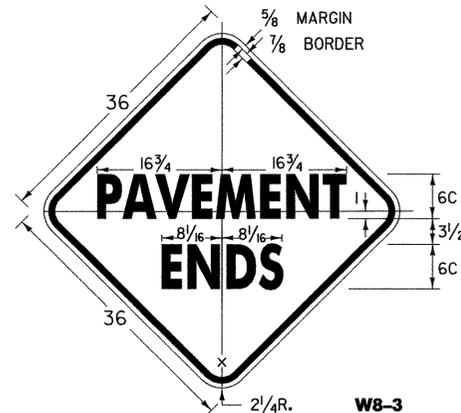
* REDUCE SPACING 50%

| SIGN | DIMENSIONS (INCHES) | | | | | | | | | | | | |
|-------------|---------------------|-----|-------|---------|--------|-------|-------|-------|-------|---------|--------|-------|--|
| | A | B | C | D | E | F | G | H | J | K | L | M | |
| STD. & MIN. | 36 | 5/8 | 7/8 | 17 1/16 | 4 1/32 | 5 1/4 | 1 1/4 | 3 5/8 | 4 1/2 | 12 5/32 | 1 7/32 | 2 1/4 | |
| SPECIAL | 48 | 3/4 | 1 1/4 | 23 3/16 | 5 5/8 | 7 | 1 5/8 | 4 7/8 | 6 | 16 5/8 | 2 3/16 | 3 | |

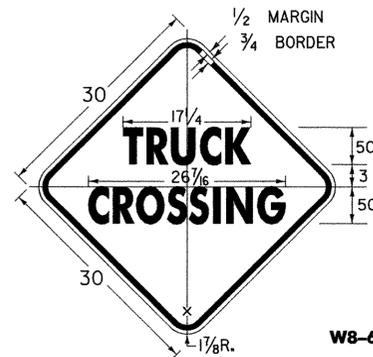
| SIGN | DIMENSIONS (INCHES) | | | | | | | | | | | | | | | |
|-------------|---------------------|-----|-------|--------|-------|-------|-------|-------|--------|--------|--------|-------|--------|---------|-------|--|
| | A | B | C | D | E | F | G | H | J | K | L | M | N | P | Q | |
| STD. & MIN. | 36 | 5/8 | 7/8 | 4 2/32 | 2 1/4 | 7 1/2 | 5 3/2 | 5 1/4 | 16 7/8 | 12 3/8 | 7 7/8 | 5 1/4 | 1 1/16 | 3 15/16 | 2 1/4 | |
| SPECIAL | 48 | 3/4 | 1 1/4 | 6 5/16 | 3 | 10 | 3 1/6 | 7 | 22 1/2 | 16 1/2 | 10 1/2 | 7 | 2 1/4 | 5 1/4 | 3 | |



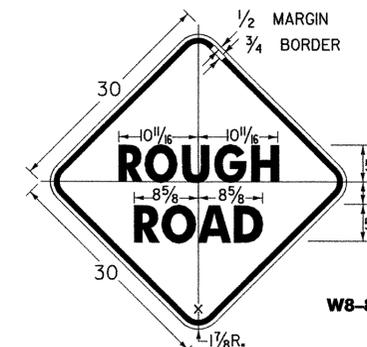
W8-1



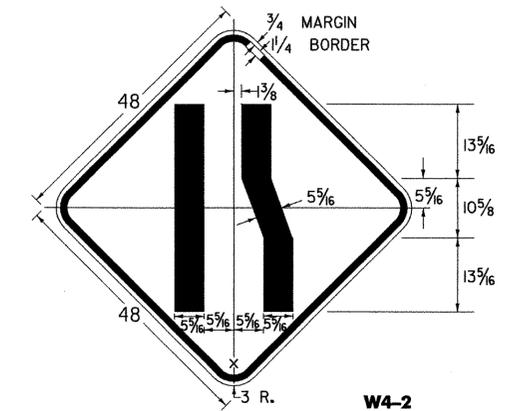
W8-3



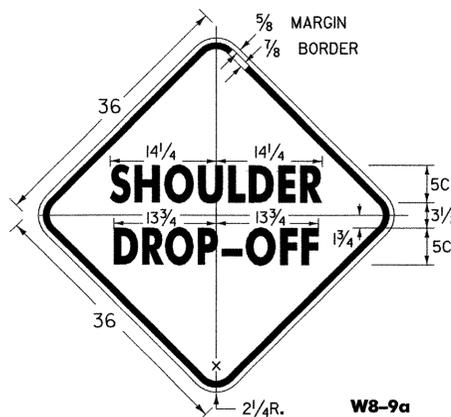
W8-6



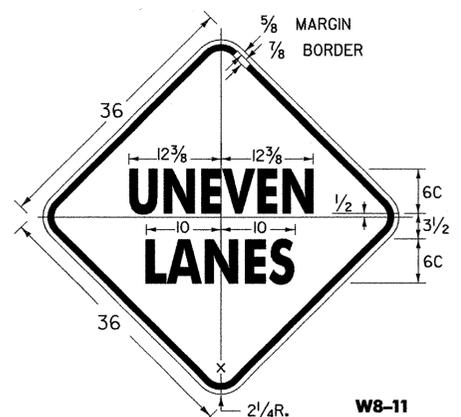
W8-8



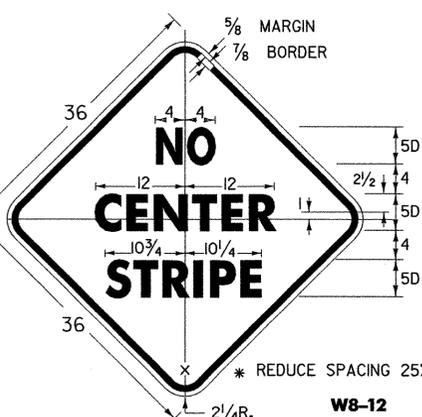
W4-2



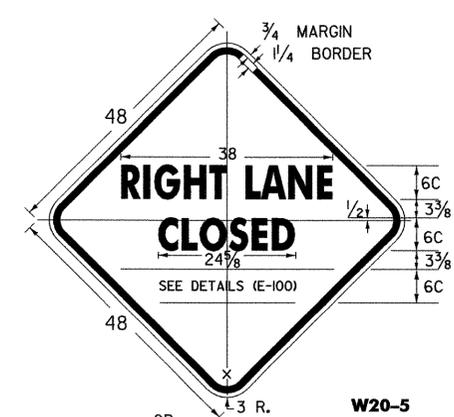
W8-9a



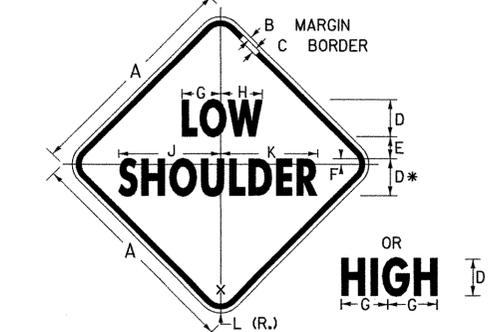
W8-11



W8-12



W20-5



W8-9

| SIGN | DIMENSIONS (INCHES) | | | | | | | | | | |
|------|---------------------|-------|-------|----|---|-------|-------|-------|---------|---------|-------|
| | A | B | C | D | E | F | G | H | J | K | L |
| STD. | 30 | 1 1/2 | 3/4 | 5C | 3 | 3/4 | 5 5/8 | 5 5/8 | 13 1/16 | 13 1/16 | 1 7/8 |
| FWY. | 48 | 3/4 | 1 1/4 | 8C | 5 | 1 1/4 | 8 1/4 | 9 | 21 5/8 | 20 5/8 | 3 |

* REDUCE SPACING 25%

NOTES

SEE STANDARD SHEET E-100 FOR NOTES AND TEXT DETAILS
COLORS FOR SIGNS SHOWN ON THIS SHEET SHALL BE BLACK TEXT,
BORDER AND SYMBOLS ON ASTM TYPE III OR TYPE VI
RETROREFLECTORIZED ORANGE BACKGROUND, UNLESS OTHERWISE NOTED.

(ALL DIMENSIONS SHOWN IN INCHES) LEFT LANE

OTHER STDS. E-100 REQUIRED:

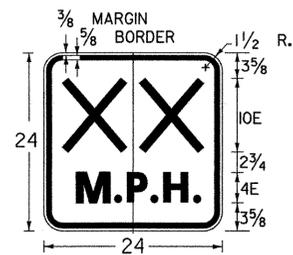
REVISIONS AND CORRECTIONS
OCT. 30, 1987 - DATE OF ORIGINAL ISSUE
OCT. 21, 1992 - ADDED ADDITIONAL SIGN DIMENSIONS,
REVISED CHEVRON BACKGROUND TO ORANGE,
& REVISED TITLE BLOCK
AUG. 08, 1995 - ADDED AND DELETED VARIOUS
SIGN DETAILS
MAR., 10 1997 - REVISED SIGN DETAILS
MAY 30, 2003 - CHANGED REFLECTIVE SHEETING TO ASTM
TYPE III OR TYPE VI

APPROVED
John H. Kell
DIRECTOR OF PROGRAM DEVELOPMENT
TRAFFIC OPERATIONS ENGINEER
Michael Com...
FEDERAL HIGHWAY ADMINISTRATION

CONSTRUCTION SIGN
DETAILS

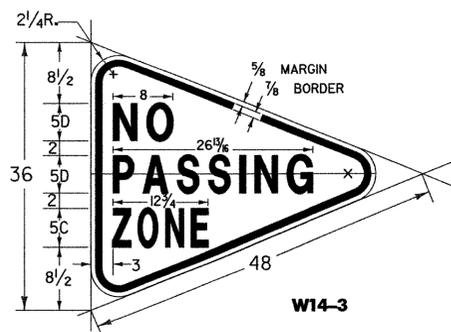


STANDARD
E-101

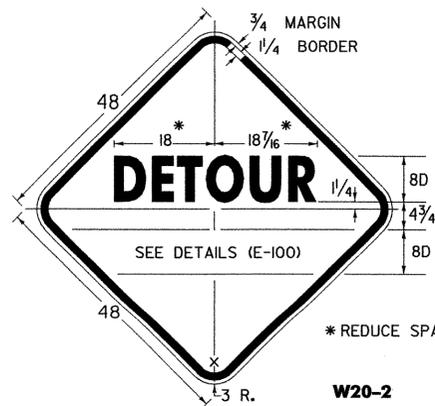


XX DENOTES ADVISORY SPEED AS SHOWN ON THE PLANS

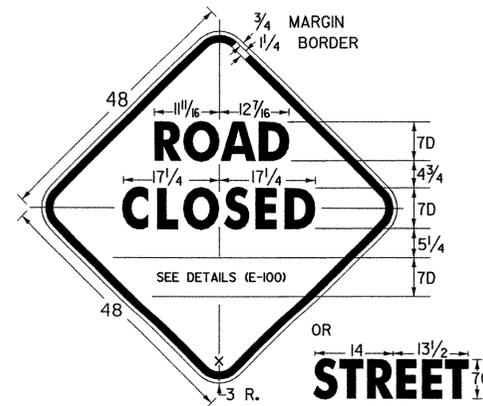
W13-1



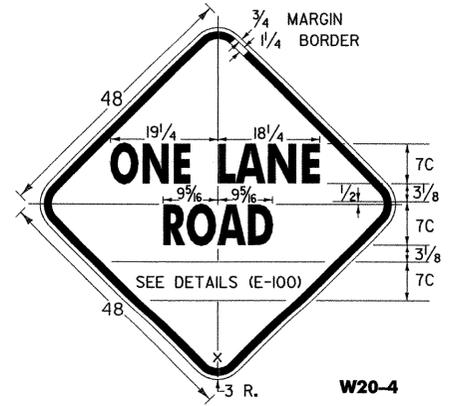
W14-3



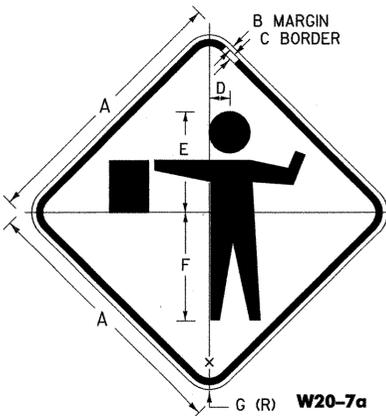
W20-2



W20-3



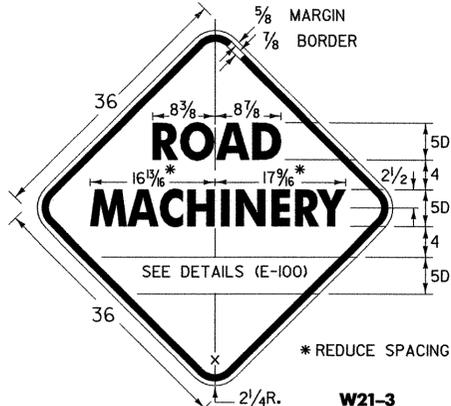
W20-4



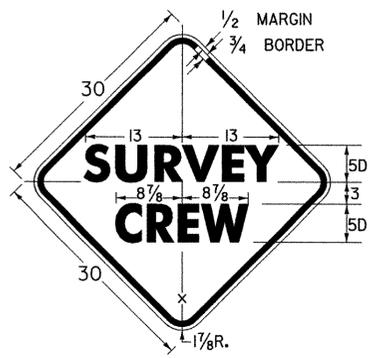
W20-7a



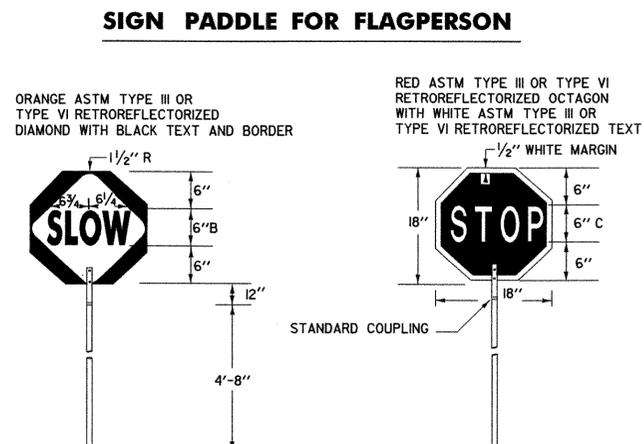
W20-7b



W21-3



W21-6



SIGN PADDLE FOR FLAGPERSON

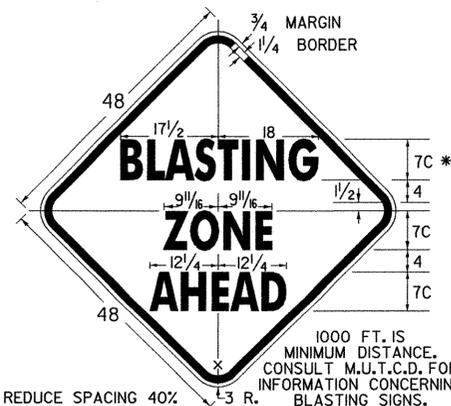
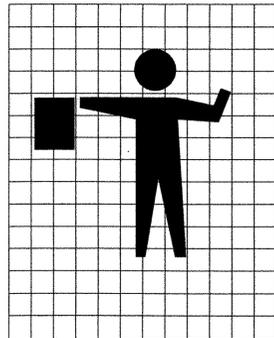
| SIGN | DIMENSIONS (INCHES) | | | | | | |
|------|---------------------|-----|-------|-------|--------|--------|-------|
| | A | B | C | D | E | F | G |
| STD. | 36 | 5/8 | 7/8 | 2 3/4 | 13 1/2 | 14 5/8 | 2 1/4 |
| FWY. | 48 | 3/4 | 1 1/4 | 3 3/4 | 18 | 19 1/2 | 3 |

COLORS:
BLACK BORDER AND TEXT (NON RETRORFL.)
ORANGE BACKGROUND (RETRORFL.)

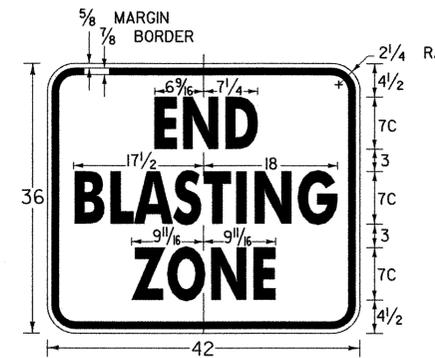
W3-4

COLORS:
BLACK BORDER AND TEXT (NON RETRORFL.)
YELLOW BACKGROUND (RETRORFL.)

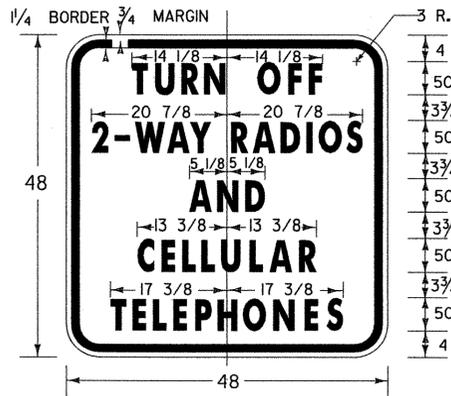
| SIGN | DIMENSIONS (INCHES) | | | | | | | | | | | |
|--------|-----------------------|-----|-------|----|-------|-------|-------|--------|--------|--------|-------|--|
| | A | B | C | D | E | F | G | H | J | K | L | |
| MIN. | 36 | 5/8 | 7/8 | 6C | 3 3/8 | 7/8 | 3 3/4 | 16 3/8 | 13 | 13 3/8 | 2 1/4 | |
| STD. | 48 | 3/4 | 1 1/4 | 8C | 4 7/8 | 1 1/4 | 5 | 21 7/8 | 17 3/8 | 18 1/2 | 3 | |
| EXPWY. | 60 | 3/4 | 1 1/4 | 9C | 5 5/8 | 1 3/8 | 5 5/8 | 24 5/8 | 19 3/8 | 20 1/4 | 3 | |



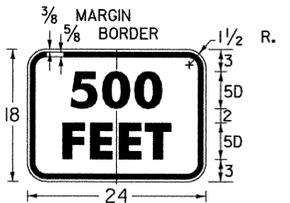
W22-1



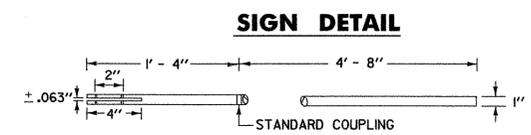
W22-3



VW22-1



W16-2a



SIGN DETAIL

STAFF DETAIL

MATERIALS
THE SIGN MATERIALS SHALL BE 0.063" ALUMINUM WITH COLORS AS INDICATED ON DETAILS.
THE STAFF SHALL BE 3/4" TO 1 1/4" DIAMETER RIGID ALUMINUM CONDUIT/TUBING WITH A WALL THICKNESS OF 0.125", OR 1" TO 1 1/2" DIAMETER RIGID PVC CONDUIT/TUBING WITH 0.125" WALL THICKNESS

MOUNTING
THE STAFF SHALL BE MOUNTED WITH EITHER TWO 1/4" DIAMETER ALUMINUM BOLTS OR TWO 1/4" DIAMETER ALUMINUM RIVETS.

NOTES

SEE STANDARD SHEET E-100 FOR NOTES AND TEXT DETAILS
COLORS FOR SIGNS SHOWN ON THIS SHEET SHALL BE BLACK TEXT, BORDER AND SYMBOLS ON ASTM TYPE III OR TYPE VI RETROREFLECTORIZED ORANGE BACKGROUND, UNLESS OTHERWISE NOTED
SIGN DETAILS INDICATE THE APPROPRIATE COLOR.

OTHER STDS. E-100 REQUIRED:
NOTE: ALL DIMENSIONS SHOWN IN INCHES EXCEPT WHERE NOTED

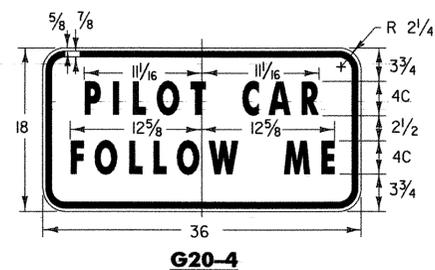
REVISIONS AND CORRECTIONS
OCT. 30, 1987 - DATE OF ORIGINAL ISSUE
JAN. 23, 1989 - DELETE MOTORCYCLE SYMBOL SIGN AND SPEED SIGN, ADDED TWO SIGNS
OCT. 21, 1992 - ADDED A SIGN, REVISED A SIGN DIMENSION & TYPE ERROR & REVISED TITLE BLOCK
AUG. 08, 1995 - ADDED FLAGGER GRID
JUNE 30, 2003 - CHANGED REFLECTIVE SHEETING TO ASTM TYPE III OR TYPE VI CHANGED TEXT ON W20-7b SIGN

APPROVED
[Signature]
DIRECTOR OF PROGRAM DEVELOPMENT
[Signature]
TRAFFIC OPERATIONS ENGINEER
[Signature]
FEDERAL HIGHWAY ADMINISTRATION

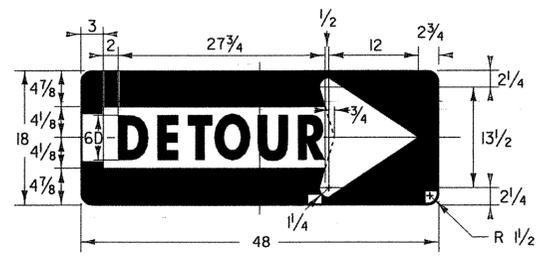
CONSTRUCTION SIGN DETAILS



STANDARD E-102



G20-4

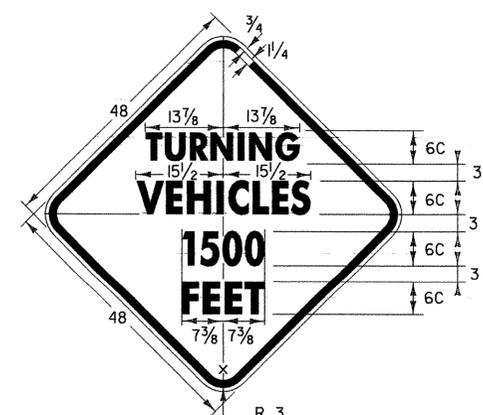


M4-10(R)

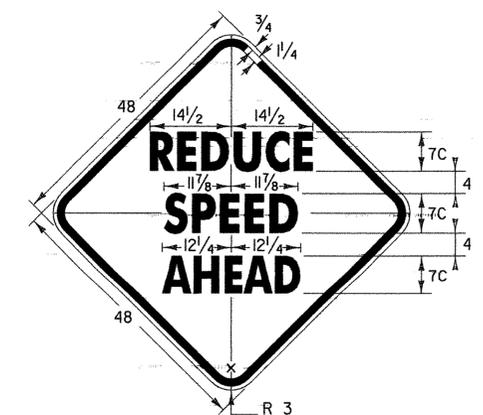


R11-2

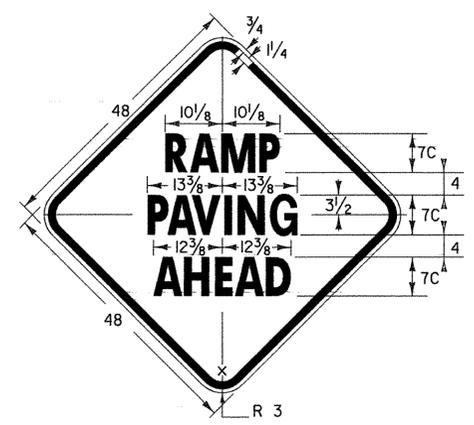
COLORS:
BLACK TEXT AND BORDER
WHITE RETROREFLECTORIZED BACKGROUND



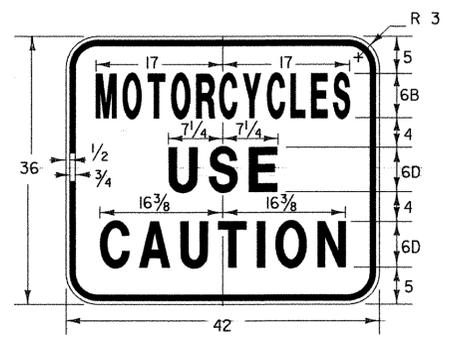
VC-001



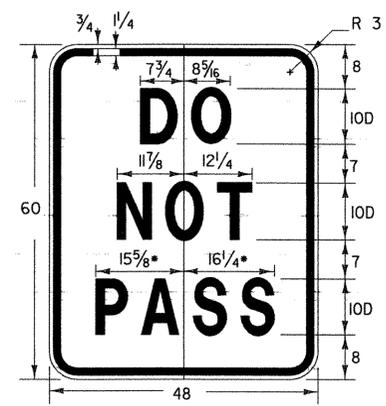
VC-002



VC-003

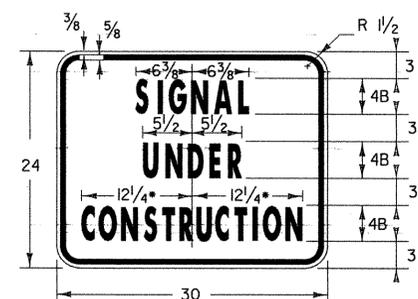


VC-004



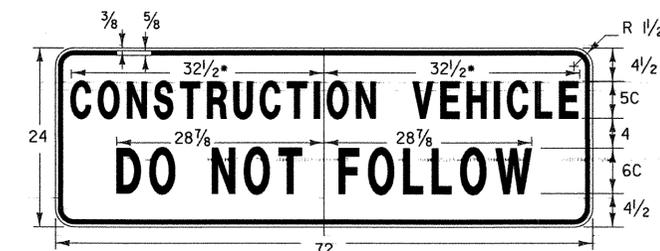
VC-005

* REDUCE SPACING BY 40%



VC-820

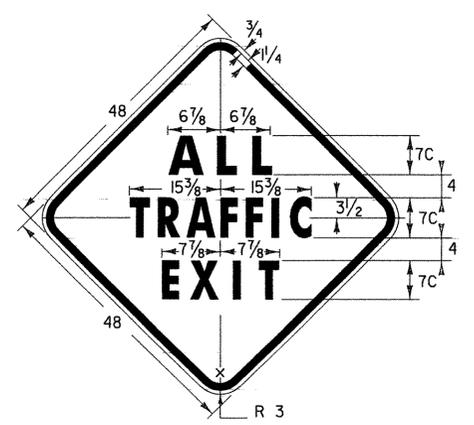
* REDUCE SPACING 25%



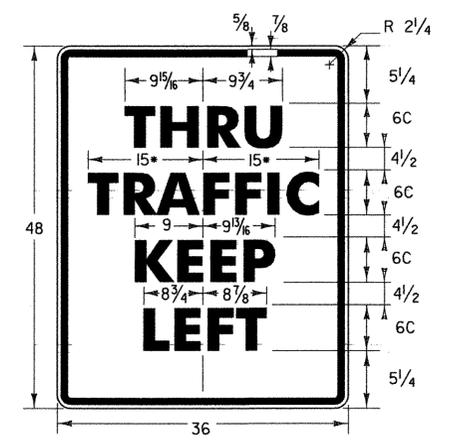
VC-007

* REDUCE SPACING 20%

IT IS SUGGESTED THAT THIS SIGN BE DESIGNED TO FOLD, (DOWN OR ACROSS), BE COVERED, OR BE REMOVED WHEN NOT IN USE. THE SIGN SHOULD ALSO BE MOUNTED AS TO NOT INTERFERE WITH THE VISIBILITY OF DIRECTIONAL OR TAIL LIGHTS AS REQUIRED BY LAW.



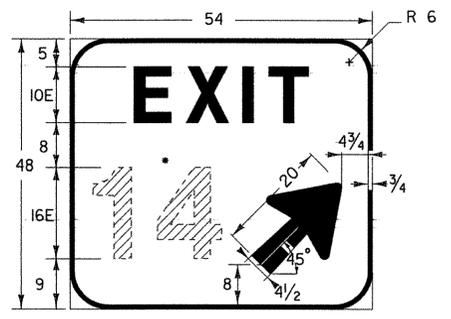
VC-008



VR-118L

* REDUCE SPACING 25 %

COLORS:
BLACK TEXT AND BORDER
WHITE (RETROREFLECTORIZED) BACKGROUND



E5-1a

* EXIT NUMBER AS PER PLANS OPTICALLY SPACED
COLORS:
WHITE RETROREFLECTORIZED BORDER, ARROW AND LEGEND
GREEN RETROREFLECTORIZED BACKGROUND

(ALL DIMENSIONS SHOWN IN INCHES EXCEPT WHERE NOTED)

NOTES

SEE STANDARD SHEET E-100 FOR NOTES AND TEXT DETAILS

COLORS FOR SIGNS SHOWN ON THIS SHEET SHALL BE BLACK TEXT, BORDER AND SYMBOLS ON ASTM TYPE III OR TYPE VIII RETROREFLECTIVE ORANGE BACKGROUND, UNLESS OTHERWISE NOTED.

SIGN DETAILS INDICATE THE PROPER COLOR.

OTHER STDS. E-100, E-151 REQUIRED:

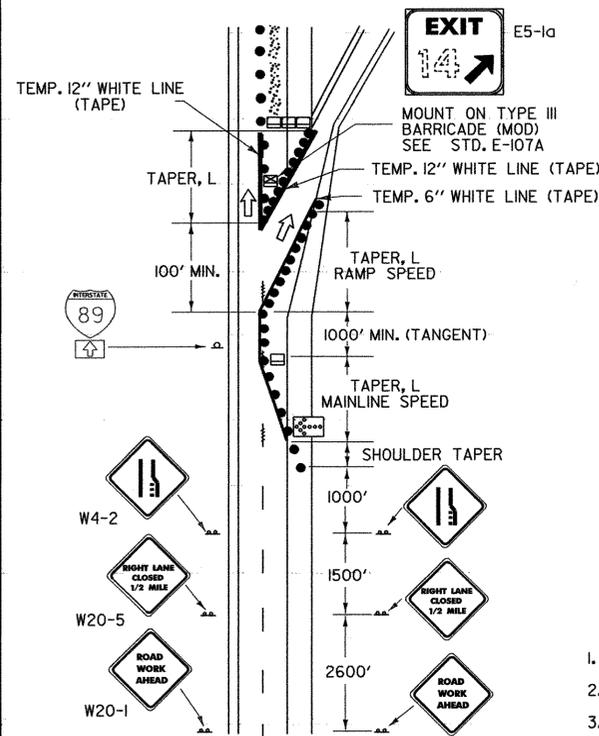
REVISIONS AND CORRECTIONS
AUG 08, 1995 - DATE OF ORIGINAL ISSUE
MAY 01, 2004 - CHANGED REFLECTIVE SHEETING TO TYPE III

APPROVED
DIRECTOR OF PROGRAM DEVELOPMENT
TRAFFIC OPERATIONS ENGINEER
FEDERAL HIGHWAY ADMINISTRATION

CONSTRUCTION SIGN
DETAILS



STANDARD
E-102A



MAINLINE LANE CLOSURE AT AN EXIT RAMP

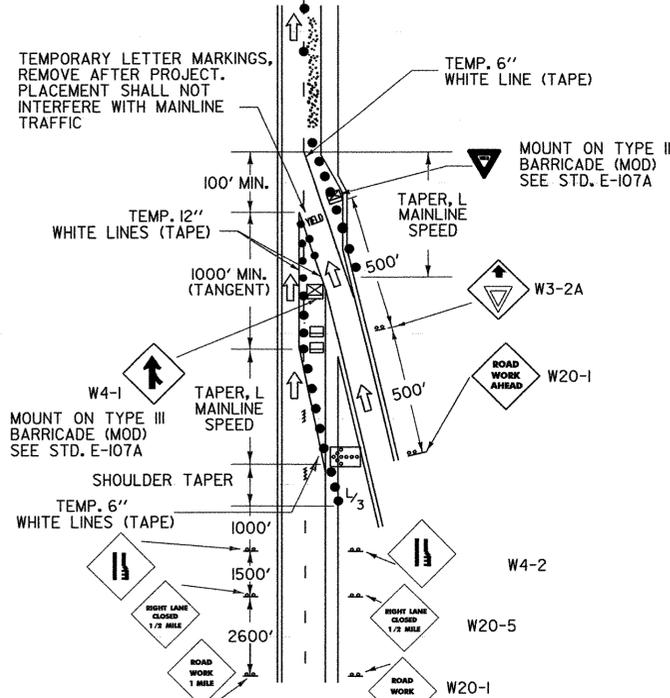
NOT TO SCALE
THIS DETAIL SHALL BE USED WHEN THE WORK ZONE BEGINS AT THE CORE OR THE MAINLINE LANE CLOSURE DRUM PLACEMENT INTERFERES WITH THE EXIT RAMP.

LEGEND

- REFL. PLASTIC DRUMS
- PAVEMENT MARKING REMOVAL
- ↑ INDICATES TRAFFIC FLOW
- WORK AREA
- FLASHING ARROW PANEL
- TYPE III BARRICADES
- TYPE III BARRICADES (MOD.)

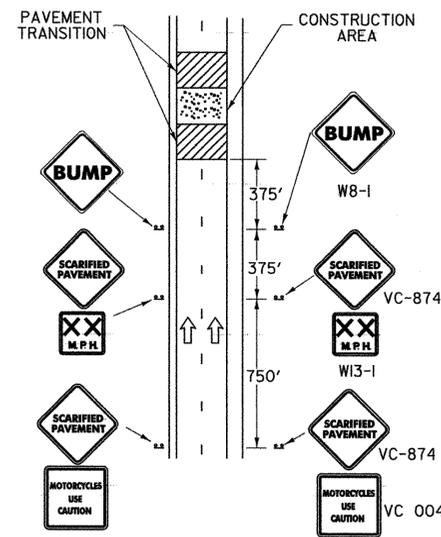
NOTES

1. ALL SIGNS SHALL BE MOUNTED ON FIXED POSTS (YIELDING TYPE) UNLESS OTHERWISE NOTED.
2. CHANNELIZING DEVICES SHALL BE PLACED IN ACCORDANCE WITH THE TABLE ON THIS SHEET
3. ALL DISTANCES ARE DESIRABLE MINIMUMS, FIELD CONDITIONS SHALL CONTROL THE ACTUAL PLACEMENT.
4. TAPER RATES ARE BASED ON THE POSTED MAINLINE AND EXIT SPEEDS.
5. TEMPORARY PAVEMENT MARKINGS ARE REQUIRED WHEN THE LAYOUT IS TO BE IN EFFECT FOR THREE DAYS OR MORE.
6. LANE CLOSURES AND TAPER LENGTHS, L, AS DETAILED ON THIS SHEET.
7. EXIT SIGN SHALL BE MOUNTED A MINIMUM OF 7 FEET ABOVE THE GROUND AND HIGH ENOUGH TO BE SEEN ABOVE CHANNELIZING DEVICES.



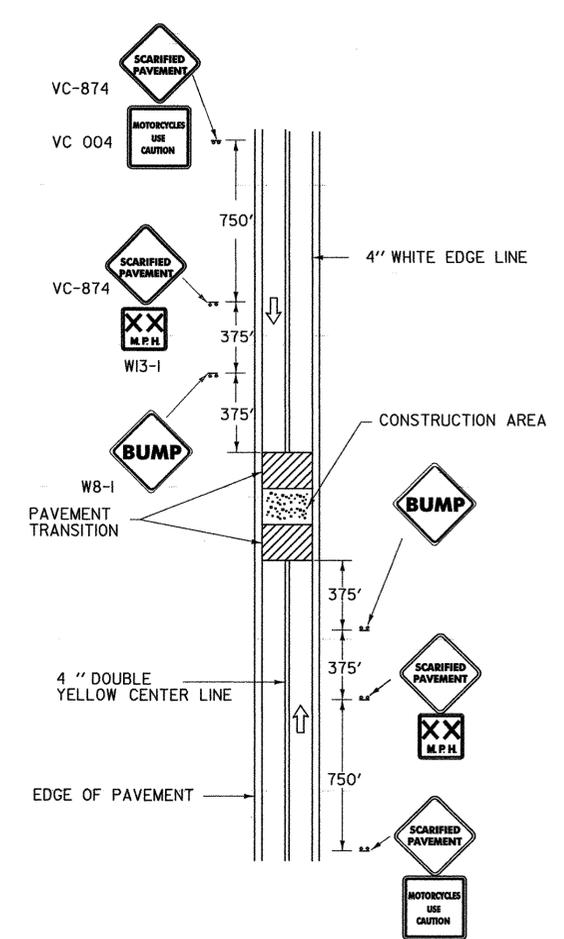
MAINLINE LANE CLOSURE AT AN ENTRANCE RAMP

NOT TO SCALE
THIS DETAIL SHALL BE USED WHEN THE WORK ZONE BEGINS AT THE END OF THE ACCELERATION LANE OR THE MAINLINE LANE CLOSURE DRUM PLACEMENT INTERFERES WITH THE ON-RAMP TRAFFIC. IF THE LENGTH OF THE ACCELERATION LANE IS NOT ADEQUATE, THE YIELD SIGN SHALL BE REPLACED WITH A STOP SIGN. IF A STOP SIGN IS USED, IT SHOULD BE ACCOMPANIED BY A STOP BAR.



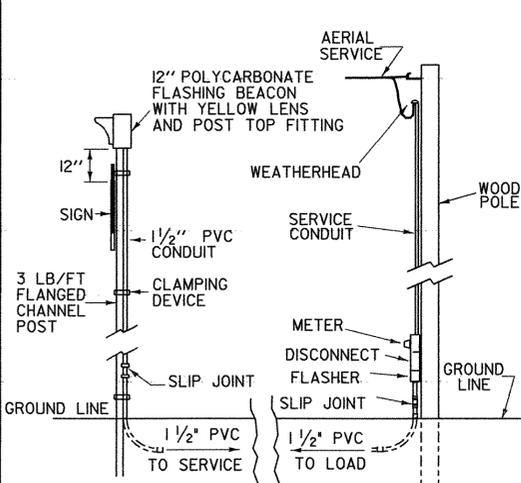
ADVANCED WARNING SIGN PACKAGE FOR COLD PLANED (SCARIFIED) SURFACES DIVIDED HIGHWAY

- NOTES
1. ADVISORY SPEED AS DETERMINED BY THE RESIDENT ENGINEER (40 MPH MINIMUM RECOMMENDED).
 2. ALL SIGNS SHALL BE MOUNTED ON FIXED POSTS (YIELDING TYPE).
 3. ALL DISTANCES ARE DESIRABLE MINIMUMS, FIELD CONDITIONS SHALL CONTROL THE ACTUAL PLACEMENT.
 4. THE BUMP SIGN MAY BE ELIMINATED WHEN THERE IS NO BUMP. WHEN THE CONTRACTOR IS WORKING IN THE CONSTRUCTION AREA THE APPROPRIATE ADVANCED WARNING SIGN PACKAGE SHALL BE USED, SEE STD.E-103.
 5. GATE POSTING OF SIGNS IS AN OPTION AS DETERMINED BY THE RESIDENT ENGINEER (WHEN PASSING, TURNING OR CLIMBING LANES LIMIT VISIBILITY).

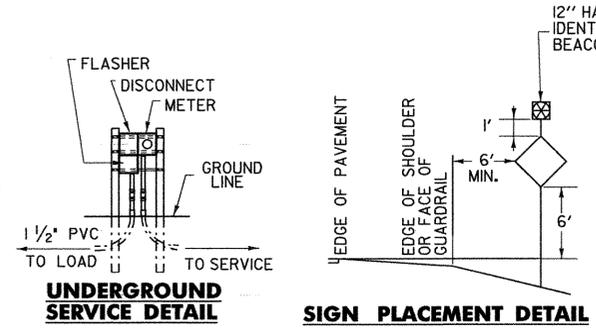


ADVANCED WARNING SIGN PACKAGE FOR COLD PLANED (SCARIFIED) SURFACES 2 LANE ROADWAY

- NOT TO SCALE
- NOTES
1. ADVISORY SPEED AS DETERMINED BY THE RESIDENT ENGINEER (40 MPH MINIMUM RECOMMENDED).
 2. ALL SIGNS SHALL BE MOUNTED ON FIXED POSTS (YIELDING TYPE).
 3. ALL DISTANCES ARE DESIRABLE MINIMUMS, FIELD CONDITIONS SHALL CONTROL THE ACTUAL PLACEMENT.
 4. THE BUMP SIGN MAY BE ELIMINATED WHEN THERE IS NO BUMP. WHEN THE CONTRACTOR IS WORKING IN THE CONSTRUCTION AREA THE APPROPRIATE ADVANCED WARNING SIGN PACKAGE SHALL BE USED, SEE STD.E-110.
 5. GATE POSTING OF SIGNS IS AN OPTION AS DETERMINED BY THE RESIDENT ENGINEER (WHEN PASSING, TURNING OR CLIMBING LANES LIMIT VISIBILITY).



FLASHING BEACON DETAIL

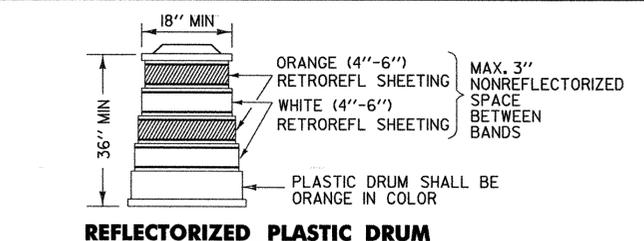
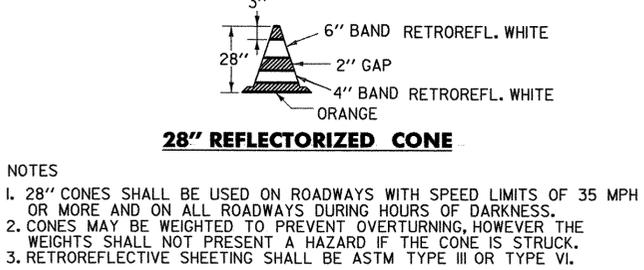


SIGN PLACEMENT DETAIL

CHANNELIZING DEVICES
TAPER RATES ARE DETERMINED USING THE FOLLOWING EQUATION:
L = WS FOR DESIGN SPEEDS OF 45 MPH OR GREATER
L = WS²/60 FOR DESIGN SPEEDS OF 40 MPH OR LESS
WHERE: L = MINIMUM LENGTH OF TAPER IN FEET
W = WIDTH OF OFFSET (USUALLY LANE WIDTH) IN FEET
S = DESIGN SPEED IN MPH

- NOTES**
1. AT THE CONTRACTOR'S OPTION:
 - A. THE POWER SUPPLY MAY BE AERIAL OR UNDERGROUND (SEE DETAIL).
 - B. POWER FOR A FLASHING BEACON MAY BE COMBINED WITH POWER FOR A TRAFFIC SIGNAL OR THEY MAY HAVE SEPARATE POWER SOURCES.
 - C. THE FLASHER MAY BE INSTALLED ON A STANCHION NEAR THE SIGN, ON A UTILITY POLE (WITH UTILITY COMPANY APPROVAL) OR AT THE SAME LOCATION AS A TRAFFIC SIGNAL CONTROLLER.
 2. THE FLASHER UNIT SHALL BE ONE CIRCUIT AND INCLUDE A RADIO INTERFERENCE FILTER.
 3. BATTERY OPERATED FLASHERS WILL NOT BE ALLOWED.
 4. BOTTOM OF THE BEACON SHALL BE A MIN. OF 8' AND A MAX. OF 12' ABOVE THE EDGE OF THE PAVEMENT.
 5. FOR URBAN AREA PLACEMENT SEE STD. E-121.
 6. FOR POWER DROP STANCHIONS SEE STD. E-175.

| POSTED SPEED OR 85th PERCENTILE (mph) | DESIGN SPEED (mph) | TAPER LENGTHS (ft) | | | TANGENT SECTION LENGTHS (L/2) (ft) | MINIMUM BUFFER SPACE LENGTH (ft) | MAXIMUM CHANNELIZING DEVICE SPACING (ft) | | BARRIER FLARE RATE (MIN) |
|---------------------------------------|--------------------|------------------------|------------------------|------------------------|------------------------------------|----------------------------------|--|-----------------------------|--------------------------|
| | | MERGING 12 FT LANE (L) | SHIFTING W=16 FT (L/2) | SHOULDER W=10 FT (L/3) | | | TAPER | ALONG LANE LINE & WORK ZONE | |
| ≤40 | 40 | 320 | 215 | 90 | 160 | 160 | 35 | 70 | 1:9 |
| 45 | 45 | 540 | 360 | 150 | 270 | 270 | 40 | 80 | 1:9 |
| 50 | 50 | 600 | 400 | 170 | 300 | 300 | 50 | 100 | 1:11 |
| 55 | 55 | 660 | 440 | 185 | 330 | 330 | 55 | 110 | 1:13 |
| 60 & 65 | 60 | 720 | 480 | 200 | 360 | 360 | 60 | 120 | 1:13 |
| 70 | 70 | 840 | 560 | 235 | 420 | 440 | 65 | 130 | 1:13 |



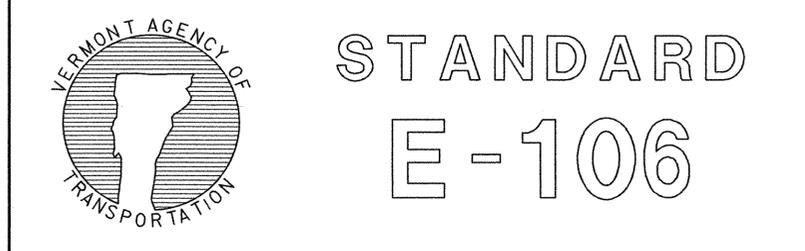
SAND BAGS OR AN APPROPRIATE BALLASTING DEVICE, WHICH DOES NOT PRESENT A HAZARD TO THE IMPACTING VEHICLE OR BECOME A PROJECTILE UPON IMPACT, SHALL BE USED TO WEIGHT DRUMS. RETROREFLECTIVE SHEETING SHALL BE ASTM TYPE III OR TYPE VI.

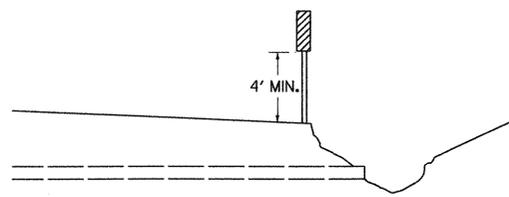
OTHER STDS. E-101, E-102, E-102A, E-103, E-107A, E-110, E-121, E-136, REQUIRED: E-150, E-175

REVISIONS AND CORRECTIONS
APR 12, 1988 - DATE OF ORIGINAL ISSUE
JAN 23, 1989 - REVISED EXIT SIGN - CLARIFIED EXIT TAPER
SEPT 20, 1993 - REVISED RAMP CLOSURES, FLASHING BEACON DETAILS AND MOVED TYPE III BARRICADE (MOD) TO STDE-107A
AUG 08, 1995 - REVISED BEACON SIZE
MAR. 01, 2004 - ADDED ADVANCED WARNING SIGN PACKAGE FOR COLD PLANED TWO WAY HIGHWAYS, CHANNELIZING DEVICES CHART

APPROVED
DIRECTOR OF PROGRAM DEVELOPMENT
TRAFFIC OPERATIONS ENGINEER
FEDERAL HIGHWAY ADMINISTRATION

TRAFFIC CONTROL MISCELLANEOUS DETAILS

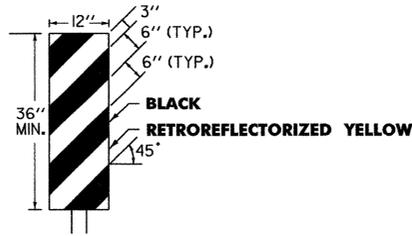




DELINEATOR TYPICAL

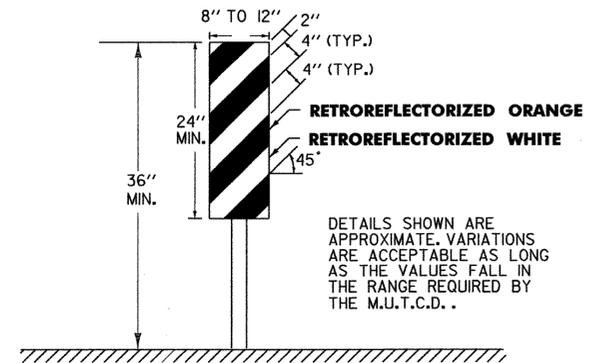
THE STANDARD COLOR FOR DELINEATORS USED ALONG BOTH SIDES OF TWO-WAY STREETS AND HIGHWAYS AND THE RIGHT SIDE OF ONE-WAY STREETS SHALL BE WHITE. DELINEATORS USED ALONG THE LEFT SIDE OF ONE-WAY ROADWAYS SHALL BE YELLOW THEY SHALL HAVE A MINIMUM AREA OF 7 SQUARE INCHES. THEY MAY BE ROUND, SQUARE OR OBLONG, FOR ALTERNATES SEE STD. E-198

SYMBOL



OBJECT MARKER TYPICAL

OBJECTS MARKERS ARE USED TO MARK OBSTRUCTIONS WITHIN OR ADJACENT TO THE ROADWAY. IN SOME CASES THERE MAY NOT BE A PHYSICAL OBJECT INVOLVED, BUT OTHER ROADSIDE CONDITIONS SUCH AS NARROW SHOULDER DROP-OFFS, GORES, D.I. EXCAVATIONS, AND ABRUPT CHANGES IN THE ROADWAY ALIGNMENT MAY MAKE IT UNDESIRABLE FOR A DRIVER TO LEAVE THE ROADWAY. THE INSIDE EDGE OF THE OBJECT MARKER SHALL BE IN LINE WITH THE INNER EDGE OF THE OBSTRUCTION, WHENEVER POSSIBLE. OBJECT MARKERS SHALL HAVE ALTERNATING BLACK AND RETROREFLECTORIZED YELLOW STRIPES. (SLOPING DOWNWARD IN THE DIRECTION TRAFFIC IS TO PASS).

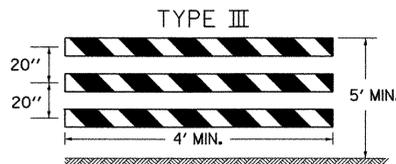
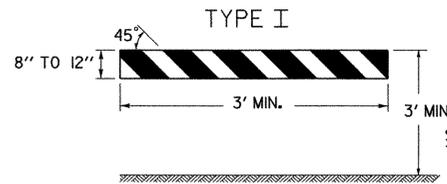


VERTICAL PANEL

VERTICAL PANELS SHALL HAVE ALTERNATING ORANGE AND WHITE RETROREFLECTORIZED STRIPES (SLOPING DOWNWARD IN THE DIRECTION TRAFFIC IS TO PASS). THESE DEVICES MAY BE USED FOR TRAFFIC SEPARATION, CHANNELIZING OR BARRICADING WHERE SPACE IS AT A MINIMUM.

DETAILS SHOWN ARE APPROXIMATE. VARIATIONS ARE ACCEPTABLE AS LONG AS THE VALUES FALL IN THE RANGE REQUIRED BY THE M.U.T.C.D..

DELINEATOR, VERTICAL PANEL AND OBJECT MARKER DETAILS FOR CONSTRUCTION AREAS WHERE TRAFFIC IS MAINTAINED



A TYPE III (MODIFIED) BARRICADE SHALL CONSIST OF TYPE II RAILS MOUNTED ON A BREAKAWAY BARRICADE AS SHOWN ON STANDARD SHEET E-107A.

STRIPING IS SHOWN WITH TRAFFIC PASSING TO THE RIGHT.

| BARRICADE CHARACTERISTICS | | | |
|---------------------------|------------------|------------------|------------------|
| | I | II | III |
| WIDTH OF RAIL | 8" MIN. 12" MAX. | 8" MIN. 12" MAX. | 8" MIN. 12" MAX. |
| LENGTH OF RAIL | 3' MIN. | 3' MIN. | 4' MIN. |
| WIDTH OF STRIPES | 6" | 6" | 6" |
| HEIGHT | 3' MIN. | 3' MIN. | 5' MIN. |
| TYPE OF FRAME | SEE E-107A | SEE E-107A | SEE E-107A |
| FLEXIBILITY | PORTABLE | PORTABLE | PORTABLE |
| ANGLE OF STRIPE | 45° | 45° | 45° |
| COLOR OF STRIPES | ORANGE AND WHITE | ORANGE AND WHITE | ORANGE AND WHITE |

BARRICADE CHARACTERISTICS

| DETOUR DESIGN SPEED (M.P.H.) | MINIMUM RADIUS (FT.) ^a | | | | |
|------------------------------|-----------------------------------|------|------|------|------|
| | SUPERELEVATION (FT./FT.) | | | | |
| | 0.00 ^b | 0.02 | 0.04 | 0.06 | 0.08 |
| 20 | 160 | 140 | 130 | 120 | 110 |
| 25 | 245 | 220 | 200 | 185 | 170 |
| 30 | 375 | 335 | 305 | 275 | 255 |
| 35 | 510 | 455 | 410 | 375 | 340 |
| 40 | 715 | 630 | 575 | 510 | 470 |
| 50 | 1190 | 1045 | 955 | 850 | 765 |

a. PER AASHTO REQUIREMENTS
b. 0.00 SUPERELEVATION SHOULD BE AVOIDED IF POSSIBLE

BARRICADES

APPLICATION NOTES

TYPE I BARRICADES SHALL BE USED ON CONVENTIONAL ROADS OR URBAN STREETS AND ARTERIALS TO MARK A SPECIFIC HAZARD.

TYPE II BARRICADES SHALL BE USED ON EXPRESSWAYS AND FREEWAYS, SERVING THE SAME FUNCTIONS AS TYPE I BARRICADES.

TYPE III BARRICADES (SEE STD. E-107A) SHALL ONLY BE USED WHEN A ROAD SECTION OR LANE IS CLOSED TO TRAFFIC AND ARE TO BE ERRECTED AT THE POINT OF CLOSURE.

MATERIALS

THE BARRICADES SHOWN ON THIS SHEET SHOULD BE OF LIGHTWEIGHT MATERIAL. IF WOOD IS USED THE FOLLOWING CONDITIONS SHALL APPLY:

- WOODEN BARRICADES (TYPE I AND II)
 - SHALL NOT BE USED TO CHANNELIZE OR DELINEATE WORK AREAS WITHIN THE CLEAR ZONE OF ANY HIGHWAY WHERE OPERATING SPEEDS IN EXCESS OF 20 M.P.H. ARE EXPECTED UNLESS INSTALLED FOR PEDESTRIAN CONTROL BEHIND APPROVED POSITIVE BARRIERS.
 - MAY BE USED WHERE OPERATING SPEEDS OF 20 M.P.H. OR LESS ARE EXPECTED.
- TYPE III WOODEN BARRICADES SHALL NOT BE USED.

COLORS

THE BARRICADE PANELS SHOWN ON THIS SHEET SHALL HAVE ALTERNATING RETROREFLECTORIZED WHITE AND ORANGE STRIPES. THE ORANGE SHALL CONFORM WITH THE STANDARD COLORS ADOPTED BY AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS AND APPROVED BY THE US DEPARTMENT OF TRANSPORTATION FEDERAL HIGHWAY ADMINISTRATION. THE BARRICADE COMPONENTS SHALL BE WHITE UNLESS UNPAINTED METAL OR ALUMINUM IS USED.

REFLECTORIZATION

THE RETROREFLECTIVE SHEETING ON BARRICADE PANELS SHALL BE ASTM TYPE III.

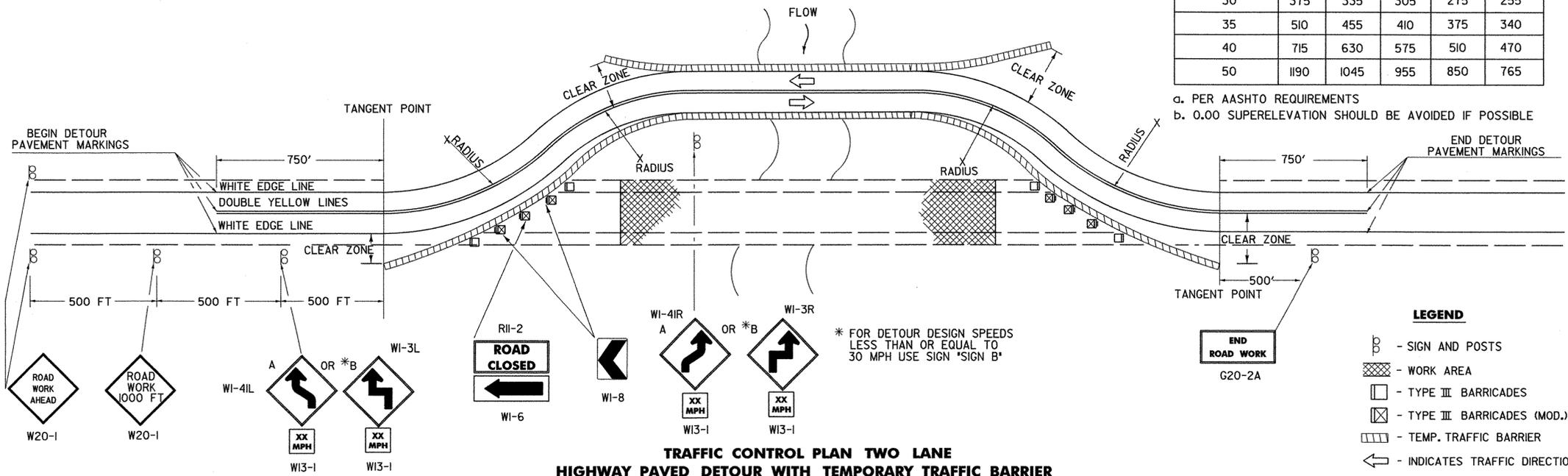
LOCATION

THE BARRICADES SHOWN ON THIS SHEET WILL BE LOCATED BY THE RESIDENT ENGINEER IN THE FIELD OR AS SHOWN ON THE PLANS. THE LOCATION OF THE BARRICADES SHALL FOLLOW THE PROCEDURES SET FORTH IN THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES", OR AS OTHERWISE NOTED.

MAINTENANCE

BARRICADES SHALL BE MAINTAINED IN CLEAN CONDITION, SATISFACTORY TO THE RESIDENT ENGINEER. THEY SHALL BE COMPLETELY VISIBLE TO THE APPROACHING TRAFFIC AT ALL TIMES. DAMAGED, DAFACED, OR DIRTY BARRICADES SHALL BE REPAIRED, CLEANED, OR REPLACED AS ORDERED BY THE RESIDENT ENGINEER.

ALL SIGN PLACEMENT DISTANCES ARE DESIRABLE SPECIFICATIONS. FIELD CONDITIONS SHALL CONTROL THE ACTUAL PLACEMENT. PROJECT CONSTRUCTION APPROACH SIGNING PLACEMENT SHALL TAKE INTO CONSIDERATION SPACING REQUIREMENTS FOR THE DETOUR SIGN LAYOUT REQUIREMENTS.



TRAFFIC CONTROL PLAN TWO LANE HIGHWAY PAVED DETOUR WITH TEMPORARY TRAFFIC BARRIER

DETOUR NOTES

- SIGNS AND DELINEATION SHOWN FOR ONE DIRECTION OF TRAFFIC ONLY.
- THE CONTRACTOR IS RESPONSIBLE FOR PAVEMENT MARKING AND SHALL REMOVE ANY CONFLICTING OR CONFUSING EXISTING MARKINGS.
- ADDITIONAL SIGNING MAY BE REQUIRED AT THE DISCRETION OF THE RESIDENT ENGINEER.
- UNPAVED DETOURS REQUIRE PAVEMENT MARKINGS FOR TRANSITIONS FROM EXISTING PAVEMENT.
- THE NUMBER OF CHANNELIZING DEVICES, BARRICADES AND OTHER TRAFFIC CONTROL DEVICES SHOWN ON THIS SHEET ARE FOR ILLUSTRATIVE PURPOSES ONLY. THE ACTUAL NUMBER REQUIRED SHALL BE DETERMINED BASED ON INDIVIDUAL DETOUR CONDITIONS (TAPERS, SPEED LIMITS, LENGTH OF DETOUR CURVE, ETC.).
- AASHTO CLEAR ZONE REQUIREMENTS SHOULD BE MET. IF NOT THEN AN APPROVED ENERGY ABSORPTION ATTENUATOR (SUITABLE FOR THE TEMPORARY TRAFFIC BARRIER USED AND FOR THE DESIGN SPEED) SHALL BE INSTALLED PER THE CURRENT AASHTO ROADSIDE DESIGN GUIDE.
- THE DETOUR DESIGN SPEED SHOULD BE NO LESS THAN 10 M.P.H. BELOW THE POSTED SPEED LIMIT, UNLESS PHYSICAL RESTRICTIONS PREVENT THIS.
- SEE STANDARD SHEETS E-100, E-101 AND E-102 FOR SIGN DETAIL AND MATERIAL REQUIREMENTS.
- IF THE USE OF TEMPORARY TRAFFIC BARRIER IS NOT REQUIRED, THEN REFLECTORIZED PLASTIC DRUMS SHALL BE USED.

| | | | |
|------------------------------|--------------|---------------|---------------|
| OTHER STDS. REQUIRED: | E-100 | E-102 | E-107a |
| | E-101 | E-102a | E-198 |

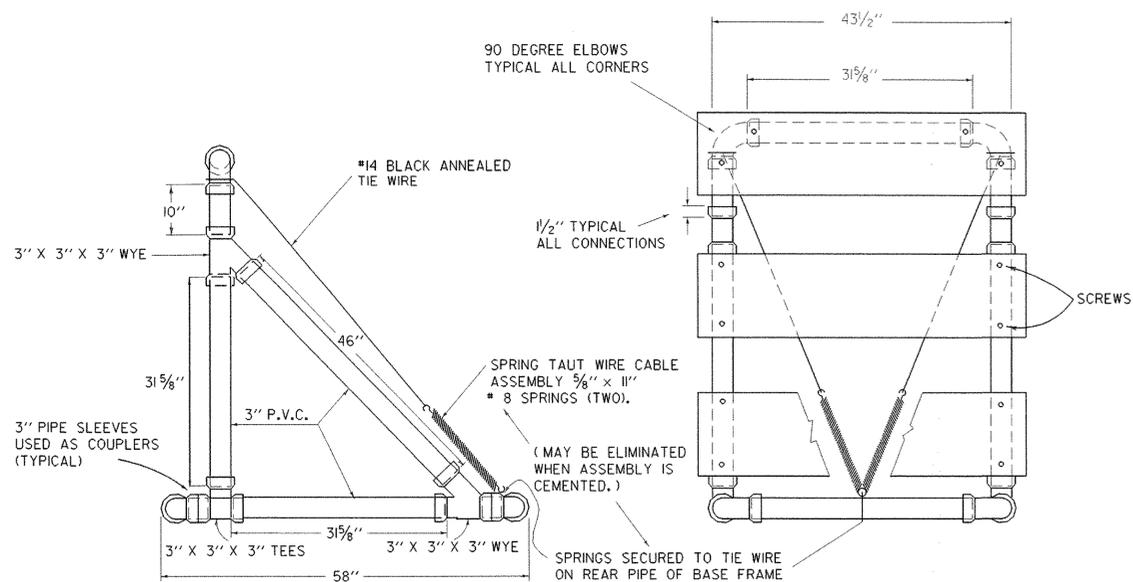
REVISIONS AND CORRECTIONS
 SEPT. 10, 1987 - DATE OF ORIGINAL ISSUE
 APRIL 29, 1988 - FHWA REVIEW COMMENTS
 SEPT. 20, 1993 - NEW RADIUS CHART, BARRICADE ALIGNMENT AND USE OF TEMPORARY TRAFFIC BARRIER
 AUG. 08, 1995 - REVISED SIGNING PER MUTCD
 JUNE 30, 2003 - CHANGED REFLECTIVE SHEETING TO TYPE III

APPROVED
 DIRECTOR OF PROGRAM DEVELOPMENT
 TRAFFIC OPERATIONS ENGINEER
 FEDERAL HIGHWAY ADMINISTRATION

DELINEATION, BARRICADES AND DETOURS FOR CONSTRUCTION AREAS



STANDARD E-107

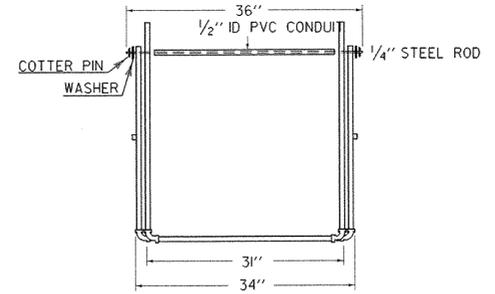
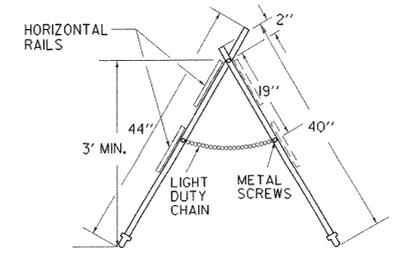


**SIDE VIEW
TYPE III BARRICADE**

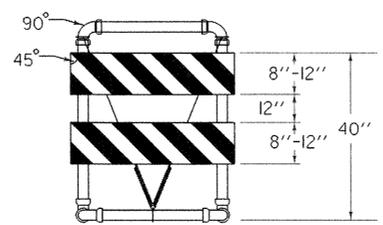
**FRONT VIEW
TYPE III BARRICADE**

- MATERIALS FOR TYPE I AND II BARRICADES**
- 20' - 1" PVC
 - 4 - 1" PVC 90° ELBOWS
 - 30" - 1/2" ID THINWALL PVC CONDUIT
 - 36" - 1/4" STEEL ROD
 - 4 - 1" WASHERS
 - 24" - LIGHT DUTY CHAIN
 - 1/2" - #14 PAN HEAD METAL SCREWS (AS REQUIRED)
 - 2 - 3/4" COTTER PINS
 - 2 OR 4 - 8" OR 12" X 36" X 0.025" BARRICADE RAILS (AS REQUIRED)

- MATERIALS FOR TYPE III BARRICADES**
- 30 LF - 3" I.D. PVC PIPE
 - 6 - 3" 90° ELBOWS
 - 2 - 3" TEES
 - 4 - 3" WYES
 - 3 - 8" OR 12" X 48" X 0.025" BARRICADE RAILS
 - 2 - 5/8" X 11" #8 SPRING (IF ASSEMBLY IS NOT CEMENTED)
 - 12 - 1" #14 PAN HEAD METAL SCREWS
 - 15 LF - #14 BLACK ANNEALED TIE WIRE (IF ASSEMBLY IS NOT CEMENTED)

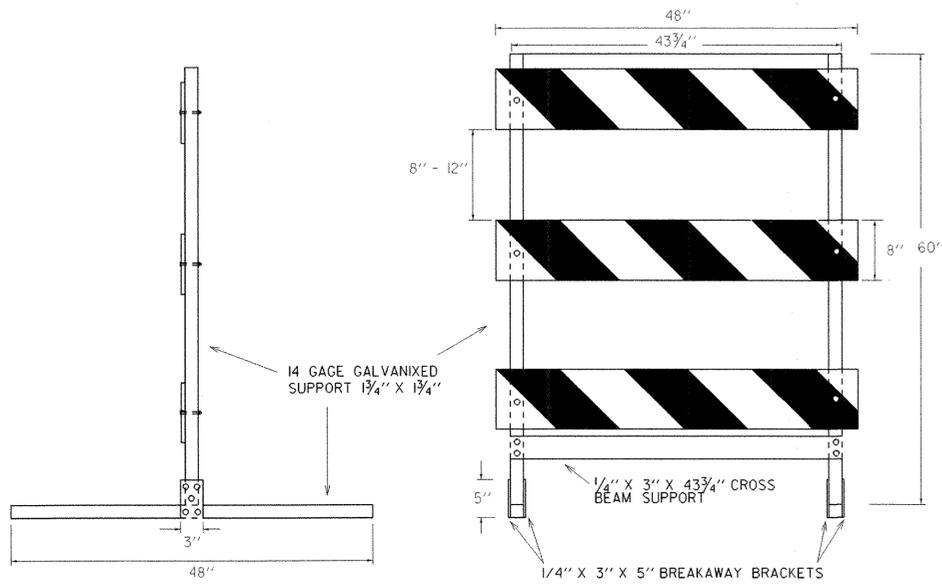


TYPE I AND TYPE II BARRICADE



**TYPE III (MODIFIED) BARRICADE
(STRIPING IS SHOWN WITH TRAFFIC PASSING TO THE RIGHT).**

- MATERIALS FOR METAL TYPE III BARRICADES**
- PANELS (3):**
8' X 48" GALVANIZED STEEL... COVERED
1 OR 2 SIDES WITH WHITE/ORANGE, DIAGONALLY STRIPED REFLECTIVE SHEETING
- VERTICAL SUPPORTS (2):** 14 GAGE GALVANIZED TUBING 1 3/4" X 1 3/4" X 60"
- HORIZONTAL SUPPORTS (2):** 14 GAGE GALVANIZED TUBING 1 3/4" X 1 3/4" X 48"
- CROSS BEAM SUPPORT (1):** COLD GALVANIZED STEEL 1/4" X 3" X 43 3/4"
- BREAKAWAY BRACKETS (4):** COLD GALVANIZED STEEL 1/4" X 3" X 5"
- FASTENERS:**
6 - SHEAR BOLTS WITH LOCK NUTS 1/4" D X 2 3/4"
4 - FULCRUM BOLTS WITH LOCK NUTS 3/8" D X 2 3/4"
4 - FASTENER BOLTS WITH LOCK NUTS 3/8" D X 2 3/4"
6 - PANEL BOLTS WITH LOCK NUTS AND WASHERS 1/4" D X 2"
- ALL FASTENERS GALVANIZED STEEL.
ALL BOLTS HEX HEAD.



SIDE AND FRONT VIEW OF TYPE III METAL BARRICADE

MATERIALS

THE PIPE, WYES, TEES AND ELBOWS USED TO CONSTRUCT BARRICADES SHALL CONFORM TO THE REQUIREMENTS OF ASTM DESIGNATION D 2241 FOR P.V.C. I120 OR I220 SDR-21, PRESSURE RATING 200 PSI. THE WYES, TEES AND ELBOWS SHALL CONFORM TO THE REQUIREMENTS OF ASTM DESIGNATION D 2466, TYPE II, GRADE I. ALL JOINTS SHALL BE SLIP-FIT AND MAY BE LIGHTLY CEMENTED. THE BARRICADE RAILS SHALL BE FABRICATED FROM 0.025" ANODIZED ALUMINUM AND SHALL HAVE REFLECTORIZED ALTERNATING ORANGE AND WHITE STRIPES (SLOPING DOWNWARD AT AN ANGLE OF 45 DEGREES IN THE DIRECTION TRAFFIC IS TO PASS).

MAINTENANCE

BARRICADES SHALL BE MAINTAINED IN CLEAN AND LEGIBLE CONDITIONS SATISFACTORY TO THE ENGINEER. THEY SHALL BE COMPLETELY VISIBLE TO APPROACHING TRAFFIC AT ALL TIMES. DAMAGED, DEFACED, OR DIRTY BARRICADES SHALL BE REPAIRED, CLEANED OR REPLACED AS ORDERED BY THE ENGINEER. THE P.V.C. PIPE AND FITTINGS SHALL BE WHITE IN COLOR. AT LEAST TWO (2) HOLES SHALL BE DRILLED (3/16" DIAM.) IN EACH SECTION OF PIPE AND FITTINGS IF THE ASSEMBLY IS NOT CEMENTED.

BARRICADES SHALL BE STABILIZED WITH SAND BAGS OF MINIMUM WEIGHT WHICH WILL NOT CONSTITUTE A HAZARD IF THE BARRICADE IS HIT. THESE SHALL BE PLACED ONLY ON THE FRONT AND REAR PIPES OF THE BASE FRAME OF THE BARRICADE. SAND BAG STABILIZERS SHALL BE SO PLACED AS NOT TO BE A HAZARD TO VEHICLES PASSING ON EITHER SIDE. IF BARRICADE REPLACEMENT COSTS CAN BE CONSIDERED NEGLIGIBLE, GLUED JOINTS MAY PROVIDE ADDITIONAL STABILITY TO THE INSTALLATION.

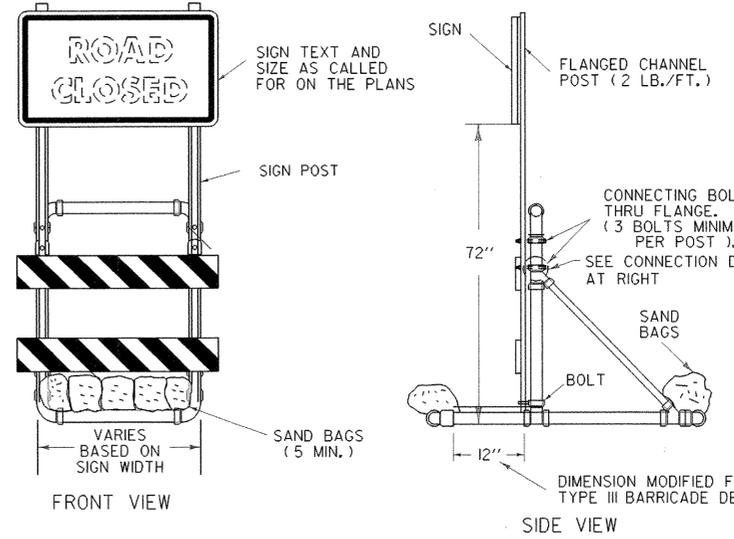
TYPE I BARRICADES SHALL UTILIZE ONE HORIZONTAL RAIL IN EACH DIRECTION.
TYPE II BARRICADES SHALL BE A TYPE I BARRICADE WITH AN ADDITIONAL HORIZONTAL RAIL MOUNTED BELOW THE OTHER IN EACH DIRECTION.

TYPE III BARRICADES (MODIFIED) SHALL CONSIST OF THE BREAKAWAY 3" PVC DESIGN SHOWN ON THIS SHEET WITH THE TWO RAIL LAYOUT DETAILED ABOVE LEFT.

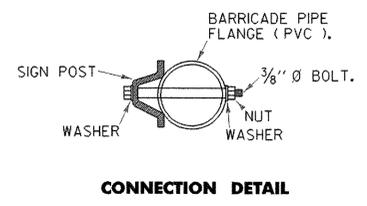
SEE STD E-107 FOR ADDITIONAL INFORMATION.

NOTES:

- 1) REFER TO STANDARD TYPE III BARRICADE (ABOVE LEFT)
- 2) ALL BARRICADE JOINTS SHALL BE GLUED.
- 3) FIVE SAND BAGS ARE REQUIRED BOTH FRONT AND BACK, 50 LB. MINIMUM EACH.



**SIGN MOUNTING ON
TYPE III BARRICADE (MODIFIED)**



CONNECTION DETAIL

OTHER STDS. REQUIRED: E-107

REVISIONS AND CORRECTIONS
SEPT. 10, 1987 - ORIGINAL APPROVAL DATE
SEPT. 20, 1993 - REVISED NOTES AND TYPE III (MOD.) BARRICADE DETAIL
AUG. 08, 1995 - ADDED METAL TYPE III BARRICADE
JUN. 08, 2009 - MINOR CORRECTIONS

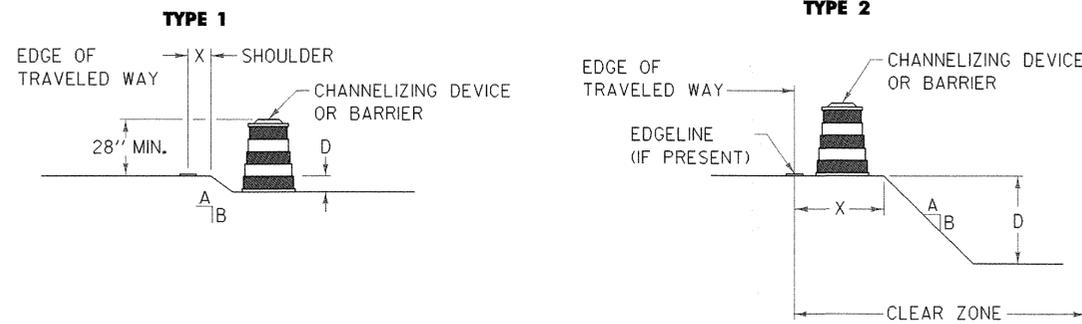
APPROVED
Kevin A. Marashie
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Richard Stewart
DIRECTOR OF PROGRAM DEVELOPMENT
Mark D. Richter
FEDERAL HIGHWAY ADMINISTRATION

**BREAKAWAY BARRICADE
DETAILS**



**STANDARD
E-107 A**

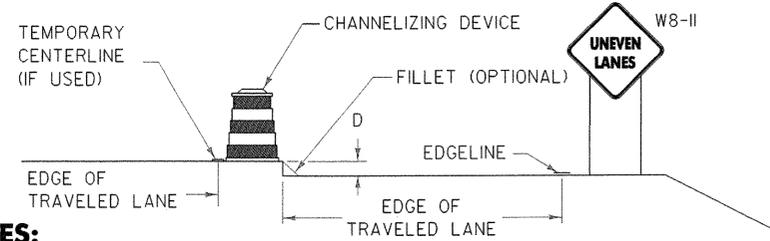
DROP-OFF ADJACENT TO TRAVELED WAY



NOTES:

- CHANNELIZING DEVICES OR BARRIER SHOULD BE PLACED TO MAXIMIZE THE WIDTH OF THE TRAVELED WAY.
- FOR SPECIFIC REQUIREMENTS USE CHART "A".
- IF THE DROP-OFF REQUIRES CHANNELIZING DEVICES TO REMAIN IN PLACE OVERNIGHT THEN "LOW SHOULDER" (W8-9) OR "SHOULDER DROP OFF" (W8-9A) SIGNS SHOULD BE INSTALLED.

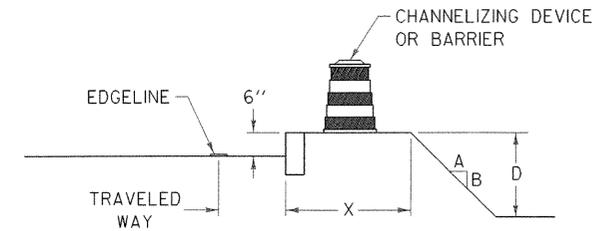
DROP-OFF BETWEEN ADJACENT TRAVELED LANE



NOTES:

- WHENEVER A LONGITUDINAL DROP-OFF BETWEEN ADJACENT TRAVELED LANES IS TO BE LEFT OVERNIGHT THEN "UNEVEN LANES" (W8-II) SIGNS AND CHANNELIZING DEVICES SHOULD BE INSTALLED.
- IF REQUIRED, THE CHANNELIZING DEVICES USED SHALL BE THOSE WHICH MAXIMIZE THE TRAVELED LANE (I.E. CONES, VERTICAL PANELS OR TUBULAR MARKERS).
- A BITUMINOUS CONCRETE FILLET WITH A 1.5:1 SLOPE MAY BE USED IN PLACE OF CHANNELIZING DEVICES, HOWEVER THE "UNEVEN LANES" (W8-II) SIGNS SHOULD BE INSTALLED REGARDLESS.
- FOR SPECIFIC REQUIREMENTS USE CHART "A".

DROP-OFF BEYOND SHOULDER OR CURB



NOTES:

- CHANNELIZING DEVICES OR BARRIER SHOULD BE PLACED TO MAXIMIZE THE WIDTH OF THE TRAVELED WAY.
- FOR SPECIFIC REQUIREMENTS USE CHART "A" OR "B" AS APPLICABLE.

CHART "A"

ALL SPEEDS WITH NO CURB

| X (FEET) | DROP (D) (INCHES) | A/B SLOPE | DEVICE REQUIRED |
|-----------|---------------------------|--------------------|-----------------------------|
| 0 TO 4' | LESS THAN 2" | ANY | NONE |
| | 2" TO 6" | 1.5:1 OR FLATTER | NONE |
| | | STEEPER THAN 1.5:1 | CHANNELIZING DEVICE |
| 4' TO 10' | GREATER THAN 6" | 3:1 OR FLATTER | NONE |
| | | STEEPER THAN 3:1 | BARRIER/CHANNELIZING DEVICE |
| | LESS THAN 6" | ANY | NONE |
| 4' TO 10' | 6" TO 12" | 3:1 OR FLATTER | NONE |
| | | STEEPER THAN 3:1 | BARRIER/CHANNELIZING DEVICE |
| | GREATER THAN 12" | 3:1 OR FLATTER | NONE |
| 10' TO CZ | | STEEPER THAN 3:1 | BARRIER/CHANNELIZING DEVICE |
| | LESS THAN OR EQUAL TO 12" | ANY | NONE |
| | GREATER THAN 12" | 3:1 OR FLATTER | NONE |
| | | STEEPER THAN 3:1 | BARRIER |

NOTES:

- THE MINIMUM CLEAR ZONE FOR FREEWAYS IS TO BE DETERMINED PER THE CURRENT "AMERICAN ASSOCIATION OF STATE HIGHWAY TRANSPORTATION OFFICIALS" (AASHTO) ROADSIDE DESIGN GUIDE. ALL OTHER HIGHWAYS WILL BE DETERMINED PER THE CURRENT "VERMONT STATE STANDARDS" BOOK.
- CHANNELIZING DEVICES MAY BE USED INSTEAD OF BARRIER FOR SHORT TERM (ONE-DAY) OPERATIONS.
- ON BORDERLINE CONDITIONS, THE ENGINEER SHOULD DETERMINE WHICH TREATMENT IS ADEQUATE FOR THE EXISTING CONDITIONS.

CHART "B"

40 MPH OR LESS WITH CURB

| X (FEET) | DROP (D) (INCHES) | DEVICE REQUIRED |
|------------------|---------------------------|---------------------|
| 0-10' | LESS THAN OR EQUAL TO 12" | NONE |
| 0-10' | GREATER THAN 12" | CHANNELIZING DEVICE |
| GREATER THAN 10' | ANY | NONE |

NOTES:

- USE THIS CHART FOR DROP-OFF BEYOND SHOULDER OR CURB.
- USE THIS CHART FOR VERTICAL CURBS OF SIX INCHES OR GREATER. FOR LOWER OR MOUNTABLE CURBS USE CHART "A".
- FOR CURBED SECTIONS WITH POSTED SPEED ABOVE 40 MPH, USE CHART "A".

GENERAL NOTES:

- THESE CONDITIONS AND TREATMENTS ARE ONLY PART OF THE TRAFFIC CONTROL SYSTEM AND SHOULD BE USED IN ADDITION TO THE PROPER WORK ZONE SIGNING.
- THE FOLLOWING ARE ACCEPTABLE CHANNELIZING DEVICES:
 - A. VERTICAL PANEL
 - B. TYPE I OR TYPE II BARRICADE
 - C. PLASTIC DRUM
 - * D. CONE - WHERE APPLICABLE
 - E. TUBULAR MARKERS (MUTCD)

* IF CHANNELIZING DEVICES ARE REQUIRED TO REMAIN IN PLACE DURING NIGHTTIME HOURS, CONES SHALL BE A MINIMUM OF 36 INCHES HIGH.
- WHERE BARRIER IS CALLED FOR, EITHER CONCRETE BARRIER (JERSEY SHAPE), STEEL BEAM GUARDRAIL OR OTHER FEDERAL HIGHWAY ADMINISTRATION (FHWA) APPROVED BARRIER MAY BE USED.

BARRIER ENDS FACING ONCOMING TRAFFIC SHALL BE TAPERED BEYOND THE CLEAR ZONE OR PROTECTED WITH AN APPROVED END TREATMENT DESIGNED FOR THE POSTED SPEED LIMIT OF THE ROADWAY.
- CHANNELIZING DEVICE SPACING ALONG A LONGITUDINAL DROP-OFF (TANGENT) SHALL BE AS FOLLOWS:

TANGENT - CHANNELIZING DEVICES SHALL BE SPACED "2S" ("S" IS THE POSTED SPEED LIMIT IN FEET) APART.
- "LOW SHOULDER" (W8-9), "SHOULDER DROP OFF" (W8-9A) OR "UNEVEN LANES" (W8-II) SIGNS, WHEN USED, SHOULD BEGIN PRIOR TO THE DROP-OFF CONDITION AND SHOULD BE REPEATED EVERY 1500 FEET.
- USE CHART "A" FOR DROP OFFS CREATED BY PROJECT ACTIVITIES.

OTHER STDS. REQUIRED: E-101, E-106, E-107, E-107A

REVISIONS AND CORRECTIONS
 SEPT. 20, 1993- ORIGINAL APPROVAL DATE
 AUG. 18, 1995 - ADDED SHOULDER WARNING NOTE
 DEC. 8, 2008 - GENERAL UPDATE
 JUN. 8, 2009 - MINOR REVISIONS

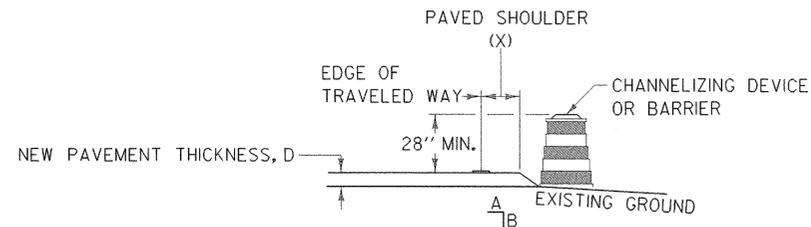
APPROVED
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**CONSTRUCTION ZONE
 LONGITUDINAL DROP OFFS**



**STANDARD
 E-108**

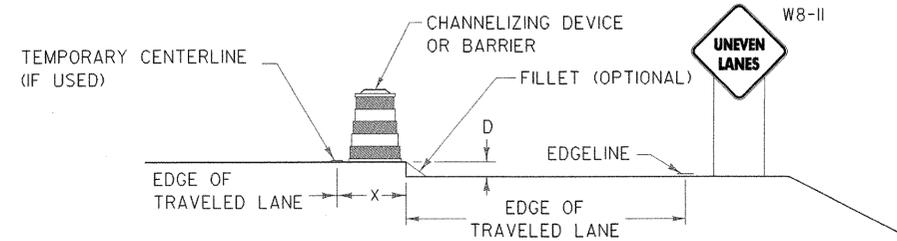
DROP-OFF ADJACENT TO TRAVELED WAY



NOTES:

1. CHANNELIZING DEVICES SHOULD BE PLACED TO MAXIMIZE THE WIDTH OF THE TRAVELED WAY.
2. FOR SPECIFIC REQUIREMENTS USE CHART "A".
3. IF THE DROP-OFF REQUIRES CHANNELIZING DEVICES TO REMAIN IN PLACE OVERNIGHT THEN "LOW SHOULDER" (W8-9) OR "SHOULDER DROP OFF" (W8-9A) SIGNS SHOULD BE INSTALLED.

DROP-OFF BETWEEN ADJACENT TRAVELED LANE



NOTES:

1. WHENEVER A LONGITUDINAL DROP-OFF BETWEEN ADJACENT TRAVELED LANES IS TO BE LEFT OVERNIGHT THEN "UNEVEN LANES" (W8-II) SIGNS SHOULD BE INSTALLED. CHANNELIZING DEVICES SHOULD BE INSTALLED IF THE REQUIREMENTS OF CHART "A" ARE MET.
2. IF REQUIRED, THE CHANNELIZING DEVICES USED SHALL BE THOSE WHICH MAXIMIZE THE WIDTH OF THE TRAVELED LANE (I.E. CONES, VERTICAL PANELS OR TUBULAR MARKERS).
3. FOR SPECIFIC REQUIREMENTS USE CHART "A".

CHART "A"
ALL SPEEDS WITH NO CURB

| X (FEET) | DROP (D) (INCHES) | A/B SLOPE | DEVICE REQUIRED |
|-----------------|-------------------|--------------------|-----------------------------|
| 0 TO 4' | LESS THAN 2" | ANY | NONE |
| | 2" TO 6" | 1.5:1 OR FLATTER | NONE |
| | | STEEPER THAN 1.5:1 | CHANNELIZING DEVICE |
| GREATER THAN 6" | 3:1 OR FLATTER | 3:1 OR FLATTER | NONE |
| | | STEEPER THAN 3:1 | BARRIER/CHANNELIZING DEVICE |
| 4' TO 10' | LESS THAN 6" | ANY | NONE |
| | 6" TO 12" | 3:1 OR FLATTER | NONE |
| | | STEEPER THAN 3:1 | BARRIER/CHANNELIZING DEVICE |

GENERAL NOTES:

1. THESE CONDITIONS AND TREATMENTS ARE ONLY PART OF THE TRAFFIC CONTROL SYSTEM AND SHOULD BE USED IN ADDITION TO THE PROPER WORK ZONE SIGNING.
2. THE FOLLOWING ARE ACCEPTABLE CHANNELIZING DEVICES:
 - A. VERTICAL PANEL
 - B. TYPE I OR TYPE II BARRICADE
 - C. PLASTIC DRUM
 - * D. CONE - WHERE APPLICABLE
 - E. TUBULAR MARKERS (MUTCD)

* IF CHANNELIZING DEVICES ARE REQUIRED TO REMAIN IN PLACE DURING NIGHTTIME HOURS, CONES SHALL BE A MINIMUM OF 36 INCHES HIGH.
3. WHERE BARRIER IS CALLED FOR, EITHER CONCRETE BARRIER (JERSEY SHAPE), STEEL BEAM GUARDRAIL OR OTHER FEDERAL HIGHWAY ADMINISTRATION (FHWA) APPROVED BARRIER MAY BE USED.

BARRIER ENDS FACING ONCOMING TRAFFIC SHALL BE TAPERED BEYOND THE CLEAR ZONE OR PROTECTED WITH AN APPROVED END TREATMENT DESIGNED FOR THE POSTED SPEED LIMIT OF THE ROADWAY.
4. CHANNELIZING DEVICE SPACING ALONG A LONGITUDINAL DROP-OFF (TANGENT) SHALL BE AS FOLLOWS:

TANGENT - CHANNELIZING DEVICES SHALL BE SPACED "2S" ("S" IS THE POSTED SPEED LIMIT IN FEET) APART.
5. "LOW SHOULDER" (W8-9), "SHOULDER DROP OFF" (W8-9A) OR "UNEVEN LANES" (W8-II) SIGNS, WHEN USED, SHOULD BEGIN PRIOR TO THE DROP-OFF CONDITION AND SHOULD BE REPEATED EVERY 1500 FEET.
6. USE CHART "A" FOR DROP OFFS CREATED BY PROJECT ACTIVITIES.

OTHER STDS. REQUIRED: E-101, E-106, E-107, E-107A

NOTE:

1. ON BORDERLINE CONDITIONS, THE ENGINEER SHOULD DETERMINE WHICH TREATMENT IS ADEQUATE FOR THE EXISTING CONDITIONS.

REVISIONS AND CORRECTIONS
DEC. 8, 2008 - ORIGINAL APPROVAL DATE
JUN. 8, 2009 - MINOR REVISIONS

APPROVED
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**CONSTRUCTION ZONE
LONGITUDINAL DROP OFFS
FOR PAVING**



**STANDARD
E-108 A**

NOTES

REFLECTORIZATIONS

ALL SIGNS USED DURING THE HOURS OF DARKNESS SHALL BE REFLECTORIZED (TYPE II OR III). CONES USED FOR TRAFFIC CONTROL AT NIGHT SHALL COMPLY WITH STANDARD E-106.

COLORS

THE WARNING SIGNS SHOWN ON THIS SHEET SHALL HAVE BLACK TEXT, BORDER, AND SYMBOLS ON AN ORANGE BACKGROUND. THE TEXT AND BORDERS MAY BE SCREENED, LETTERING FILM, OR HAND PAINTED. THE ORANGE SHALL CONFORM WITH THE STANDARD COLORS ADOPTED BY THE AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS AND APPROVED BY THE U.S. DEPARTMENT OF TRANSPORTATION, FEDERAL HIGHWAY ADMINISTRATION.

TEXT DESIGN

LETTERS, DIGITS, SPACING, AND TEXT DIMENSIONS SHALL CONFORM WITH THE "STANDARD ALPHABETS FOR HIGHWAY SIGNS" AS REFERENCED IN THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES".

SPECIFICATIONS

WARNING SIGNS SHALL MEET THE STANDARD STATE SPECIFICATIONS FOR TRAFFIC SIGNS.

SIGN BASE MATERIAL

THE SIGN BASE MATERIAL USED FOR THE WARNING SIGNS ON THIS SHEET MAY BE OF ANY OF THE FOLLOWING, WITH MINIMUM THICKNESS AS NOTED:

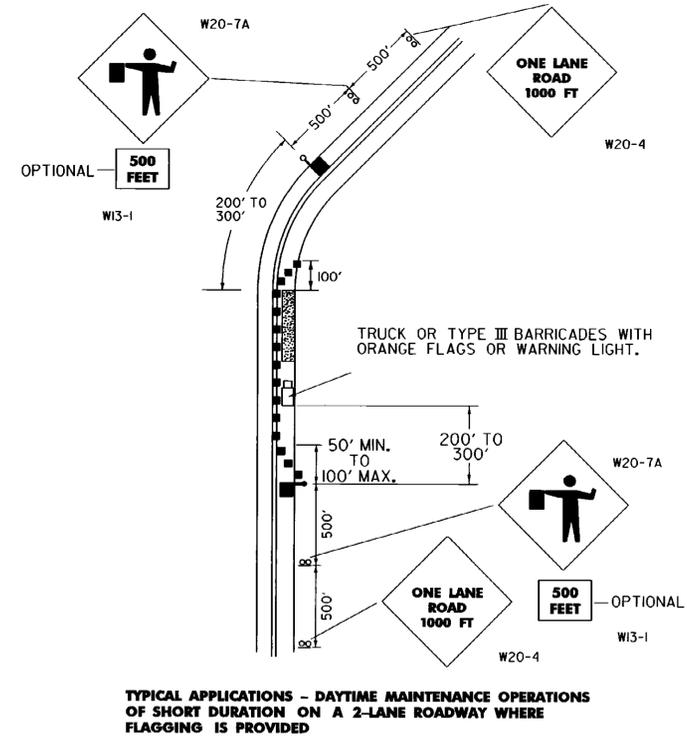
| | |
|---------------------------------|-------------------------|
| FLAT STEEL OR ALUMINUM | 0.125 INCHES |
| HIGH DENSITY OVERLAPPED PLYWOOD | 1/2, 5/8, OR 3/4 INCHES |
| GALVANIZED SHEET STEEL | 12 GAGE |

- SIGNS WITH "ROAD WORK 1500 FT. AND "END ROAD WORK" TEXT SHALL BE USED WHEN THE WORK IS NOT COMPLETE AND A HAZARD REMAINS OVERNIGHT.
- THE FLAGPERSON SHALL USE THE SIGN PADDLE DETAILED ON STANDARD SHEET E-102.
- ALL SIGNS SHALL BE COVERED OR REMOVED AT THE END OF THE WORKING DAY UNLESS REQUIRED FOR THE PROTECTION AND SAFETY OF THE TRAVELING PUBLIC.
- INSTALLATION: SIGNS AND BARRICADES SHALL BE IN PLACE PRIOR TO THE START OF THE MAINTENANCE OPERATION TO WHICH THEY APPLY AND SHALL BE REMOVED PROMPTLY WHEN THE NEED NO LONGER EXISTS. EACH SIGN SHALL BE ERECTED IN A NEAT AND WORKMANLIKE MANNER ON YIELDING WOOD OR METAL POSTS SET SECURELY IN THE GROUND (IN ACCORDANCE WITH STD. E-121), OR ON PORTABLE SUPPORTS WHEN APPROPRIATE. THE INSTALLATION OF SIGNS AND BARRICADES SHALL BE SUBJECT TO THE APPROVAL OF THE ENGINEER.
- ALTHOUGH LISTED AS A MAINTENANCE OPERATION STANDARD SIGN SHEET, THE APPROACH SIGNS SHOWN SHALL BE USED BY CONTRACTORS WHEN WORKING WITHIN OR OUTSIDE PROJECT LIMITS.
- ALL DISTANCES ARE DESIRABLE SPECIFICATIONS. FIELD CONDITIONS SHALL CONTROL THE ACTUAL PLACEMENT.
- SIGN DETAILS NOT SHOWN ON THIS SHEET CAN BE FOUND ON STANDARD SHEETS E-100, E-101, AND E-102.
- TAPER FORMULA
 $L = SXW$ FOR SPEEDS OF 45 OR MORE
 $L = \frac{WS^2}{60}$ FOR SPEEDS OF 40 OR LESS
 WHERE
 L = MINIMUM LENGTH OF TAPER
 S = NUMERICAL VALUE OF POSTED SPEED LIMIT PRIOR TO WORK OR 85 PERCENTILE SPEED.
 W = WIDTH OF OFFSET.
- THE MAXIMUM SPACING BETWEEN CHANNELIZING DEVICES IN A TAPER SHOULD BE APPROXIMATELY EQUAL IN FEET TO THE SPEED LIMIT IN M.P.H.. ON TANGENT SECTIONS THE MAXIMUM SPACING SHOULD BE APPROXIMATELY EQUAL TO TWICE THE POSTED SPEED LIMIT.
- FLOOD LIGHTS SHOULD BE PROVIDED TO MARK THE FLAGPERSON STATIONS AT NIGHT AS NEEDED.
- AT SHORT WORK ZONES WHERE ADEQUATE SIGHT DISTANCE IS AVAILABLE FOR THE SAFE HANDLING OF TRAFFIC ONE FLAGGER MAY BE USED WITH THE APPROVAL OF THE ENGINEER.
- CHANNELIZING DEVICES SHALL BE EXTENDED TO A POINT WHERE THEY ARE VISIBLE TO APPROACHING TRAFFIC.
- THE NUMBER OF CHANNELIZING AND OTHER TRAFFIC CONTROL DEVICES SHOWN ON THIS SHEET ARE FOR ILLUSTRATIVE PURPOSES ONLY. THE ACTUAL NUMBER REQUIRED SHALL BE DETERMINED BASED ON INDIVIDUAL DETOUR CONDITIONS (TAPERS, SPEED LIMITS, LENGTH OF DETOUR CURVE, ETC.).

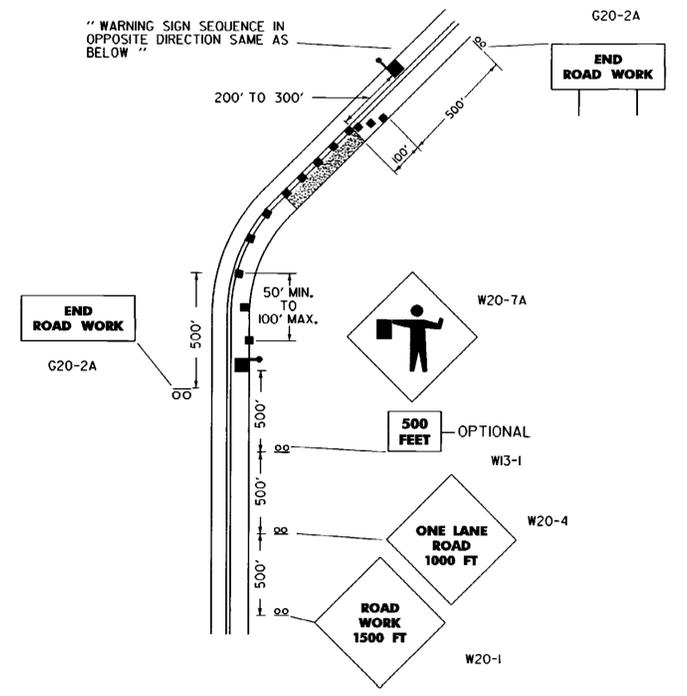
LEGEND:

- FLAGPERSON
- CHANNELIZING DEVICES (CONES OR DRUMS)
- FLASHING ARROW PANEL
- WORK AREA
- SIGN & POSTS
- TYPE III BARRICADES

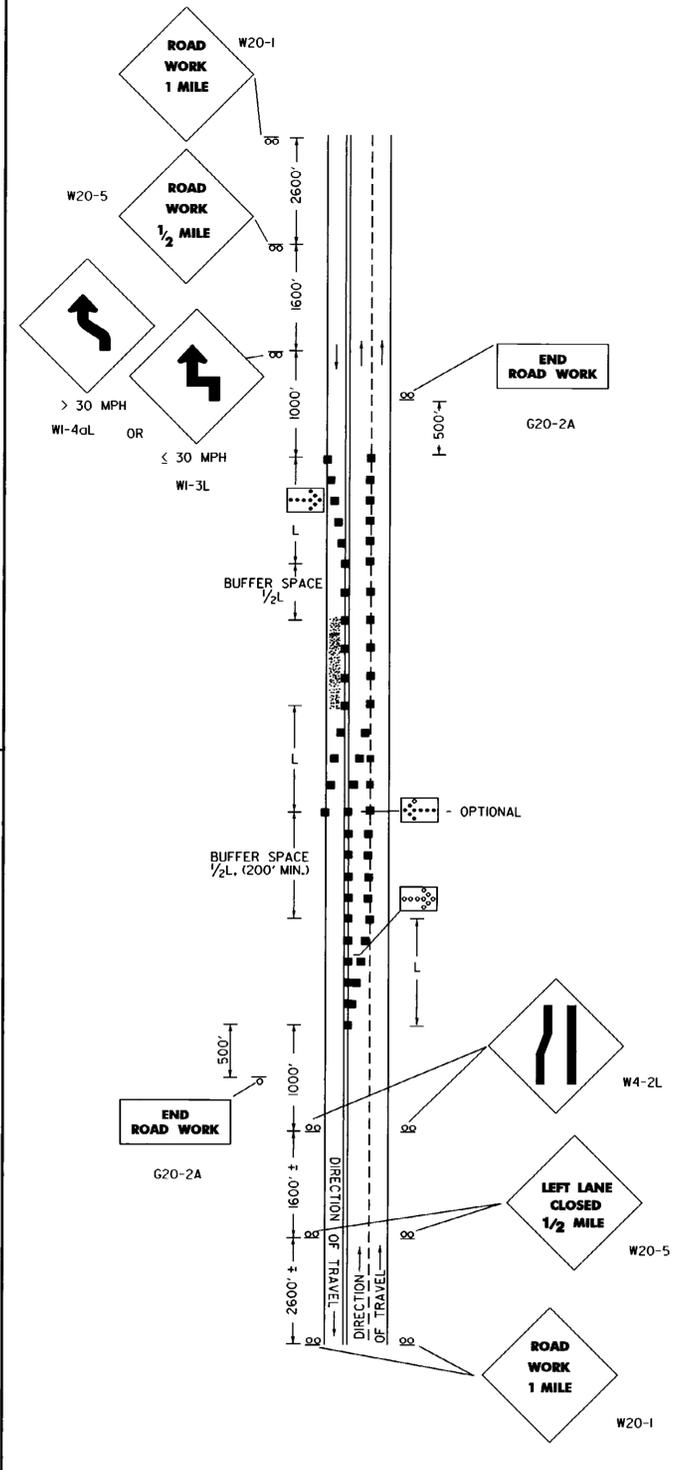
OTHER STDS. REQUIRED: E-100 E-101 E-102 E-106



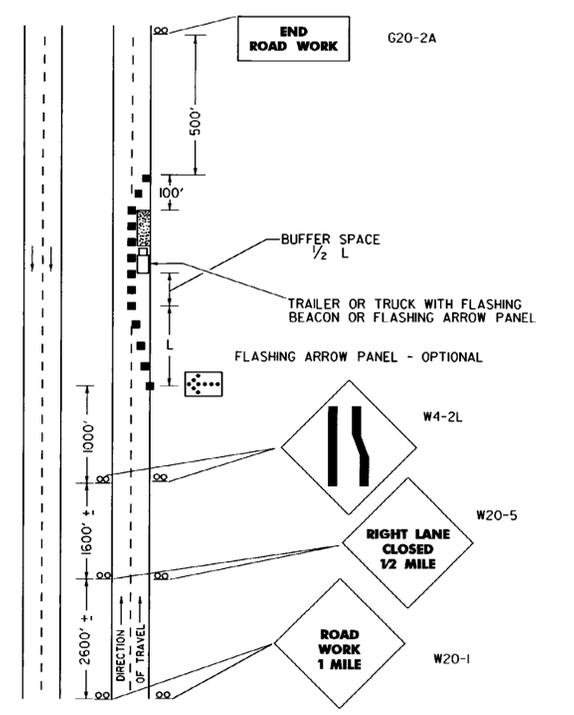
TYPICAL APPLICATIONS - DAYTIME MAINTENANCE OPERATIONS OF SHORT DURATION ON A 2-LANE ROADWAY WHERE FLAGGING IS PROVIDED



TYPICAL APPLICATIONS - TRAFFIC CONTROL DEVICES ON 2-LANE HIGHWAY WHERE ONE LANE IS CLOSED AND FLAGGING IS PROVIDED.



TYPICAL APPLICATION - DAYTIME MAINTENANCE OPERATION OF SHORT DURATION ON A 3 LANE ROADWAY WHERE CENTER LANE IS USED FOR OPPOSING TRAFFIC



TYPICAL APPLICATION - DAYTIME MAINTENANCE OPERATIONS OF SHORT DURATION ON A 4-LANE DIVIDED ROADWAY WHERE HALF OF ROADWAY IS CLOSED.

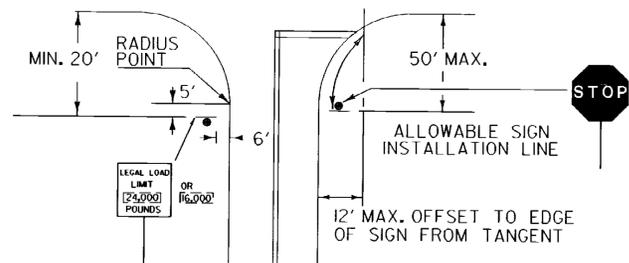
REVISIONS AND CORRECTIONS
 SEPT 10, 1987 - DATE OF ORIGINAL ISSUE
 MAR 01, 1988 - FHWA REVIEW COMMENTS
 SEP 20, 1993 - REVISED NOTES & MISC. DETAILS
 AUG 08, 1995 - DELETED SIGN DETAILS
 APPROVED FOR THIS PROJECT AND/OR DESIGN IMPLEMENTATION, FHWA FINAL APPROVAL PENDING.

APPROVED
Stephen D. McCullough
 DIRECTOR OF ENGINEERING
David A. Ross
 TRAFFIC AND SAFETY ENGINEER

MAJOR MAINTENANCE OPERATION LANE CLOSURE

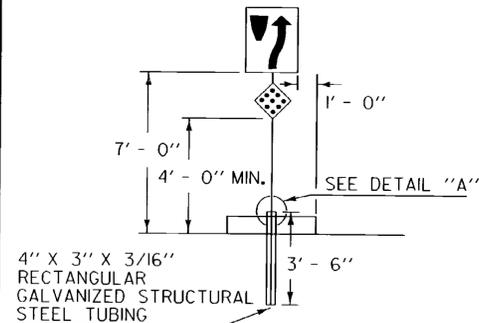
STANDARD E-110

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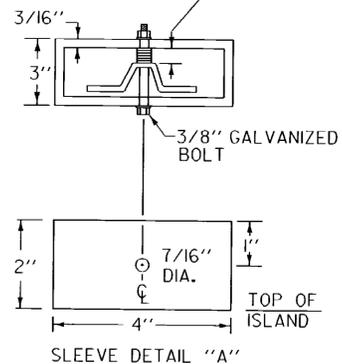


STOP SIGN SHALL BE PLACED ON DRIVERS RIGHT, MAINTAINING MAXIMUM VISIBILITY. CLEARANCE SHALL BE A MINIMUM OF 6' AND A MAXIMUM OF 50' FROM EDGE LINE OF INTERSECTING ROADWAY AND DOES NOT HAVE TO BE ADJACENT TO THE STOP BAR.

LEGAL LOAD LIMIT AND STOP SIGNS AT INTERSECTIONS WITH TOWN HIGHWAYS

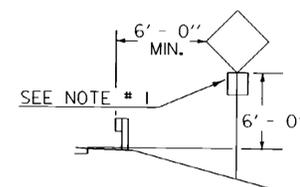
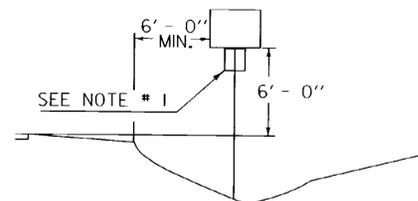
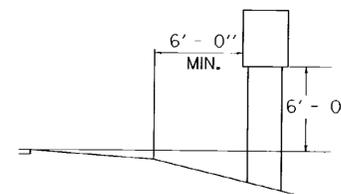


TO INSURE A TIGHT CONNECTION GALVANIZED WASHERS SHALL BE USED AS SPACERS.

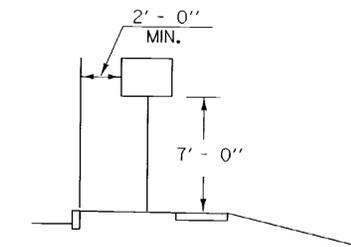
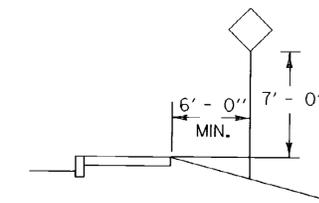


SIGNS ON MEDIAN ISLANDS IN THE LINE OF TRAFFIC

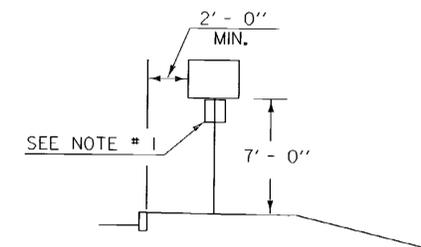
INCREASE VERTICAL CLEARANCE TO 7' IN AREAS OF FREQUENT ROADSIDE PARKING OR PEDESTRIAN ACTIVITY



RURAL



IF SUFFICIENT CLEARANCE IS NOT AVAILABLE BETWEEN CURB AND SIDEWALK MOUNT SIGN BEHIND SIDEWALK AS SHOWN AT TOP. CHECK FOR ADEQUATE R.O.W..



URBAN

NOTES:

1. IN BOTH RURAL AND URBAN LOCATIONS, IF A SECONDARY SIGN IS MOUNTED BELOW ANOTHER SIGN, THE MINIMUM CLEARANCE MAY BE REDUCED BY ONE FOOT.
2. IN RURAL AREAS WITH NO OR MINIMAL SHOULDER, THE LATERAL CLEARANCE TO THE EDGE OF A SIGN SHOULD BE A MINIMUM OF 12' FROM THE EDGE OF THE TRAVELED WAY.
3. ALSO SEE OTHER STANDARD SHEETS FOR MOUNTING CLEARANCE AND SPACING OF DESTINATION AND ROUTE MARKER ASSEMBLIES AND TOWN LINE SIGNS.

POST REFERENCE:

REFER TO THE DETAILS ON THE APPROPRIATE STANDARD DRAWING FOR INFORMATION CONCERNING THE PROPER MOUNTING OF SIGNS ON APPROPRIATE POSTS.

OTHER STDS. E-160 E-161 E-162 E-163 E-164 REQUIRED:

REVISIONS AND CORRECTIONS

JAN. 23, 1995 - DATE OF ORIGINAL ISSUE
AUG. 08, 1995 - VARIOUS MINOR NOTE REVISIONS

APPROVED FOR THIS PROJECT AND/OR DESIGN IMPLEMENTATION. FHWA FINAL APPROVAL PENDING.

APPROVED

Stephen B. MacArthur
DIRECTOR OF ENGINEERING

Daniel A. Ross
TRAFFIC AND SAFETY ENGINEER

**STANDARD SIGN PLACEMENT
CONVENTIONAL ROAD**

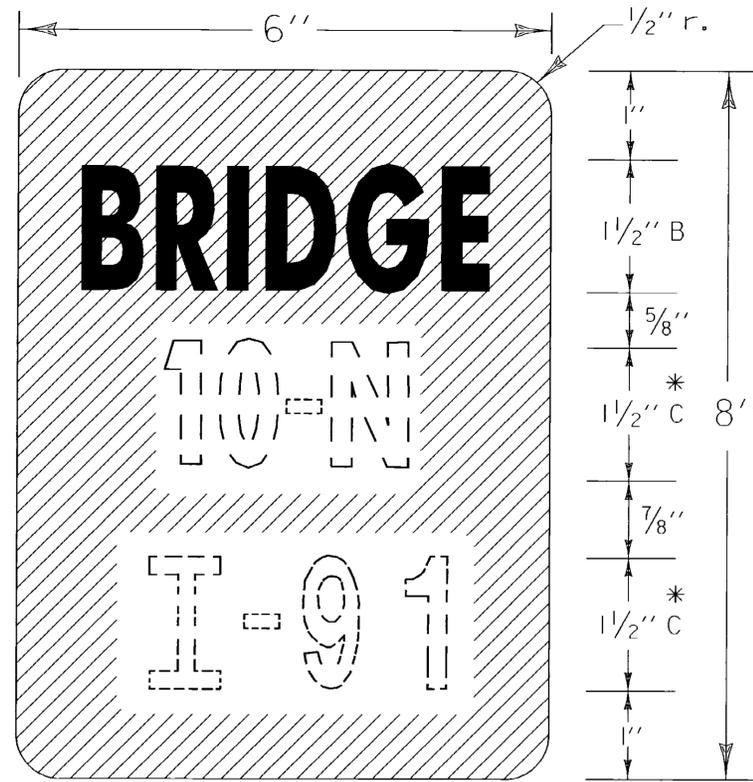
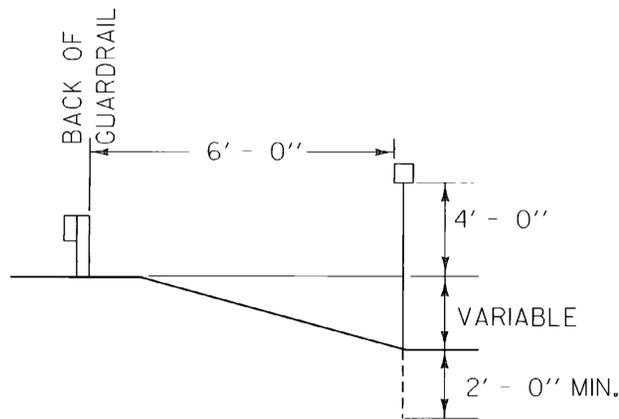
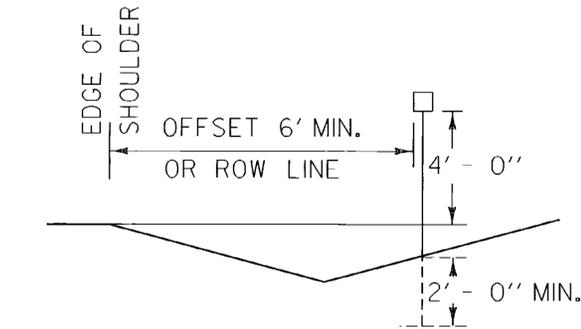


**STANDARD
E-121**

I-91
 ← 2" →

HYPHENATED WORD DETAIL

FOR EXAMPLE, ROUTE NUMBERS
 SHALL APPEAR AS: I-91, US5, VT22



VD-701

* OPTICALLY SPACE BRIDGE
 AND ROUTE NUMBERS.
 SERIES B LETTERS MAY
 BE USED TO MAINTAIN
 VISUAL INTEGRITY.

NOTES:

- GENERAL:
 DOTTED LINES AND NUMERALS INDICATE TEXT THAT VARIES.
- PAYMENT:
 BRIDGE PLAQUES SHALL BE PAID AS TRAFFIC SIGNS, TYPE "A",
 AND POSTS PAID AS FLANGED CHANNEL STEEL SIGN POSTS.
- MATERIAL:
 THE SIGN BASE MATERIAL SHALL BE 0.04" FLAT SHEET ALUMINUM.
- COLORS:
 THE SIGN SHALL HAVE A REFLECTORIZED WHITE TEXT ON REFLECTORIZED
 GREEN BACKGROUND. THE COLORS SHALL CONFORM WITH THOSE FOUND
 IN STANDARD COLOR TOLERANCE CHARTS AS APPROVED BY THE U.S.
 DEPARTMENT OF TRANSPORTATION, FEDERAL HIGHWAY ADMINISTRATION.
- LETTERING:
 LETTERS AND DIGITS SHALL CONFORM WITH THE STANDARD ALPHABETS
 FOR HIGHWAY SIGNS AS PRINTED BY THE FEDERAL HIGHWAY ADMINISTRATION.
- POSTS:
 FLANGED CHANNEL STEEL 2"/FT POSTS SHALL BE USED WHEN THE POST LENGTH
 EXCEEDS 7 FEET. FOR LENGTH OF 7 FEET OR LESS, A 1.12"/FT STEEL SIGN POST
 SHALL BE USED.

**OTHER STDS.
 REQUIRED:**



STANDARD
 E-134

REVISIONS AND CORRECTIONS

DEC. 17, 1989 - DATE OF ORIGINAL ISSUE
 AUG. 08, 1995 - MISC. NOTE REVISIONS

APPROVED

Gordon J. MacArthur
 DIRECTOR OF ENGINEERING

David A. Ross
 TRAFFIC AND SAFETY ENGINEER

BRIDGE NUMBER PLAQUE

APPROVED FOR THIS PROJECT
 AND/OR DESIGN IMPLEMENTATION.
 FHWA FINAL APPROVAL PENDING.

MILEMARKER INFORMATION

IN ORDER TO PROVIDE FOR AN ACCURATE SYSTEM OF LOCATION, MILEMARKERS ARE INSTALLED ALONG U.S. AND STATE HIGHWAYS, CLASS I TOWN HIGHWAYS, FEDERAL AID PRIMARY AND FEDERAL AID SECONDARY HIGHWAYS.

THE FOLLOWING INFORMATION IS PROVIDED FOR INSTALLATION GUIDANCE.

MILEMARKERS WILL NORMALLY BE INSTALLED AT EACH 0.20 MILE INTERVAL, ALTERNATING FROM ONE SIDE OF THE ROAD TO THE OTHER, THUS HAVING A SIGN FACING TRAFFIC EACH 0.40 MILE. A MILEMARKER WILL ALSO BE INSTALLED AT EACH INTERSECTION, ON THE POST WITH THE STOP SIGN, (MILEMARKER TO BE PLACED PARALLEL TO MAINLINE VISIBLE TO TRAFFIC.) ANY MILEMARKER LOCATION FALLING WITHIN 0.05 MILE OF AN INTERSECTION WILL BE OMITTED. IF A NORMAL MILEMARKER LOCATION FALLS WITHIN 50' OF AN EXISTING HIGHWAY SIGN, THE MILEMARKER WILL BE INSTALLED ON THE EXISTING POST. WHEN NORMAL LOCATION OF A MILEMARKER IS UNDESIRABLE, I.E. ON A LAWN, DRIVEWAY, LEDGE, ETC., AN ATTEMPT WILL BE MADE TO LOCATE IT ACROSS THE ROAD. IF NO SUITABLE LOCATION CAN BE FOUND WITHIN 50' OF THE NORMAL LOCATION ON EITHER SIDE OF THE ROAD, IT MAY BE OMITTED. IF A NORMAL MILEMARKER LOCATION FALLS WITHIN 50 FT. OF A POWER POLE, MAIL BOX OR OTHER OBJECT WHICH WILL GIVE IT PARTIAL PROTECTION, LOCATE IT NEAR OR AT SUCH PROTECTIVE FEATURE.

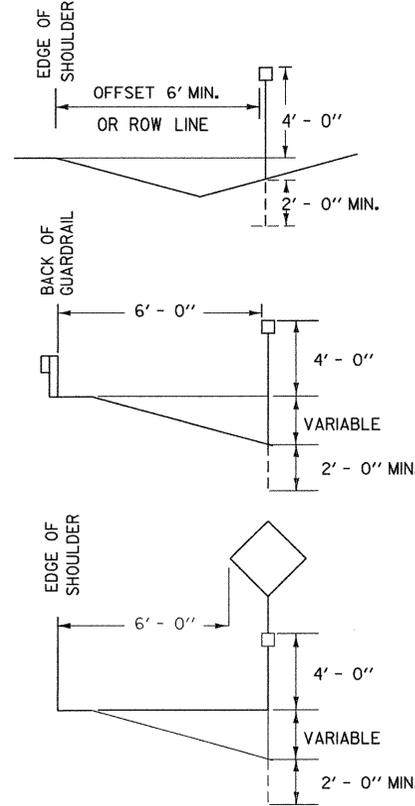
ON CLASS I TOWN HIGHWAYS (CITIES, VILLAGES) OR OTHER CONGESTED AREAS, MILEMARKERS WILL ONLY BE INSTALLED ON EXISTING SIGN POSTS AND WILL CARRY THE ACTUAL MILEAGE TO THAT LOCATION. A MILEMARKER EACH 0.10 +/- MILE IS DESIRABLE THROUGH SUCH AREAS.

THE TOP ROW OF NUMERALS INDICATE THE ROUTE NUMBER. THESE INCLUDE:

- 1) THE STATE ROUTE NUMBER, THE FOURTH NUMERAL OF WHICH BEING THE LETTER DESIGNATION. THUS, U.S. 2 WOULD BE 0020, ROUTE 100B WOULD BE 1002, ETC.
- 2) A 9000 SERIES NUMBER FOR NAMED STATE HIGHWAYS, CLASS I AND II TOWN HIGHWAYS AS LISTED ON THIS SHEET.
- 3) FEDERAL AID SECONDARY ROUTES ON TOWN HIGHWAYS USE F.A.S. ROUTE DESIGNATION NUMBERS, AS SHOWN ON THE PLANNING DIVISIONS MAP TITLED "FEDERAL AID SYSTEMS ON VERMONT HIGHWAYS".

THE SECOND ROW OF NUMERALS INDICATE THE COUNTY AND TOWN. THE COUNTY IS INDICATED IN THE FIRST TWO NUMBERS, CODED ALPHABETICALLY. THE TOWN IS INDICATED IN THE LAST TWO NUMBERS, CODED ALPHABETICALLY WITHIN THE COUNTY. THUS WATERBURY, THE EIGHTEENTH TOWN ALPHABETICALLY, IN WASHINGTON COUNTY, THE TWELFTH COUNTY ALPHABETICALLY, WOULD BE INDICATED AS I218 ON THE MARKER.

THE BOTTOM ROW OF NUMERALS INDICATES THE MILEAGE IN HUNDREDTHS FROM THE TOWN LINE OR BEGINNING OF A ROUTE (TRAVELING SOUTH TO NORTH, OR WEST TO EAST). THE ROUTE DIRECTION IS ESTABLISHED USING THE AGENCY'S ROUTE LOG AND PROGRESS CHARTS AS A GUIDE.

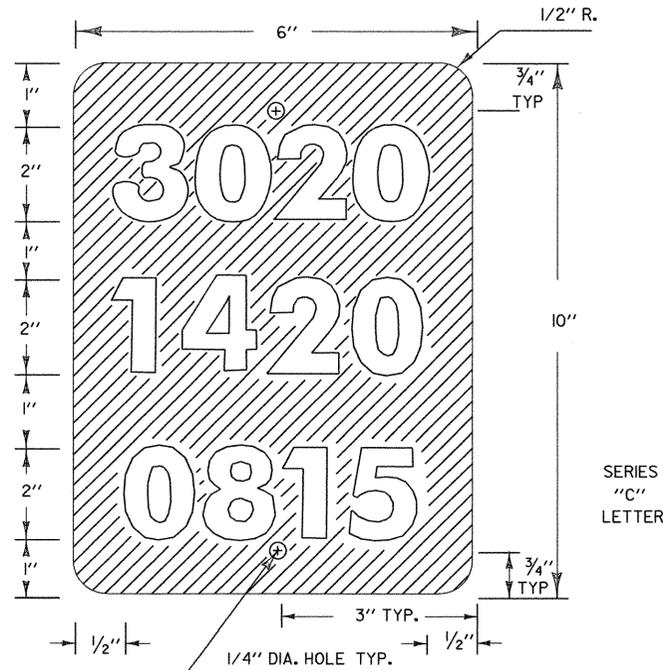


CLASS I AND II TOWN HIGHWAYS

| ROUTE CODE NUMBER | AND NAMED STATE HIGHWAY |
|-------------------|-------------------------------------|
| 9020 | BARNET STATE HIGHWAY |
| 9025 | BENNINGTON NORTH STATE HIGHWAY |
| 9030 | BERLIN STATE HIGHWAY |
| 9090 | BRATTLEBORO STATE HIGHWAY |
| 9150 | CASTLETON STATE HIGHWAY |
| 9180 | COVENTRY STATE HIGHWAY |
| 9210 | FAIR HAVEN STATE HIGHWAY |
| 9240 | FAIRLEE STATE HIGHWAY |
| 9270 | FERRISBURG STATE HIGHWAY |
| 9330 | MAIDSTONE STATE HIGHWAY |
| 9360 | MIDDLESEX STATE HIGHWAY |
| 9390 | MONTPELIER STATE HIGHWAY |
| 9420 | MONTPELIER JUNCTION STATE HIGHWAY |
| 9430 | NEWBURY STATE HIGHWAY |
| 9480 | NORTON STATE HIGHWAY |
| 9540 | NORWICH STATE HIGHWAY |
| 9600 | PUTNEY STATE HIGHWAY |
| 9630 | QUECHEE STATE HIGHWAY |
| 9720 | ST. ALBANS ST. HWY. SOUTH |
| 9730 | ST. JOHNSBURY ST. HWY. |
| 9750 | SOUTH ALBURG STATE HIGHWAY |
| 9840 | WESTMINSTER STATE HIGHWAY |
| 9870 | WILDER STATE HIGHWAY |
| 9900 | WINHALL STATE HIGHWAY |
| 9990 | WEST RUTLAND-RUTLAND (BUS. US-4) |
| 9991 | BELLOWS FALLS S0117 (ROCK-WEST ST.) |
| 9992 | BELLOWS FALLS S1117 (BRIDGE ST.) |
| 9993 | BURLINGTON (ALTERNATE US-7) |
| 9995 | MONTPELIER (BUS. US-2) |
| 9996 | NEWPORT (ALTERNATE US-5) |
| 9997 | ST. JOHNSBURY (ALTERNATE US-5) |
| 9998 | SO. BURLINGTON-KENNEDY DRIVE |

COUNTY/TOWN DESIGNATIONS

| | | | | | | |
|--|---|---|---|---|---|--|
| 1 - ADDISON 0101 ADDISON 0102 BRIDPORT 0103 BRISTOL 0104 CORNWALL 0105 FERRISBURGH 0106 GOSHEN 0107 GRANVILLE 0108 HANCOCK 0109 LEICESTER 0110 LINCOLN 0111 MIDDLEBURY 0112 MONKTON 0113 NEW HAVEN 0114 ORWELL 0115 PANTON 0116 RIPTON 0117 SALISBURY 0118 SHOREHAM 0119 STARKSBORO 0120 VERGENNES 0121 WALTHAM 0122 WEYBRIDGE 0123 WHITING | 2 - BENNINGTON 0201 ARLINGTON 0202 BENNINGTON 0203 DORSET 0204 GLASTENBURY 0205 LANDGROVE 0206 MANCHESTER 0207 PERU 0208 POWNAL 0209 READSBORO 0210 RUPERT 0211 SANDGATE 0212 SEARSBURG 0213 SHAFTSBURY 0214 STAMFORD 0215 SUNDERLAND 0216 WINHALL 0217 WOODFORD | 3 - CALEDONIA 0301 BARNET 0302 BURKE 0303 DANVILLE 0304 GROTON 0305 HARDWICK 0306 KIRBY 0307 LYNDON 0308 NEWARK 0309 PEACHAM 0310 RYEGATE 0311 ST. JOHNSBURY 0312 SHEFFIELD 0313 STANNARD 0314 SUTTON 0315 WALDEN 0316 WATERFORD 0317 WHEELLOCK | 4 - CHITTENDEN 0401 BOLTON 0402 BUEL'S GORE 0403 BURLINGTON 0404 CHARLOTTE 0405 COLCHESTER 0406 ESSEX 0407 HINESBURG 0408 HUNTINGTON 0409 JERICHO 0410 MILTON 0411 RICHMOND 0412 ST. GEORGE 0413 SHELburne 0414 SO. BURLINGTON 0415 UNDERHILL 0416 WESTFORD 0417 WILLISTON 0418 WINOOSKI | 5 - ESSEX 0501 AVERILL 0502 AVERY'S GORE 0503 BLOOMFIELD 0504 BRIGHTON (ISLAND POND) 0505 BRUNSWICK 0506 CANAAN 0507 CONCORD 0508 EAST HAVEN 0509 FERDINAND 0510 GRANBY 0511 GUILDHALL 0512 LEMINGTON 0513 LEWIS 0514 LUNENBURG 0515 MAIDSTONE 0516 NORTON 0517 VICTORY 0518 WARNER'S GRANT 0519 WARREN'S GORE | 6 - FRANKLIN 0601 BAKERSFIELD 0602 BERKSHIRE 0603 ENOSBURG 0604 FAIRFAX 0605 FAIRFIELD 0606 FLETCHER 0607 FRANKLIN 0608 GEORGIA 0609 HIGHGATE 0610 MONTGOMERY 0611 RICHFORD 0612 ST. ALBANS CITY 0613 ST. ALBANS TOWN 0614 SHELDON 0615 SWANTON | 7 - GRAND ISLE 0701 ALBURG 0702 GRAND ISLE 0703 ISLE LA MOTTE 0704 NORTH HERO 0705 SOUTH HERO |
| 8 - LAMOILLE 0801 BELVIDERE 0802 CAMBRIDGE 0803 EDEN 0804 ELMORE 0805 HYDE PARK 0806 JOHNSON 0807 MORRISTOWN (MORRISVILLE) 0808 STOWE 0809 WATERVILLE 0810 WOLCOTT | 9 - ORANGE 0901 BRADFORD 0902 BRAintree 0903 BROOKFIELD 0904 CHELSEA 0905 CORINTH 0906 FAIRLEE 0907 NEWBURY 0908 ORANGE 0909 RANDOLPH 0910 STRAFFORD 0911 THETFORD 0912 TOPSHAM 0913 TUNBRIDGE 0914 VERSHIRE 0915 WASHINGTON 0916 WEST FAIRLEE 0917 WILLIAMSTOWN | 10 - ORLEANS 1001 ALBANY 1002 BARTON (ORLEANS VILLAGE) 1003 BROWNINGTON 1004 CHARLESTON 1005 COVENTRY 1006 CRAFTSBURY 1007 DERBY 1008 GLOVER 1009 GREENSBORO 1010 HOLLAND 1011 IRASBURG 1012 JAY 1013 LOWELL 1014 MORGAN 1015 NEWPORT CITY 1016 NEWPORT TOWN 1017 TROY 1018 WESTFIELD 1019 WESTMORE | 11 - RUTLAND 1101 BENSON 1102 BRANDON 1103 CASTLETON 1104 CHITTENDEN 1105 CLARENDON 1106 DANBY 1107 FAIR HAVEN 1108 HUBBARDTON 1109 IRA 1110 MENDON 1111 MIDDLETOWN SPRINGS 1112 MT. HOLLY 1113 MT. TABOR 1114 PAWLET 1115 PITTSFIELD 1116 PITTSFORD 1117 POULTNEY 1118 PROCTOR 1119 RUTLAND CITY 1120 RUTLAND TOWN 1121 KILLINGTON 1122 SHREWSBURY 1123 SUDBURY 1124 TINMOUTH 1125 WALLINGFORD 1126 WELLS 1127 WEST HAVEN 1128 WEST RUTLAND | 12 - WASHINGTON 1201 BARRE CITY 1202 BARRE TOWN 1203 BERLIN 1204 CABOT 1205 CALAIS 1206 DUXBURY 1207 E. MONTPELIER 1208 FAYETTE 1209 MARSHFIELD 1210 MIDDLESEX 1211 MONTPELIER 1212 MORETOWN 1213 NORTHFIELD 1214 PLAINFIELD 1215 ROXBURY 1216 WAITSFIELD 1217 WARREN 1218 WATERBURY 1219 WOODBURY 1220 WORCESTER | 13 - WINDHAM 1301 ATHENS 1302 BRATTLEBORO 1303 BROOKLINE 1304 DOVER 1305 DUMMERSTON 1306 GRAFTON 1307 GUILFORD 1308 HALIFAX 1309 JAMAICA 1310 LONDONDERRY 1311 MARLBORO 1312 NEWFANE 1313 PUTNEY 1314 ROCKINGHAM (SAXTONS RIVER) (BELLOWS FALLS) 1315 SOMERSET 1316 STRATTON 1317 TOWNSHEND 1318 VERNON 1319 WARDSBORO 1320 WESTMINSTER 1321 WHITINGHAM 1322 WILMINGTON 1323 WINDHAM | 14 - WINDSOR 1401 ANDOVER 1402 BALTIMORE 1403 BARNARD 1404 BETHEL 1405 BRIDGEWATER 1406 CAVENDISH 1407 CHESTER 1408 HARTFORD (WHITE RIVER JUNCTION) 1409 HARTLAND 1410 LUDLOW 1411 NORWICH 1412 PLYMOUTH 1413 POMFRET 1414 READING 1415 ROCHESTER 1416 ROYALTON 1417 SHARON 1418 SPRINGFIELD 1419 STOCKBRIDGE 1420 WEATHERSFIELD 1421 WESTON 1422 WEST WINDSOR 1423 WINDSOR 1424 WOODSTOCK |



PAYMENT:

MILEMARKERS SHALL BE PAID AS TRAFFIC SIGNS, TYPE "A", AND POSTS PAID AS FLANGED CHANNEL STEEL SIGN POSTS.

MATERIAL:

THE SIGN BASE MATERIAL SHALL BE 0.04 " FLAT SHEET ALUMINUM .

COLORS:

THE SIGN SHALL HAVE AN ASTM TYPE III RETROREFLECTORIZED WHITE TEXT ON AN ASTM TYPE III RETROREFLECTORIZED GREEN BACKGROUND. THE COLORS SHALL CONFORM WITH THOSE FOUND IN STANDARD COLOR TOLERANCE CHARTS AS APPROVED BY US DEPARTMENT OF TRANSPORTATION, FEDERAL HIGHWAY ADMINISTRATION

LETTERING:

LETTERS AND DIGITS SHALL CONFORM WITH THE STANDARD ALPHABETS FOR HIGHWAY SIGNS AS PRINTED BY THE FEDERAL HIGHWAY ADMINISTRATION.

POSTS:

POSTS SHALL BE EITHER 1 3/4" SQUARE STEEL POST IN A 2" SQUARE ANCHOR OR 1.12 LB/FT FLANGED CHANNEL STEEL POST FOR LENGTHS OF 7' OR LESS. IF POST LENGTH EXCEEDS 7' USE EITHER A 2" SQUARE STEEL POST IN A 2 1/4" SQUARE STEEL ANCHOR OR 2 LB/FT FLANGED CHANNEL STEEL POST.

OTHER STDS. E-160, E-164 REQUIRED:

REVISIONS AND CORRECTIONS

OCT 20, 1988 - DATE OF ORIGINAL ISSUE
AUG. 08, 1995 - MINOR NOTE REVISIONS
MAY 30, 2003 - CHANGED SIZE OF MILEMARKER

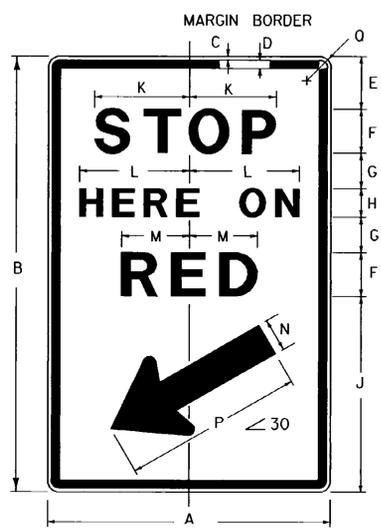
APPROVED

DIRECTOR OF PROGRAM DEVELOPMENT
John J. Kelly
TRAFFIC OPERATIONS ENGINEER
FEDERAL HIGHWAY ADMINISTRATION

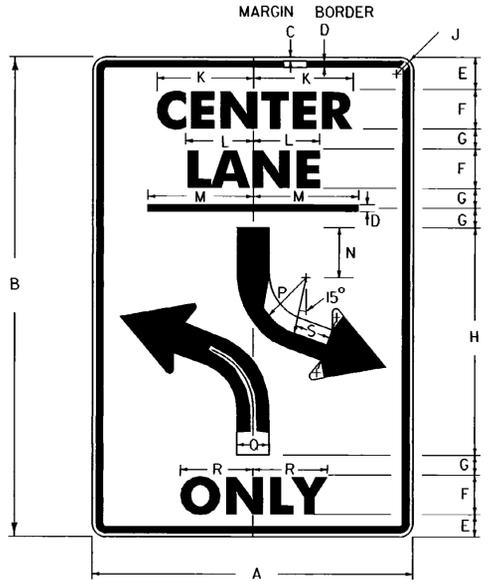
**MILEMARKER DETAILS
STATE AND TOWN
HIGHWAYS**



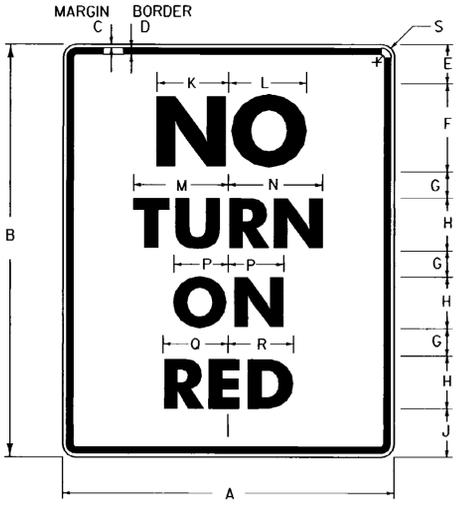
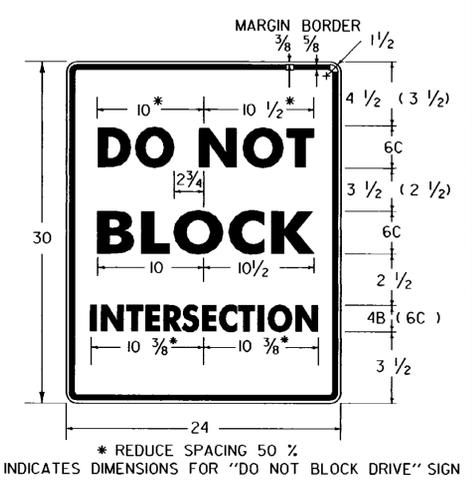
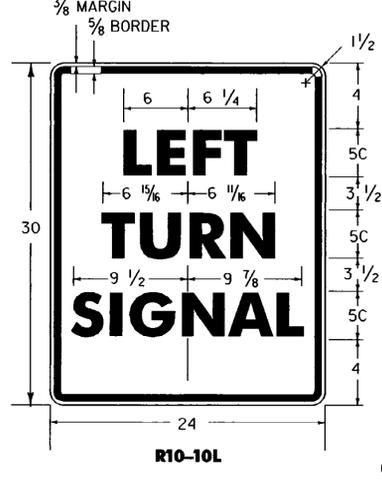
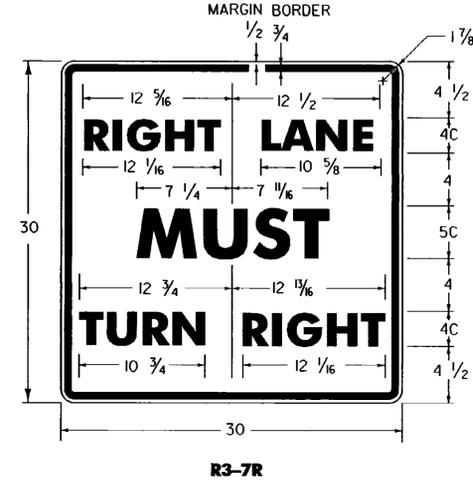
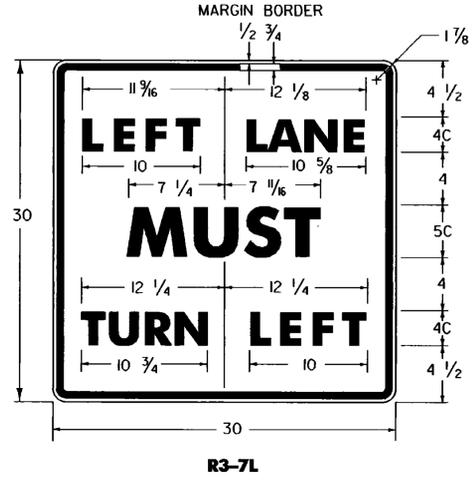
**STANDARD
E-138**



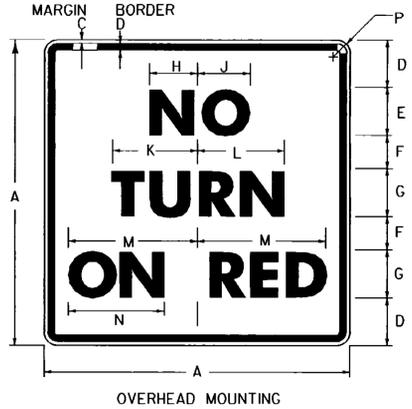
| SIGN | DIMENSIONS (INCHES) | | | | | | | |
|---------|---------------------|--------|---------|---------|-------|--------|-------|----|
| | A | B | C | D | E | F | G | H |
| STD. | 24 | 36 | 3/8 | 5/8 | 4 | 5D | 2 1/2 | 3D |
| SPECIAL | 36 | 48 | 5/8 | 7/8 | 6 | 6D | 4 | 4D |
| SIGN | DIMENSIONS (INCHES) | | | | | | | |
| | J | K | L | M | N | P | Q | |
| STD. | 14 | 8 3/32 | 9 1/32 | 5 15/32 | 2 5/8 | 14 5/8 | 1 1/2 | |
| SPECIAL | 18 | 9 3/32 | 12 1/32 | 7 1/8 | 2 3/4 | 16 | 2 1/4 | |



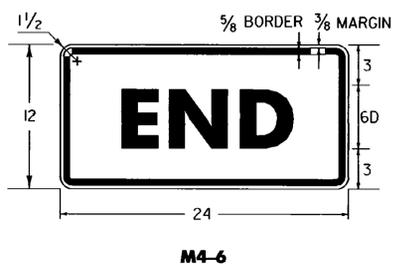
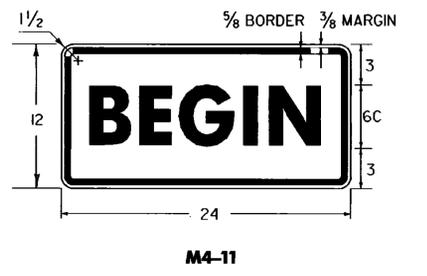
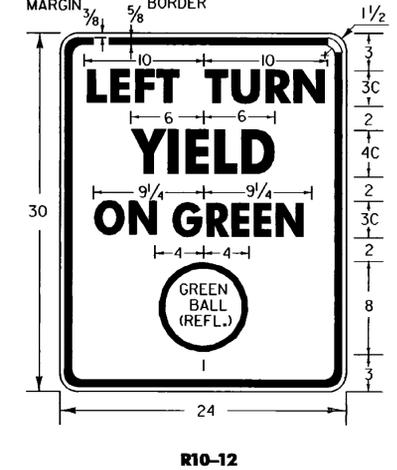
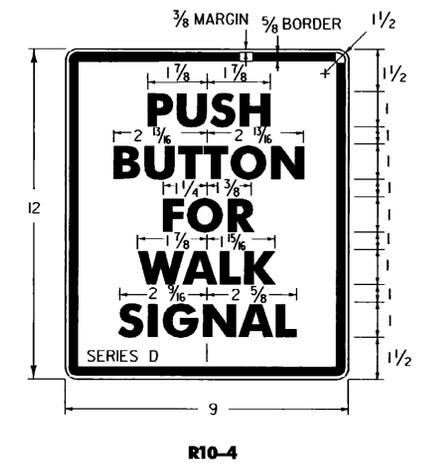
| SIGN | DIMENSIONS (INCHES) | | | | | | | | | | |
|---------|---------------------|----|-------|-----|-------|-------|-------|----|-------|--------|--|
| | A | B | C | D | E | F | G | H | J | K | |
| STD. | 24 | 36 | 3/8 | 5/8 | 2 1/2 | 3E | 1 1/2 | 16 | 1 1/2 | 8 1/8 | |
| SPECIAL | 36 | 48 | 5/8 | 7/8 | 3 1/2 | 5E | 1 1/2 | 20 | 2 1/4 | 14 1/8 | |
| SIGN | DIMENSIONS (INCHES) | | | | | | | | | | |
| | L | M | N | P | Q | R | S | | | | |
| STD. | 5 3/4 | 8 | 2 1/2 | 6 | 2 | 5 5/8 | 1 1/2 | | | | |
| SPECIAL | 9 1/2 | 12 | 3 | 8 | 3 | 9 1/8 | 2 | | | | |



| SIGN | DIMENSIONS (INCHES) | | | | | | | | | | |
|---------|---------------------|-------|-------|-------|-------|-------|-------|----|-------|-------|--|
| | A | B | C | D | E | F | G | H | J | K | |
| STD. | 24 | 30 | 3/8 | 5/8 | 3 1/4 | 5E | 2 1/4 | 4D | 3 | 4 3/8 | |
| SPECIAL | 36 | 48 | 5/8 | 7/8 | 6 | 8E | 3 1/2 | 6D | 5 1/2 | 7 3/4 | |
| SIGN | DIMENSIONS (INCHES) | | | | | | | | | | |
| | L | M | N | P | Q | R | S | | | | |
| STD. | 5 3/8 | 6 5/8 | 6 1/2 | 3 1/2 | 4 5/8 | 4 7/8 | 1 1/2 | | | | |
| SPECIAL | 8 1/4 | 10 | 9 3/4 | 5 1/4 | 6 5/8 | 7 3/8 | 2 1/4 | | | | |



| SIGN | DIMENSIONS (INCHES) | | | | | | | | | | | | | |
|---------|---------------------|-----|-----|-------|----|-------|----|-------|-------|-------|-------|--------|-------|-------|
| | A | B | C | D | E | F | G | H | J | K | L | M | N | P |
| MIN. | 18 | 3/8 | 5/8 | 2 3/4 | 3E | 1 3/4 | 3D | 2 5/8 | 3 1/8 | 5 | 4 7/8 | 7 1/8 | 5 1/4 | 1 1/2 |
| STD. | 24 | 3/8 | 5/8 | 3 1/2 | 4E | 2 1/2 | 4D | 3 7/8 | 4 1/8 | 6 5/8 | 6 1/2 | 9 1/2 | 6 1/2 | 1 1/2 |
| SPECIAL | 30 | 1/2 | 3/4 | 4 1/2 | 5E | 3 | 5D | 4 9/8 | 5 3/8 | 8 1/4 | 8 1/8 | 11 7/8 | 7 3/4 | 1 7/8 |



GENERAL:

1. ALL DIMENSIONS IN INCHES.
2. SEE STANDARD E-144 FOR ARROWHEAD DETAILS.

COLORS:

THE REGULATORY SIGNS SHOWN ON THIS SHEET SHALL HAVE BLACK TEXT ON REFLECTORIZED WHITE BACKGROUND, UNLESS OTHERWISE NOTED. THE COLORS SHALL CONFORM WITH THE COLORS ADOPTED BY THE AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS AND APPROVED BY THE DEPARTMENT OF TRANSPORTATION, FEDERAL HIGHWAY ADMINISTRATION.

MATERIALS:

THE SIGN BASE MATERIALS USED FOR REGULATORY SIGNS SHOWN ON THIS SHEET MAY BE ANY OF THE FOLLOWING OF THE MINIMUM THICKNESS NOTED.

| | | | |
|-----------|---------|---------|---------|
| 9' X 12' | 0.060" | 0.080" | 0.100" |
| 18' X 18' | 1/2" | 1/2" | 5/8" |
| | 18 GAGE | 16 GAGE | 14 GAGE |

FLAT SHEET ALUMINUM
HIGH DENSITY OVERLAID PLYWOOD
GALVANIZED FLAT SHEET STEEL

THE REFLECTIVE MATERIAL FOR GROUND MOUNTED SIGNS SHALL BE AASHTO TYPE II OR III WHITE REFLECTIVE SHEETING APPLIED TO THE ENTIRE BACKGROUND OF THE SIGN. WHEN MOUNTED OVERHEAD, ALL SIGNS SHALL HAVE ENCAPSULATED LENS REFLECTIVE SHEETING APPLIED TO THE ENTIRE BACKGROUND OF THE SIGN. THE TEXT OF THE SIGNS MAY BE LETTERING FILM, SILK SCREENED OR HAND PAINTED. HAND PAINTING MUST BE COMPARABLE IN QUALITY TO THE RESULTS OBTAINED BY SILK SCREENING.

SPECIFICATIONS

REGULATORY SIGNS SHALL MEET THE VERMONT STANDARD SPECIFICATIONS FOR TRAFFIC SIGNS.

TEXT DESIGN:

LETTERS, DIGITS, ARROWS, SPACING AND TEXT DIMENSIONS SHALL CONFORM WITH THE 'STANDARD ALPHABET FOR HIGHWAY SIGNS AND PAVEMENT MARKINGS' AND DESIGNS PRESCRIBED IN THE STANDARD HIGHWAY SIGNS AS SPECIFIED IN THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

OTHER STDS. : E-144 REQUIRED

REVISIONS AND CORRECTIONS

- OCT. 30, 1987 - DATE OF ORIGINAL ISSUE
- SEPT. 20, 1995 - ADDED SIGN ID NUMBERS, MINOR NOTE REVISIONS, SHEET REALIGNMENT
- AUG. 30, 1996 - MADE ERROR CORRECTIONS TO SIGN DETAILS R10-6 & R10-11B

APPROVED FOR THIS PROJECT AND/OR DESIGN IMPLEMENTATION. FHWA FINAL APPROVAL PENDING.

APPROVED

J. K. ...
DIRECTOR OF ENGINEERING

Donna Ross
TRAFFIC AND SAFETY ENGINEER

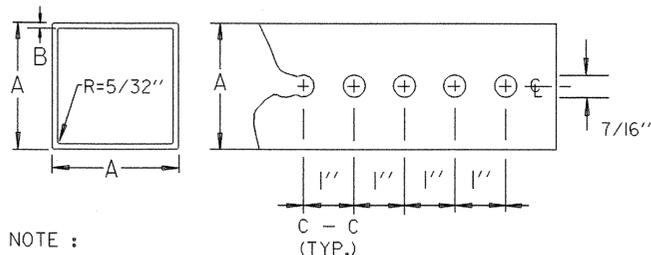
REGULATORY SIGN
DETAILS



STANDARD
E-140

| GUARDRAIL DEFLECTION CHART (PER AASHTO - ROADSIDE DESIGN GUIDE - LATEST EDITION) | | |
|---|-----------------|------------|
| TYPE | GR POST SPACING | DEFLECTION |
| THREE CABLE W/STEEL POSTS | 16' - 0" | 11" - 6" |
| W/WOODEN POSTS | 12' - 6" | 11" - 6" |
| W-BEAM W/STRONG POST | 6' - 3" | 3' |
| BOX BEAM | 6' - 0" | 5' |
| THRE BEAM W/STRONG POST | 6' - 3" | 2' |

THIS CHART LISTS THE THEORETICAL MAXIMUM DEFLECTION DISTANCE, UPON IMPACT, OF DIFFERENT TYPES OF GUARDRAIL AND VARIOUS POST SPACINGS.



NOTE :

THE POSTS SHALL BE CAREFULLY FORMED OF STEEL WITH A MINIMUM YIELD OF 55,000 PSI, INTO A SIZE AND SHAPE WITH CORNERS INDUCTION WELDED IN SUCH A MANNER THAT NEITHER FLASH NOR WELD SHALL INTERFERE WITH THE TELESCOPING PROPERTIES, NOR DAMAGE THE GALVANIZING.

* THE WALL THICKNESS TOLERANCES SHALL BE +.005" AND -.010" FOR THE 12 GAUGE.

* THE WALL THICKNESS TOLERANCES SHALL BE +.002" AND -.008" FOR THE 14 GAUGE.

DIMENSION DETAILS AND POST SELECTION CHART

| POST SELECTION CHART | | | | | | | | |
|--|------------|------|-------|---------------------------------------|-------------------------------|-------------------------------|---------------------------------|-----------------------------------|
| SIGN AREA (FT ²) X H (FT) ≤ SV (SELECTION VALUE) | | | | | | | | |
| POST SIZE LBS./FT. | DIMENSIONS | | | SECTION MODULUS IN ³ | ONE POST S _v | TWO POST S _v | THREE POST S _v | NUMBER PERMITTED IN 8' PATH |
| | A | *B | GAUGE | | | | | |
| 1.88 | 1-3/4" | .083 | 14 | 0.230 | 46 | 92 | 138 | TWO |
| 2.42 | 2" | .083 | 12 | 0.380 | 77 | 154 | 231 | TWO |
| 3.35 | 2-1/2" | .105 | 12 | 0.642 | 130 | 260 | 390 | ONE |

DESIGN CRITERIA:

WIND SPEED = 70 MPH (10 -YEAR MEAN RECURRENCE INTERVAL)
WIND PRESSURE = 19 PSF
STEEL MINIMUM YIELD = 55,000 PSI
ALLOWABLE STRESS = (1.4) 0.60 FY

REVISIONS AND CORRECTIONS
APR. 27, 1994 - ORIGINAL APPROVAL DATE
JUL. 21, 1994 - REVISED POST GAUGES
AUG. 18, 1995 - ADDED TWO PIECE ANCHOR DETAIL
MAR. 26, 1996 - REVISED POST SELECTION CHART
MAY 20, 1999 - REPLACE LOST ORIGINAL
JUN. 08, 2009 - POST SELECTION REVISIONS

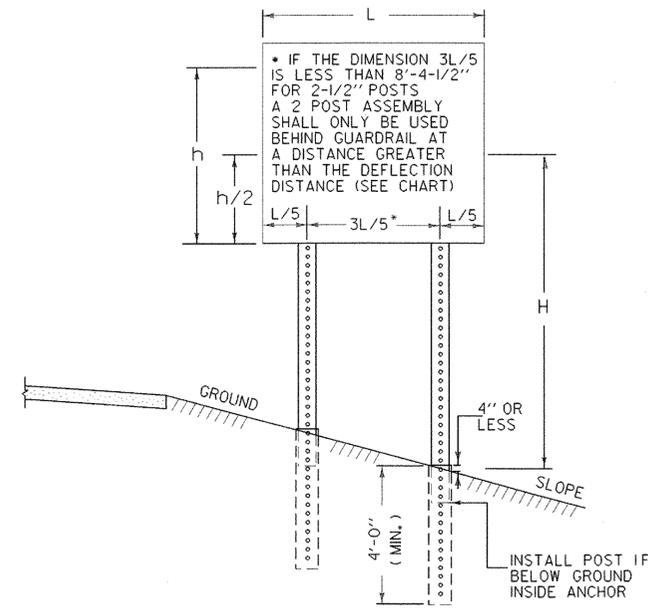
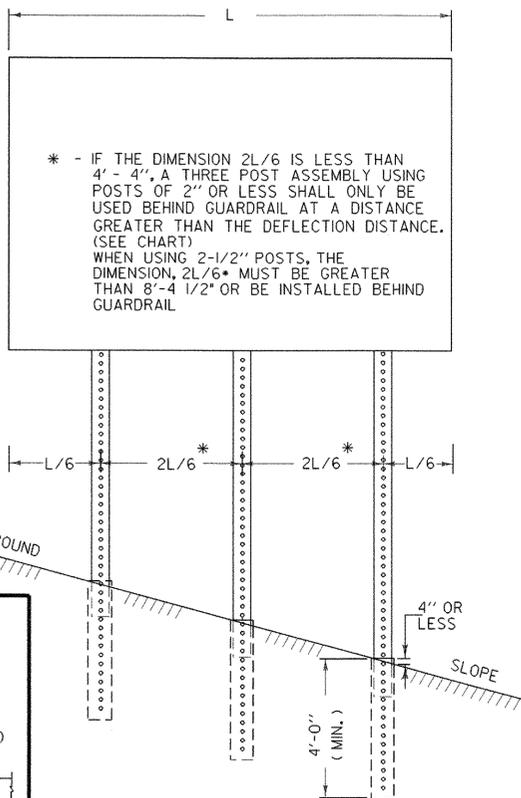
APPROVED

Kevin S. Maschie
HIGHWAY, SAFETY & DESIGN ENGINEER
Richard J. Peterson
DIRECTOR OF PROGRAM DEVELOPMENT
Mark B. Riedler
FEDERAL HIGHWAY ADMINISTRATION

SQUARE STEEL SIGN POST

/traf/english/std/e164.dgn

MULTI-POST INSTALLATIONS



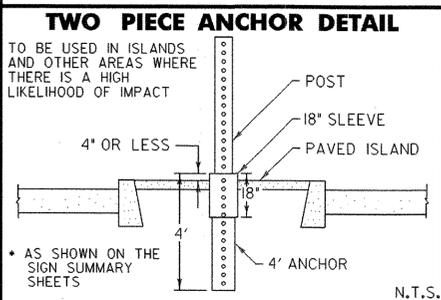
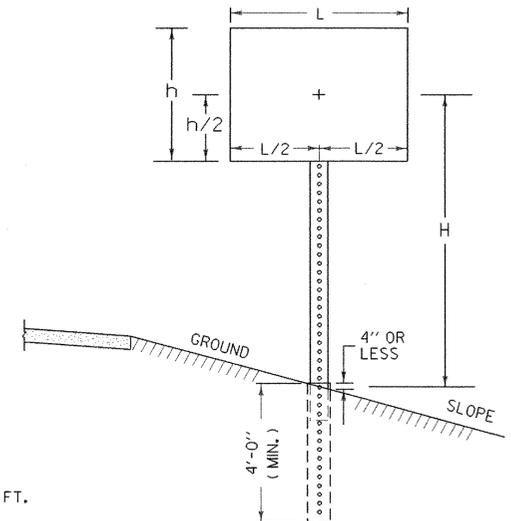
POST SPACING DETAILS

GENERAL NOTES

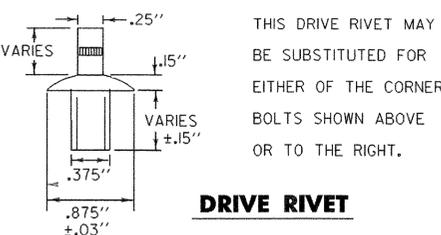
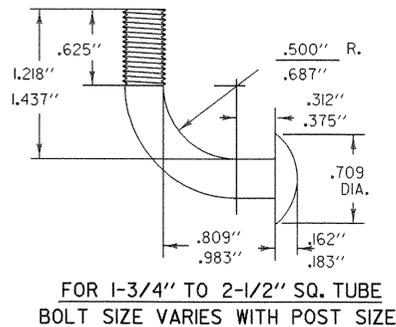
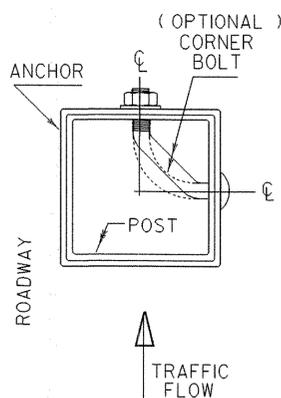
CONSTRUCTION METHODS - POSTS MAY BE DRIVEN OR SET IN A DUG HOLE AND BACKFILLED. IF DRIVEN, A DRIVING CAP SHALL BE USED. THE DUG HOLE INSTALLATION SHALL BE USED IN AREAS OF POOR SOIL CONDITIONS OR AS DIRECTED BY THE RESIDENT ENGINEER. BACKFILL SHALL BE COMPACTED AS DIRECTED BY THE RESIDENT ENGINEER.

SIGN CLEARANCES - HORIZONTAL AND VERTICAL SIGN CLEARANCES SHALL BE SHOWN ON THE PLANS OR THE APPROPRIATE STD. SHEETS.

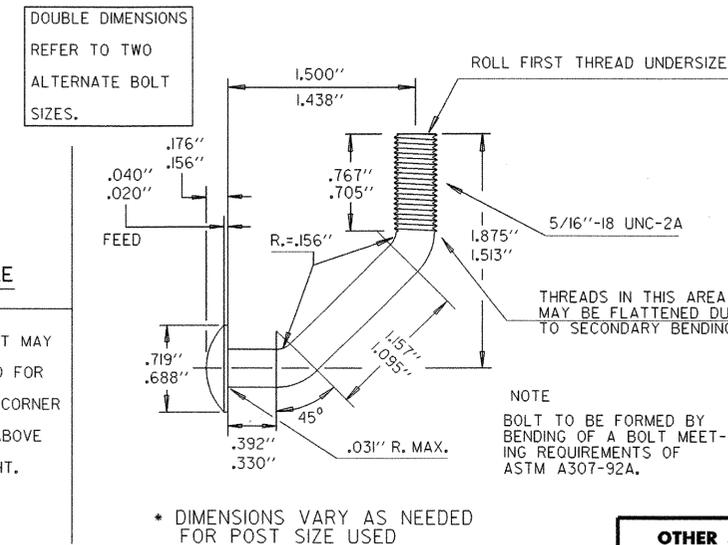
SINGLE POST INSTALLATIONS SHALL BE LIMITED TO A SIGN AREA OF 20 SQ. FT. OR LESS



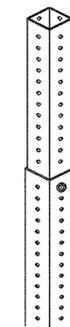
TOP VIEW OF ANCHOR, POST AND BOLT



OPTIONAL CORNER BOLT DETAILS



CONNECTION DETAIL



POST IS TO BE INSERTED INTO ANCHOR ONE FOOT BELOW GROUND LEVEL. ANCHOR IS TO BE 4'-0" MINIMUM LENGTH WITH NO MORE THAN 4" ABOVE GROUND. ANCHOR IS ONE SIZE (1/4") GREATER THAN THE POST AND ALL ANCHORS ARE TO BE 12 GAGE, EXCEPT ANCHORS FOR 2-1/2" POSTS ARE TO BE 3" AND 7 GAGE. CONNECTION IS TO BE MADE USING THE BOLT PROVIDED WITH THE SIGN SYSTEM (SEE DETAILS LEFT), AT THE TOP HOLE IN THE ANCHOR (APPROXIMATELY 3-1/2" ABOVE GROUND). THREE INCH ANCHORS WHICH DO NOT HAVE HOLES ON 1" CENTERS WILL REQUIRE DRILLING OF 7/16" HOLES FOR CONNECTIONS.

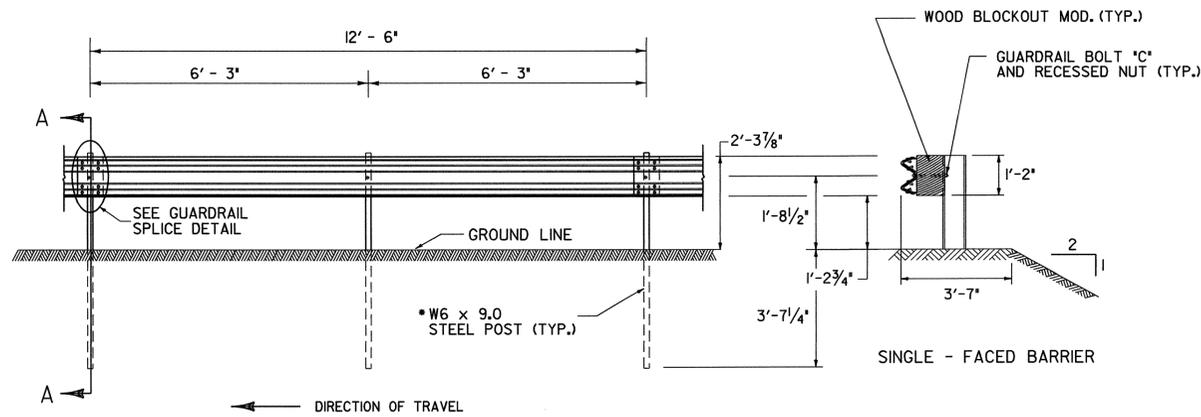
(SEE DETAIL LEFT FOR BOLT PLACEMENT)

OTHER STDS. REQUIRED E-120, E-160



STANDARD E-164

"W" BEAM GUARDRAIL WITH STEEL POSTS

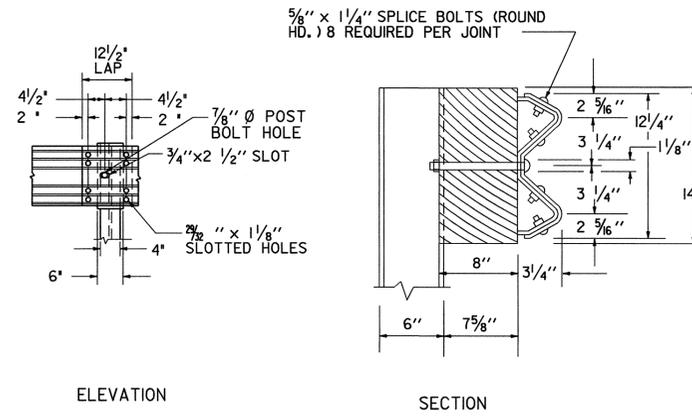


ELEVATION FROM ϕ OF ROAD

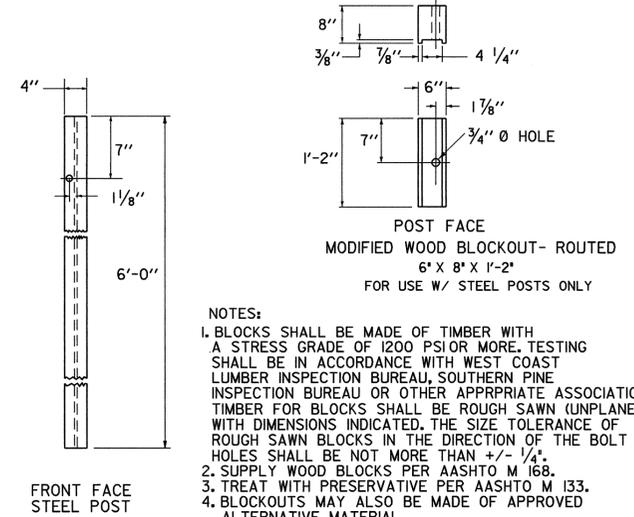
SECTION A - A

DOUBLE - FACED BARRIER

PLAN

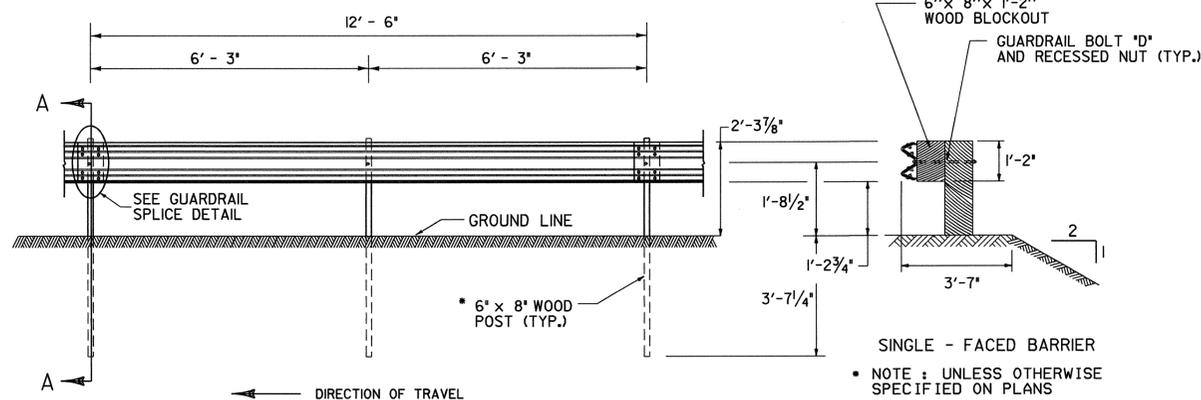


GUARDRAIL SPLICE DETAIL



- NOTES:
- BLOCKS SHALL BE MADE OF TIMBER WITH A STRESS GRADE OF 1200 PSIOR MORE. TESTING SHALL BE IN ACCORDANCE WITH WEST COAST LUMBER INSPECTION BUREAU, SOUTHERN PINE INSPECTION BUREAU OR OTHER APPROPRIATE ASSOCIATION. TIMBER FOR BLOCKS SHALL BE ROUGH SAWN (UNPLANED) WITH DIMENSIONS INDICATED. THE SIZE TOLERANCE OF ROUGH SAWN BLOCKS IN THE DIRECTION OF THE BOLT HOLES SHALL BE NOT MORE THAN $\pm 1/4$ ".
 - SUPPLY WOOD BLOCKS PER AASHTO M 168.
 - TREAT WITH PRESERVATIVE PER AASHTO M 133.
 - BLOCKOUTS MAY ALSO BE MADE OF APPROVED ALTERNATIVE MATERIAL.

"W" BEAM GUARDRAIL WITH WOOD POSTS

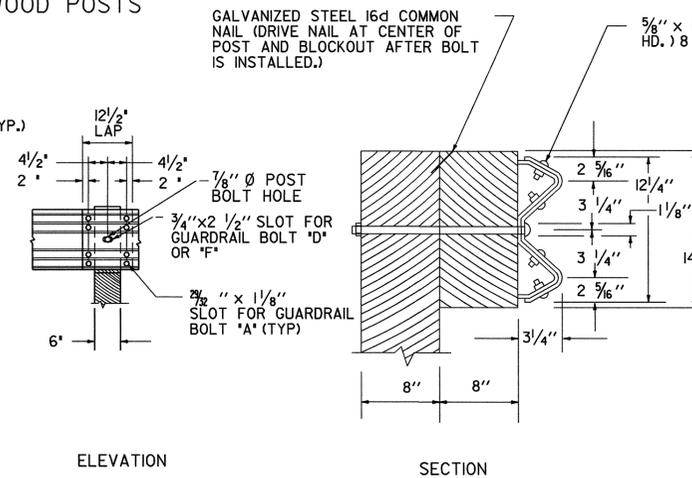


ELEVATION FROM ϕ OF ROAD

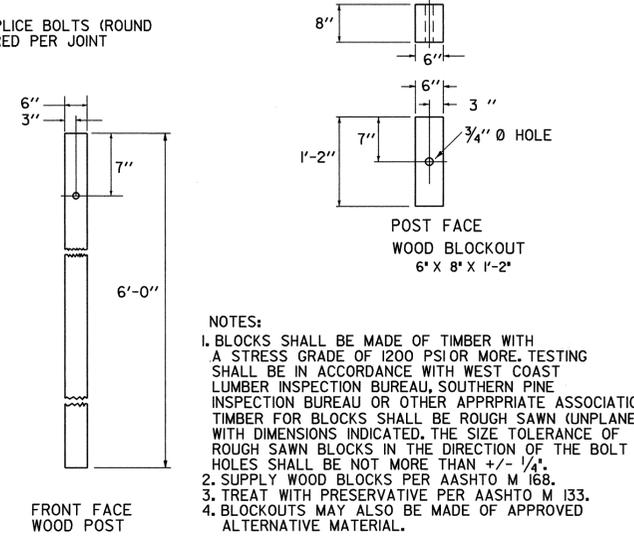
SECTION A - A

DOUBLE - FACED BARRIER

PLAN

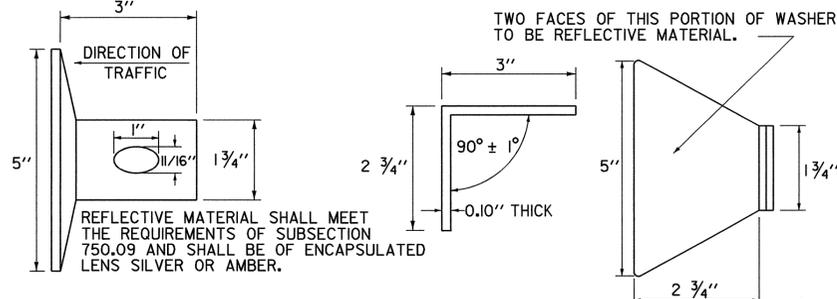


GUARDRAIL SPLICE DETAIL

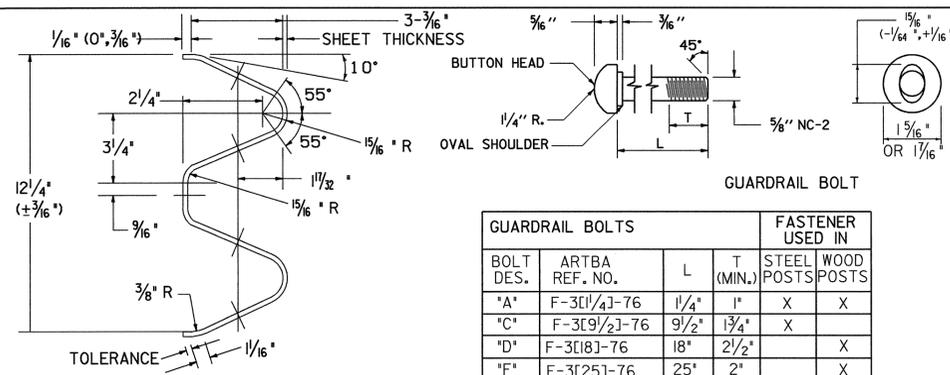


- NOTES:
- BLOCKS SHALL BE MADE OF TIMBER WITH A STRESS GRADE OF 1200 PSIOR MORE. TESTING SHALL BE IN ACCORDANCE WITH WEST COAST LUMBER INSPECTION BUREAU, SOUTHERN PINE INSPECTION BUREAU OR OTHER APPROPRIATE ASSOCIATION. TIMBER FOR BLOCKS SHALL BE ROUGH SAWN (UNPLANED) WITH DIMENSIONS INDICATED. THE SIZE TOLERANCE OF ROUGH SAWN BLOCKS IN THE DIRECTION OF THE BOLT HOLES SHALL BE NOT MORE THAN $\pm 1/4$ ".
 - SUPPLY WOOD BLOCKS PER AASHTO M 168.
 - TREAT WITH PRESERVATIVE PER AASHTO M 133.
 - BLOCKOUTS MAY ALSO BE MADE OF APPROVED ALTERNATIVE MATERIAL.

GUARDRAIL DELINEATOR

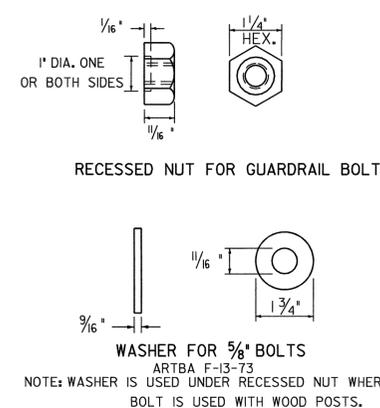


REFLECTIVE MATERIAL SHALL MEET THE REQUIREMENTS OF SUBSECTION 750.09 AND SHALL BE OF ENCAPSULATED LENS SILVER OR AMBER.
THIS REFLECTORIZED ALUMINUM WASHER IS TO BE PLACED IN VALLEY OF BEAM WHEN MOUNTING BEAM ONTO EACH FIFTH POST. WASHER SHALL MEET SPECIFICATION REQUIREMENTS FOR A.S.T.M. B-209 ALLOY 5052-H32



ARTBA RE-3[206]-3[12]-6" CLASS A, TYPE IJ-73
TYPICAL GUARDRAIL SECTION

| GUARDRAIL BOLTS | | FASTENER USED IN | | | |
|-----------------|----------------|------------------|----------|-------------|------------|
| BOLT DES. | ARTBA REF. NO. | L | T (MIN.) | STEEL POSTS | WOOD POSTS |
| *A* | F-3[1/4]-76 | 1 1/4" | 1" | X | X |
| *C* | F-3[9/2]-76 | 9/2" | 1 3/4" | X | |
| *D* | F-3[18]-76 | 18" | 2 1/2" | X | |
| *F* | F-3[25]-76 | 25" | 2" | | X |



- GENERAL NOTES:
- GUARDRAIL SHALL MEET THE REQUIREMENTS OF AASHTO M 180, CLASS A, TYPE I, UNLESS OTHERWISE DESIGNATED
 - GUARDRAIL SHALL BE SINGLE FACED UNLESS OTHERWISE DESIGNATED
 - GUARDRAIL SECTIONS SHALL BE LAPPED IN THE DIRECTION OF TRAFFIC FLOW FOR THE LANE NEAREST THE GUARDRAIL.
 - FOR DESCRIPTION AND SPECIFICATION OF PARTS IDENTIFIED BY (ARTBA ...) AND OTHER DETAILS OF BOLTS, POST ACCESSORIES, FASTENERS & RAIL ELEMENTS, SEE AASHTO-AGC-ARTBA JOINT TASK FORCE NO.13, TITLED 'A GUIDE TO STANDARDIZED HIGHWAY BARRIER HARDWARE', LATEST EDITION.
 - STANDARD STEEL BEAM TO BE 1/8" AND THE HEAVY DUTY TO BE 3/4" THICK.

OTHER STANDARD REQUIRED G-1d

REVISIONS AND CORRECTIONS
JUNE 1, 1994 - REISSUED, WITHOUT CHANGE, UNDER NEW SIGNATURES.
JAN.3,2000 - UPDATED TO REFLECT METRIC STD. CHANGES

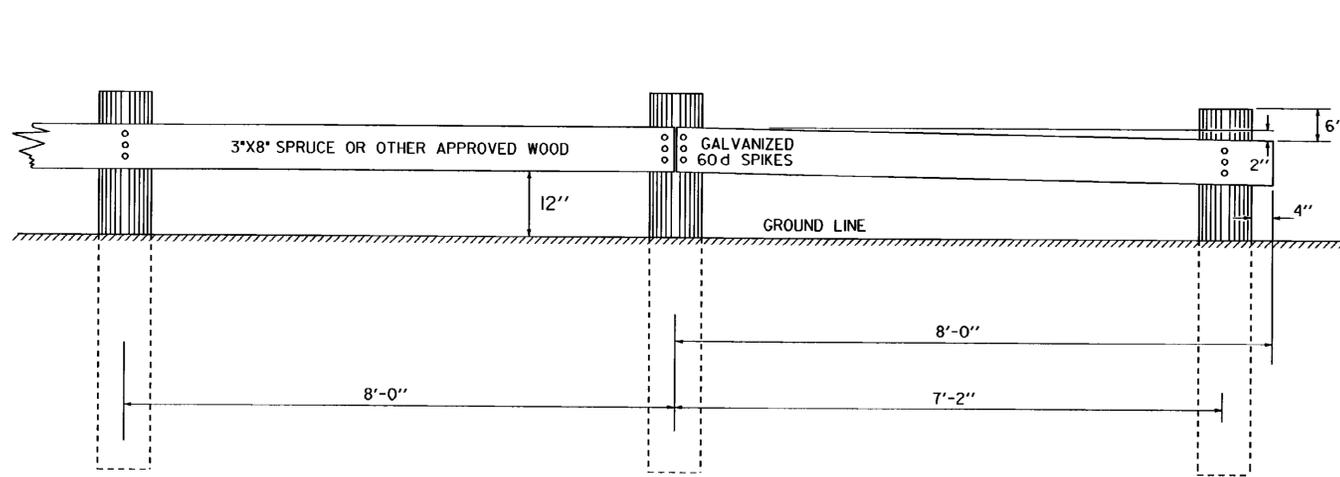
APPROVED

[Signature]
DIRECTOR OF PROJECT DEVELOPMENT
[Signature]
ROADWAY AND TRAFFIC DESIGN ENGINEER

STEEL BEAM GUARDRAIL WITH STEEL POSTS
STEEL BEAM GUARDRAIL WITH WOOD POSTS



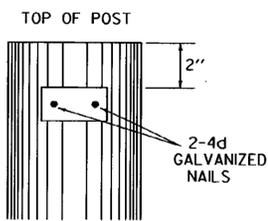
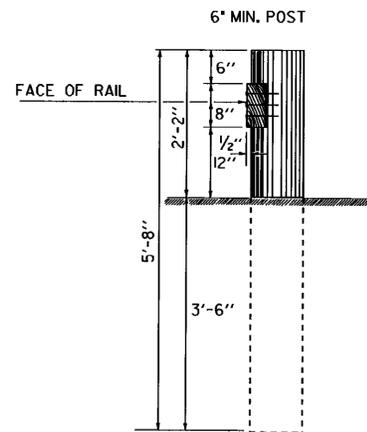
STANDARD
G-1



PLANK SIXTEEN FEET IN LENGTH TO BE USED WHEREVER POSSIBLE. POSTS SIX (6) INCHES SQUARE MAY BE USED IN PLACE OF ROUND POSTS. FIRST AND LAST POSTS OF EACH SECTION TO BE SET BACK TWELVE INCHES FROM THE GENERAL LINE OF POSTS, WHEN FOUR OR MORE POSTS ARE REQUIRED. REFLECTIVE MATERIAL TO BE PLACED AS DIRECTED BY THE ENGINEER. ALL WOOD MEMBERS SHALL BE GIVEN A PRESERVATIVE TREATMENT.

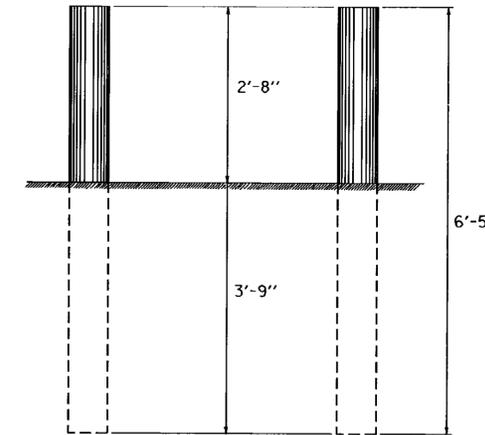
PLANK RAIL
TO BE USED AS A BARRICADE OFF THE HIGHWAY

NOTCH TO BE TREATED WITH PRESERVATIVE BEFORE ERECTING PLANK.



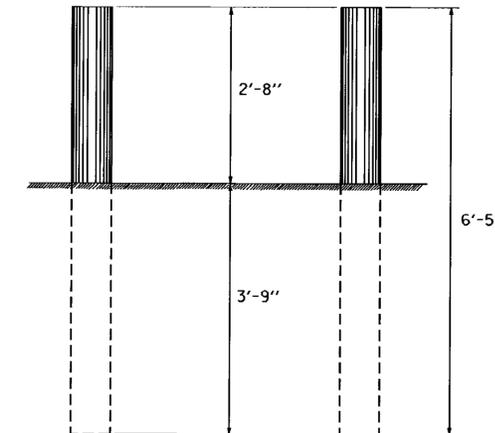
3" x 1 1/2" REFLECTIVE ALUMINUM STRIP TO BE PLACED ON EVERY OTHER WOOD POST IN A LINE OF POSTS AND CLEARLY VISIBLE TO APPROACHING TRAFFIC. STRIPS TO BE ATTACHED TO THE DESIGNATED RAIL POSTS ON BOTH SIDES OF THE ROAD AND VISIBLE TO TRAFFIC IN BOTH DIRECTIONS. REFLECTIVE MATERIAL SHALL MEET THE REQUIREMENTS OF SUBSECTION 750.09 AND SHALL BE OF ENCAPSULATED LENS SILVER OR AMBER.

DELINEATION OF WOOD RAIL AND GUIDE POSTS



MARKER POSTS ARE TO BE 4" TO 5 1/2" IN DIAMETER AND ARE TO BE PLACED AS DIRECTED BY THE ENGINEER. POSTS SHALL BE GIVEN A PRESERVATIVE TREATMENT.

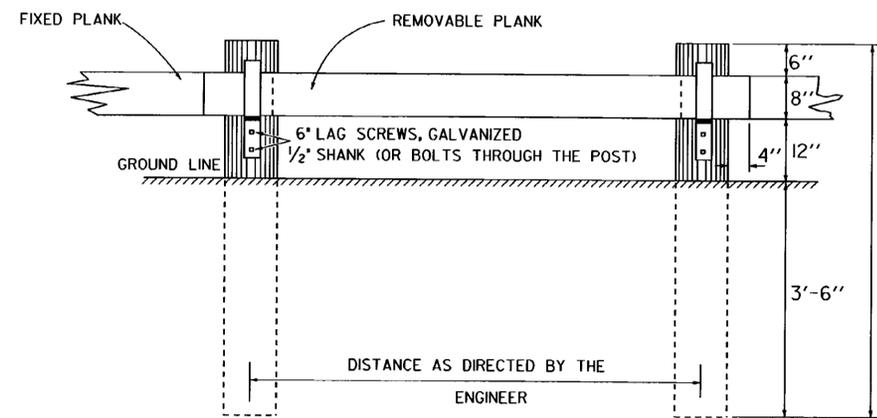
WOOD MARKER POSTS



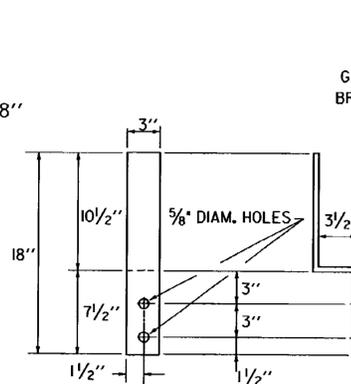
REFLECTIVE MATERIAL TO BE PLACED AS DIRECTED BY THE ENGINEER.

POSTS ARE TO BE 4" TO 5 1/2" IN DIAMETER AND ARE TO BE PLACED AS DIRECTED BY THE ENGINEER. POSTS SHALL BE GIVEN A PRESERVATIVE TREATMENT

WOOD GUIDE POSTS

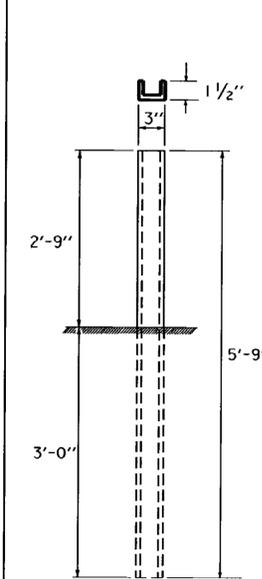
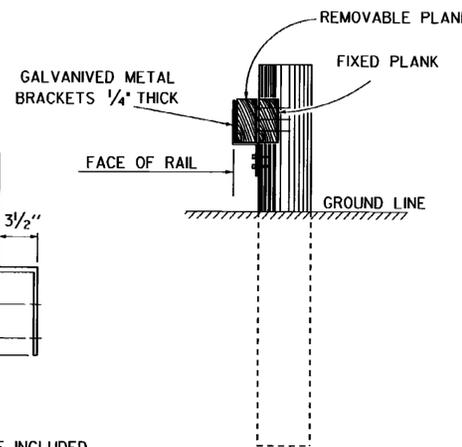


ENTRANCE THROUGH PLANK RAIL



BRACKET DETAIL

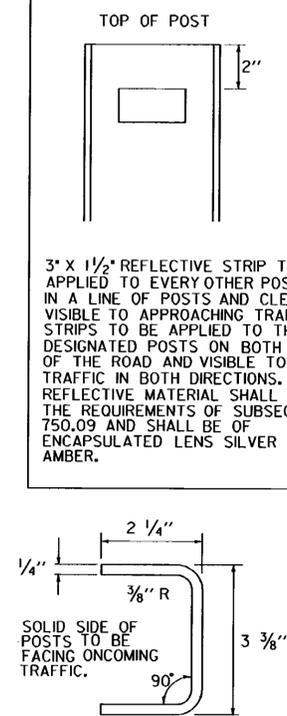
GALVANIZED METAL BRACKETS ARE TO BE INCLUDED IN THE UNIT BID PRICE FOR PLANK RAIL.



ALL STEEL MARKER POSTS TO BE GALVANIZED. STEEL MARKER POSTS TO BE PLACED AS DIRECTED BY THE ENGINEER.

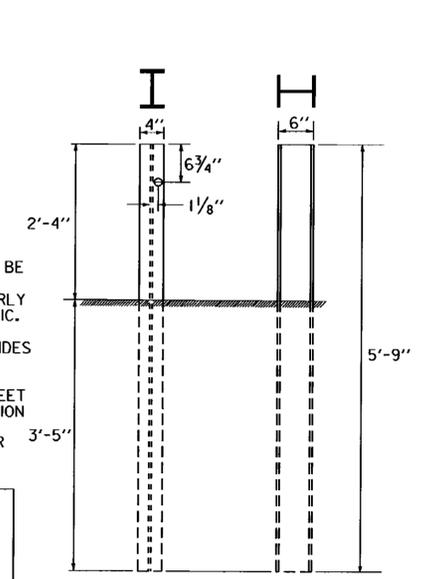
POSTS ARE TO BE AMERICAN STANDARD CHANNEL 5'-9" X 3". (4.1 LBS. PER FT.)

STEEL MARKER POSTS



SOLID SIDE OF POSTS TO BE FACING ONCOMING TRAFFIC.

ALTERNATE POST



ALL STEEL GUIDE POSTS TO BE GALVANIZED. REFLECTIVE MATERIAL TO BE PLACED AS DIRECTED BY THE ENGINEER. POSTS ARE TO BE 5'-9" X 6" X 4" (8.5 LBS. PER FT.).

ALL POSTS IN A GIVEN RUN OF BARRIER TO BE UNIFORM.

STEEL GUIDE POSTS

REVISIONS AND CORRECTIONS
 DEC. 8, 1971 - ORIGINAL APPROVAL DATE
 MAY 23, 1974 - ALTERNATE POST ADDED
 MAY 29, 1979 - NOTE ON REFLECTIVE MATERIAL CHANGED
 JULY 23, 1980 - CHANGED DIAMETER OF WOOD MARKER POST & WOOD GUIDE POST
 MAY 25, 1982 - REMOVED ALTERNATE POST DETAIL
 OCT. 31, 1985 - REVISED TO CONFORM TO 1986 SPECIFICATIONS
 JUNE 1, 1994 - REISSUED, WITHOUT CHANGE, UNDER NEW SIGNATURES.

APPROVED

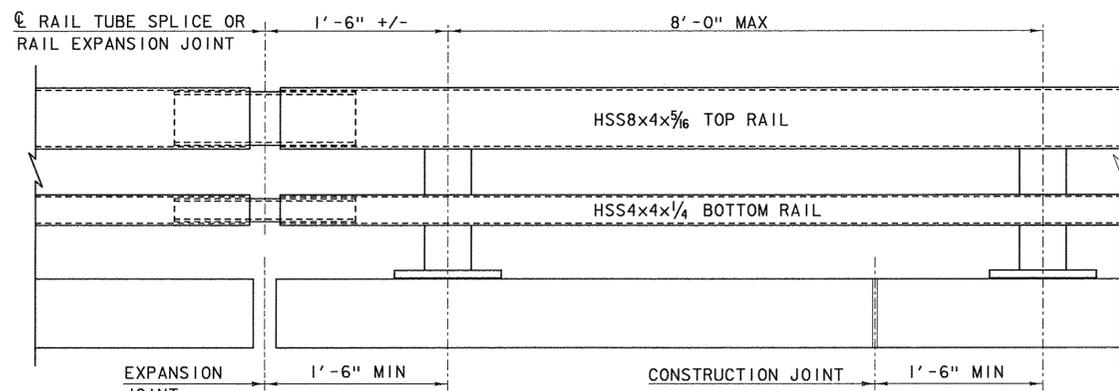
APPROVED FOR THIS PROJECT AND/OR DESIGN IMPLEMENTATION. FHWA FINAL APPROVAL PENDING.

Stephen J. MacArthur, P.E.
 DIRECTOR OF ENGINEERING
Michael J. Murphy, P.E.
 DESIGN ENGINEER

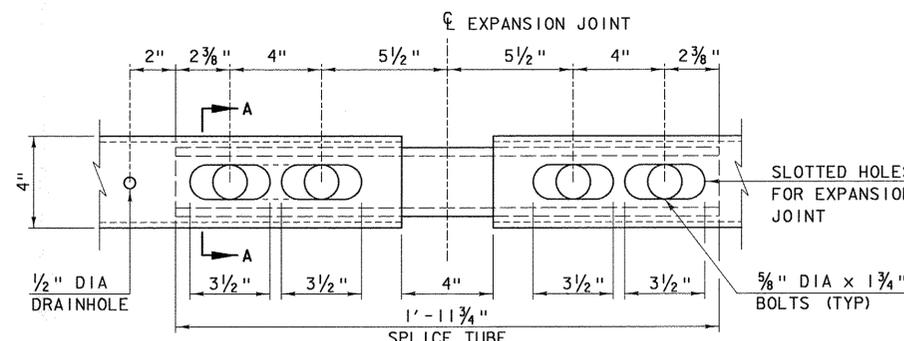
PLANK RAIL
 GUIDE POSTS
 WOOD MARKER POSTS
 STEEL MARKER POSTS



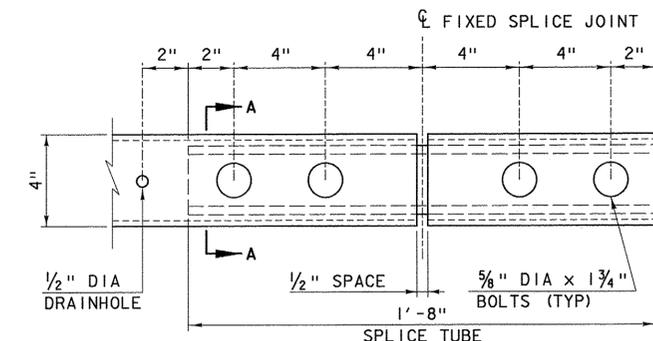
STANDARD
 G-4



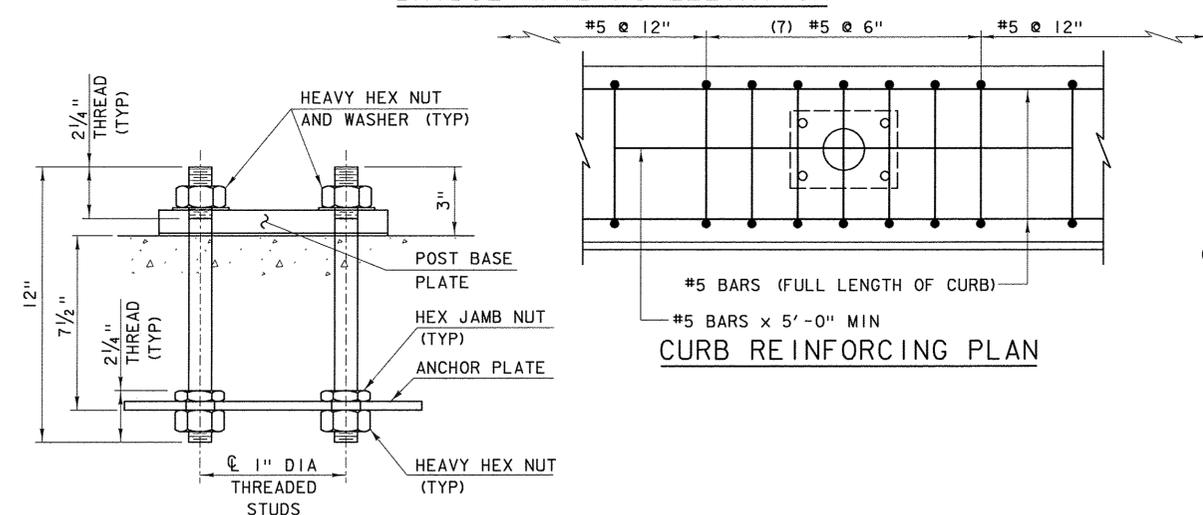
BRIDGE RAILING ELEVATION



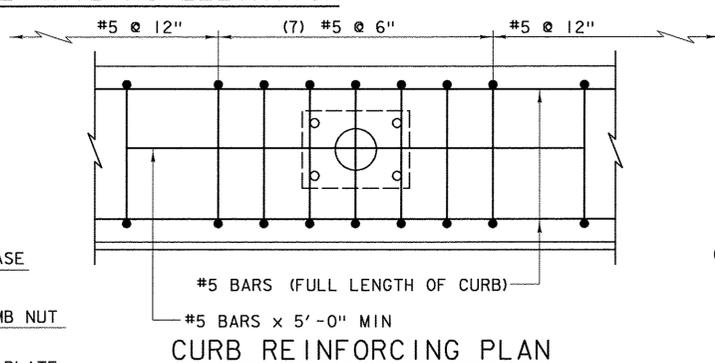
EXPANSION JOINT DETAIL



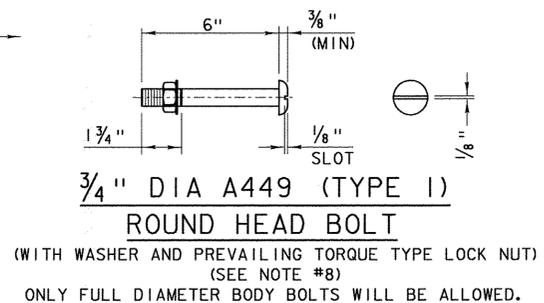
FIXED SPLICE JOINT DETAIL



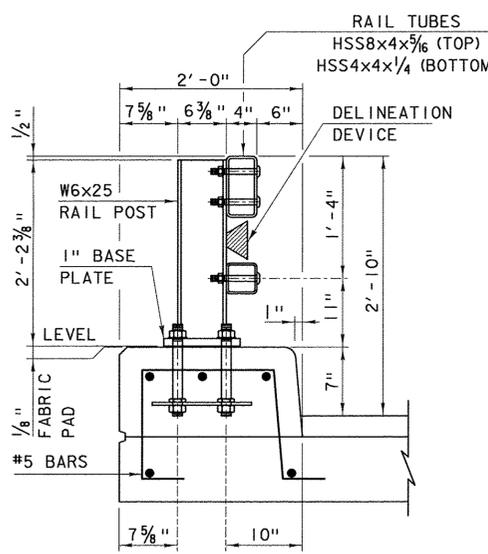
RAIL POST ANCHORAGE



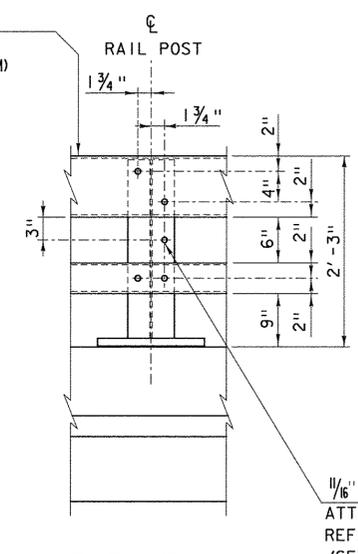
CURB REINFORCING PLAN



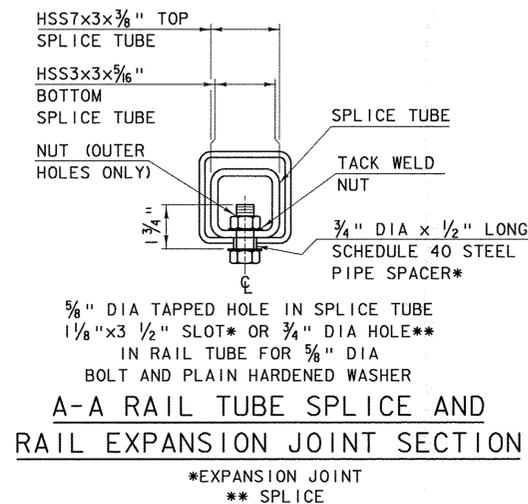
ROUND HEAD BOLT



TYPICAL SECTION

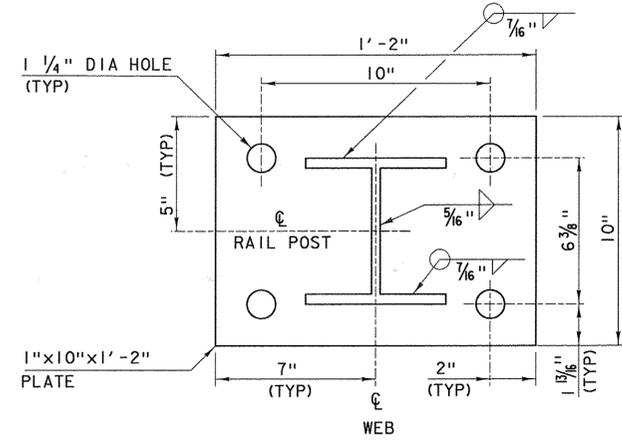


ELEVATION

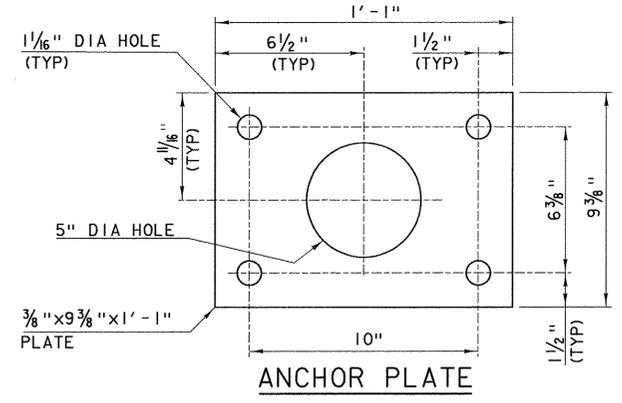


A-A RAIL TUBE SPLICE AND RAIL EXPANSION JOINT SECTION

*EXPANSION JOINT
** SPLICE



POST BASE PLATE



ANCHOR PLATE

NOTES

1. ALL WORK AND MATERIALS SHALL CONFORM TO SECTION 525.
2. PRIOR TO GALVANIZING THE ASSEMBLED POST, GRIND ALL EDGES TO A MINIMUM RADIUS OF 1/16".
3. ALL POSTS SHALL BE SET NORMAL TO GRADE.
4. SECTIONS OF RAIL TUBE SHALL BE ATTACHED TO A MINIMUM OF TWO BRIDGE RAIL POSTS AND PREFERABLY TO AT LEAST FOUR POSTS.
5. RAIL TUBE EXPANSION JOINTS SHALL BE PROVIDED IN ANY RAIL BAY SPANNING THE END OF AN INTEGRAL ABUTMENT BRIDGE AND AT ALL SUPERSTRUCTURE EXPANSION JOINTS. EXPANSION JOINT WIDTH SHALL BE 4" AT 45°F AND WILL BE ADJUSTED IN THE FIELD BY THE ENGINEER FOR OTHER TEMPERATURES.
6. HOLES IN RAILS FOR RAIL TUBE ATTACHMENT MAY BE FIELD-DRILLED. HOLES SHALL BE COATED WITH AN APPROVED ZINC-RICH PAINT PRIOR TO INSTALLATION.
7. RAIL POST ANCHORING NUTS SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL ONE-EIGHTH TURN.
8. RAIL TUBES SHALL BE ATTACHED USING 3/4" FULL DIAMETER BODY ASTM A 449 (TYPE 1) ROUND HEAD BOLTS INSERTED THROUGH THE FACE OF THE TUBE. HOLES IN POSTS SHALL BE 1/16" LARGER THAN THE BOLT SIZE.
9. ANY BENDING OF RAIL SHALL BE DONE AT A FABRICATION PLANT ACCORDING TO A PROCEDURE PROVIDED BY THE FABRICATOR.
10. THE MINIMUM DISTANCE FROM THE POST TO AN EXPANSION JOINT SHALL BE DETERMINED BY THE MINIMUM EDGE DISTANCE OF 5" FROM ANY ANCHOR STUD TO THE END OF THE SLAB, OR TO THE EXPANSION JOINT RECESS POUR, IF ONE IS USED.
11. SEE STANDARD DRAWING G-1 FOR DETAILS OF DELINEATORS. A DELINEATOR SHALL BE INSTALLED AT 30 FOOT SPACING OR THE NEAREST POST. WHITE IS TO BE INSTALLED ON THE DRIVER'S RIGHT. FOR ONE WAY BRIDGES, YELLOW IS TO BE INSTALLED ON THE DRIVER'S LEFT. PAYMENT SHALL BE INCIDENTAL TO OTHER ITEMS.
12. THIS RAILING MEETS THE REQUIREMENTS FOR A TL-4 SERVICE LEVEL.

OTHER STDS. REQUIRED: G-1

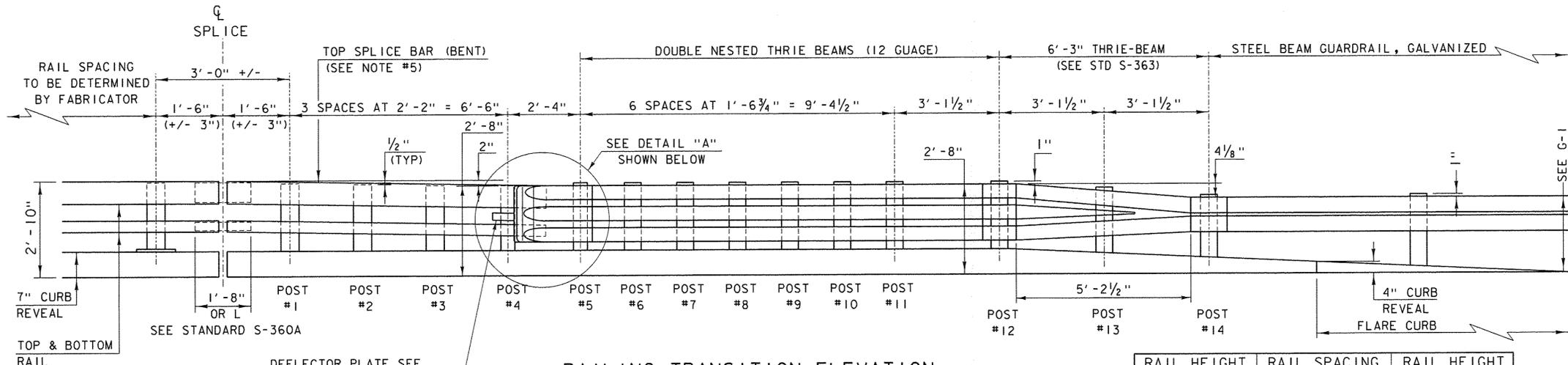
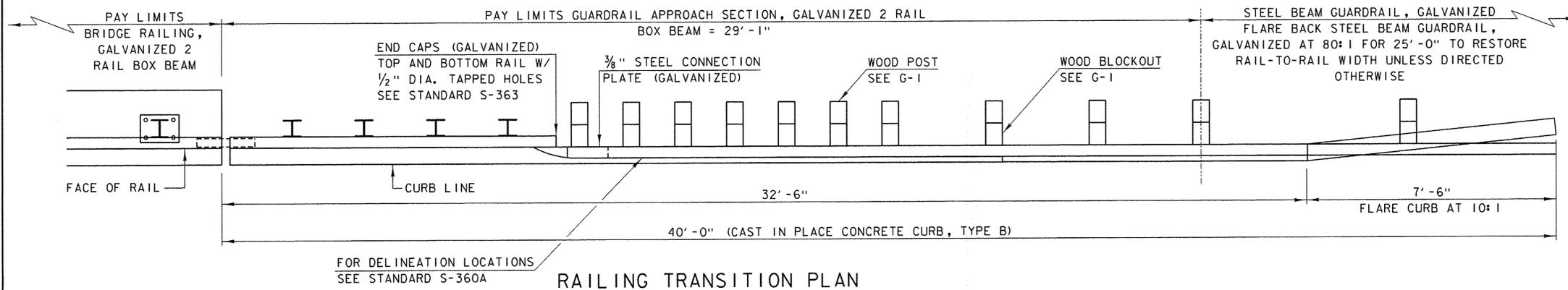
REVISIONS AND CORRECTIONS
 DECEMBER 14, 2009 - ORIGINAL APPROVAL DATE
 APRIL 23, 2012 - GENERAL UPDATE 2012

APPROVED
Dr. Michael Hedger
 STRUCTURES PROGRAM MANAGER
Richard Johnson
 DIRECTOR OF PROGRAM DEVELOPMENT
Mark D. Richtler
 FEDERAL HIGHWAY ADMINISTRATION

BRIDGE RAILING,
 GALVANIZED 2 RAIL
 BOX BEAM



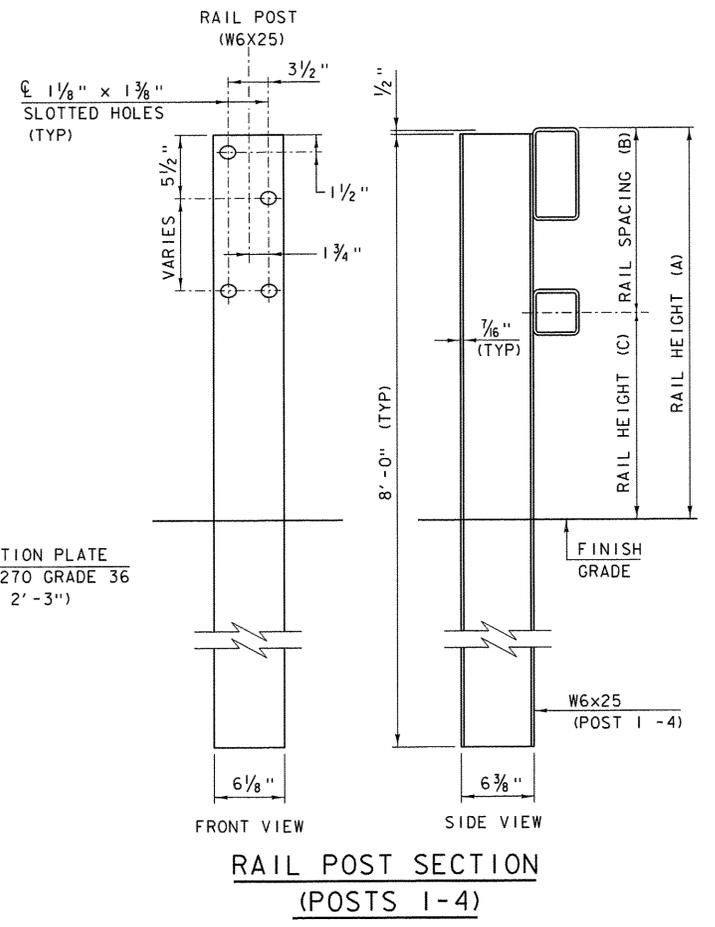
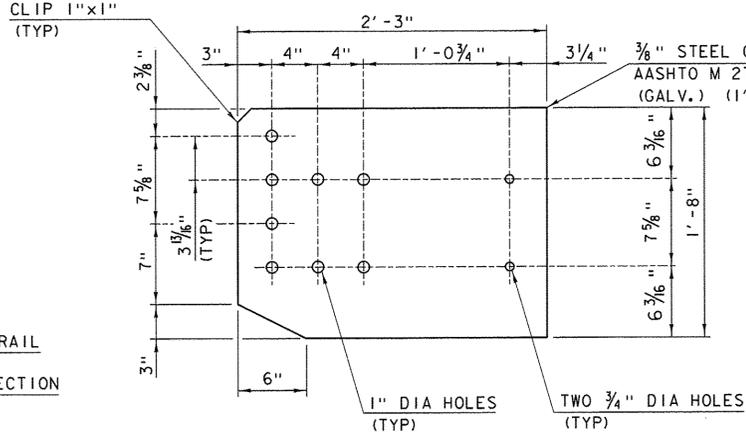
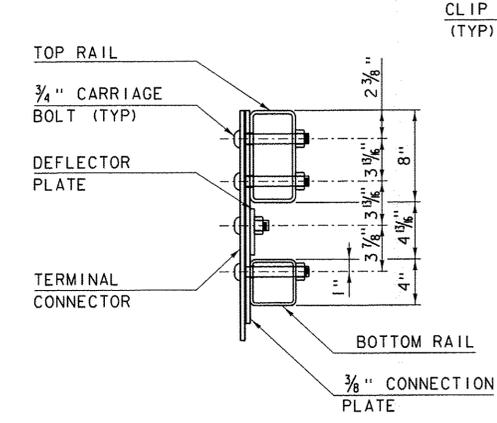
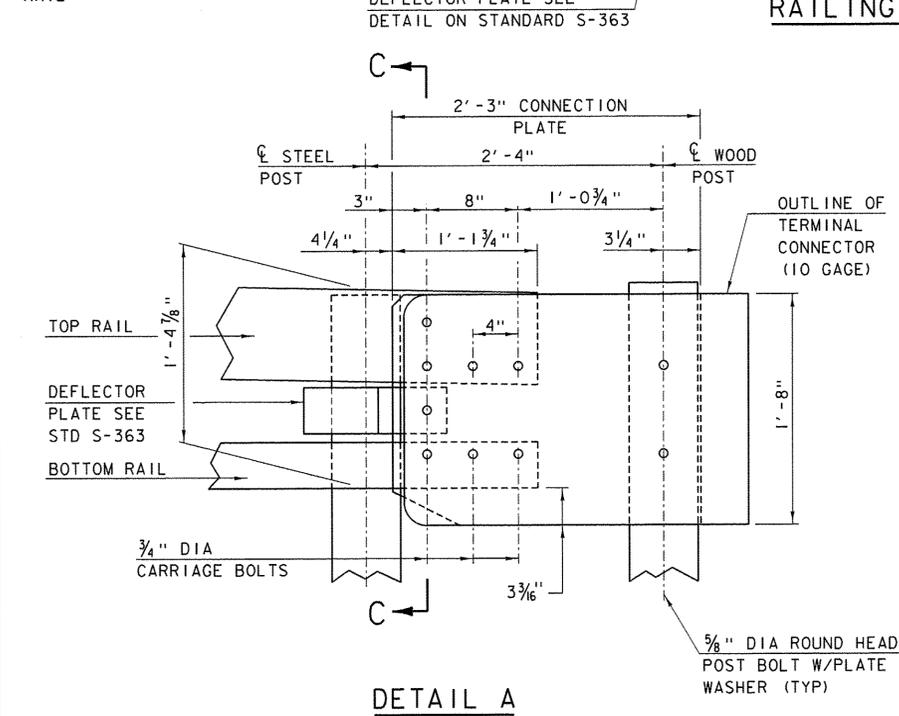
STANDARD
 S-360A



| POST NUMBER | RAIL HEIGHT (A) | RAIL SPACING (B) | RAIL HEIGHT (C) |
|-------------|-----------------|------------------|-----------------|
| 1 | 2' - 9 1/2" | 1' - 3 3/4" | 1' - 5 3/4" |
| 2 | 2' - 9" | 1' - 3 1/2" | 1' - 5 1/2" |
| 3 | 2' - 8 1/2" | 1' - 3 5/8" | 1' - 5 5/8" |
| 4 | 2' - 8" | 1' - 2 7/8" | 1' - 5 1/8" |

NOTES

1. PAYMENT FOR GUARDRAIL APPROACH SECTION - GALVANIZED 2 RAIL BOX BEAM SHALL INCLUDE THE TERMINAL CONNECTOR, THE CONNECTION PLATE, THE DEFLECTOR PLATE, RAIL, POSTS, BLOCKS AND ATTACHMENT HARDWARE.
2. ALL APPROACH RAIL SPLICES SHALL BE LAPPED IN THE DIRECTION OF TRAFFIC FLOW.
3. TUBE AND STEEL POST MATERIALS, DIMENSION SIZES AND NOTES SHALL BE THE SAME AS THOSE OF THE BRIDGE RAIL, UNLESS OTHERWISE NOTED.
4. APPROACH RAIL BOLTS SHALL BE ASTM A307 GRADE A AND NUTS SHALL BE AASHTO M291 (ASTM A563 GRADE A OR BETTER) (GALVANIZED). WASHERS SHALL BE ASTM F844.
5. WELD TOP SPLICE BAR TO FIT BEND. USE COMPLETE PENETRATION WELD (B-U2).



REVISIONS AND CORRECTIONS
 DECEMBER 14, 2009 - ORIGINAL APPROVAL DATE
 APRIL 23, 2012 - GENERAL UPDATE 2012

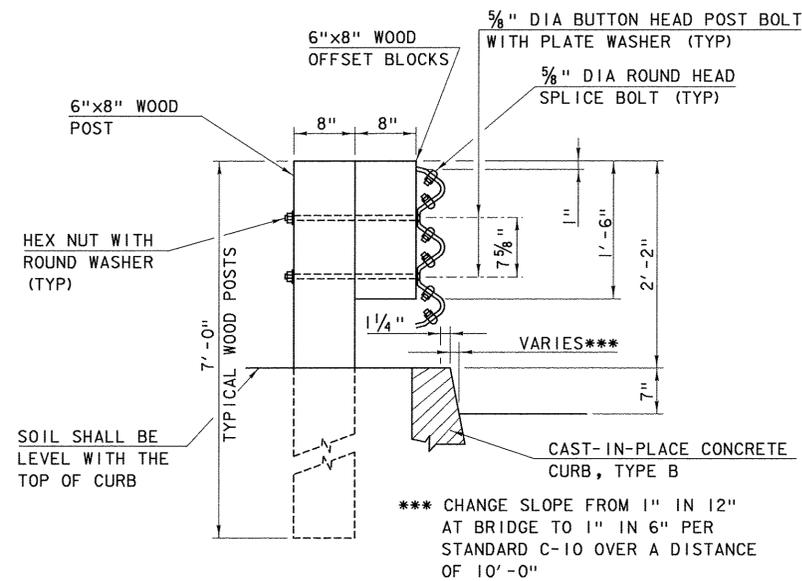
APPROVED
Don. Michael Hedgcs
 STRUCTURES ENGINEER
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**GUARDRAIL APPROACH SECTION,
 GALVANIZED 2 RAIL BOX BEAM**

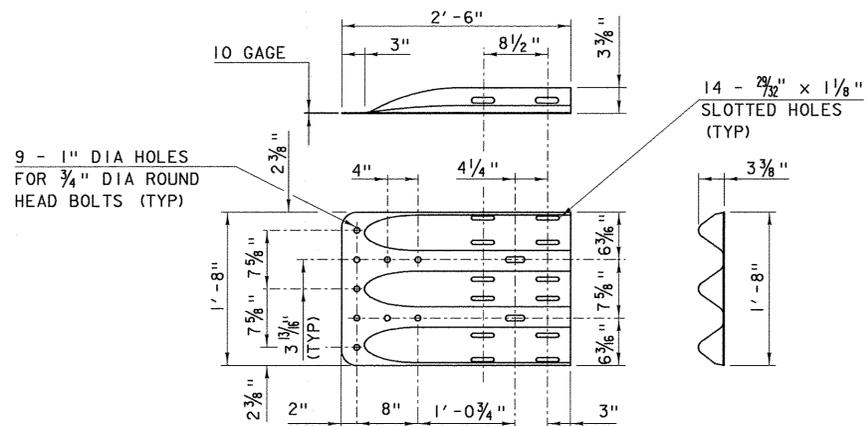
OTHER STDS. REQUIRED: **G-1, S-363**



**STANDARD
 S - 360B**



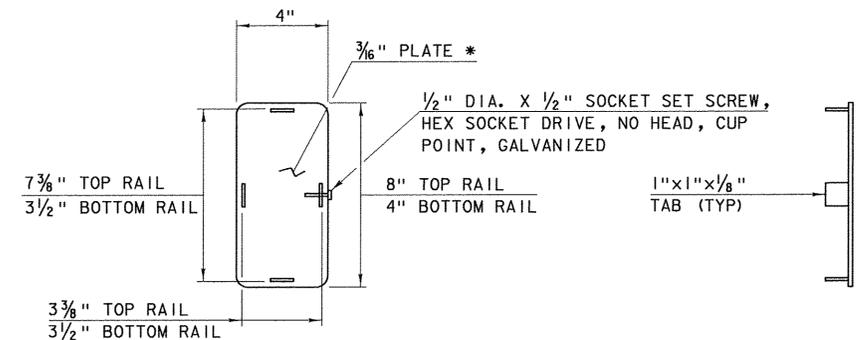
WOOD POST AND THRIE-BEAM RAIL ASSEMBLY



THRIE-BEAM TERMINAL CONNECTOR (HM-TF-13/RE-67)

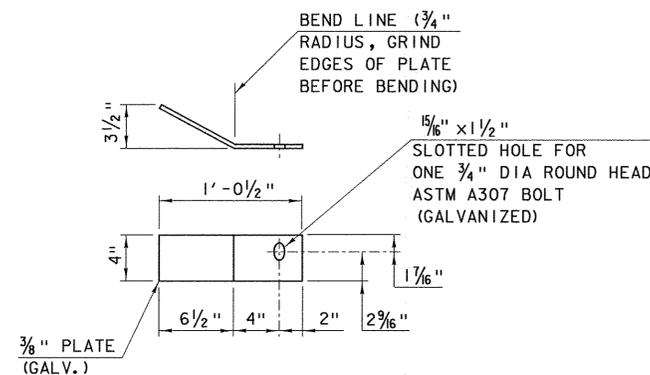
NOTES

1. DELINEATOR DEVICES SHALL BE INSTALLED PER BRIDGE RAIL AND OR GUARDRAIL STANDARD REQUIREMENTS.
2. ON BRIDGES WITH A SIDEWALK, DELINEATORS ARE NOT TO BE INSTALLED ON THE SIDEWALK SIDE OF THE BRIDGE.

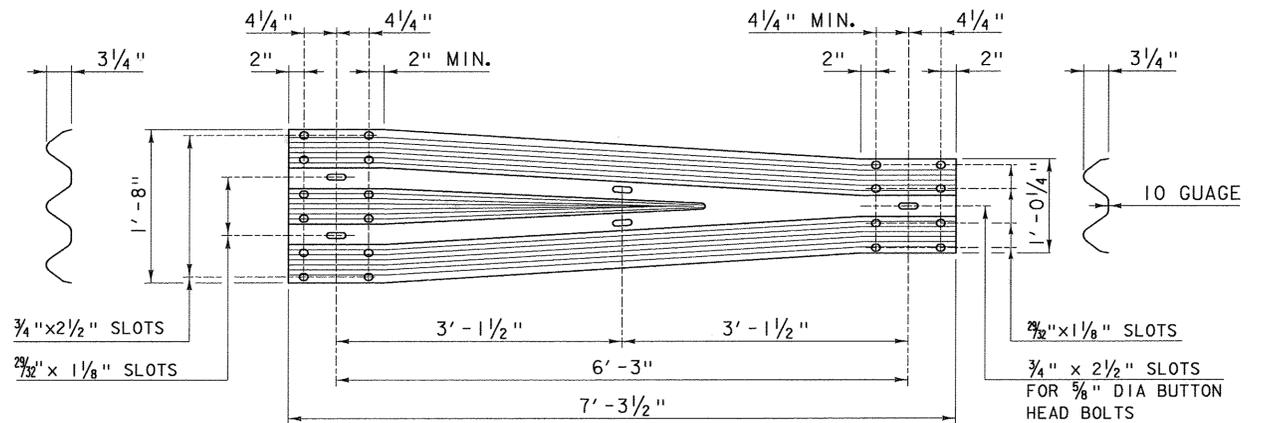


END CAP DETAIL

* ROUND CORNERS 1/2" RADIUS (TYP)



DEFLECTOR PLATE DETAIL



THRIE-BEAM TO STANDARD STEEL BEAM TRANSITION SECTION (HM-TF-13/RE-69)

REVISIONS AND CORRECTIONS

DECEMBER 14, 2009 - ORIGINAL APPROVAL DATE
APRIL 23, 2012 - GENERAL UPDATE 2012

APPROVED

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THRIE BEAM TO STANDARD STEEL BEAM TRANSITION SECTION

OTHER STDS. REQUIRED:

C-10



STANDARD S-363