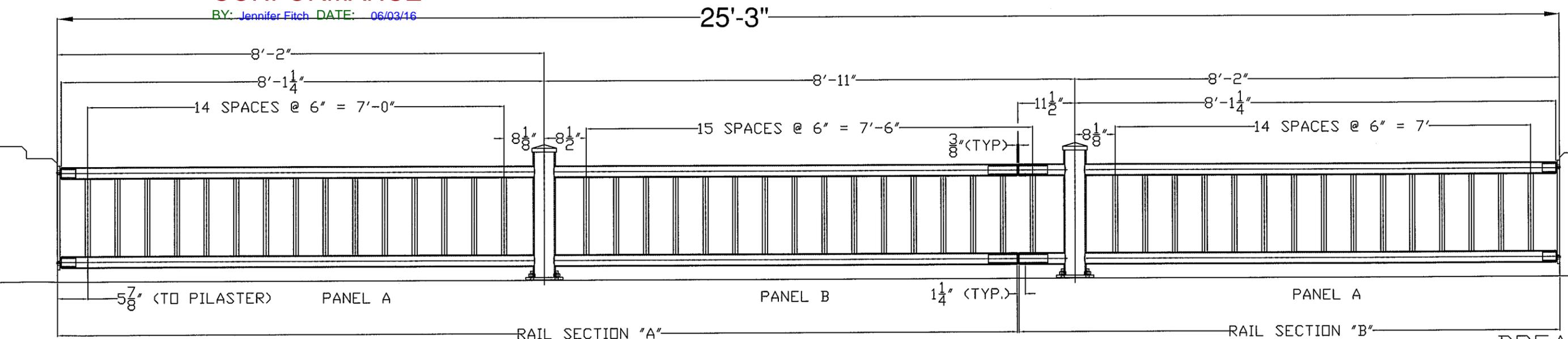


Vermont Agency of Transportation
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 ON: June 2, 2016
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 BY: Jennifer Fitch DATE: 06/03/16

WEST RAILING, FACING WEST

BREAK LINE "A"



BREAK LINE "A"

WEST RAILING, FACING WEST

BREAK LINE "B"

- BRIDGE RAIL NOTES**
1. ALL DIMENSIONS TO FACE OF CONCRETE UNLESS NOTED OTHERWISE.
 2. RAIL POSTS SHALL BE SET NORMAL TO GRADE.
 3. PAYMENT SHALL BE MADE UNDER PAY ITEM 900.640 SPECIAL PROVISION (BRIDGE RAILING, GALVANIZED METAL HAND RAILING/CONCRETE PARAPET COMBINATION).
 4. REINFORCING STEEL SHALL CONFORM TO SECTION 507 FOR LEVEL II REINFORCEMENT. PAYMENT SHALL BE MADE UNDER PAY ITEM SPECIAL PROVISION (BRIDGE RAILING, GALVANIZED METAL HAND RAILING/CONCRETE PARAPET COMBINATION).
 5. METAL HAND RAILING, TO INCLUDE STEEL PIPES, PLATES AND HARDWARE, SHALL BE PAID FOR UNDER ITEM SPECIAL PROVISION (BRIDGE RAILING, GALVANIZED METAL HAND RAILING/CONCRETE PARAPET COMBINATION).
 6. STEEL PIPES FOR POSTS, TOP AND BOTTOM RAIL AND PALINGS SHALL BE SEAMLESS, CONFORMING TO SUBSECTION 732.01.
 7. STEEL FOR BASE AND ANCHORAGE PLATES SHALL CONFORM TO SUBSECTION 732.03(b).
 8. HARDWARE FOR ANCHOR BOLT ASSEMBLIES SHALL CONFORM TO SUBSECTION 732.03(d).
 9. 1/8" PAD SHALL CONFORM TO SUBSECTION 731.01 OR 731.02.
 10. ALL EXPOSED CUT OR SHEARED EDGES OF STEEL COMPONENTS SHALL BE ROUNDED TO A 1/16" RADIUS AND BE FREE OF BURRS.
 11. ALL PARTS SHALL BE GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH AASHTO M 111M/M 111 (ASTM A123), EXCEPT HARDWARE, WHICH SHALL MEET THE REQUIREMENTS OF AASHTO M 232M/M 232 (ASTM A153).
 12. ALL PARTS EXCEPT HARDWARE AND ANCHORAGE PLATES SHALL BE PAINTED BLACK (COLOR CHIP #27038).
 13. RAIL POST ANCHORING NUTS SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL ONE-EIGHTH TURN.
 14. THE FABRICATOR SHALL SUBMIT FABRICATION DRAWINGS INCLUDING WELDING PROCEDURES FOR METAL HAND RAILING IN ACCORDANCE WITH SECTION 105.

SHOP DRAWING REVIEW

REVIEWED AS REQUIRED BY THE CONSTRUCTION CONTRACT DOCUMENTS AND APPROVED, BUT ONLY FOR CONFORMANCE TO THE DESIGN CONCEPT OF THE WORK, AND SUBJECT TO FURTHER LIMITATIONS AND REQUIREMENTS CONTAINED IN THE CONSTRUCTION CONTRACT DOCUMENTS.

REVIEWED AND REVISIONS APPROVED AS NOTED

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CLD Consulting Engineers
 540 Commercial Street
 Manchester, NH 03101
 603-698-8223

Job Number: 150223
 Reviewed by: SRB
 Date: 06/03/2016

ITEM #: 900.640

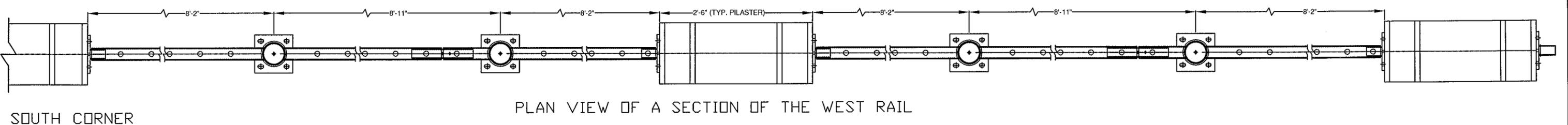
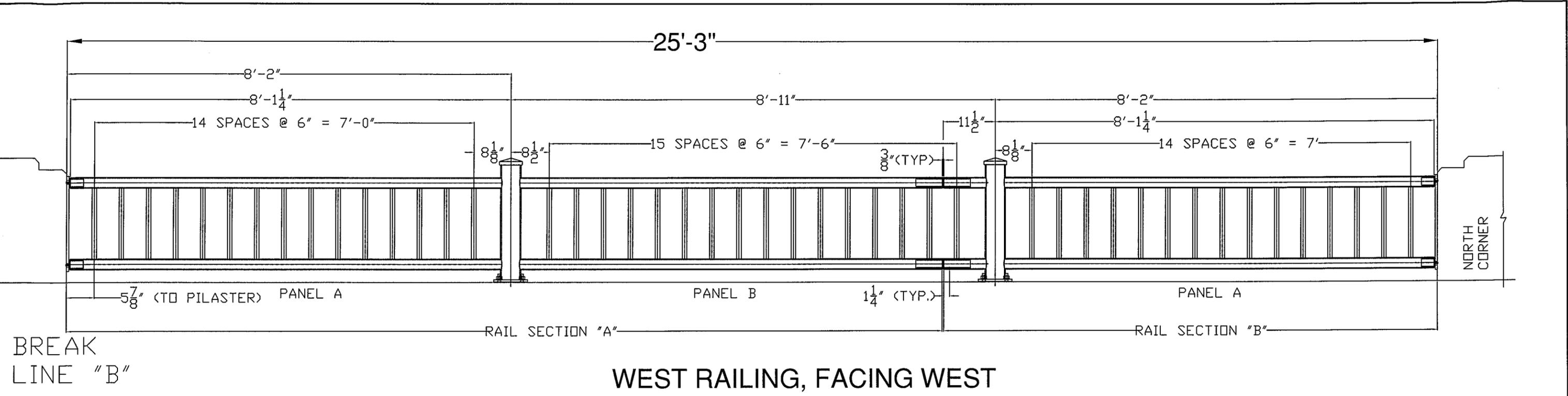
APPROVED BY:

BRIDGE RAIL DETAILS SHEET
 BRATTLEBORO BR 2000 (26)
 VERMONT

R NO.	DATE	DESCRIPTION	BY	R NO.	DATE	DESCRIPTION	BY
E 1	6/2/16	REVISED PER 5/18/16 DWG REVIEW	E.P.	E			
V				V			

DRAWN	E.P.	5/4/16
CHECKED	D.L.	5/4/16
APPROVED		
SCALE	SCHEMATIC	
DRAWING NO.	F.R. LAFAYETTE-BRATTLEBORO (26)	

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 OAKS CORNERS, NEW YORK 14518
 E-Mail: dlong@elderlee.com
 Tel: 315-789-6670 Fax: 315-789-6615

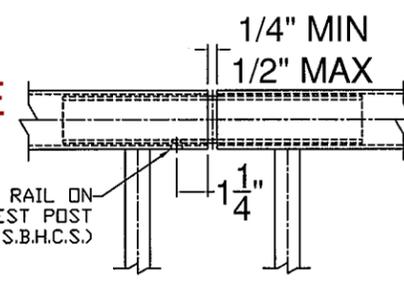


BILL OF MATERIAL			
ITEM	QTY	DESCRIPTION	ASTM DESIGNATION
1	5	RAIL SECTION "A" W/ BASE PLATE	A500/A53 Gr. B/A572 Gr. 50 CVN
2	6	RAIL SECTION "B" W/ BASE PLATE	A500/A53 Gr. B/A572 Gr. 50 CVN
3	1	RAIL SECTION "C" W/ BASE PLATE	A500/A53 Gr. B/A572 Gr. 50 CVN
4	12	RAIL SPLICE (1 1/2" SCHEDULE 40)	A500/A53 Grade B
5	12	Ø3/8" X 1/2" SOCKET, BUTTON HEAD CAP SCREW	A307 (ZINC PLATED - IMPORTS)
6	13	POST ANCHOR PLATES, 1/8" X 7 1/2" X 7 1/2"	A36
7	12	SIDE ANCHOR PLATES, 1/8" X 7 1/2" X 1'-9"	A36
8	12	SIDE BASE PLATES, 1/2" X 7 1/2" X 1'-9"	A572 Gr. 50 CVN
9	*102	Ø 5/8" X 10" FULLY THREADED ANCHOR STUDS	A449
10	100	Ø 5/8" HEX JAM NUTS	A563
11	202	Ø 5/8" HEAVY HEX NUTS	A563
12	302	Ø 5/8" FLAT WASHERS	F436
13	13	1/8" X 7 1/2" X 7 1/2" POST BEARING PAD	AASHTO M251
14	2	"W" PANEL TERMINAL CONNECTOR, 10 Ga.	AASHTO M180
15	2	CONNECTION PLATE W/ 1" SCHED. 40 PIPE	A500/A53 Grade B/A36
16	16	Ø 5/8" PANEL BOLTS, NUTS	A307
17	12	Ø 7/8" X 12" FULLY THREADED ANCHOR STUDS	A449
18	24	Ø 7/8" HEAVY HEX NUTS	A563
19	24	Ø 7/8" FLAT WASHERS	F436

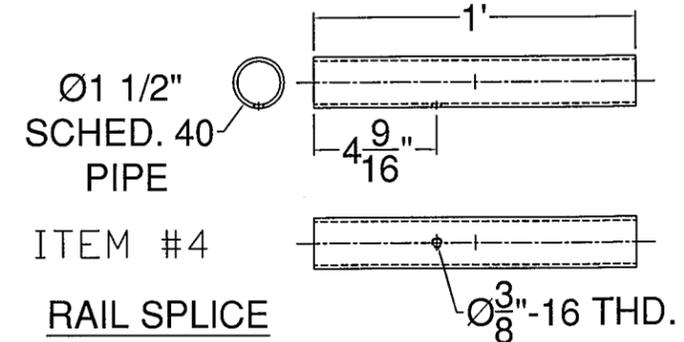
* - TWO ADDITIONAL FOR Vtrans QA TESTING

Vermont Agency of Transportation

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 BY: Jennifer Fitch DATE: 06/03/16



RAIL SPLICE DETAIL



RAIL SPLICE

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CLD Consulting Engineers
 540 Commercial Street
 Manchester, NH 03101
 603-666-8223

Job Number: 150223
 Reviewed by: SRB
 Date: 06/03/2016

ITEM #: 900.640

APPROVED BY:

BRIDGE RAIL DETAILS SHEET
 BRATTLEBORO BR 2000 (26)
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SHEET 2 OF 5

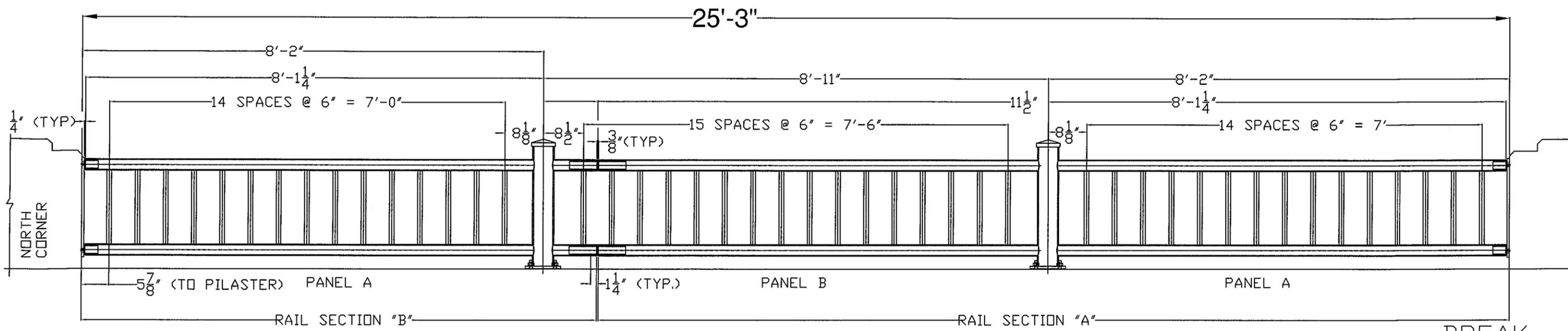
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			1	6/2/16	REVISED PER 5/18/16 DWG REVIEW E.P.	E.P.							

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 OAKS CORNERS, NEW YORK 14518
 E-Mail: dlong@elderlee.com
 Tel: 315-789-8670 Fax: 315-789-6615

CERTIFIED FABRICATOR

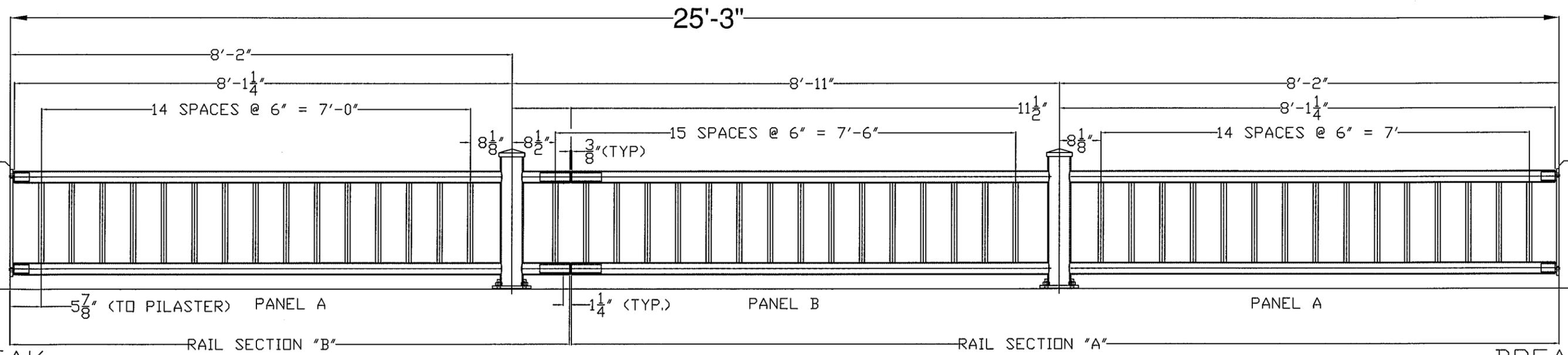
DRAWN	E.P.	5/4/16
CHECKED	D.L.	5/4/16
APPROVED		
SCALE	SCHMATIC	

DRAWING NO. F.R. LAFAYETTE-BRATTLEBORO (26)



EAST RAILING, FACING EAST

BREAK LINE "A"



EAST RAILING, FACING EAST

BREAK LINE "A"

BREAK LINE "B"

SHOP DRAWING REVIEW

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CLD CLD Consulting Engineers
540 Commercial Street
Manchester, NH 03101
603-888-8223

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Date: 06/03/2016

Vermont Agency of Transportation

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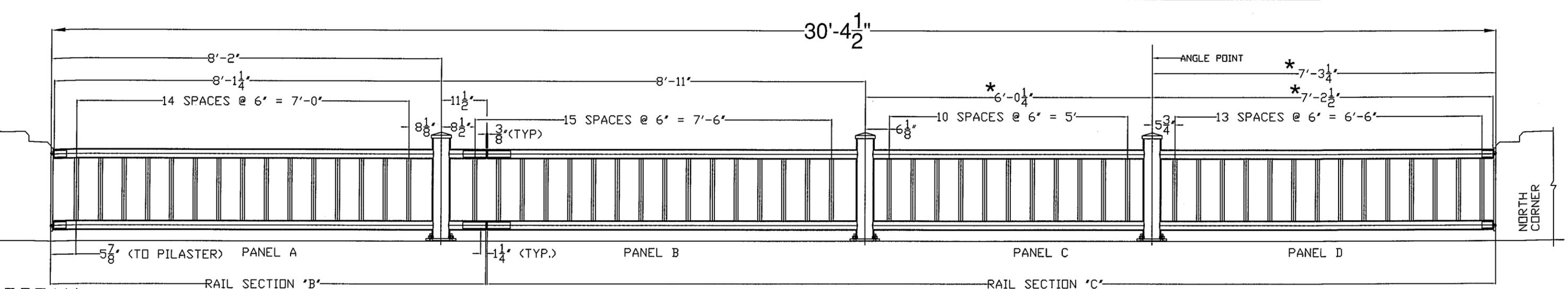
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BRIDGE RAIL DETAILS SHEET
BRATTLEBORO BR 2000 (26)
VERMONT

SHEET 3 OF 5

R NO.	DATE	DESCRIPTION	BY	R NO.	DATE	DESCRIPTION	BY
E 1	6/2/16	REVISED PER 5/18/16 DWG REVIEW	E.P.				

	ELDERLEE, INC. OAKS CORNERS, NEW YORK 14518 E-Mail: dlong@elderlee.com Tel: 315-789-6670 Fax: 315-789-6615		DRAWN E.P. 5/4/16 CHECKED D.L. 5/4/16 APPROVED SCALE SCHEMATIC
			DRAWING NO. F.R. LAFAYETTE-BRATTLEBORO (26)

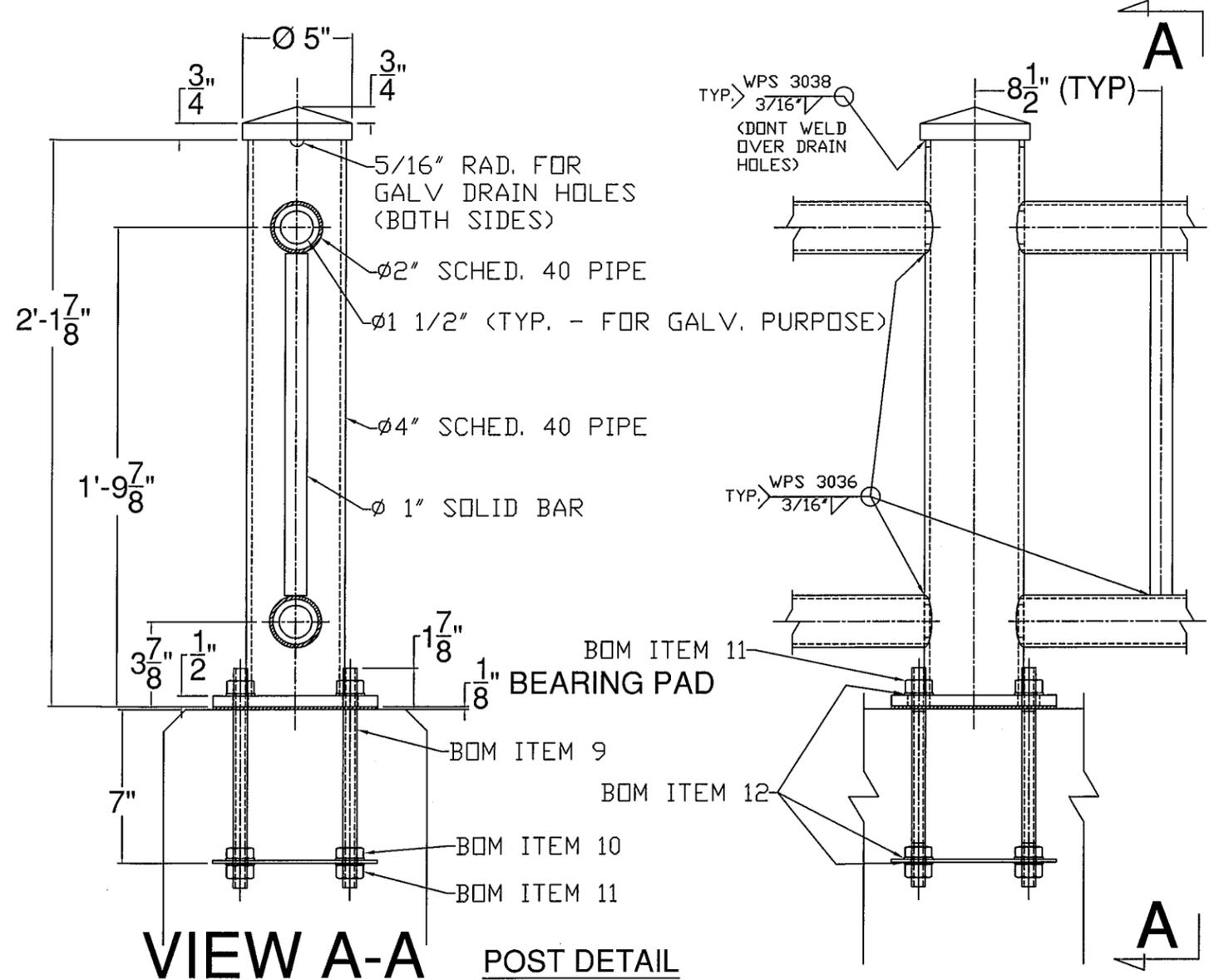


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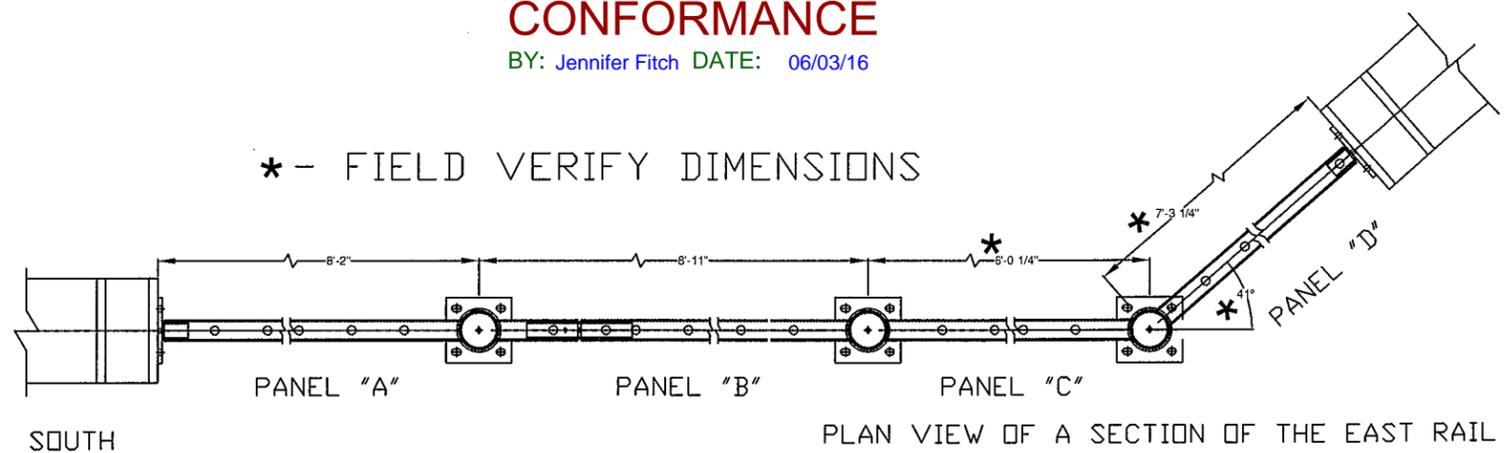
Vermont Agency of Transportation
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 BY: Jennifer Fitch DATE: 06/03/16

BREAK LINE "B"

* - FIELD VERIFY DIMENSIONS



VIEW A-A POST DETAIL



NOTE: HANDRAIL TUBING TO BE WELDED PER D1.1, POST TO BASE TO BE PER D1.5

SHOP DRAWING REVIEW

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CLD Consulting Engineers
 540 Commercial Street
 Manchester, NH 03101
 603-988-8223

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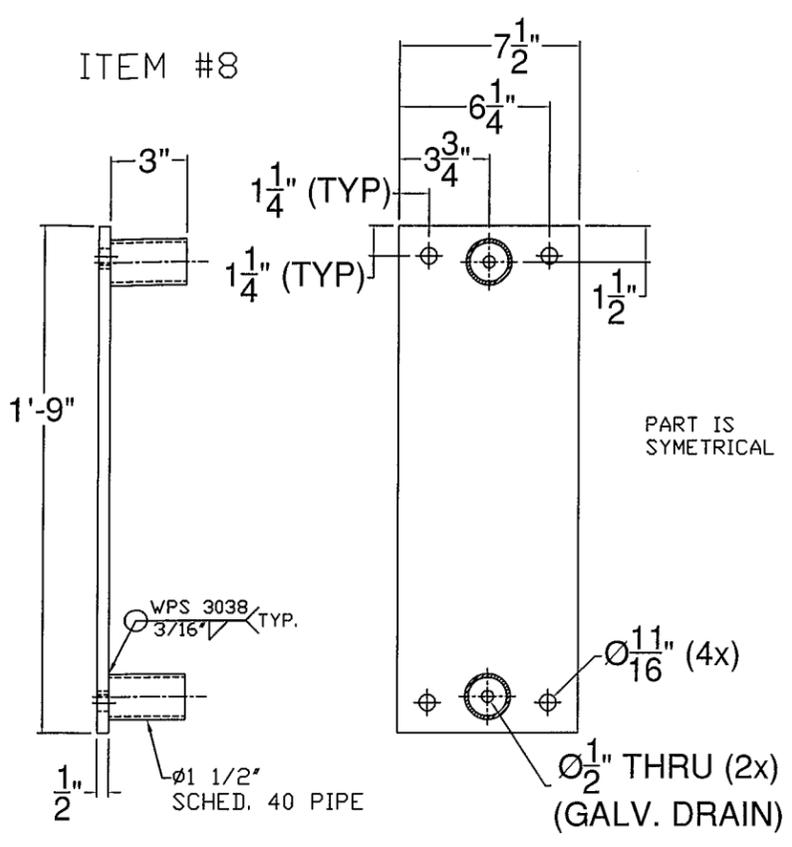
BRIDGE RAIL DETAILS SHEET

BRATTLEBORO BR 2000 (26)
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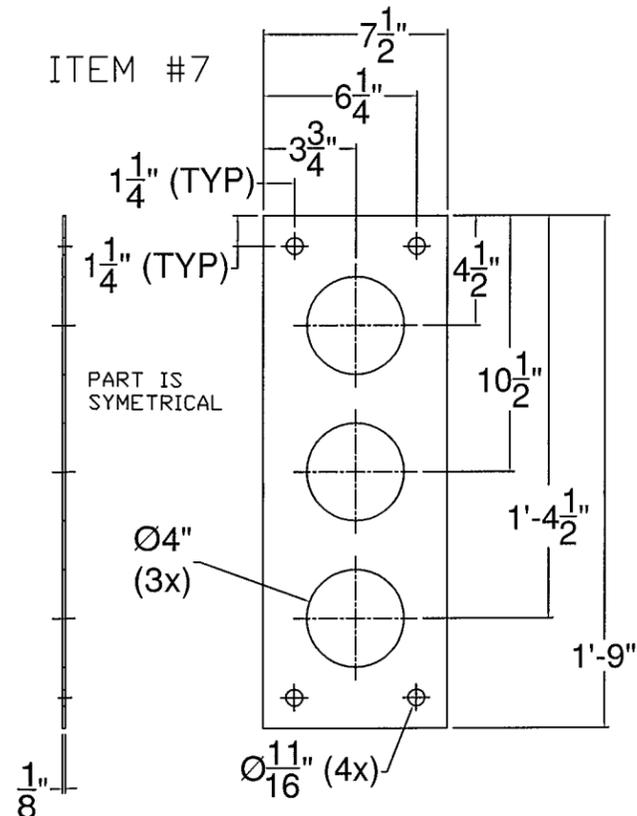
R NO.	DATE	DESCRIPTION	BY	R NO.	DATE	DESCRIPTION	BY
E 1	6/2/16	REVISED PER 5/18/16 DWG REVIEW	E.P.	E 1	5/4/16	DRAWN	E.P.
V				V	5/4/16	CHECKED	D.L.
						APPROVED	
						SCALE	SCHEMATIC

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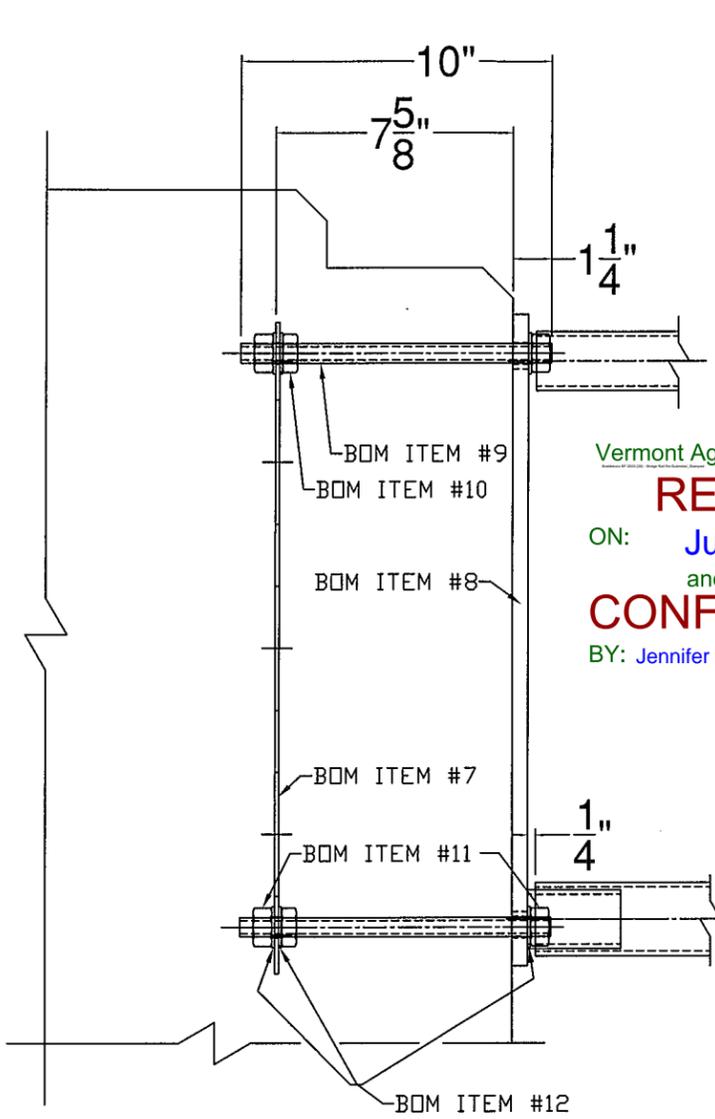
DRAWING NO. F.R. LAFAYETTE-BRATTLEBORO (26)



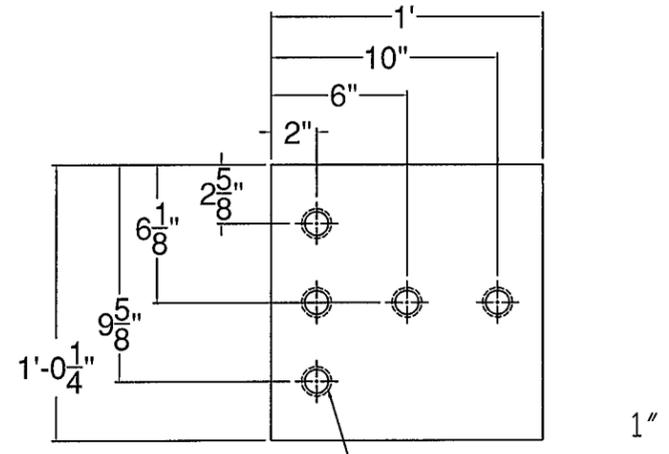
SIDE BASE PLATE



SIDE ANCHORAGE PLATE

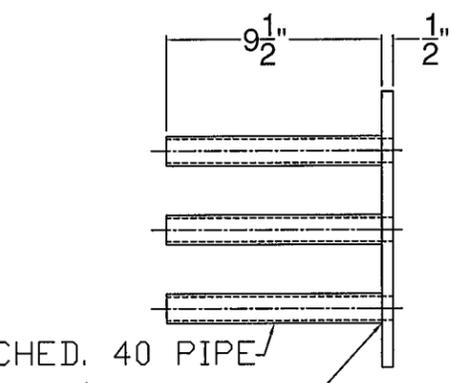


SIDE PLATE CONNECTION DETAIL

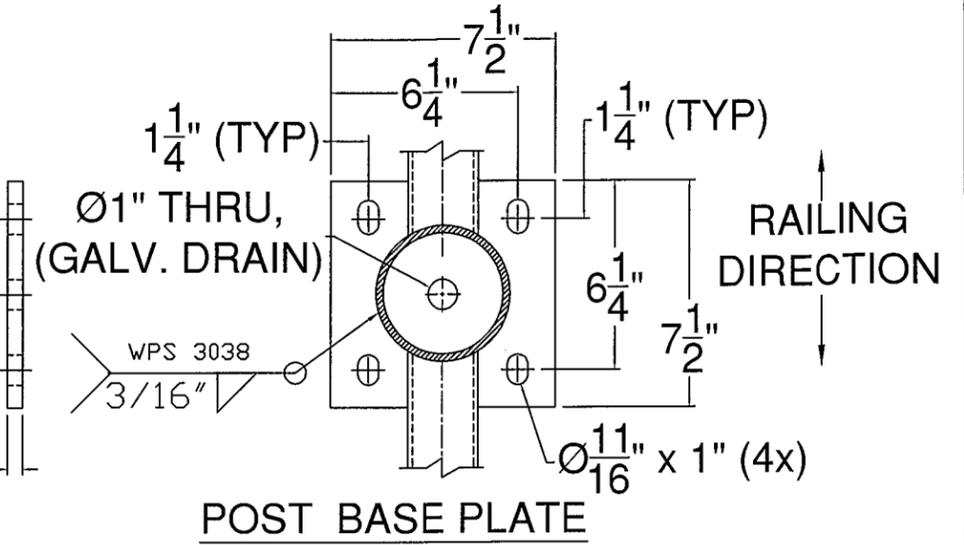


ITEM #15

CONNECTION PLATE DETAIL



POST BEARING PAD



POST BASE PLATE

SHOP DRAWING REVIEW

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CLD Consulting Engineers
540 Commercial Street
Manchester, NH 03101
603-668-5223

Job Number: 150223
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Date: 06/03/2016

Vermont Agency of Transportation

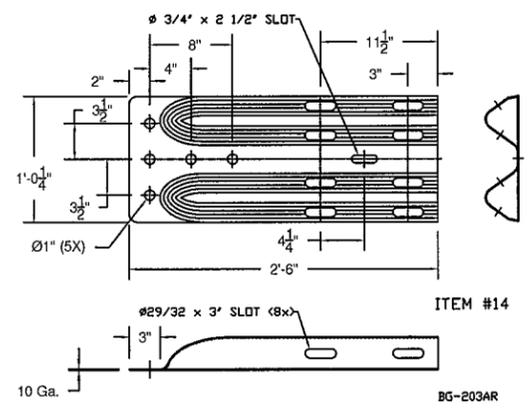
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BY: Jennifer Fitch DATE: 06/03/16



ITEM #: 900.640

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BRIDGE RAIL DETAILS SHEET
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R NO.	DATE	DESCRIPTION	BY	R NO.	DATE	DESCRIPTION	BY
E 1	6/2/16	REVISED PER 5/18/16 DWG REVIEW	E.P.				

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OAKS CORNERS, NEW YORK 14518
E-Mail: dlong@elderlee.com
Tel: 315-789-6670 Fax: 315-789-6615

ASME CERTIFIED FABRICATOR

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APPROVED		
SCALE	SCHEMATIC	
DRAWING NO. F.R. LAFAYETTE-BRATTLEBORO (26)		

WELDING PROCEDURE SPECIFICATION

Material Specification ASTM-A500-A53-GRADE B TO A572 GRADE 50
 Welding Process FCAW
 Manual or Machine SEMAUTOMATIC
 Position of Welding FLAT VERTICAL OVERHEAD 5G
 Filler Metal Specification A5.20
 Filler Metal Classification E71T-1/T-1M ESAB DUAL SHIELD 7000
 Flux N/A
 Shielding Gas CO 2 Dew Point -40DEG F FLOW RATE 50 CFH
 Single or Multiple Pass SINGLE
 Single or Multiple Arc SINGLE
 Welding Current DC
 Polarity REVERSE ELECTRODE POSITIVE
 Welding Progression STRINGER
 Root Treatment PER D1.1
 Preheat and Interpass Temperature PER D1.1
 Postheat Temperature NONE
 Heat Input Min _____ Max _____

WELDING PROCEDURE

Pass no.	Electrode size	Welding Current		Travel speed	Joint detail
		Amperes	Volts		
1	.035	110	21	6IPM	
Variable	LIMITS	121	23	7	
		TO 99	TO 19	TO 5	

This procedure may vary due to fabrication sequence, fit-up, pass size, etc., within the limitation of variables given in Section 5.

Procedure No. 3036 Contractor Elderlee, Inc.
 Revision No. _____ Authorized By RANDY SCOTT
 Date 6/2/2016

SHOP DRAWING REVIEW	
<input checked="" type="checkbox"/>	REVIEWED AS REQUIRED BY THE CONSTRUCTION CONTRACT DOCUMENTS AND APPROVED, BUT ONLY FOR CONFORMANCE TO THE DESIGN CONCEPT OF THE WORK, AND SUBJECT TO FURTHER LIMITATIONS AND REQUIREMENTS CONTAINED IN THE CONSTRUCTION CONTRACT DOCUMENTS.
<input type="checkbox"/>	REJECTED
<input type="checkbox"/>	REVISE AND RESUBMIT
<input type="checkbox"/>	APPROVED AS NOTED
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CLD Consulting Engineers 540 Commercial Street Manchester, NH 03101 603-468-9225	Job Number: <u>150223</u> Reviewed by: <u>SRB</u> Date: <u>06/03/2016</u>

Vermont Agency of Transportation
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 ON: **June 2, 2016**
 and Checked for
CONFORMANCE
 BY: **Jennifer Fitch** DATE: **06/03/16**

WELDING PROCEDURE SPECIFICATION

PQR ELDERLEE #3

Material Specification ASTM-A500-A53-GRADE B TO A572 GRADE 50
 Welding Process FCAW-G
 Manual or Machine SEMAUTOMATIC
 Position of Welding FLAT/HORIZONTAL
 Filler Metal Specification A5.29
 Filler Metal Classification E81T1-Ni1C-JH4
 Flux N/A
 Shielding Gas CO 2 Dew Point -40DEG F Flow Rate 50CFH
 Single or Multiple Pass SINGLE
 Single or Multiple Arc SINGLE
 Welding Current DC
 Polarity REVERSE ELECTRODE POSITIVE
 Welding Progression STRINGER
 Root Treatment D1.5
 Preheat and Interpass Temperature D1.5
 Postheat Temperature NONE
 Heat Input Min _____ Max _____

WELDING PROCEDURE

Pass no.	Electrode size	Welding Current		Travel speed	Joint detail
		Amperes	Volts		
1	1/16	310	25	11	
Variable	LIMITS	341	27	12	
		TO 279	TO 23	TO 10	

This procedure may vary due to fabrication sequence, fit-up, pass size, etc., within the limitation of variables given in Section 5.

Procedure No. 3038

Revision No. _____

Contractor Elderlee, Inc.

Authorized By RANDY SCOTT

Date 6/2/2016

SHOP DRAWING REVIEW	
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CLD Consulting Engineers 540 Commercial Street Manchester, NH 03101 603-668-8223	Job Number: <u>150223</u> Reviewed by: <u>SRB</u> Date: <u>06/03/2016</u>

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