

WELDER, WELDING OPERATOR OR TACK WELDER QUALIFICATION TEST RECORD

Code: AASHTO/AWS D1.5M/D1.5:2010

Name: Jubal Durivage

Identification No. 29270

Welding Procedure Specification No. ANSI/AWS B2.1-1-016-94

7/22/2015

Variables		Record Actual Values Used in Qualification	Qualification Range
Process/Type		SMAW	SMAW
Electrode (single or multiple)		Single	Single
Current/Polarity		DCEP	DCEP
Position		4G	1G 2G 4G
	Weld Progression	Uphill	Uphill Only
Backing (YES or NO)		Yes	With Steel Backing Only
Material/Spec.		M 270M/ M270 (A 709/A 709M) Gr. 250 [Gr. 36]	M 270M/ M270 (A 709/A 709M) Gr. 250 [Gr. 36]
Base Material	Thickness (Plate)		
	Groove	1"	1/8" to Unlimited
	Fillet	N/A	Flat, Horizontal, Vertical Fillets
	Thickness: (Pipe/Tube)		
	Groove	N/A	1/8" to Unlimited
	Fillet	N/A	Unlimited Thickness
	Diameter: (Pipe)		
	Groove	N/A	N/A
	Fillet	N/A	N/A
Filler Metal			
	Spec. No.	AWS A5.1	AWS A5.1/A5.1M or AWS A5.5/A5.5M
	Class	E7018	All Listed in Table 4.1 under pre-qualified
F-No.		F4	F4 Only
Gas/Flux Type		N/A	N/A
Other		N/A	N/A

Visual Inspection: Acceptable YES or NO

Guided Bend Test Results

Type	Results	Type	Results
Side	Accept		N/A
Side	Accept		N/A

Fillet Test Results

Appearance: N/A Fillet Size: N/A
 Fracture Test Root Penetration: N/A Macro etch: N/A

(Describe the location, nature and size of any crack or tearing of specimen.)

N/A

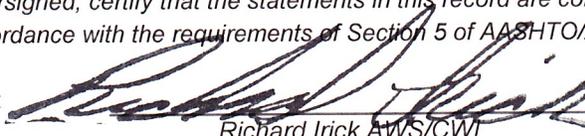
Inspected by: Richard Irick Test No: N/A
 Organization: VT Nondestructive Testing Date: N/A

Radiographic Results

Film Identification			Film Identification		
Number	Results	Remarks	Number	Results	Remarks

Interpreted by: N/A  **Richard F Irick** Test Number: N/A
 Organization: N/A **CWI 99060221** Date: N/A
 QC1 EXP. 6/1/2017

We, the undersigned, certify that the statements in this record are correct and that the test welds were prepared, welded and tested in accordance with the requirements of Section 5 of AASHTO/AWS D1.5M/D1.5:2010 Bridge Welding Code

Inspected by:  Witnessed by: Timothy Prevost
 Richard Irick AWS/CWI

Contractor: ST.ONGE Date: 7/22/2015

