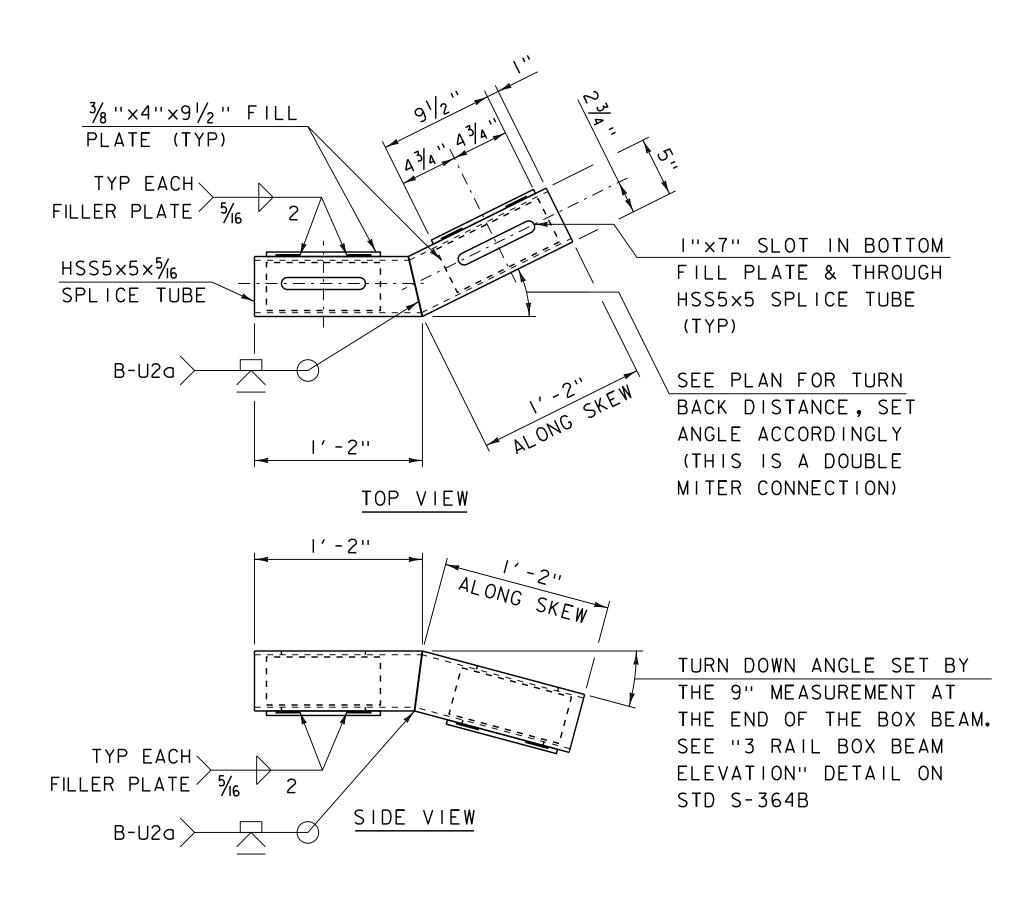
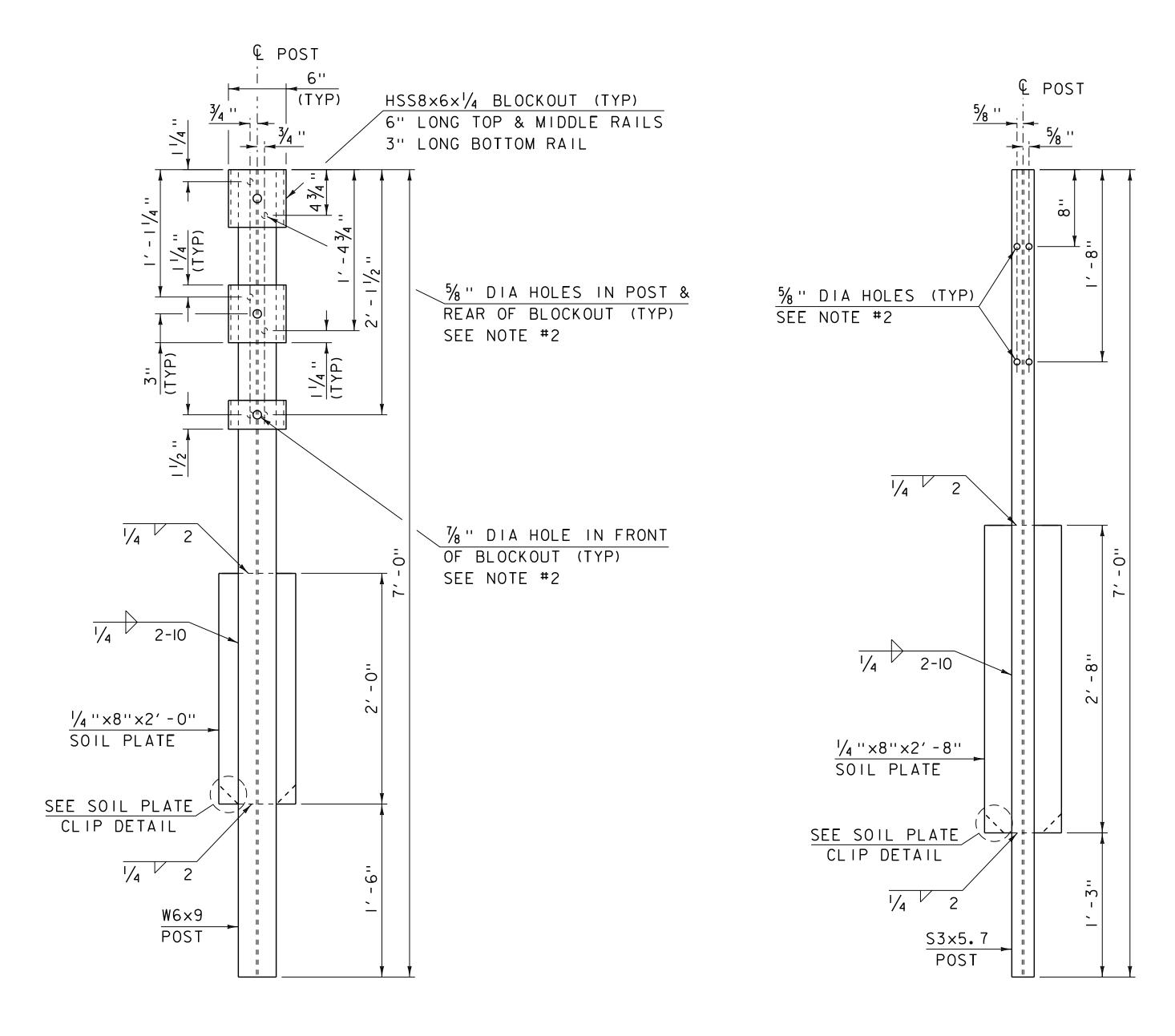


TURN BACK SPLICE TUBE ASSEMBLY

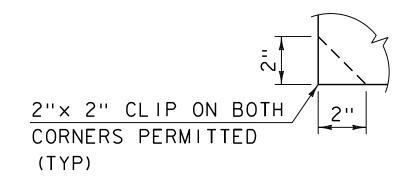


TURN BACK SPLICE TUBE DETAIL
TURN BACK & TURN DOWN TUBE JOINT



HEAVY POST DETAIL

TRANSITION POST DETAIL



SOIL PLATE CLIP DETAIL

NOTES:

- I. PROTRUSIONS CAUSED BY WELDING OR GALVANIZING ARE NOT PERMITTED ON THE ADJOINING SURFACES OF THE BOX BEAM RAILS, SPLICE TUBES AND FILL PLATES.
- 2. HOLES IN THE POST FOR MIDDLE AND BOTTOM RAILS MAY BE LOCATED AND DRILLED IN THE FIELD. IF SO, THE GALVANIZING SHALL BE REPAIRED IN ACCORDANCE WITH SPECIFICATION SECTION 726.08.

	REV.	DATE	DESCRIPTION
	0	AUGUST 9,2010	ORIGINAL APPROVAL
	I	APRIL 23, 2012	GENERAL UPDATE 2012
	2	FEB. 2, 2017	BORDER UPDATE, MISC. REVISIONS
	3	FEB. 17, 2022	UPDATED GALVANIZING NOTE AND WELD SIZES
	4	FEB. I5, 2023	REVISED SHEET TITLE AND PAY ITEMS
OTHER STANDARDS REQUIRED: S-36			IRED: S-364B
	\/TD\/	NC AND ELIMA ADDD	DOVAL ON THE WITH CONTRACT ADMINISTRATION

GUARDRAIL APPROACH SECTION,
GALVANIZED 3 RAIL BOX BEAM - CURBLESS





